

PPAP REQUIREMENTS

Part Number: _____

PPAP Level Required: _____

Part Description: _____

Drawing Revision: _____

Required Submission Date: _____

Danfoss PPAP Contact Responsible: _____

Supplier Name: _____

Vendor Number: _____

Information Required for Change:	Retain / Submitted	Comments
Design Record	TBD	
for Danfoss proprietary components / details	TBD	
for all other components / details	TBD	
Engineering Change Documents (if any)	TBD	
Engineering Approval from Danfoss (required)	TBD	
Design FMEA	TBD	
Process Flow Diagrams / Flowcharts	TBD	
Process FMEA	TBD	
Control Plan	TBD	
Measurement System Analysis Studies (MSA)	TBD	
Dimensional Analysis	TBD	100% Dimensional report (Including Appearance Approval Report Results). To verify measuring results, please mark the 5 units from 1-5 relating to measuring results in your dimensional report
Material, Performance Test Results	TBD	
Process Capability Studies	TBD	
Qualified Laboratory Documentation	TBD	
Appearance Approval Report (AAR)	TBD	
Sample Parts	TBD	Please indicate quantity
Master Sample Parts	TBD	
Checking Aids	TBD	
Danfoss Negative List conformity (including ROHS and REACH requirements)	TBD	
Specific requirements of European Community Directives, Product Safety approvals (i.e. UL) and other	TBD	
Part Submission Warrant (PSW)	TBD	
Run at Rate Report		Please indicate if Retain (R) or Submitted (S)
PPAP Checklist		Please indicate if Retain (R) or Submitted (S)
Other requirements		Please indicate if Retain (R) or Submitted (S)

"R" = Retained by Supplier, "S" = Submitted to Danfoss - If not need it, erase R or S accordingly

Please note:

According to Danfoss Quality Requirements the items have to be produced under normal manufacturing conditions on machines that will be used for future production. If a process or production equipment afterwards will change, this approval is invalid and have to apply for a new approval

Comments to Supplier: