

Data sheet

# Oil separator Type OUB



Oil separator type OUB is for use in all refrigeration plants where the compressor lubricating oil must be returned directly to the compressor oil sump under all operating conditions.

In this way lubricating oil from the compressor is prevented from circulating with the refrigerant in the refrigeration system itself.

**Features**

- Ensures oil return to compressor oil sump. Prevents compressor breakdown caused by lack of lubrication. Increases compressor operating life,
- High efficiency . Due to the interaction of reduced flow velocity, change of flow direction for oil concentration, collection of separated oil at high temperatures, and automatic oil return to the crankcase.
- Protects against liquid hammer in the compressor,
- Better utilisation of condenser and evaporator capacity (no oil-gas collection),
- Pulsation and noise damping on the high-pressure side of system,
- OUB 1: Compliant with ATEX hazard zone 2.

**Approvals**

UL listed, file 3736  
CSA certified, LR51840

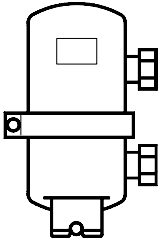
GOST AN30  
CE

Technical data

Refrigerants	HCFC, HFC and HC: OUB 1
	HCFC and non-flammable HFC: OUB 4
Max. working pressure	PS/MWP = 28 bar
Max. test pressure	Pe = 40 bar
Temperature of medium	-40 – 120 °C
Net volume	OUB 1: 0.52 l
	OUB 4: 2.46 l
Oil reservoir	OUB 1: 0.1 l
	OUB 4: 0.5 l

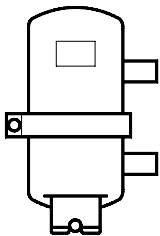
Ordering

OUB 1 / OUB 4



Type	Connection			Rated plant capacity [kW]					Code no. for OUB + unions (straightway)
	[in.]	[mm]	Version	R22	R134a	R404A	R507	R407C	
OUB 1	3/8	10	Flare	3.1	2.5	3.5	3.5	4.4	040B0010 + 2 × 040B0132
	3/8	—	Solder	3.1	2.5	3.5	3.5	4.4	040B0010 + 2 × 040B0140
	1/2	12	Flare	3.1	2.5	3.5	3.5	4.4	040B0010 + 2 × 040B0134
	1/2	—	Solder	3.1	2.5	3.5	3.5	4.4	040B0010 + 2 × 040B0142
	5/8	16	Flare	3.1	2.5	3.5	3.5	4.4	040B0010 + 2 × 040B0136
	5/8	16	Solder	3.1	2.5	3.5	3.5	4.4	040B0010 + 2 × 040B0144
Without connection unions									040B0010
OUB 4	5/8	16	Flare	11.6	9.6	12.8	12.8	16.0	040B0040 + 2 × 040B0256
	5/8	16	Solder	11.6	9.6	12.8	12.8	16.0	040B0040 + 2 × 040B0266
	3/4	—	Solder	11.6	9.6	12.8	12.8	16.0	040B0040 + 2 × 040B0268
	7/8	—	Solder	11.6	9.6	12.8	12.8	16.0	040B0040 + 2 × 040B0270
	1 1/8	—	Solder	11.6	9.6	12.8	12.8	16.0	040B0040 + 2 × 040B0274
	Without connection unions								

OUB 1s



Type	Connection		Rated plant capacity [kW]					Code no. for OUB + unions (straightway)
	[mm]	Version	R22	R134a	R404A	R507	R407C	
OUB 1s <sup>1)</sup>	10	Solder	3.1	2.5	3.5	3.5	4.4	040B0023
OUB 1s <sup>2)</sup>	10	Solder	3.1	2.5	3.5	3.5	4.4	040B0029

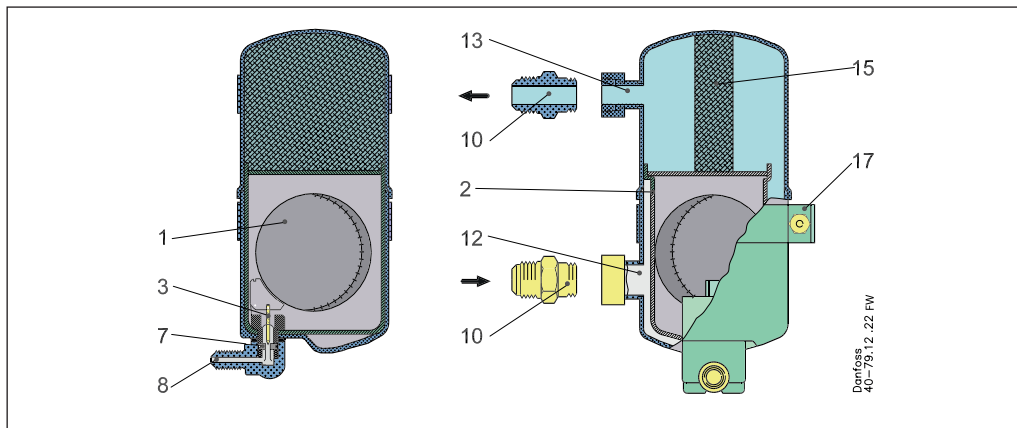
<sup>1)</sup> 1/4 in. flare connection to oil return line.

<sup>2)</sup> 6 mm ODF solder connection to oil return line.

Design / Function

OUB 1/OUB 4

- 1. Float
- 2. Oil container
- 3. Float needle
- 7. Orifice
- 8. Return oil connection  
(1/4 in. / 6 mm flare / solder)
- 10. Connection nipple
- 12. Inlet connection refrigerant vapour
- 13. Outlet connection refrigerant vapour
- 15. Oil concentrator
- 17. Fixing strap



The very effective function of the OUB is due to the interaction of the following:

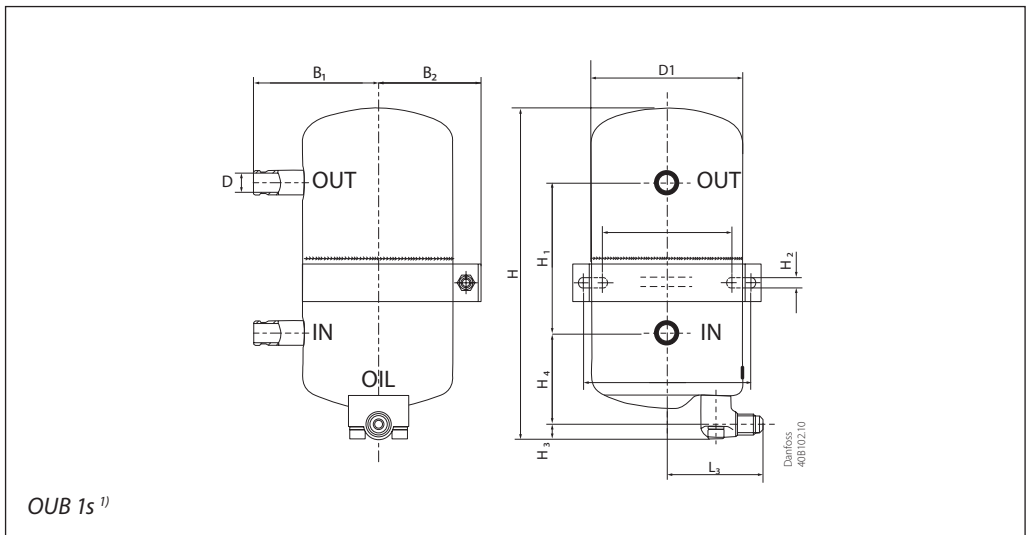
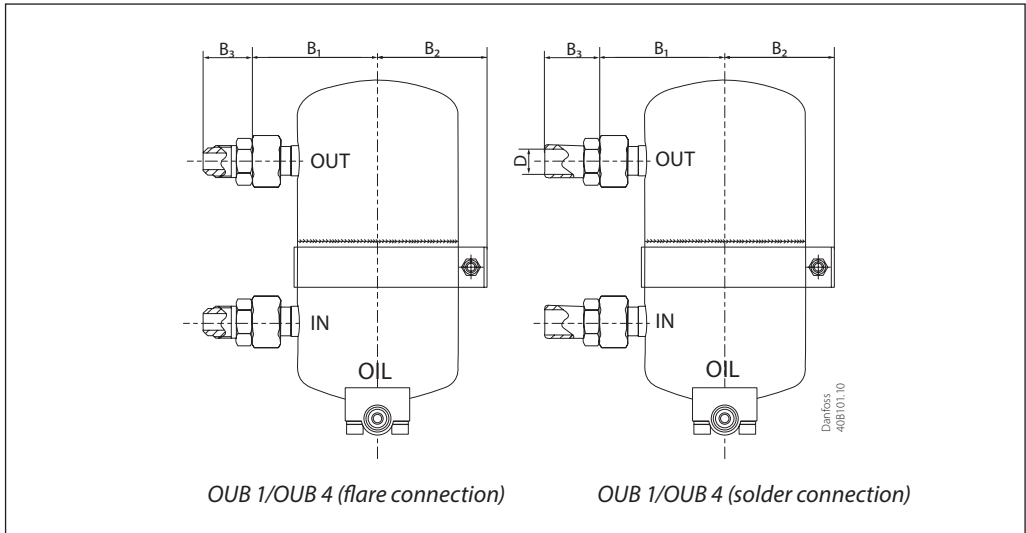
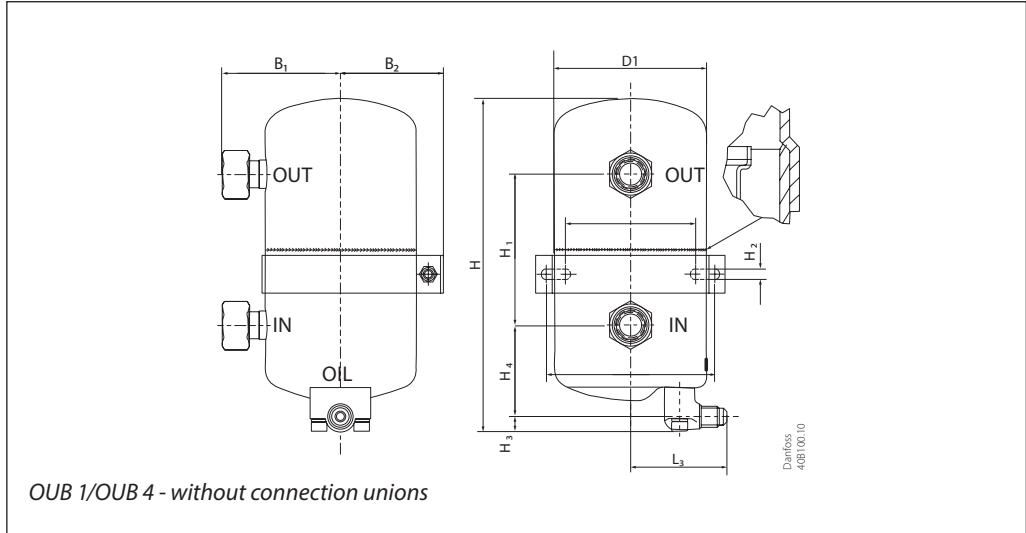
- velocity and change of flow direction of the incoming mixture of oil and refrigerant
- oil concentration, separation, and filtration
- storage of separated oil at high temperatures, thus preventing absorption of the refrigerant.

Refrigerant vapour is led through the inlet connection (12). The oil contained in the vapour is separated as a result of the change in velocity and direction through the oil concentrator (15) which at the same time also acts as an oil filter.

When the superheated refrigerant vapour flows around the oil container (2) some of the superheat is given off. In this way the oil container reaches a constant high temperature and the separated oil is stored in a warm state, i.e. with as low a refrigerant content as possible. Thus, the refrigerant is prevented from flowing to the crankcase where it could cause violent boiling.

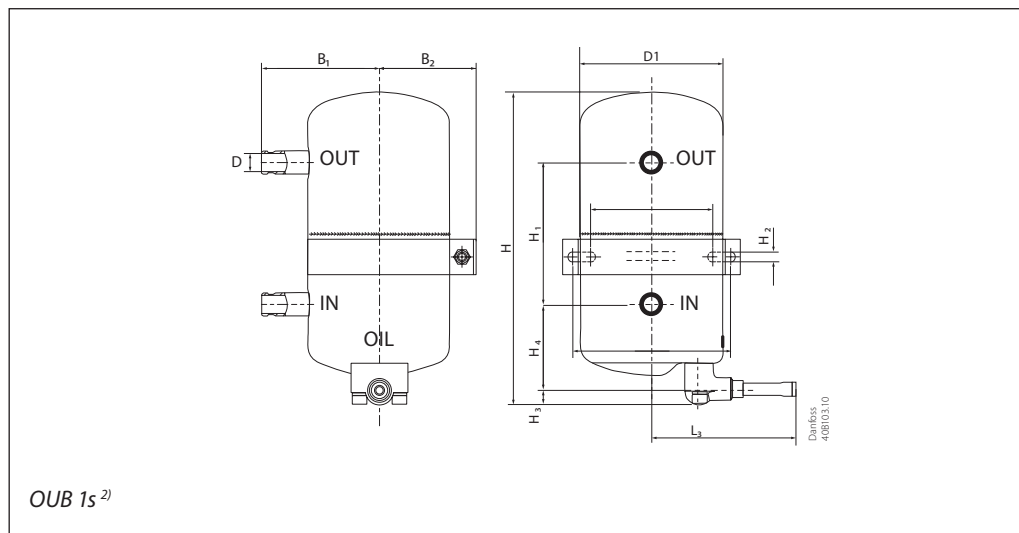
The float (1) opens the needle valve (3) depending on the amount of oil, whereupon the condensing pressure forces the oil back to the crankcase therefore ensuring automatic oil return.

Dimensions [mm]  
and weights [kg]



<sup>1)</sup> 1/4 in. flare connection to oil return line.

**Dimensions [mm]  
and weights [kg]**  
(continued)



<sup>2)</sup> 6 mm ODF solder connection to oil return line.

Type	Flare connection		H	H <sub>1</sub>	H <sub>2</sub>	H <sub>3</sub>	H <sub>4</sub>	L <sub>1</sub>	L <sub>2</sub>	L <sub>3</sub>	B <sub>1</sub>	B <sub>2</sub>	B <sub>3</sub>	øD <sub>1</sub>	Net weight
	[in.]	[mm]													
OUB 1	3/8	10	177	80	5.5	9	49	69	89	50	60	55	30	81	1.2
	1/2	12	177	80	5.5	9	49	69	89	50	60	55	31	81	1.3
	5/8	16	177	80	5.5	9	49	69	89	50	60	55	38	81	1.4
OUB 4	5/8	16	263	126	8.5	9	67	111	143	72	94	85	44	131	4.6
	3/4	18	263	126	8.5	9	67	111	143	72	94	85	49	131	4.7
	1	25	263	126	8.5	9	67	111	143	72	94	85	51	131	4.8

Type	Solder connection		H	H <sub>1</sub>	H <sub>2</sub>	H <sub>3</sub>	H <sub>4</sub>	L <sub>1</sub>	L <sub>2</sub>	L <sub>3</sub>	B <sub>1</sub>	B <sub>2</sub>	B <sub>3</sub>	øD <sub>1</sub>	øD	Net weight
	[in.]	[mm]														
OUB 1	3/8	10	177	80	5.5	9	49	69	89	50	60	55	29	81	9.6	1.2
	1/2	12	177	80	5.5	9	49	69	89	50	60	55	31	81	12.8	1.2
	5/8	16	177	80	5.5	9	49	69	89	50	60	55	42	81	16.0	1.3
OUB 1s	—	10	177	80	5.5	9	49	69	89	81	65	55	—	81	10.0	1.2
	—	10	177	80	5.5	9	49	69	89	50	65	55	—	81	10.0	1.2
OUB 4	5/8	16	263	126	8.5	9	67	111	143	72	94	85	40	131	16.0	4.3
	3/4	18	263	126	8.5	9	67	111	143	72	94	85	45	131	19.1	4.3
	7/8	22	263	126	8.5	9	67	111	143	72	94	85	45	131	22.3	4.3
	1	25	263	126	8.5	9	67	111	143	72	94	85	45	131	25.5	4.3
	1 1/8	28	263	126	8.5	9	67	111	143	72	94	85	47	131	28.7	4.3

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