

Installation guide

Shut-off ball valve

Type GBC 6s to GBC 79s

009R9518

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Refrigerants:
R134a, R22/R407C, R404A/R507, R407A, R407F,R410A, R448A, R449A, R452A, R513A, R450A, R1234ze
GBC 6s - GBC 25s can also be used for: R32
For complete list of approved refrigerants, go to <http://products.danfoss.com/all-products/>

Applicable to all common non-flammable refrigerants, excluding R717 and to noncorrosive gases/liquids dependent on sealing material compatibility.
The design pressure shall not be less than the value outlined in Section 9.2 of ANSI/ASHRAE 15 for the refrigerant used in the system.

Temperature range:	Max. working pressure:
GBC 6s – GBC 42s: -40 °C – 150 °C / -40 °F – 300 °F	PS/MWP = 45 bar / 650 psig
GBC 54s – GBC 79s: -40 °C – 121 °C / -40 °F – 250 °F	

1
Remove cap and access cap (if present)

2
Opening valve

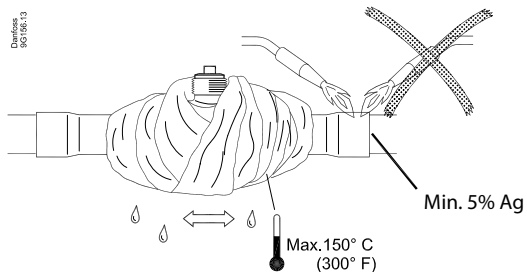
Max. Torque

Valve size	Nm	ft-lbs
6s - 22s	7	5.2
25s - 28s	17	12.6
32s - 35s	20	14.8
38s - 54s	34	25.2
67s - 79s RP	34	25.2
67s - 79s	60	44.2

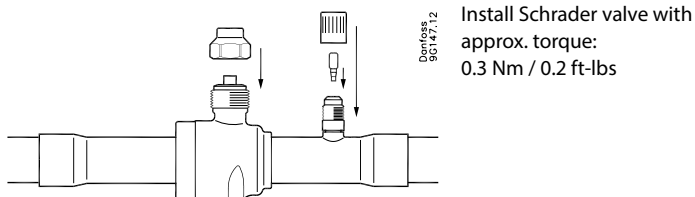
OPEN position

CLOSED position

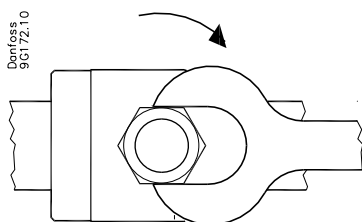
3 Brazing



4 Install Schrader valve and cap (if present)



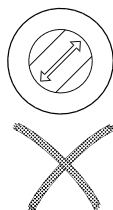
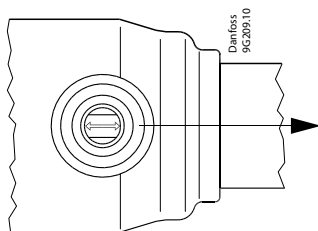
5 Tighten cap



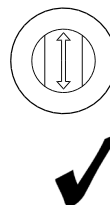
Tighten the cap with approx. torque

Max. Torque

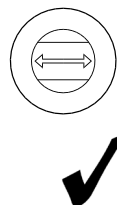
Valve size	Nm	ft-lbs
6s - 22s	15	11.0
25s - 35s	20	14.8
42s - 79s	32	23.6



Fully closed



Fully open



Ball valve must always be in either FULLY OPEN or FULLY CLOSED position