Installation Instructions
Top Fan Kit for D3h/D4h and E3h/E4h Drives
VLT® FC Series FC 102, FC 103, FC 202, FC 302

Description
The top fan assembly in D3h/D4h drives includes 1 fan within a fan housing or secured under a grill. The top fan assembly in E3h/E4h drives consists of 2 fans within a single fan housing. The top fan replacement kit contains all parts required to replace 1 fan in the top fan assembly.

Kit Ordering Numbers

<table>
<thead>
<tr>
<th>Ordering number</th>
<th>Kit description</th>
</tr>
</thead>
<tbody>
<tr>
<td>176F3166</td>
<td>Top fan IP20 DC 80x25 mm</td>
</tr>
<tr>
<td>176F3167</td>
<td>Top fan IP20 DC 80x38 mm</td>
</tr>
</tbody>
</table>

Table 1.1 Numbers for the Top Fan Kit

Items Supplied
The top fan replacement kit contains the following:
- 1 fan
- Installation instructions

Safety Information
Only qualified, Danfoss authorized personnel are allowed to install the parts described in these installation instructions. Handling of the drive and its parts must be done in accordance with the corresponding operating guide.

⚠️ WARNING
ELECTRICAL SHOCK HAZARD
VLT® FC series drives contain dangerous voltages when connected to mains voltage. Improper installation, and installing or servicing with power connected, can cause death, serious injury, or equipment failure.

To avoid death, serious injury, or equipment failure:
- Only use qualified electricians for the installation.
- Disconnect the drive from all power sources before installation or service.
- Treat the drive as live whenever the mains voltage is connected.
- Follow the guidelines in these instructions and local electrical safety codes.

⚠️ WARNING
DISCHARGE TIME
The drive contains DC-link capacitors, which can remain charged even when the drive is not powered. High voltage can be present even when the warning LED indicator lights are off. Failure to wait for the specified time listed in Table 1.2 after power has been removed before performing service or repair work can result in death or serious injury.

1. Stop the motor.
2. Disconnect AC mains and remote DC-link supplies, including battery back-ups, UPS, and DC-link connections to other drives.
3. Disconnect or lock motor.
4. Wait for the capacitors to discharge fully. Refer to Table 1.2.
5. Before performing any service or repair work, use an appropriate voltage measuring device to make sure that the capacitors are fully discharged.

<table>
<thead>
<tr>
<th>Voltage [V]</th>
<th>Power rating [kW] (hp) (normal overload)</th>
<th>Enclosure</th>
<th>Minutes to discharge</th>
</tr>
</thead>
<tbody>
<tr>
<td>380–500</td>
<td>90–250 (125–350)</td>
<td>D1h–D8h</td>
<td>20</td>
</tr>
<tr>
<td>380–500</td>
<td>315–500 (450–650)</td>
<td>E1h–E4h</td>
<td>40</td>
</tr>
<tr>
<td>525–690</td>
<td>55–315 (60–350)</td>
<td>D1h–D8h</td>
<td>20</td>
</tr>
<tr>
<td>525–690</td>
<td>355–710 (400–750)</td>
<td>E1h–E4h</td>
<td>40</td>
</tr>
</tbody>
</table>

Table 1.2 Discharge Time for Enclosures D1h–D8h and E1h–E4h
Installation Instructions

<p>| | |</p>
<table>
<thead>
<tr>
<th></th>
<th></th>
</tr>
</thead>
<tbody>
<tr>
<td>1</td>
<td>Screw (T25)</td>
</tr>
<tr>
<td>2</td>
<td>Fan grill</td>
</tr>
<tr>
<td>3</td>
<td>Fan</td>
</tr>
<tr>
<td>4</td>
<td>Fan cable and connector</td>
</tr>
<tr>
<td>5</td>
<td>Top vent</td>
</tr>
<tr>
<td>6</td>
<td>Cable access hole</td>
</tr>
</tbody>
</table>

Illustration 1.1 Top Fan with Grill in D3h/D4h Drives
Removing the Top Fan from D3h/D4h Drives

The top fan assembly in D3h and D4h drives includes 1 fan in a fan housing or secured under a sheet metal or wire grill. To remove the top fan from D3h or D4h drives, use the following steps. For drives with a grill, see Illustration 1.1. For drives with a fan housing, refer to Illustration 1.2.

1. Unfasten 2 screws (T25) and remove the front cover from the drive.
2. Unplug the fan cable connector.
3. Pull the fan cable through the cable access hole, freeing it from the enclosure.
4. If a wire or sheet metal grill is present, perform the following steps. See Illustration 1.1. Otherwise, proceed to the next step.
   4a Remove 2 screws (T25) from opposite corners of the top fan grill.
   4b Lift the grill and fan from the drive.
5. If a fan housing is present, perform the following steps. See Illustration 1.2.
   5a Remove 2 screws (T25) from the top fan housing.
   5b Slide the fan housing and fan out from under the retaining clips on top of the drive.

Installing the Top Fan in D3h/D4h Drives

To replace the top fan assembly in D3h and D4h drives, use the following steps. Refer to Illustration 1.1 or Illustration 1.2.

1. Feed the fan cable through the cable access hole on the top of the drive.
2. Reconnect the in-line fan cable connector.
3. If a wire or sheet metal grill is present, perform the following steps. See Illustration 1.1. Otherwise, proceed to the next step.
   3a Position the fan on top of the drive. Check that the air direction arrows point upward and away from the drive.
   3b Place the grill on top of the fan.
   3c Fasten 2 screws (T25) in opposite corners of the grill, securing the top fan to the drive.
4. If a fan housing is present, perform the following steps. See Illustration 1.2.
   4a Place the top fan in the fan housing. Check that the air direction arrows point upward and away from the drive.
   4b Slide the fan housing and fan under the retaining clips on top of the drive.
   4c Fasten 2 screws (T25) in the top fan housing, securing it to the drive.
5. Replace the front cover on the drive, and fasten with 2 screws (T25).
Illustration 1.2 Top Fan with Housing in D3h/D4h Drives

<table>
<thead>
<tr>
<th></th>
<th>Fan housing</th>
<th></th>
<th>Fan cable and connector</th>
</tr>
</thead>
<tbody>
<tr>
<td>1</td>
<td></td>
<td>4</td>
<td></td>
</tr>
<tr>
<td>2</td>
<td>Screw (T25)</td>
<td>5</td>
<td>Retaining clip</td>
</tr>
<tr>
<td>3</td>
<td>Fan</td>
<td>6</td>
<td>Cable access hole</td>
</tr>
</tbody>
</table>

Installation Instructions Top Fan Kit for D3h/D4h and E3h/E4h Drives

VLT® FC Series FC 102, FC 103, FC 202, FC 302

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Installation Instructions for E3h/E4h Drives

Removing the Top Fan from E3h/E4h Drives

To remove the top fan assembly from E3h or E4h drives, use the following steps. Refer to Illustration 1.3.

1. Unfasten 4 screws (T25) and remove the upper front cover of the drive.
2. Remove 2 screws (T25) from the fan housing on top of the drive.
3. Slide the fan housing and 2 fans out from under the retaining clips.
4. Inside the drive, unplug the in-line connector attaching the fan cable to the fan to be replaced.
5. Feed the cable through the cable access hole on top of the drive.
6. Lift the fan from the pins in the fan housing.

Installing the Top Fan in E3h/E4h Drives

To replace the top fan assembly in E3h and E4h drives, use the following steps. Refer to Illustration 1.3.

1. Position the new fan over the pins in the fan housing. Check that the air direction arrows point upward and away from the drive when installed.
2. Feed the fan cables through the cable access hole in the top plate near the fan vent.
3. Attach the in-line cable connectors inside the drive enclosure.
4. Slide the fan housing and 2 fans into position under the retaining clips on top of the drive.
5. Secure 2 screws (T25) in the fan housing.
6. Replace the upper front cover on the drive, and fasten with 4 screws (T25).