

ENGINEERING  
TOMORROW



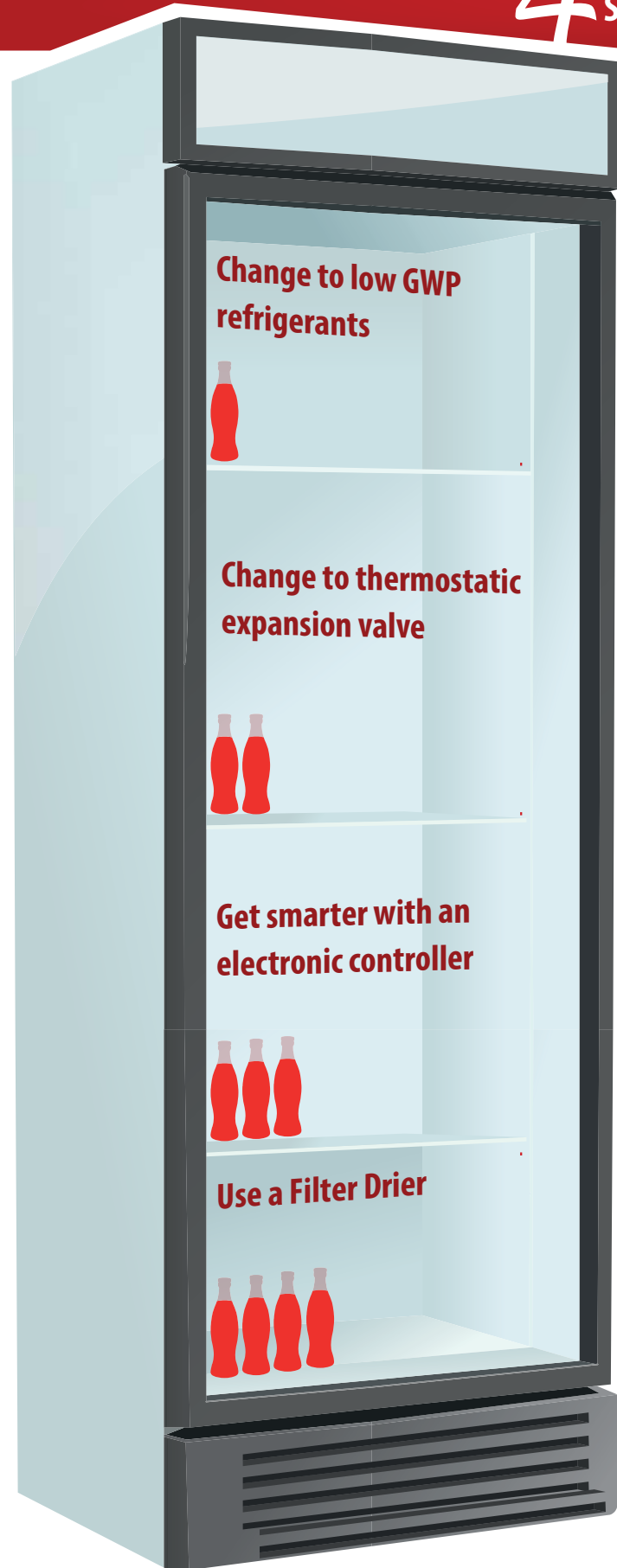
Danfoss solutions to **maximize the performance** of your Glass Door Merchandiser

**4**

simple steps  
to get the best  
out of your GDM

[commercialrefrigeration.danfoss.com](http://commercialrefrigeration.danfoss.com)

# 4 SIMPLE STEPS to reduce energy bill and environmental footprint

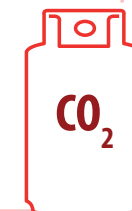


## Low GWP

Low GWP refrigerants enable improved energy efficiency. It is the parameter that provides the largest positive impact on the carbon footprint.



- ⓘ Safety standards and building codes are being addressed to ensure safe implementation
- ✓ Good thermodynamic efficiency
- ✓ The relative refrigerant cost is similar to HFC systems
- ✗ Special competencies are required during service



- ⓘ Requires high operating pressures for efficient operation, up to 90 bar (1,323 psi)
- ✓ High performance in many applications
- ✓ Widely available
- ✓ Low price
- ✗ Special competencies are required during service



## Change to low GWP refrigerants

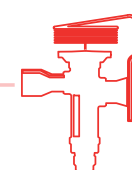
## Change to thermostatic expansion valve

Expansion devices keep the evaporator as full as possible. They ensure that all refrigerant evaporates preventing compressor damage.



### Capillary Tube

- ✓ Low initial cost
- ✗ Needs stable ambient environment and static operating conditions



### Thermostatic Expansion Valve (TXV)

- ⓘ Maintains constant superheat across varying loads

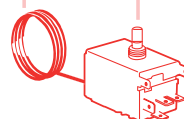
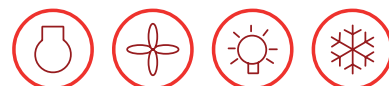
Using a TXV instead of a capillary tube

Energy consumption 10% reduction

Pull down time 20% decrease

## Get smarter with an electronic controller

Energy Management Devices efficiently control the compressor, evaporator fan, cabinet light and defrost heater.



### Mechanical Thermostat

- ⓘ Maintains the desired temperature by switching heating or cooling devices on or off
- ✓ Options for automatic and semi-automatic defrost



### Electronic Thermostat

- ⓘ Optimizes fan, defrost heater and light
- ✓ Higher accuracy of temperature control
- ✓ Voltage protection and condenser protection
- ✓ Built-in defrost timer



### Electronic Controller

- ⓘ Advanced energy management software
- ✓ Adaptive Defrost
- ✓ Easy to program
- ✓ Large, easy to read display



Up to



energy savings compared to a conventional thermostat

## Use a Filter Drier

Filter driers ensure a high-performing refrigeration system by eliminating moisture, acids, and solid particles. With these contaminants eliminated, systems are protected against freeze-ups, harmful chemical reactions, and abrasive impurities.



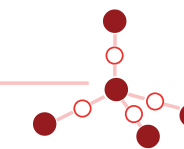
### Loose Desiccant with Spun Copper Tube

- ⓘ Loose beads enclosed in a thin copper casing tube with a built-in wire mesh
- ⓘ Wide price and quality range
- ✓ Less expensive than solid core
- ✗ MWP limit is normally around 24 bar (348 psig)



### Solid Core with Steel Housing

- ⓘ Solid core enclosed in a steel housing with polyester felt mat
- ⓘ 1.5 in<sup>3</sup> filter drier optimized for hydrocarbon refrigerant use
- ✓ MWP up to 46 bar (667 psig)
- ✓ High durability and long service life
- ✓ Higher moisture adsorption capacity



Natural Refrigerants



Thermostatic Expansion Valve



Electronic Controller



Filter Drier

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## 80 years

The industry's widest  
expertise at your  
disposal. We've been  
looking ahead since  
1933.

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