NOTES:
1. BEND RELIEFS TO BE MAXIMUM 1.5 TIMES THE MATERIAL THICKNESS, UNLESS NOTED.
2. BURR ALLOWABLE TO 15 PERCENT OF MATERIAL THICKNESS.
3. INSIDE BEND RADIUS TO BE EQUAL TO THE MATERIAL THICKNESS, UNLESS NOTED.

CRITICAL CHARACTERISTICS
KEY CHARACTERISTICS
INSPECTION
MUST COMPLY TO ROHS DIRECTIVE 2011/65/EU

POLYURETHANE FOAM
FERMAPORT K31-A-9316-3 + K31-B-81

SCALE 0.250

SEE DETAIL A

DETAIL A

SCALE 3.000

POLYURETHANE FOAM
FERMAPORT K31-A-9316-3 + K31-B-81

NOTES:
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3. INSIDE BEND RADIUS TO BE EQUAL TO THE MATERIAL THICKNESS, UNLESS NOTED.

DESCRIPTION

FINISH

A20.500

UNLESS OTHERWISE SPECIFIED

INTERPRET DIM. & TOL. PER ASME Y14.5M-1994

ALL DIMENSIONS ARE IN MILLIMETERS

MATERIAL / SIZESCALE THIRD ANGLE PROJECTION

GALV.STEEL / EN10327; S=1.0

DX51D+Z275 MAC

NOTES:
1. BEND RELIEFS TO BE MAXIMUM 1.5 TIMES THE MATERIAL THICKNESS, UNLESS NOTED.
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3. INSIDE BEND RADIUS TO BE EQUAL TO THE MATERIAL THICKNESS, UNLESS NOTED.