CRITICAL CHARACTERISTICS

KEY CHARACTERISTICS

INSPECTION MUST COMPLY TO ROHS DIRECTIVE 2011/65/EU

DESCRIPTION

NOTES:
1. FOR FASTENER TORQUES, REFER TO 175R5600 CLASS A. UNLESS OTHERWISE SPECIFIED.

2. REMOVE BOTH CABINET BACK PLATE

3. INSTALL COVER PLATE REMOVED IN STEP 2 TO BLOCK TOP AND BOTTOM OPENINGS. USE SCREW REMOVED DURING STEP 2. GASKET REQUIRED. NO MOUNTING REQUIRED ON BOTH TOP AND BOTTOM. (NOTE: TO MOUNT RECTIFIER BOTTOM PLATE 6X M5 NUT WOULD BE NEEDED)

4. MAKE CUTOUT ON CABINET BACKPLATE AS SHOWN ON SHEET 2.

5. RE-INSTALL BOTH BACK PLATE AND ATTACH DUCTS THROUGH HOLES CUT INTO BACKPLATE USING LONGER M5 SCREWS.

MATERIAL

SIZE

SCALE

THIRD ANGLE PROJECTION

NOT VALID WITHOUT FROZEN DATE IN ID STAMP

CONTRIBUTED TO SHEET 2

NOT TO BE HANDED OVER TO BE COPIED OR BE USED BY A THIRD PARTY. TWO OR THREE DIMENSIONAL REPRODUCTION OF CONTENTS TO BE AUTHORIZED BY DANFOSS A/S.

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1. REMOVE COVER PLATE A, B, C & D

2. REMOVE COVER PLATE REMOVED IN STEP 2 TO BLOCK TOP AND BOTTOM OPENING USING SCREW REMOVED DURING STEP 2. GASKET REQUIRED. NO MOUNTING REQUIRED ON BOTH TOP AND BOTTOM. (NOTE: TO MOUNT RECTIFIER BOTTOM PLATE 6X M5 NUT WOULD BE NEEDED)

3. INSTALL COVER PLATE REMOVED IN STEP 2 TO BLOCK TOP AND BOTTOM OPENINGS. USE SCREW REMOVED DURING STEP 2. GASKET REQUIRED. NO MOUNTING REQUIRED ON BOTH TOP AND BOTTOM. (NOTE: TO MOUNT RECTIFIER BOTTOM PLATE 6X M5 NUT WOULD BE NEEDED)

4. MAKE CUTOUT ON CABINET BACKPLATE AS SHOWN ON SHEET 2.

5. RE-INSTALL BOTH BACK PLATE AND ATTACH DUCTS THROUGH HOLES CUT INTO BACKPLATE USING LONGER M5 SCREWS.
STEPS:
1. REMOVE BOTH CABINET BACK PLATE
2. REMOVE COVER PLATE A, B, C & D
3. INSTALLED COVER PLATE REMOVED IN STEP 2 TO BLOCK TOP AND BOTTOM OPENING USING THE SCREW REMOVED DURING STEP 2. GASKET REQUIRED ARE ALREADY PROVIDED ON BOTH TOP AND BOTTOM. NOTE: TO MOUNT RECTIFIER BOTTOM PLATE 6X M5 NUT WOULD BE NEEDED
4. MAKE CUTOUT ON CABINET BACKPLATE AS SHOWN ON SHEET 4.
5. RE-INSTALL BOTH BACK PLATE AND ATTACH DUCTS THROUGH HOLES CUT INTO BACKPLATE USING LONGER M5 SCREWS.