

iC7 Series Liquid-cooled L Filter OF7Z5

1 Overview

1.1 L Filter

The L Filter is used together with an LC Filter to create an LCL input filter for AFE or grid converter modules in applications where regenerative or low-harmonic functionality is required.

There are 3 electrical sizes of the filter: 400 A, 1000 A, and 1640 A.

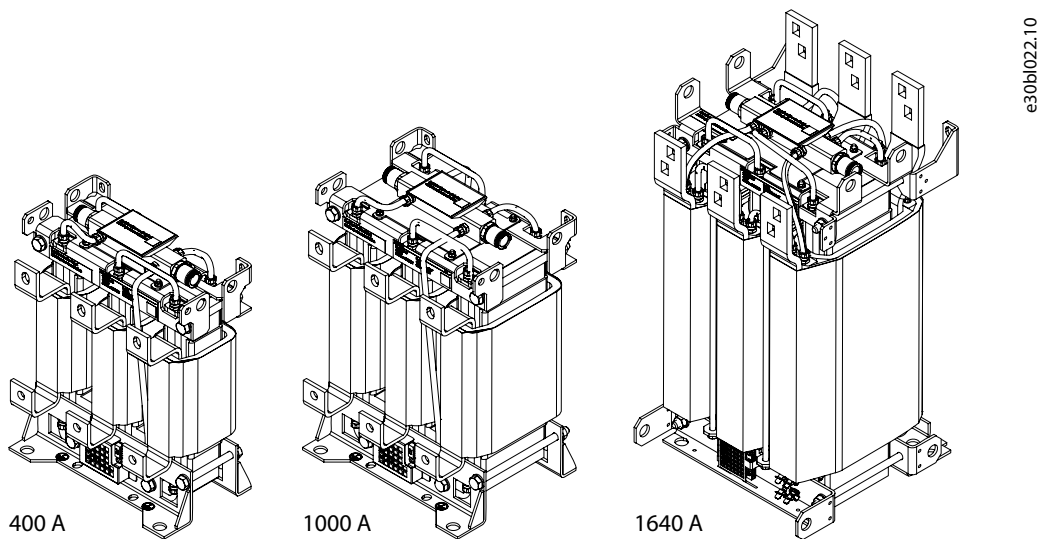


Illustration 1: Liquid-cooled L Filters

1.2 Contents of the Delivery

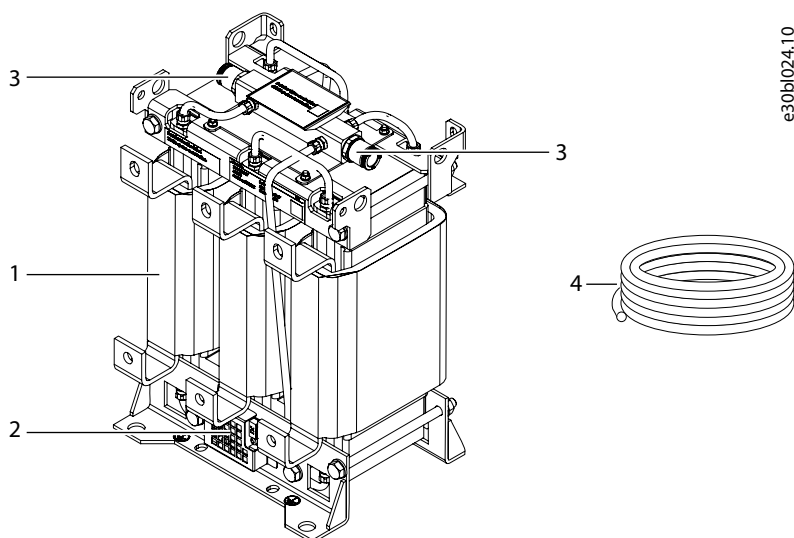


Illustration 2: Items Included in the Delivery

1	L Filter, 400 A, 1000 A, or 1640 A	3	Push-in cooling connectors, 2 pcs (available as option +ANN1)
2	AuxBus temperature measurement board (installed)	4	AuxBus cable, 3 m (9.8 ft)

2 Mechanical Installation

2.1 Safety Information

⚠ WARNING ⚠

SHOCK HAZARD FROM THE COMPONENTS

The components of the drive are live when the drive is connected to mains.

- Do not make changes in the AC drive when it is connected to mains.

⚠ CAUTION ⚠

BURN HAZARD

The filter is hot during operation.

- Do not install the filter on a combustible surface.
- Do not touch the filter when hot.

Only qualified personnel are allowed to perform the installation described in this guide.

Follow the instructions in this guide and relevant local regulations.

Also read the instructions and safety information in the operating guide for the iC7 Series System Modules.

2.2 Installation Requirements

The products that are described in this guide have the protection rating IP00/UL Open Type. Install them in a cabinet or other enclosure that has a correct level of protection against the ambient conditions in the installation area. Make sure that the cabinet gives protection against water, humidity, dust, and other contaminations.

The cabinet must also be sufficiently strong for the weight of the system modules and other devices.

The protection rating of the cabinet must be at least IP21/UL Type 1. When preparing the installation, obey the local regulations.

2.3 Installing L Filter into a Cabinet, 400 A, 1000 A

Procedure

1. Install the filter into the cabinet in a vertical position.
2. Align the filter so that the pins of the filter fit into the square holes at the back wall of the cabinet.

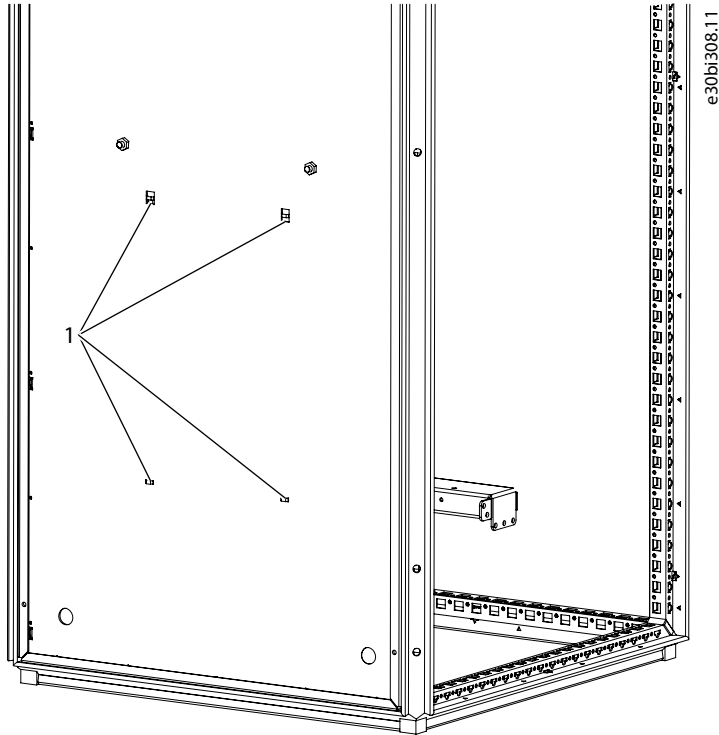
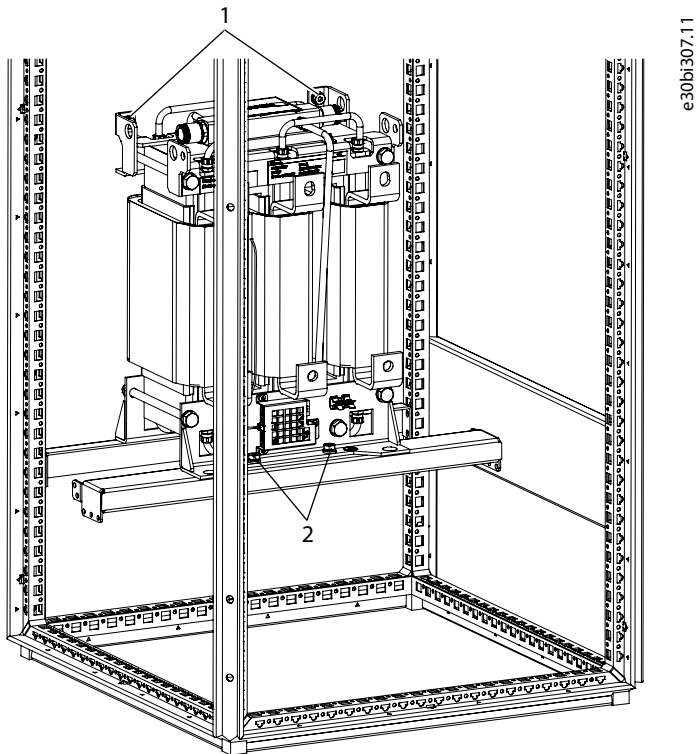


Illustration 3: Square Holes for Installing the L Filter into a Cabinet (400 A, 1000 A)

1 Mounting holes

3. Use the mounting holes to attach the filter.

Attach the filter from all the corners: top front, top back, bottom front, and bottom back.



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Illustration 4: Installing the L Filter into a Cabinet (400 A, 1000 A)

- | | |
|---|----------------------------------|
| 1 | The mounting holes at the top |
| 2 | The mounting holes at the bottom |

2.4 Installing L Filter into a Cabinet, 1640 A

Procedure

1. Install the filter into the cabinet in a vertical position.
2. Use the mounting holes to attach the filter.

Attach the filter from all the corners: top front, top back, bottom front, and bottom back.

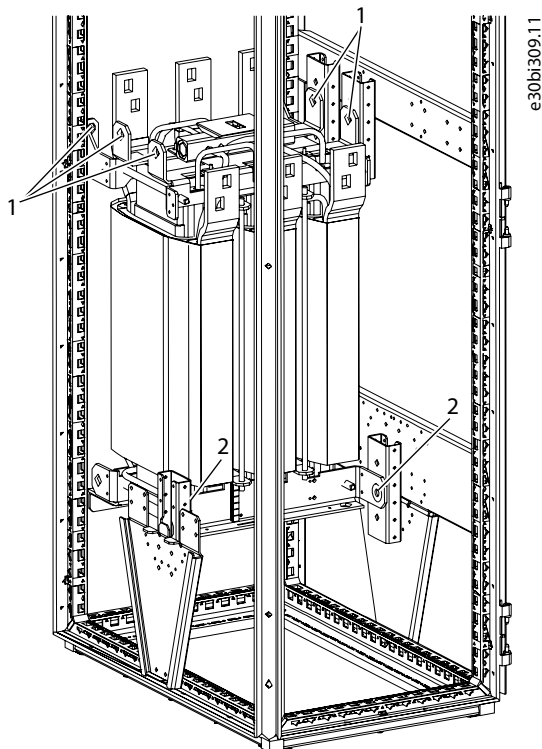


Illustration 5: Installing the L Filter into a Cabinet (1640 A)

- | | |
|---|----------------------------------|
| 1 | The mounting holes at the top |
| 2 | The mounting holes at the bottom |

3. Use the bracket to attach the filter from below.

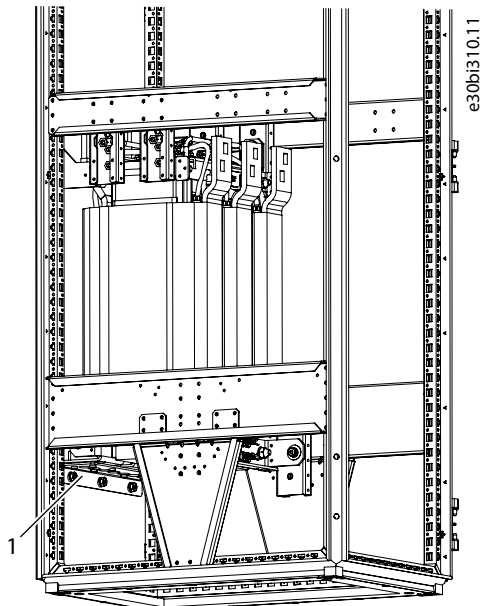


Illustration 6: Bracket for Installing the L Filter into a Cabinet (1640 A)

- | | |
|---|-------------|
| 1 | The bracket |
|---|-------------|

2.5 Dimensions of the L Filter

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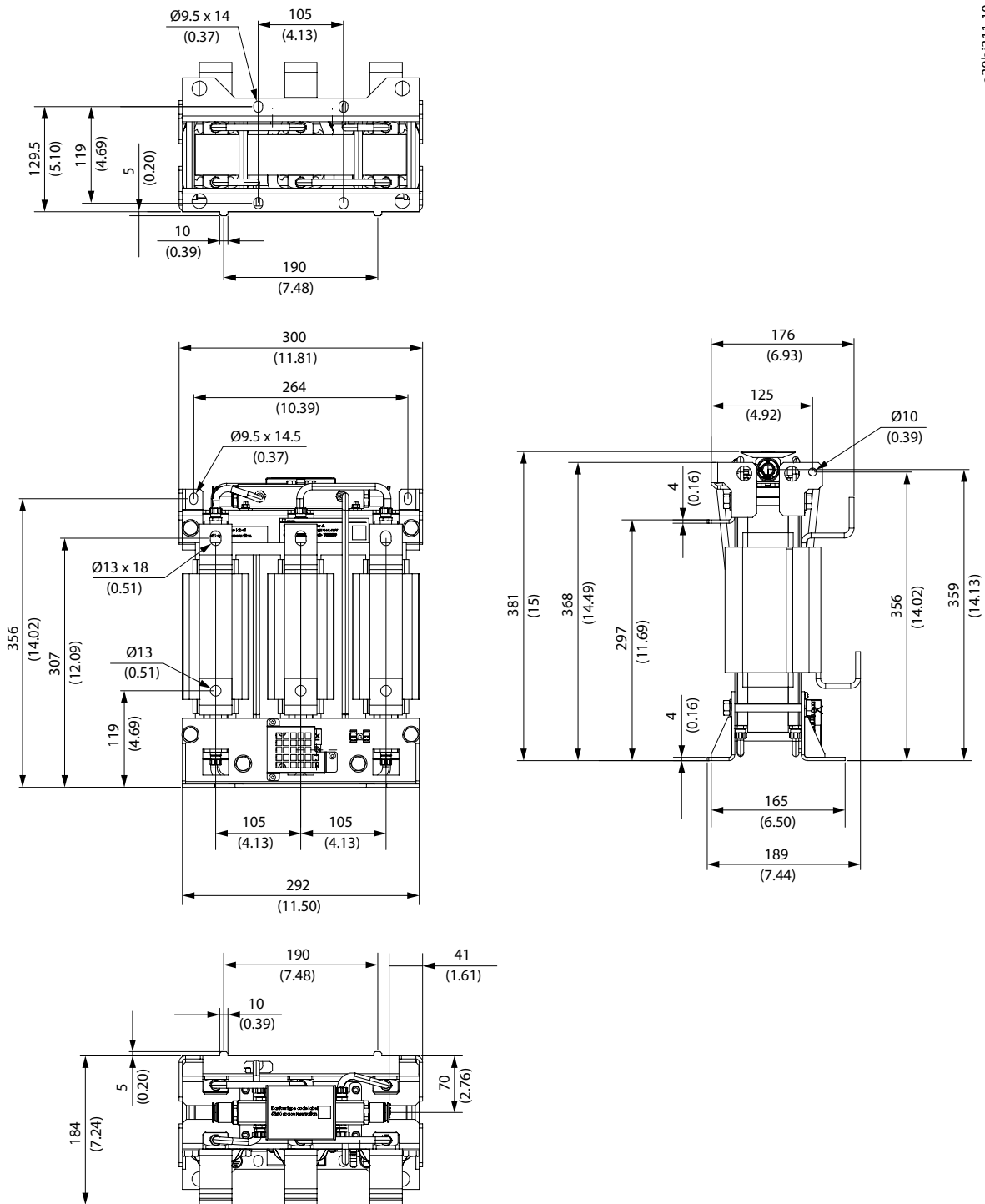
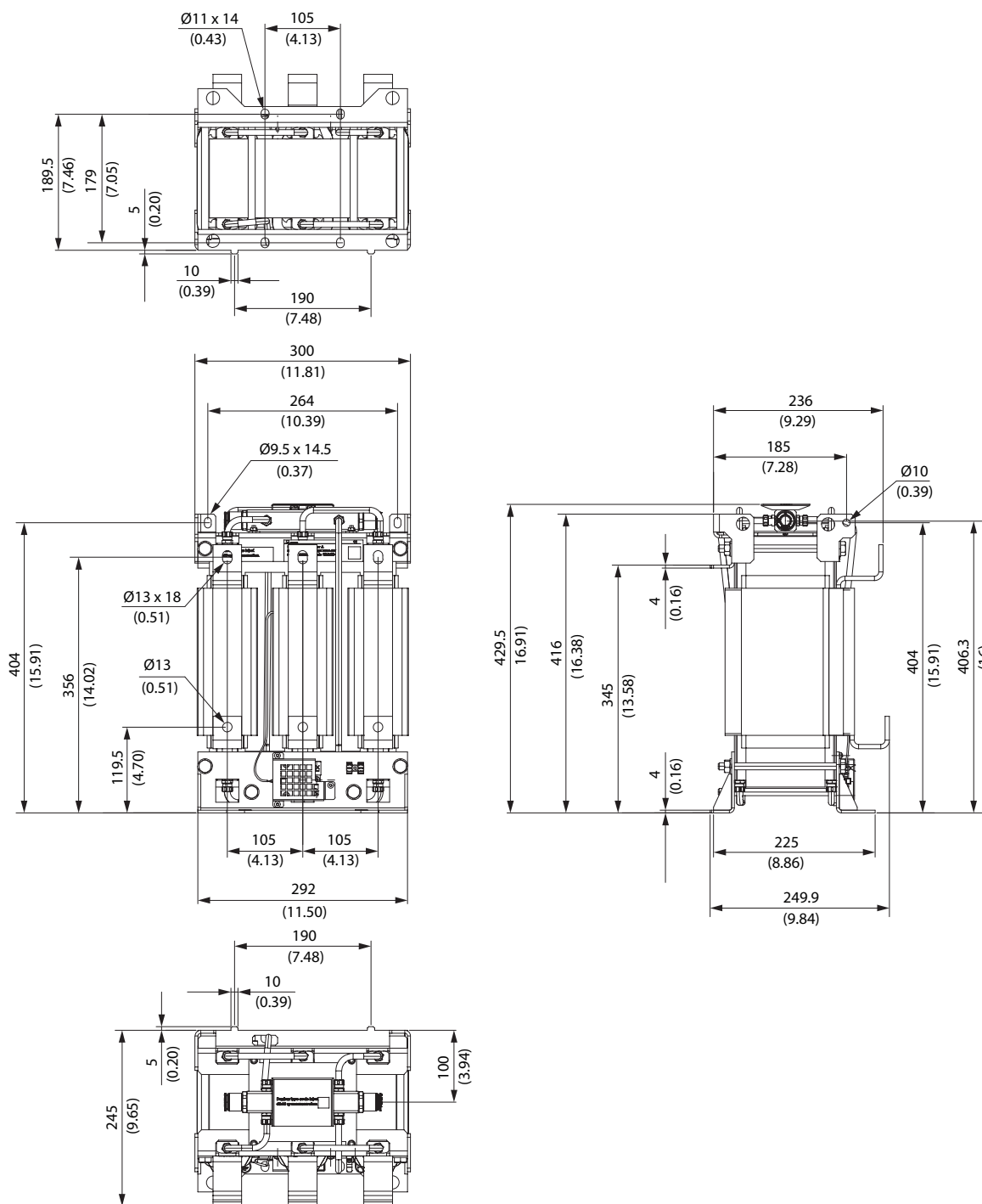


Illustration 7: Dimensions of the L Filter, 400 A



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Illustration 8: Dimensions of the L Filter, 1000 A

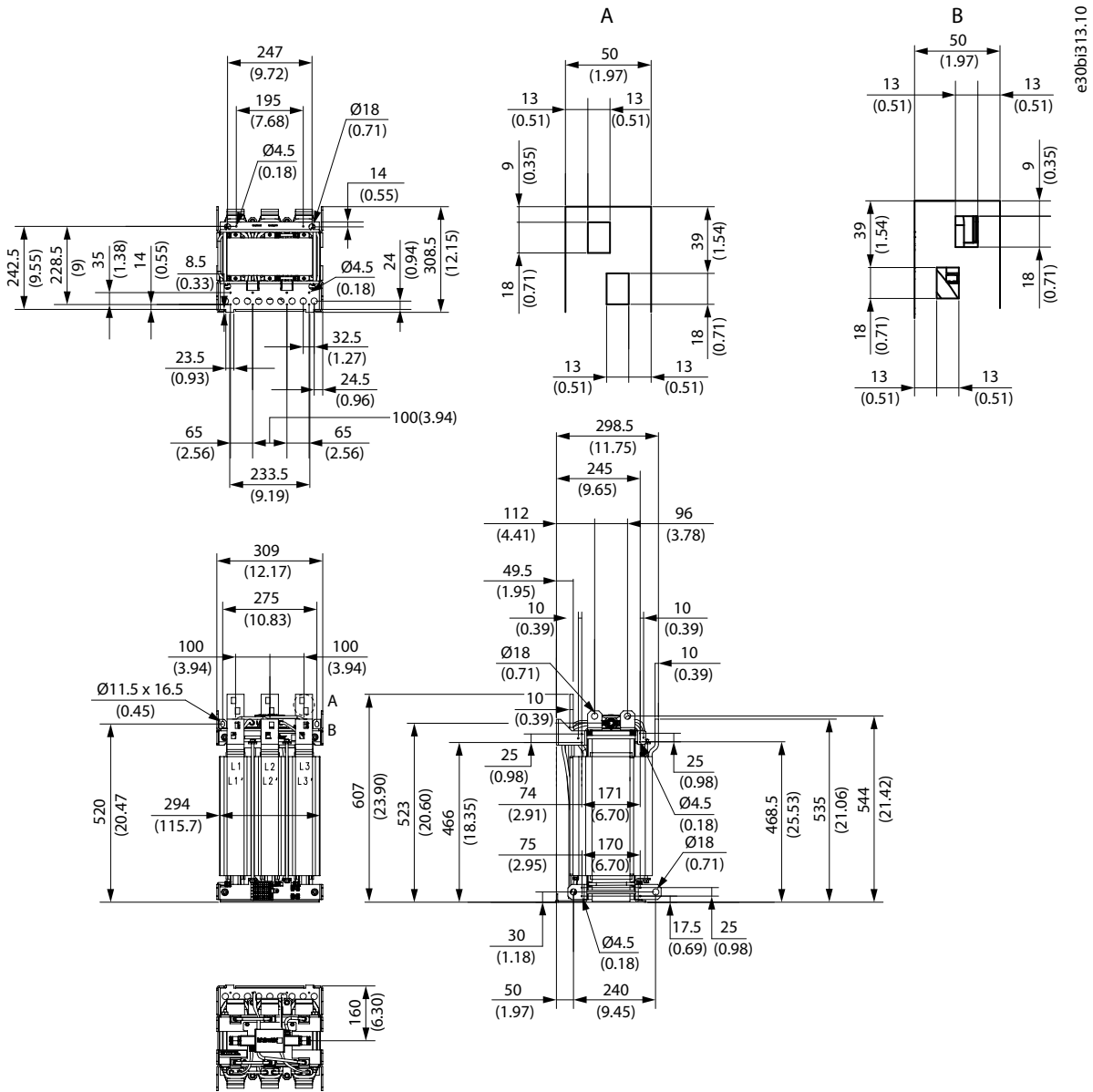


Illustration 9: Dimensions of the L Filter, 1640 A

A	The terminal on top of the filter
B	The terminal on top of the filter

3 Cooling Requirements

3.1 Safety in Liquid-cooling

⚠ WARNING ⚠

POISONOUS COOLANTS

Glycols and inhibitors can be poisonous. If touched or consumed, they can cause injury.

- Prevent the coolant from getting into the eyes.
- Do not drink the coolant.

⚠ CAUTION ⚠

HOT COOLANT

Hot coolant can cause burns.

- Avoid contact with the hot coolant.

⚠ CAUTION ⚠

PRESSURIZED COOLING SYSTEM

Sudden release of pressure from the cooling system can cause injury.

- Be careful when operating the cooling system.

NOTICE

INSUFFICIENT COOLING CAPACITY

Insufficient cooling can cause the product to become too hot and thus become damaged.

- To make sure that the cooling capacity of the cooling system stays sufficient, make sure that the cooling system is vented, and that the coolant circulates properly.

NOTICE

DAMAGE TO COOLING SYSTEM

If the coolant circulation is stopped too soon, high temperature components can cause rapid local increase in the coolant temperature, which can damage the cooling system.

- Do not stop the cooling system when stopping the drive. Keep the coolant circulation flowing for 2 minutes after the drive has been stopped.

3.2 General Information on Cooling

NOTICE

For more detailed information about the requirements for liquid-cooling, see the iC7 Series Liquid-cooled System Modules Operating Guide.

The product is cooled with liquid. The liquid circulation of the drive is usually connected to a heat exchanger (liquid-to-liquid or liquid-to-air) that cools down the liquid circulating in the cooling elements. The cooling elements are made of aluminum.

If there is no risk of freezing, purified water can be used as coolant. Freezing water permanently damages the cooling system. Purified water is demineralized, deionized, or distilled water.

The allowed antifreeze coolants are the following ethylene glycols and propylene glycols.

- **Ethylene glycols:** DOWCAL 100 or Clariant Antifrogen N
- **Propylene glycols:** DOWCAL 200 or Clariant Antifrogen L

These glycols already include corrosion inhibitors. Do not add any other inhibitor. Do not mix different glycol qualities because there can be harmful chemical interactions.

The glycol concentration of the coolant must be 25–55% by volume, according to the specified ambient temperature. Higher concentration reduces cooling capacity. Lower concentration results in biological growth and inadequate amount of corrosion inhibitors. Antifreeze must be mixed with purified water.

To gain full performance of the product, the temperature of the coolant entering the system module must be a maximum of 45 °C (113 °F). Typically, 95% of the power losses are dissipated in the coolant. It is recommended to equip the cooling circulation with temperature supervision.

The minimum nominal flow rate of the coolant:

- 7.5 l/min (1.98 gal/min) with water
- 9.8 l/min (2.59 gal/min) with 30% glycol
- 11.3 l/min (2.99 gal/min) with 50% glycol

The liquid volume per element:

- 400/1000 A: 0.20 l (0.053 gal)
- 1640 A: 0.60 l (0.159 gal)

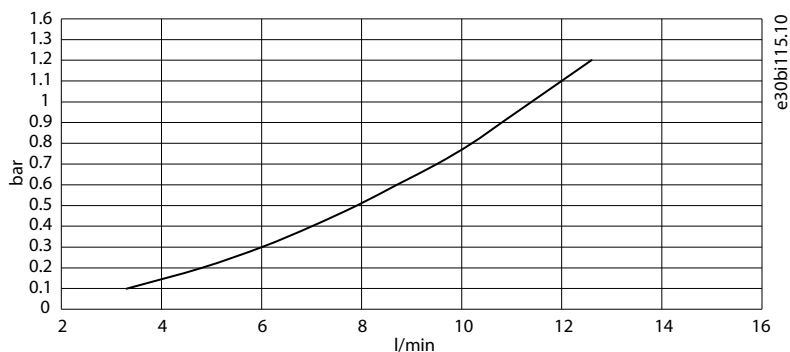


Illustration 10: Pressure Drop, L Filter OF7Z5, 690 V/400 A

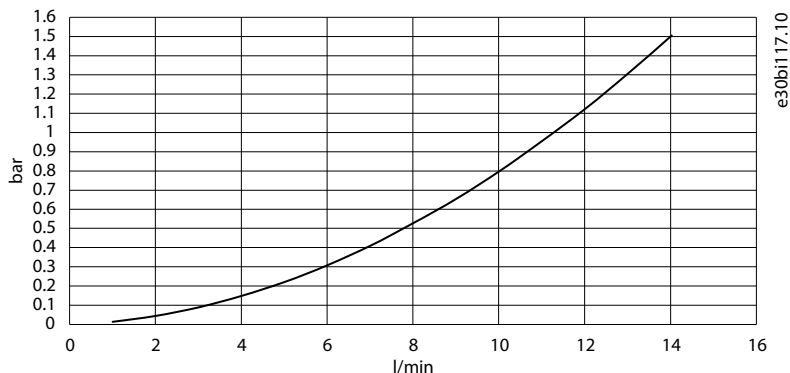


Illustration 11: Pressure Drop, L Filter OF7Z5, 690 V/1000 A

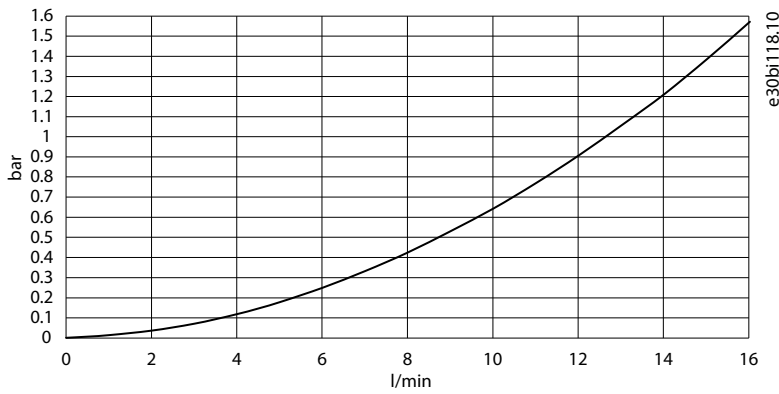


Illustration 12: Pressure Drop, L Filter OF7Z5, 690 V/1640 A

3.3 Cooling Circuit Connectors

The L Filter has cooling circuit connectors at the top of the filter. The internal thread size is G1/2. The depth of the threads is 13 mm (0.51 in). The maximum tightening torque is 30 Nm (265 in-lb). Push-in connectors are available as option +ANN1.

Each connector can be used for coolant input or output.

Do not connect filters in series. Connecting in series requires high flow rates and high pressure because of the temperature rise of the coolant in the filters.

Table 1: Recommended Connectors

Connector	Tightening torque	Pipe	Pipe ferrule
Parker 69111621 MALE STUD 1/2"BSPP SS STEEL 31 6L D16 EPDM SEAL	20–30 Nm (177–265 in-lb)	PA 16/13 pipe	Parker 1827-16-13

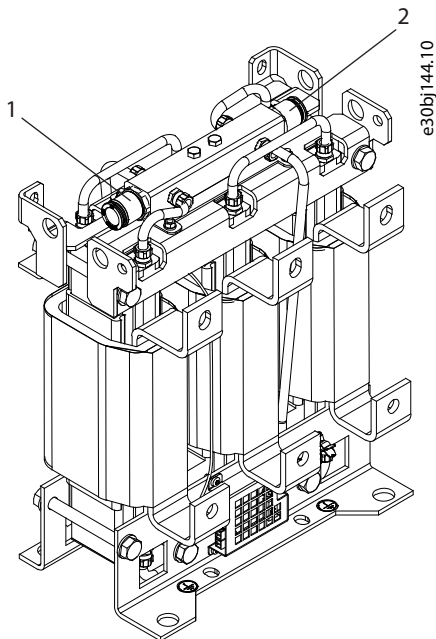


Illustration 13: Inlet and Outlet Connectors of the L Filter

1	Inlet/outlet connector
2	Inlet/outlet connector

4 Electrical Installation

4.1 Electrical Installation Safety

⚠ WARNING ⚠

OVERHEATED CABLES

Overheated cables are a fire hazard.

- Because of several possible cable installations and environmental conditions, it is important to consider local regulations and IEC/EN standards.

Route the wires away from sharp edges, screw threads, burrs, fins, moving parts, drawers, and similar parts, which can abrade the wire insulation.

For the main circuit, use double insulated wires or protect the wires with, for example, a protective sleeve or wrap to minimize the risk of short circuit. Maintain separation between the main and control circuit wires.

4.2 Installing the L Filter

Install the L Filter between the LC Filter and the AC grid. If the AFE has parallel power units, install a separate L Filter for each of them. See [4.9 Wiring Diagrams](#).

4.3 Cable Requirements

For information about recommended cable types and required cable sizes, see the iC7 Series Liquid-cooled System Modules Operating Guide.

4.4 Grounding

Ground the L Filter in accordance with applicable standards and directives.

Unless local wiring regulations state otherwise, the cross-sectional area of the protective grounding conductor must be at least $\frac{1}{2}$ times of the phase conductor and made of the same material when the phase conductor cross-section is above 35 mm² (AWG 2) according to IEC 60364-5-54; 543.1.

The connection must be fixed.

4.5 Installing the Cables

Procedure

1. Connect the mains AC cables to terminals L1, L2, and L3.

Use M10 screws and tightening torque 35–40 Nm (310–354 in-lb).

2. Connect the AC cables from the AFE to terminals L1', L2', and L3'.

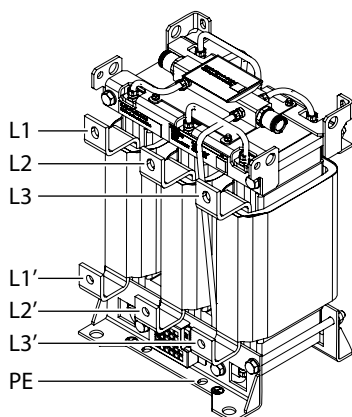
Use M10 screws and tightening torque 35–40 Nm (310–354 in-lb).

3. Connect the grounding cable to the PE terminal.

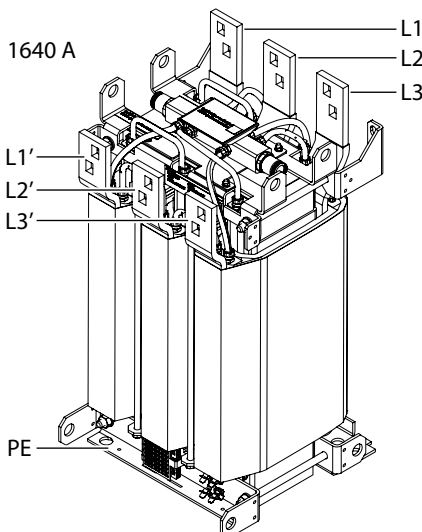
Use M8 screws and tightening torque 17–20 Nm (150–177 in-lb).

4.6 Terminals

400/1000 A



1640 A



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Illustration 14: Terminals of the L Filter

Table 2: L Filter Terminal Descriptions

Terminal	Description
L1, L2, L3	AC connection point for mains input
L1', L2', L3'	AC connection point for output to AFE
PE	Grounding terminal for filter frame

4.7 Preparing the AuxBus Cable

1. Cut the cable to the required length.
2. To reveal the wires, strip the cable at both ends.
3. At 1 end of the cable, remove approximately 15 mm (0.59 in) of the insulation of the cable.
4. Strip the wires 7 mm (0.28 in).
5. Connect the wires to the terminals included in the delivery. Use the tightening torque 0.22–0.25 Nm (1.9–2.2 in-lb).

Table 3: Wiring of the AuxBus Terminals

Pin	Wire color	Signal
1	White	+24 V
2	Brown	GND
3	Green	CAN_H
4	Yellow	CAN_L
5	Grey	+24 V

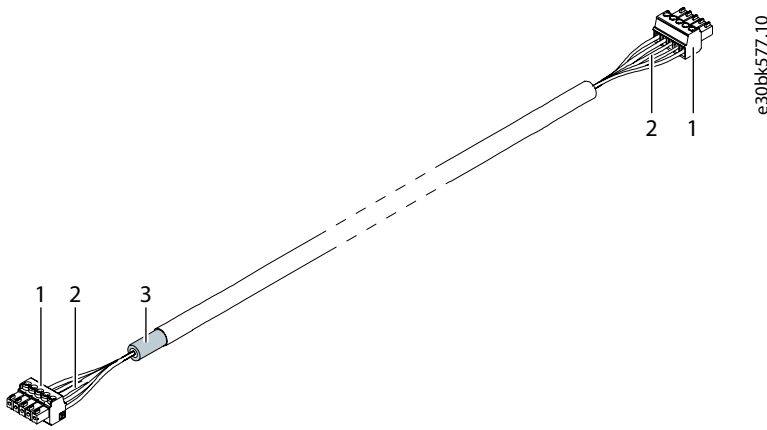


Illustration 15: The Ready AuxBus Cable

1	Terminals	3	Shield removed
2	Wires		

4.8 AuxBus Connections

NOTICE

For the drive to be able to protect the filters, AuxBus must be connected.

For more information about AuxBus, see the iC7 Series System Module operating guides.

Procedure

1. Connect the AuxBus cable between the L Filter and the LC Filter. If there are several parallel filters, connect each L Filter to the LC Filters individually.
 - a. Connect the end of the AuxBus cable where the insulation was removed to terminal X85 on the LC Filter.
 - b. Connect the other end of the AuxBus cable to terminal X86 on the AuxBus temperature measurement board.

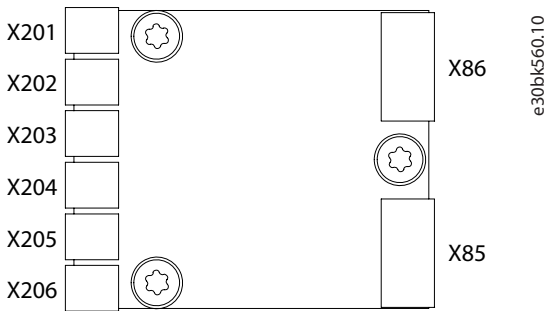
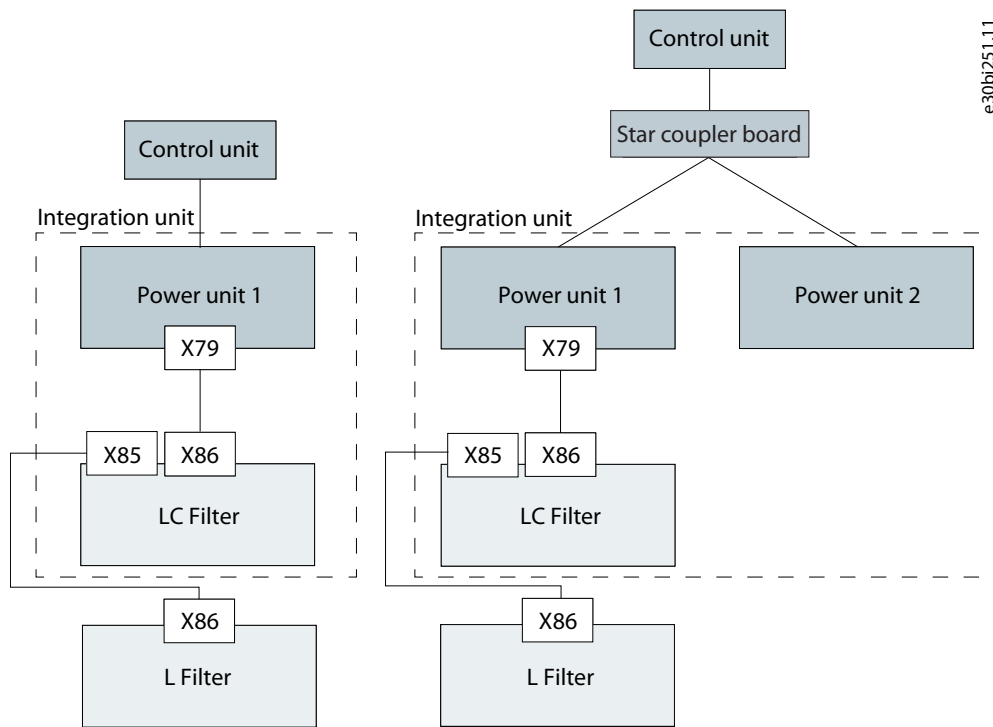


Illustration 16: Terminals on the AuxBus Temperature Measurement Board

X206	Temperature measurement input	X86	AuxBus out
X85	AuxBus in		

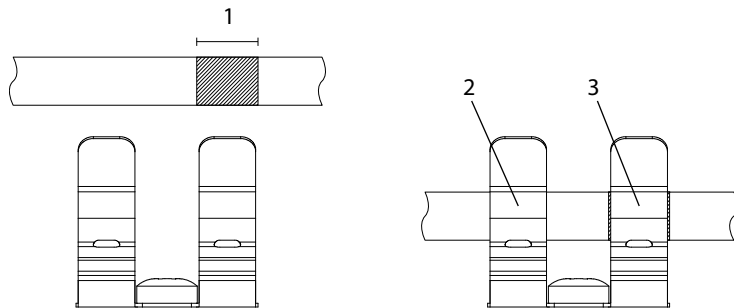


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Illustration 17: AuxBus Topology for AFE and Grid Converter Modules AR10L and AR12L

2. Route the cable so that there is no risk of getting in touch with bare busbars or terminals.
3. Ground each AuxBus cable at 1 end at the X85 terminal. To make the grounding connection, attach the shield of the cable to the frame with a cable clamp.

The lower part of the cable clamp fixes the cable to the plate and provides strain relief. The upper part provides ~360° grounding for the cable shield.



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Illustration 18: Using the Cable Clamps

1	Stripping length, 15 mm (0.59 in)	3	Grounding
2	Strain relief		

4. At the terminal X86 end of the cable, place the cable in a cable clamp for strain relief.

4.9 Wiring Diagrams

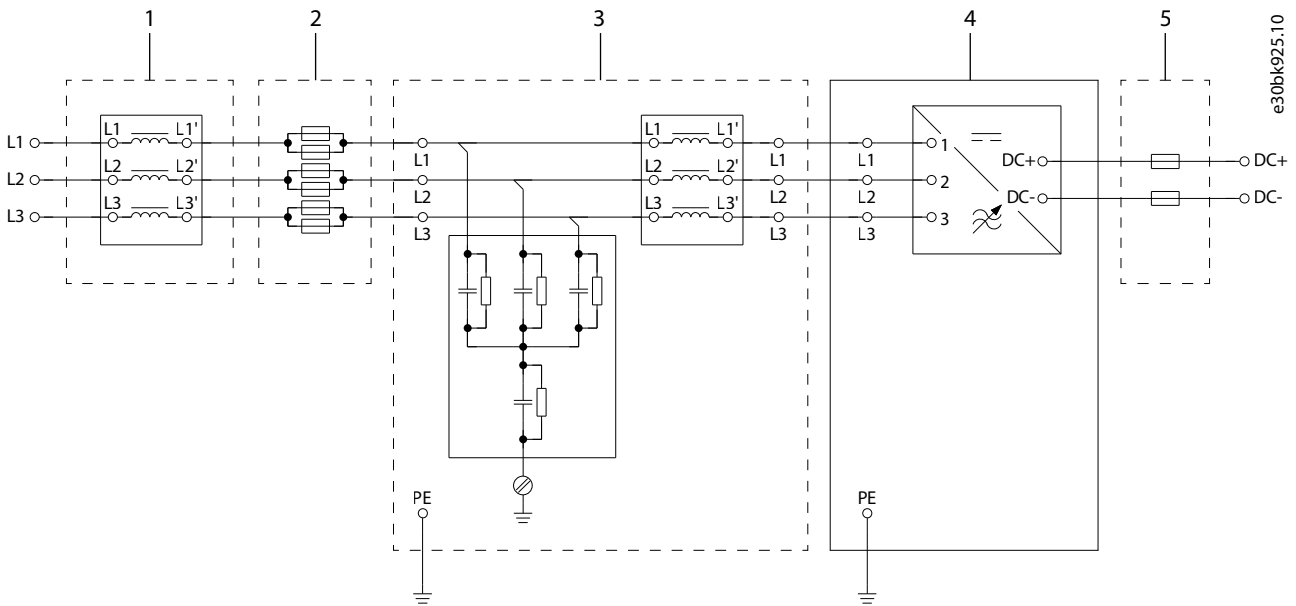


Illustration 19: Wiring Diagram, L Filter and Single Power Unit

1	L Filter	4	AFE module AM10L
2	AC fuses, loose option	5	DC fuses, loose option
3	LC Filter, loose option		

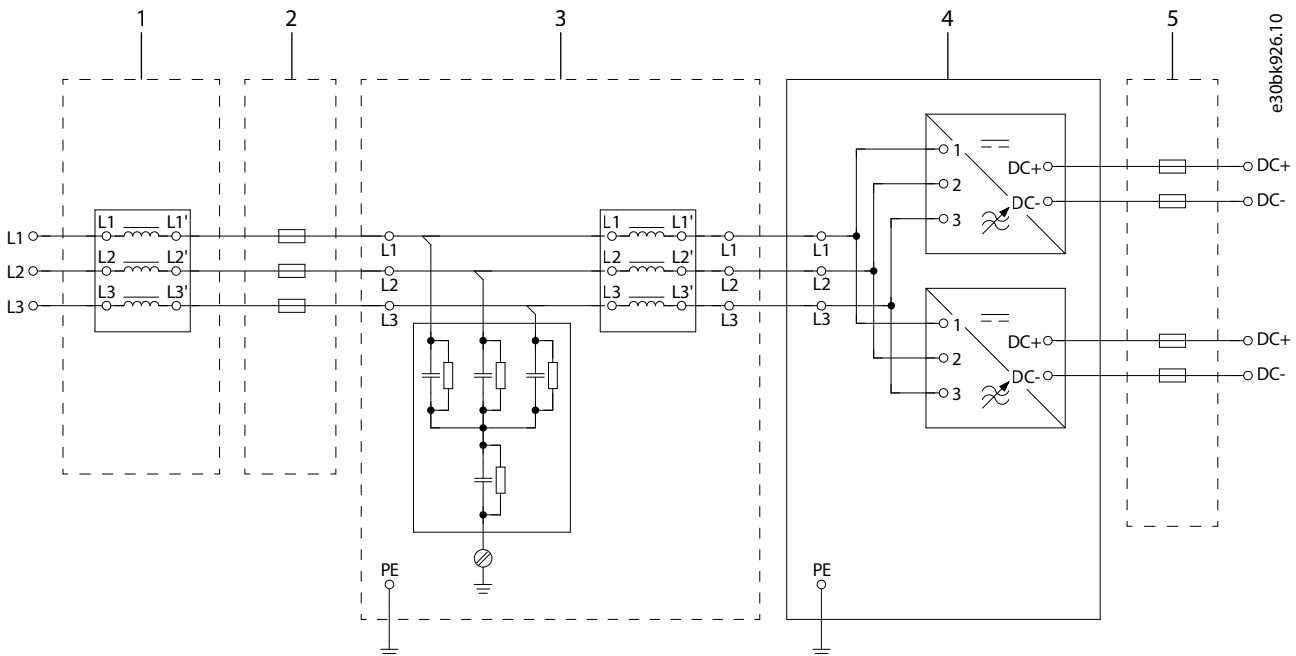


Illustration 20: Wiring Diagram, L Filter and Parallel Power Units

1	L Filter, loose option	4	AFE module AM10L
2	AC fuses, loose option	5	DC fuses, loose option
3	LC Filter, loose option		

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