

Installation Instructions

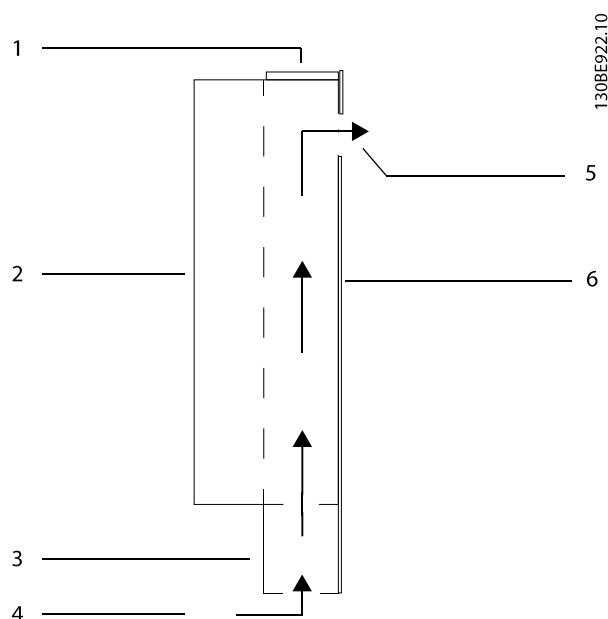
In-bottom/Out-back Cooling Kit for E3h Drives VLT[®] FC Series FC 102, FC 103, FC 202, and FC 302

1.1 Description

The in-bottom/out-back cooling kit fits the following E3h drives. It is compatible with drives mounted in Rittal TS8 cabinets with widths of 600 mm (24 in) or 800 mm (32 in).

- VLT[®] HVAC Drive FC 102
- VLT[®] Refrigeration Drive FC 103
- VLT[®] AQUA Drive FC 202
- VLT[®] Automation Drive FC 302

When the kit is installed, air flows into the bottom duct and out through the back duct of the drive. See *Illustration 1.1*.



1	Top cover
2	Drive
3	Bottom duct assembly
4	Back-channel airflow (intake)
5	Back-channel airflow (exhaust)
6	Mounting plate

Illustration 1.1 Direction of Airflow with Kit Installed

1.1.1 Kit Part Numbers

Use these instructions with the following cooling kits.

Kit number	Kit description
176F6612	In-bottom/out-back cooling kit for E3h drive in 600 mm (24 in) enclosure
176F6613	In-bottom/out-back cooling kit for E3h drive in 800 mm (32 in) enclosure

Table 1.1 Part Numbers for Cooling Kits

1.1.2 Items Supplied

The in-bottom/out-back cooling kit contains the following items. Refer to *Illustration 1.2* and *Illustration 1.10*.

Item	Quantity
Top cover	1
Top gasket	1
Bottom bracket	1
Bottom gasket	1
Telescoping bottom duct	1
Base plate (with opening for duct)	1
Back duct	1
6-hole back gasket	2
8-hole back gasket	2
M5x18 screw	12
M5x14 screw	8
M5 hex nut	6
M6x12 screw	6
M5 clip-on nut	8

Table 1.2 Items Supplied in In-bottom/Out-back Cooling Kit

1.2 Safety Information

Only qualified, Danfoss authorized personnel are allowed to install the parts described in these installation instructions. Handling of the drive and its parts must be done in accordance with the corresponding *operating guide*.

⚠WARNING

ELECTRICAL SHOCK HAZARD

VLT® FC series drives contain dangerous voltages when connected to mains voltage. Improper installation, and installing or servicing with power connected, can cause death, serious injury, or equipment failure.

To avoid death, serious injury, or equipment failure:

- Only use qualified electricians for the installation.
- Disconnect the drive from all power sources before installation or service.
- Treat the drive as live whenever the mains voltage is connected.
- Follow the guidelines in these instructions and local electrical safety codes.

⚠WARNING

DISCHARGE TIME

The drive contains DC-link capacitors, which can remain charged even when the drive is not powered. High voltage can be present even when the warning LED indicator lights are off. Failure to wait 40 minutes after power has been removed before performing service or repair work can result in death or serious injury.

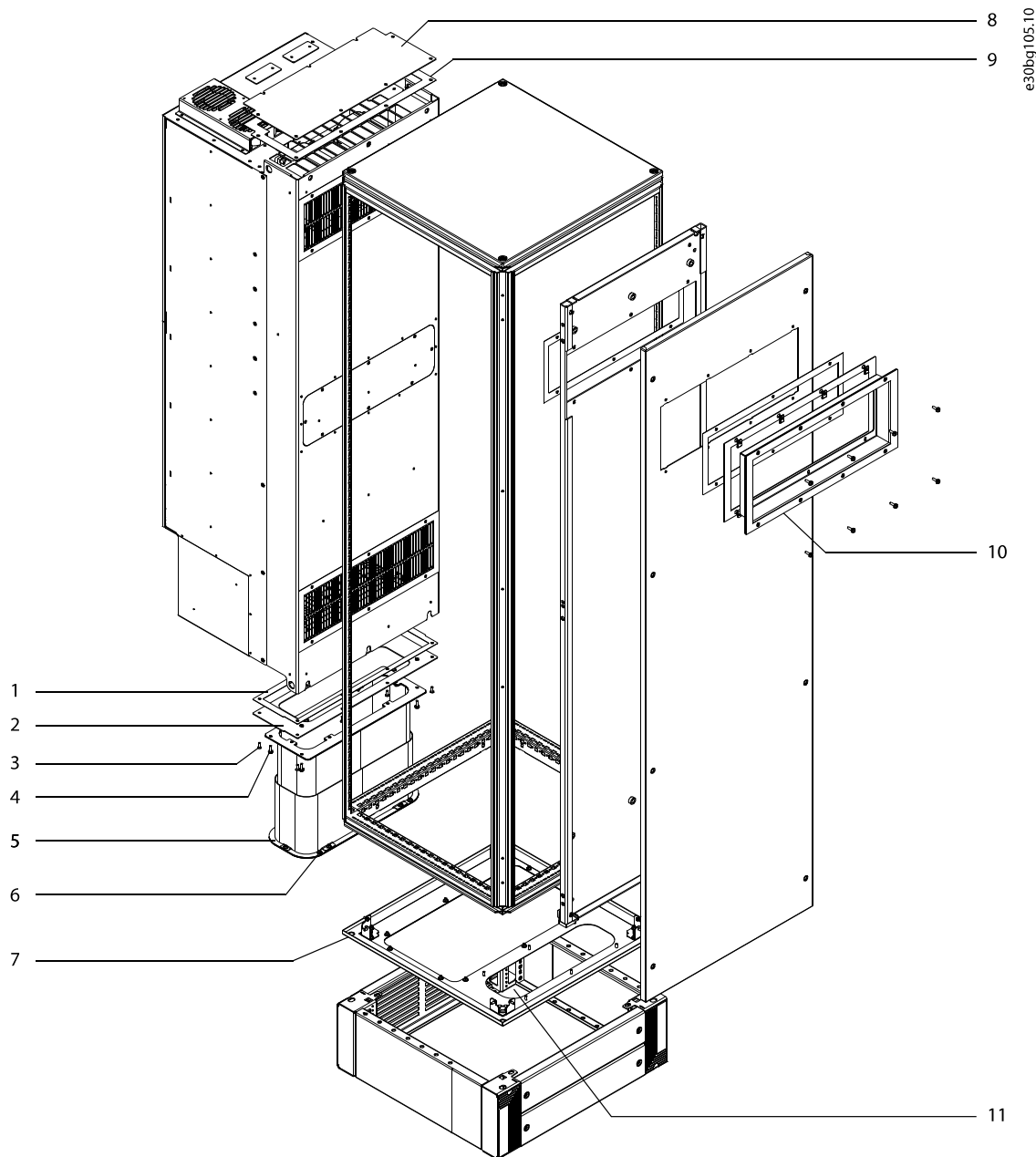
- Stop the motor.
- Disconnect AC mains and remote DC-link power supplies, including battery back-ups, UPS, and DC-link connections to other drives.
- Disconnect or lock PM motor.
- Wait 40 minutes for capacitors to discharge fully.
- Before performing any service or repair work, use an appropriate voltage measuring device to make sure that the capacitors are fully discharged.

1.3 Installation Instructions

NOTICE

APPLYING GASKETS

This kit contains gaskets to ensure a proper seal between metal parts. Before adhering a gasket to a part, check that the part matches the gasket and that no holes are covered.



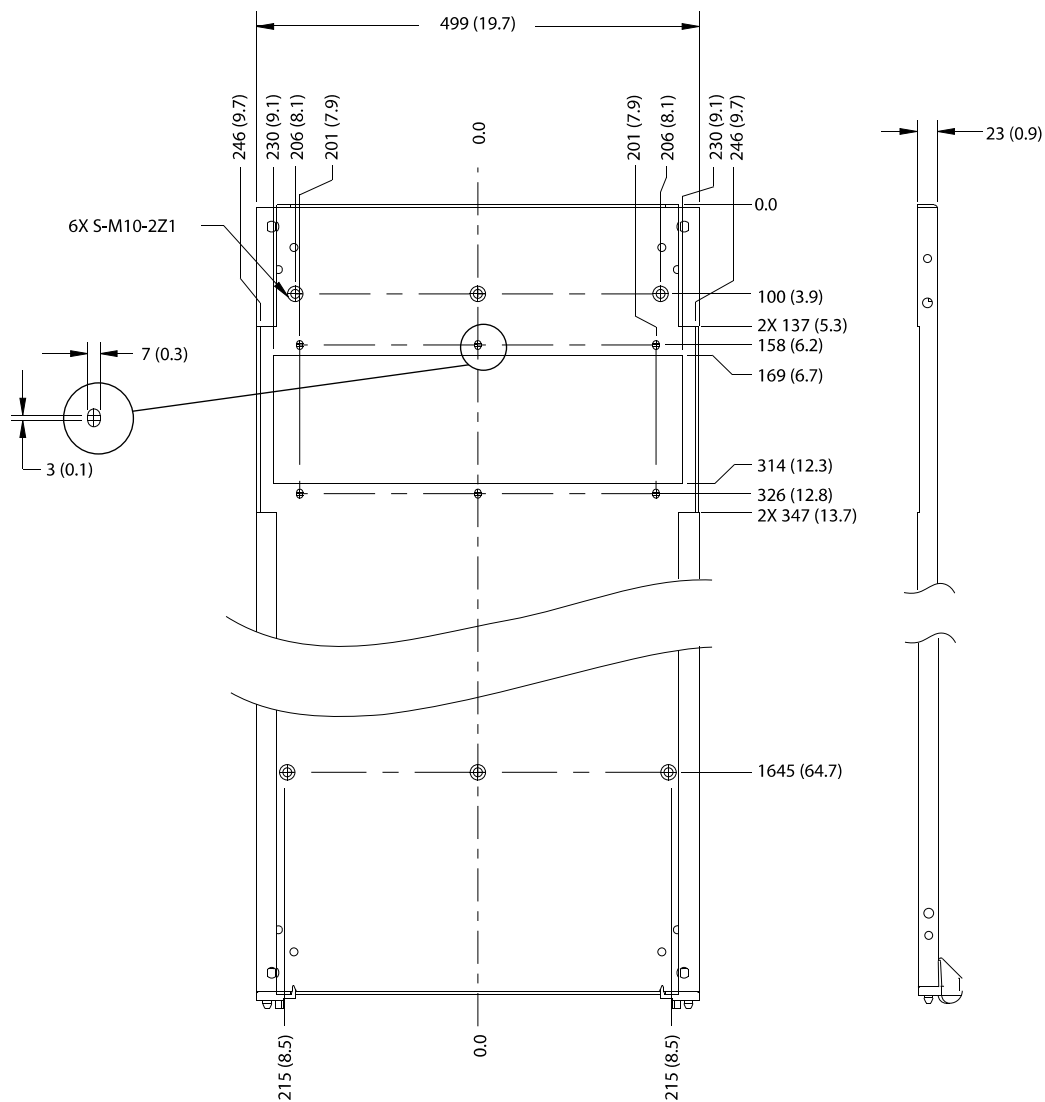
1	Bottom gasket	7	Base plate
2	Bottom bracket	8	Top cover
3	M5x14 screw	9	Top gasket
4	M5x18 screw	10	Back duct assembly
5	Bottom duct assembly	11	Opening for duct
6	M5 hex nut	-	-

Illustration 1.2 Overview of In-bottom/Out-back Cooling Kit

1.3.1 Creating Vent Openings in the Mounting Plate

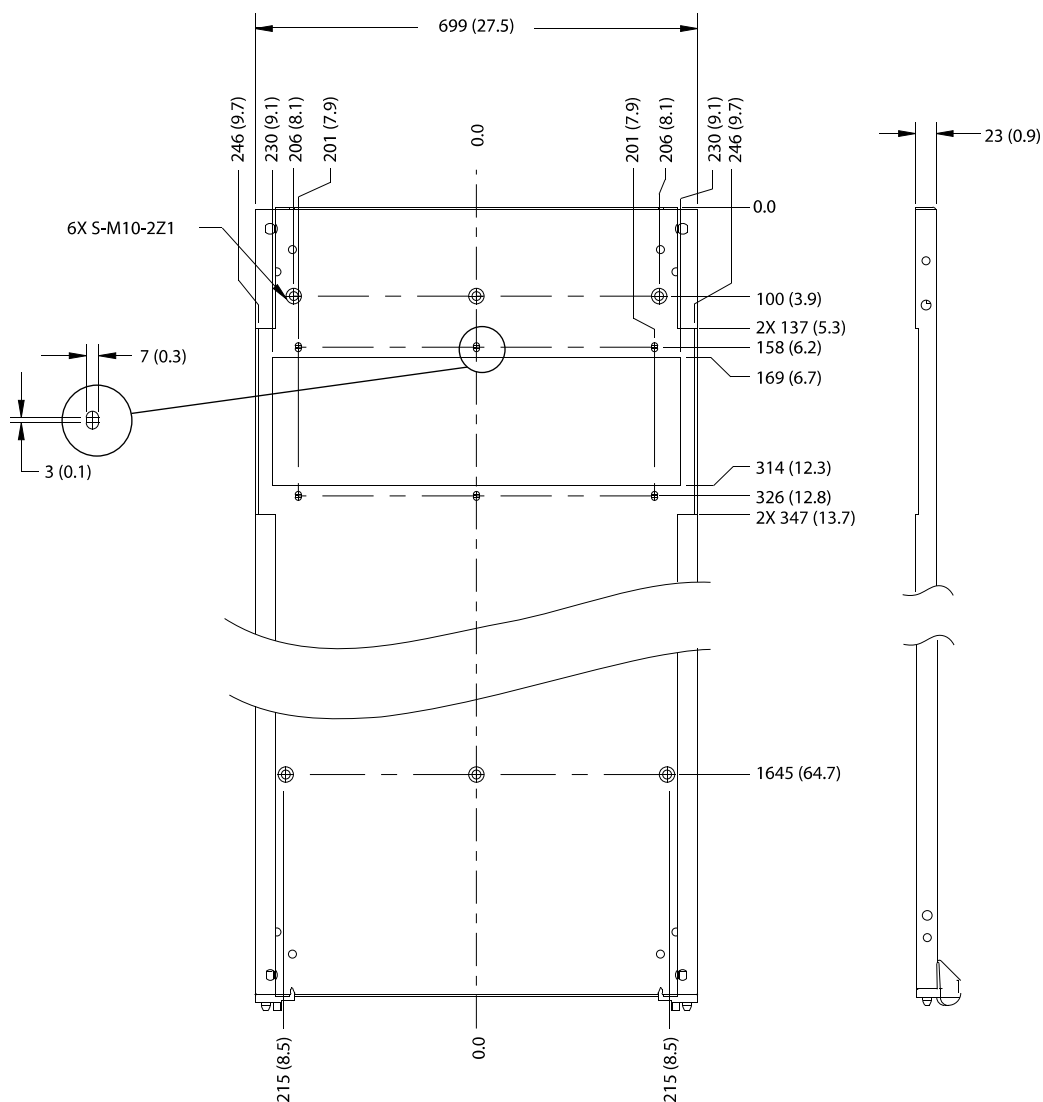
To create mounting holes and a back vent opening in the drive mounting plate, use the following steps. Refer to *Illustration 1.3* for 600 mm (24 in) enclosures, and to *Illustration 1.4* for 800 mm (32 in) enclosures.

1. Drill 6 mounting holes in the back of the drive. Insert 6 M10 pem self-clinching nuts (not supplied) in the mounting holes.
2. Cut out the vent opening in the mounting plate. The opening must match the drive vent opening.
3. Drill 6 screw holes around the vent opening using the dimensions in *Illustration 1.3* or *Illustration 1.4*. The holes must match the holes in the inner flange of the back duct.



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Illustration 1.3 Vent Dimensions for Mounting Plate in 600 mm (24 in) Enclosure



e30bg108.10

Illustration 1.4 Vent Dimensions for Mounting Plate in 800 mm (32 in) Enclosure

1.3.2 Creating Vent Openings in the Back Plate

To create a vent opening in the enclosure back plate to match the opening in the mounting plate and drive, use the following steps. Refer to *Illustration 1.5* for 600 mm (24 in) enclosures, and to *Illustration 1.6* for 800 mm (32 in) enclosures.

1. Cut out the vent opening in the enclosure backplate. The opening must match the drive vent opening.
2. Drill 8 screw holes (6 mm) around the vent opening. The holes must match the holes in the outer flange of the back duct.

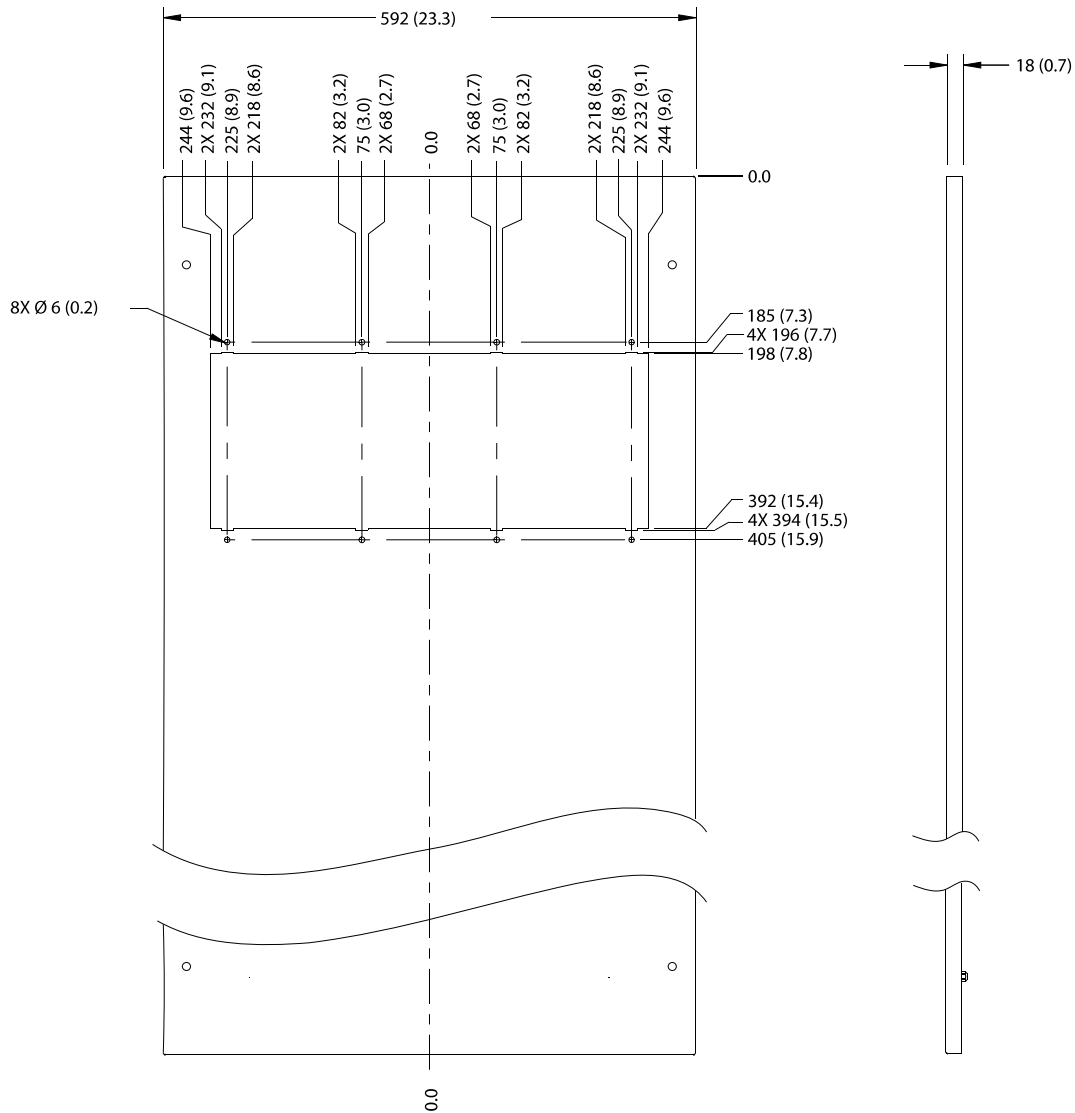
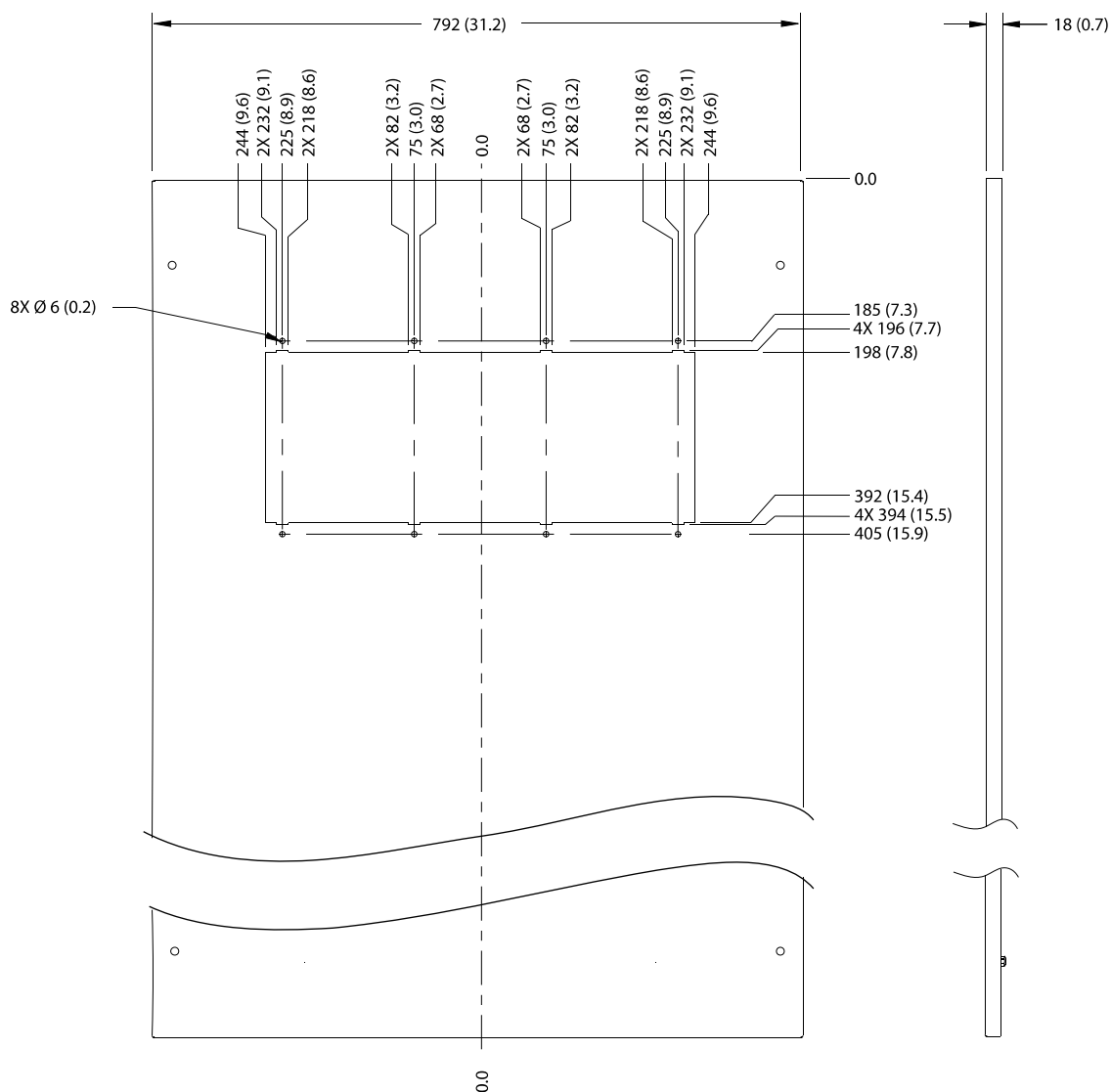


Illustration 1.5 Vent Dimensions for Backplate in 600 mm (24 in) Enclosure



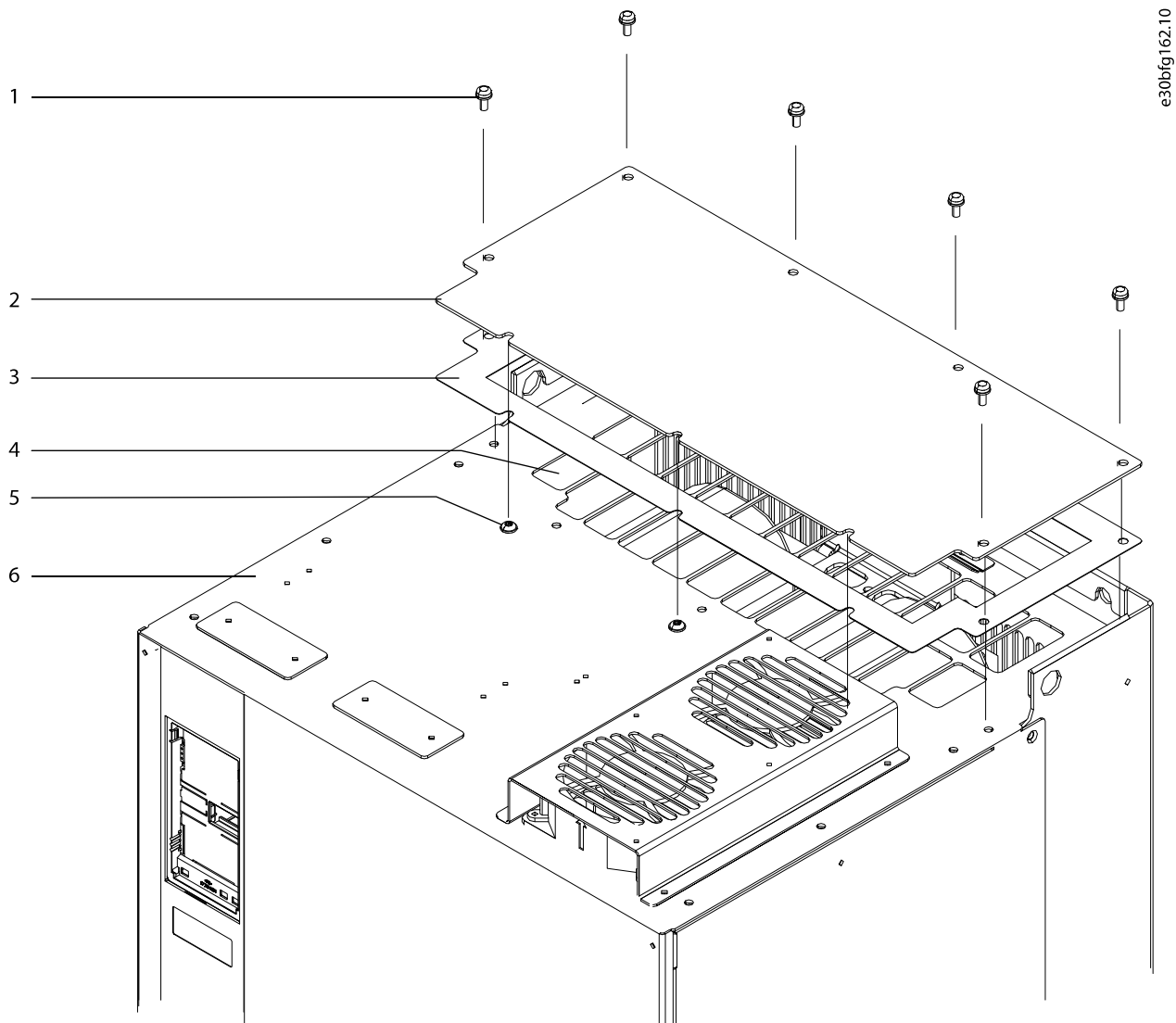
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Illustration 1.6 Vent Dimensions for Backplate in 800 mm (32 in) Enclosure

1.3.3 Installing the Top Cover

To install the top cover over the top vent in the drive, use the following procedure. See *Illustration 1.7*.

1. Remove the paper backing from the top gasket, exposing the adhesive. Adhere the gasket to the top cover underside.
2. Remove 6-7 M5x14 screws (T25) surrounding the sides and back of the vent in the top of the drive. E3h drives have 6 screws; E4h drives have 7 screws. Retain the screws.
3. Loosen 3 M5x12 screws (T25) at the front of the vent in the top of the drive.
4. Slide the edge of the top cover under the 3 loosened screws, positioning the cover over the vent in the top of the drive.
5. Secure the top cover to the drive with 8 M5x14 screws (T25) previously removed. Torque fasteners to 2.3 Nm (20 in-lb).



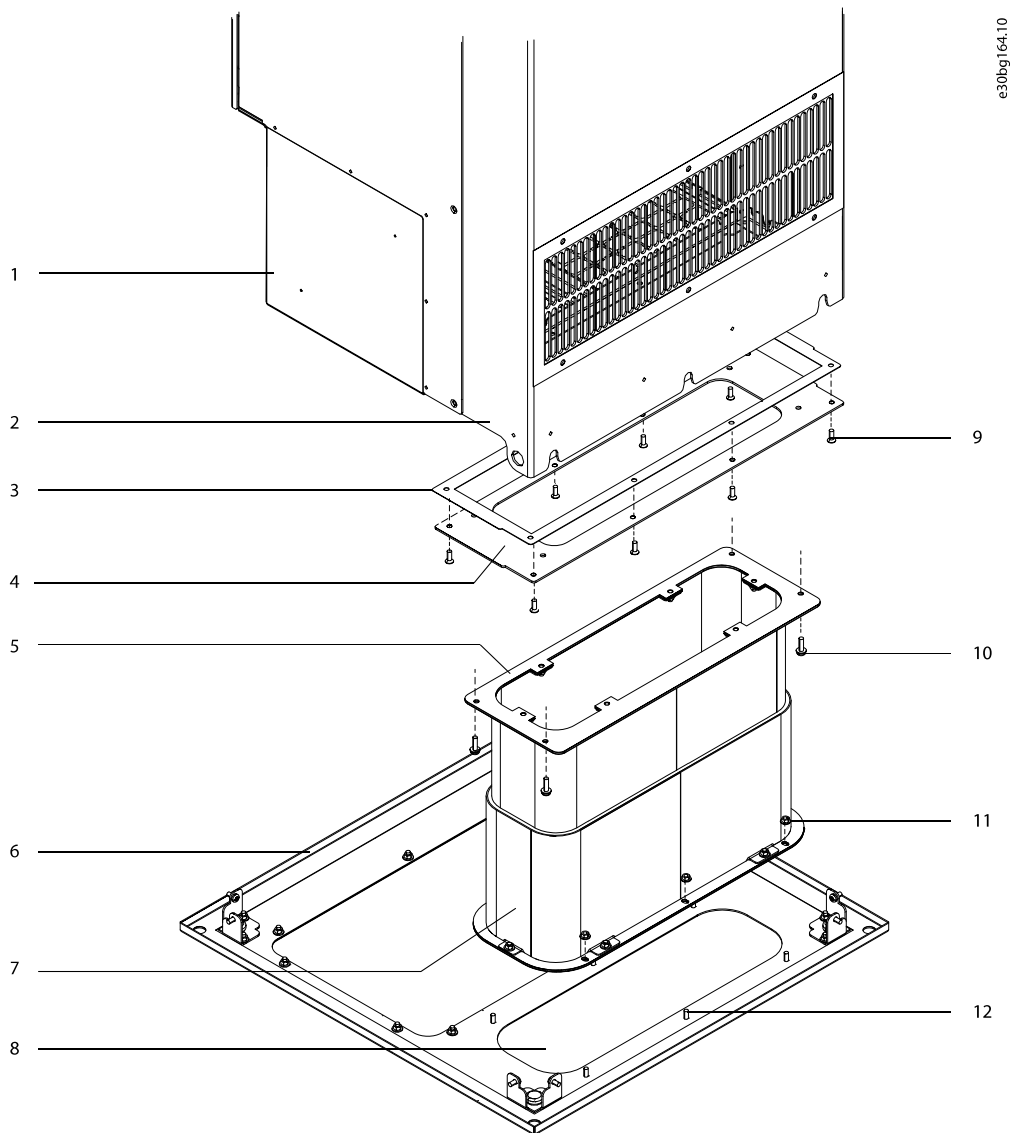
1	M5x14 screw	4	Top vent
2	Top cover	5	M5x12 screws
3	Top gasket	6	Top of drive

Illustration 1.7 Installation of the Top Cover

1.3.4 Installing the Bottom Bracket

The bottom bracket attaches the bottom air duct to the lower end of the cooling back channel. To install the bracket, use the following steps. Refer to *Illustration 1.8*.

1. Remove the paper backing from the bottom gasket. Adhere the gasket to the upper surface of the bottom bracket.
2. Position the bracket at the lower end of the cooling back channel.
3. Secure the bracket to the back channel of the drive using 8 M5x14 screws (T25) from the kit. Torque fasteners to 2.3 Nm (20 in-lb).



1	Drive	7	Bottom duct assembly
2	Back channel	8	Opening for duct
3	Bottom gasket	9	M5x14 screw
4	Bottom bracket	10	M5x18 screw
5	Upper flange of duct	11	M5 hex nut
6	Enclosure base plate	12	Threaded stud

Illustration 1.8 Installation of the Bottom Bracket

1.3.5 Installing the Base Plate and Bottom Duct

The bottom duct is a pre-assembled telescoping duct that collapses to simplify installation. To attach the bottom duct to the base plate of the enclosure, use the following steps. Refer to *Illustration 1.9*.

1. Remove the base plate from the Rittal enclosure. Replace it with the base plate from the kit, which has a vent opening for the bottom duct.
2. Position the bottom duct over the vent opening in the base plate. Place the holes in the lower flange of the duct over the 6 threaded studs surrounding the opening in the plate.
3. Fasten 6 M5 hex nuts (T25) to the threaded studs.
4. Collapse the duct and install the plate between the pedestal and the enclosure frame, using the existing fasteners. Refer to *Illustration 1.2*.

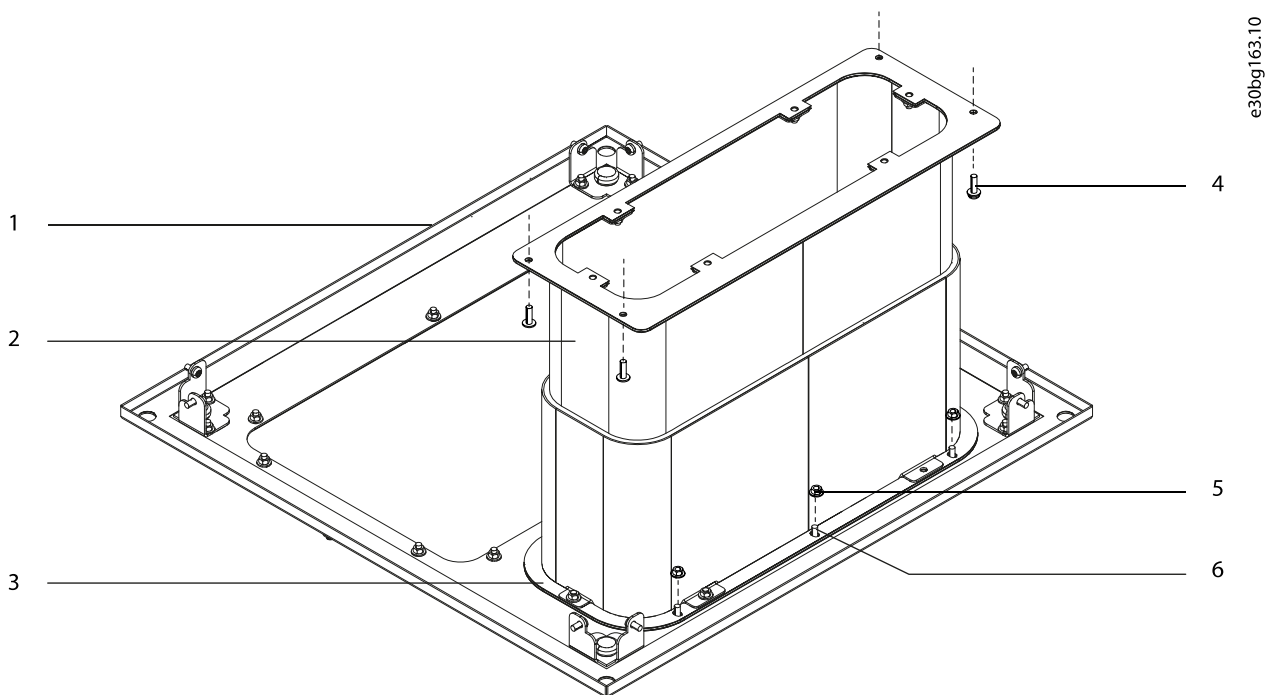


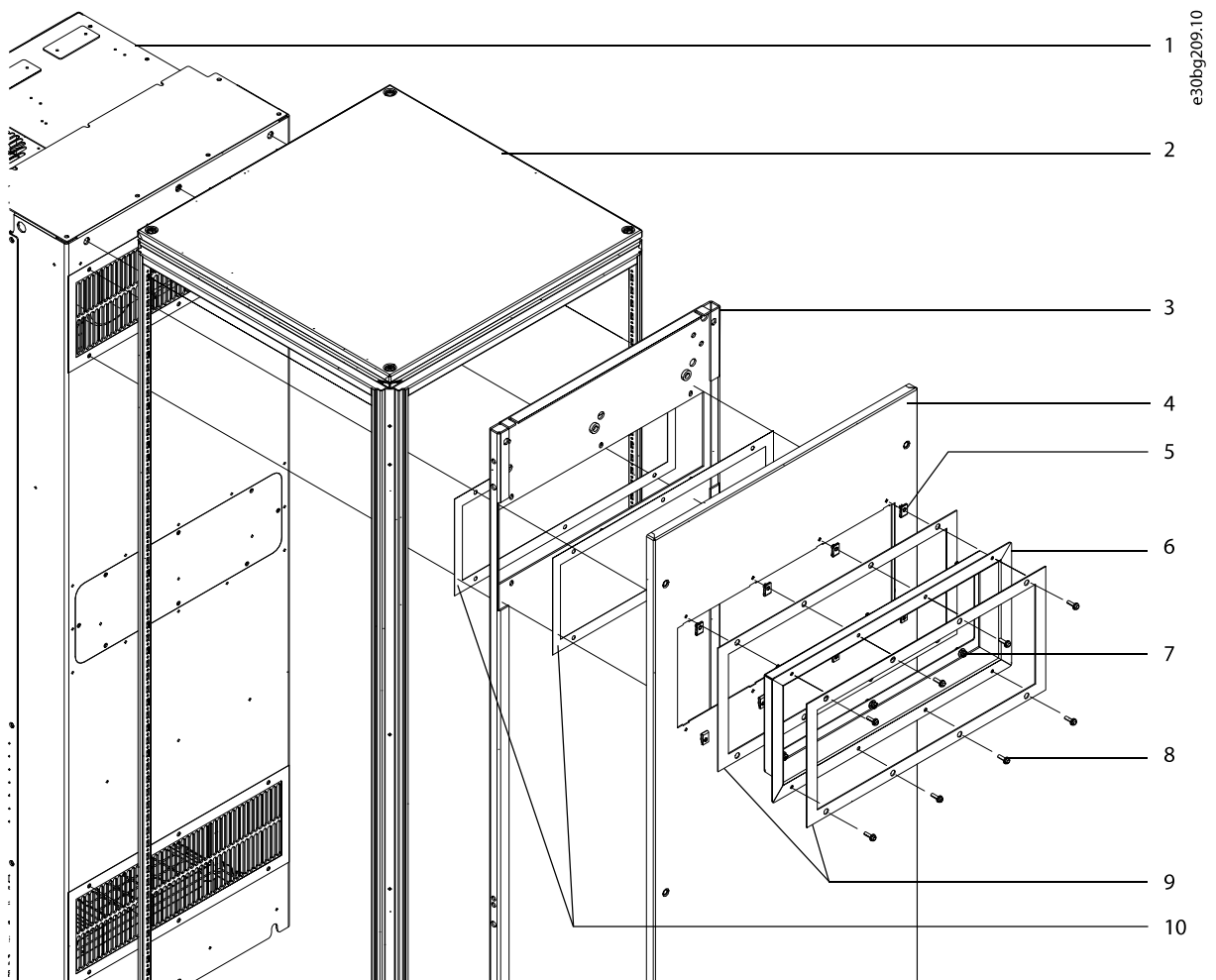
Illustration 1.9 Installation of the Bottom Duct on the Base Plate

1	Base plate (with opening for duct)	4	M5x18 screw
2	Bottom duct assembly	5	M5 hex nut
3	Lower flange of duct	6	Threaded stud

1.3.6 Mounting the Drive in the Enclosure

To install the mounting plate and drive in the enclosure, use the following steps. Refer to *Illustration 1.10*.

1. Remove the paper backing from both 6-hole gaskets, exposing the adhesive. Adhere 1 gasket around the vent opening on each side of the mounting plate.
2. Attach the mounting plate to the enclosure rails, making sure that the pem nuts face the back of the enclosure.
3. Loosely fasten 3 M10 screws (not supplied in kit) into the pem nuts at the lower end of the mounting plate. Make sure that the screws are secure since the base of the drive rests on these screws.
4. Slightly lean the top of the drive forward and set the cutouts in the base onto the 3 screws in the mounting plate.
5. Slowly push the top of the drive back against the mounting plate until the top 3 pem nuts line up with the holes in the drive. Secure the top of the drive using 3 M10 screws.
6. Torque all 6 M10 screws to 19 Nm (170 in-lb).



1	Drive	6	Outer flange of back duct
2	Rittal enclosure	7	M6x12 screw
3	Mounting plate	8	M5x18 screw
4	Backplate	9	8-hole gaskets
5	M5 clip-on nut	10	6-hole gaskets

Illustration 1.10 Installation of the Mounting Plate, Backplate, and Back Duct

1.3.7 Attaching the Bottom Duct to the Bottom Bracket

After the drive is installed on the mounting plate, attach the telescoping bottom duct to the bottom bracket using the following procedure. See *Illustration 1.8*.

1. Extend the telescoping duct upward until the upper flange of the duct is positioned against the bottom bracket.
2. Secure the duct to the bracket with 4 M5x14 screws (T25) from the kit. Torque fasteners to 2.3 Nm (20 in-lb).

1.3.8 Installing the Backplate and Back Duct

To attach the enclosure backplate and the back duct, use the following steps. Refer to *Illustration 1.10*.

1. Position the backplate on the back rails of the enclosure behind the mounting plate.
2. Secure the backplate to the rails using the existing fasteners.
3. Slide 8 M5 clip-on nuts over the screw holes around the duct opening in the backplate.
4. Remove the paper backing from both 8-hole gaskets, exposing the adhesive. Adhere 1 gasket to the back and 1 to the front of the back duct outer flange.
5. Position the back duct in the hole created for it in the mounting plate and backplate.
6. Fasten the inner flange of the back duct with 6 M6x12 screws (T30). Torque to 3.9 Nm (35 in-lb).
7. Fasten the outer flange of the duct with 8 M5x18 screws (T25). Torque fasteners to 2.3 Nm (20 in-lb).

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