1. General bending radius: 1 mm
2. Corner rounds not specified: R2.5±0.5
3. Part must be washed and degreased
4. Material specification:
   1.0mm Sheet acc. to EN 10346-DX51D+AZ150-N-A-C
5. Not specified dimensions according to unfolded part
For internal use: Y bending factor = 0.58