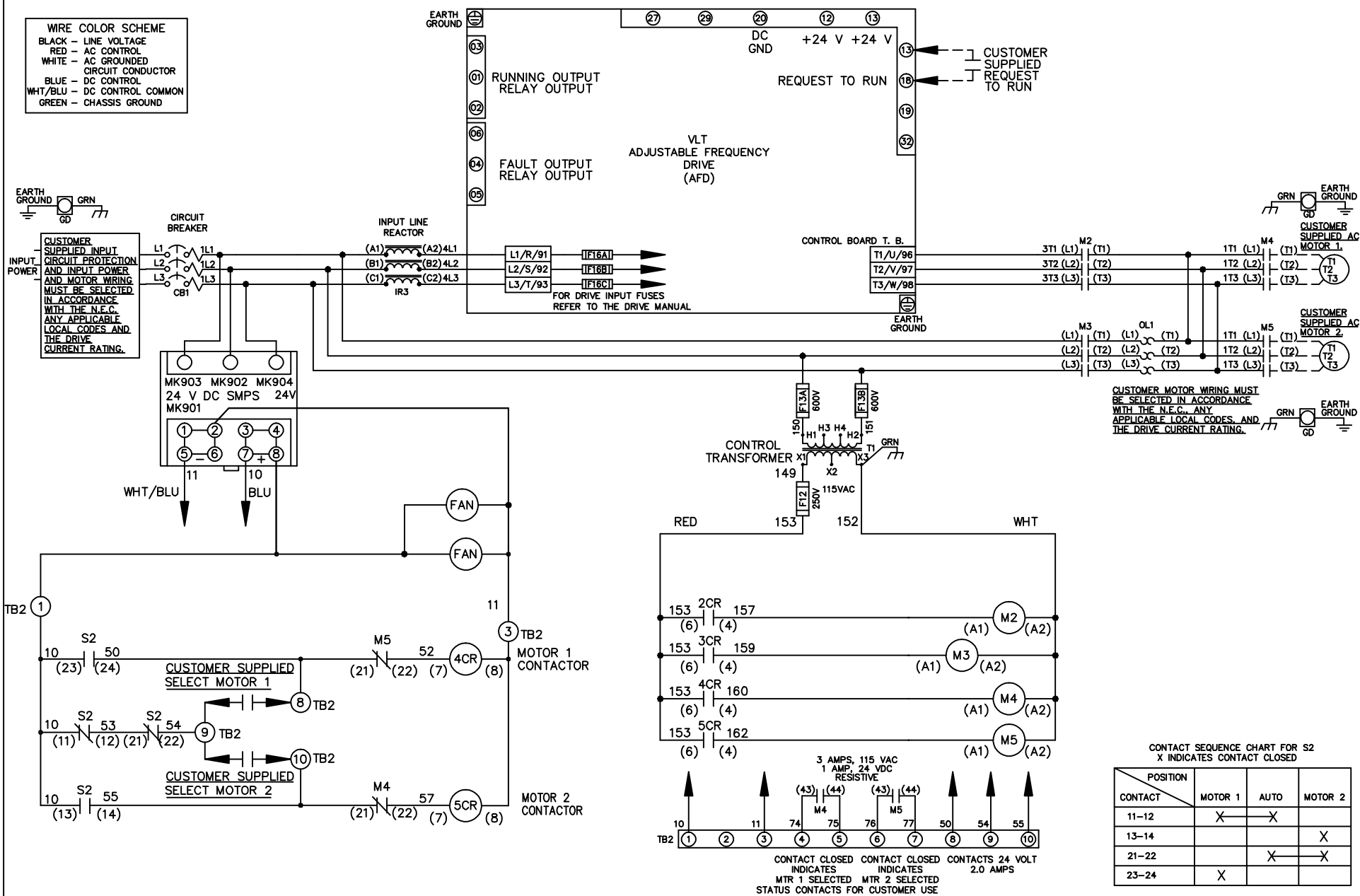


- WIRE COLOR SCHEME**
- BLACK - LINE VOLTAGE
  - RED - AC CONTROL
  - WHITE - AC GROUNDED CIRCUIT CONDUCTOR
  - BLUE - DC CONTROL
  - WHT/BLU - DC CONTROL COMMON
  - GREEN - CHASSIS GROUND



**CUSTOMER MOTOR WIRING MUST BE SELECTED IN ACCORDANCE WITH THE N.E.C. ANY APPLICABLE LOCAL CODES, AND THE DRIVE CURRENT RATING.**

**CONTACT SEQUENCE CHART FOR S2**  
X INDICATES CONTACT CLOSED

CONTACT	MOTOR 1	AUTO	MOTOR 2
11-12	X	X	
13-14			X
21-22		X	X
23-24	X		

REV	ECN	DATE
A	SP08061	10/08

**- NOTICE -**

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, DRIVE FUSE, ECB, FRAME C2N12  
, REACTOR, CMS

MODEL

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 REACTOR, CMS

MODEL

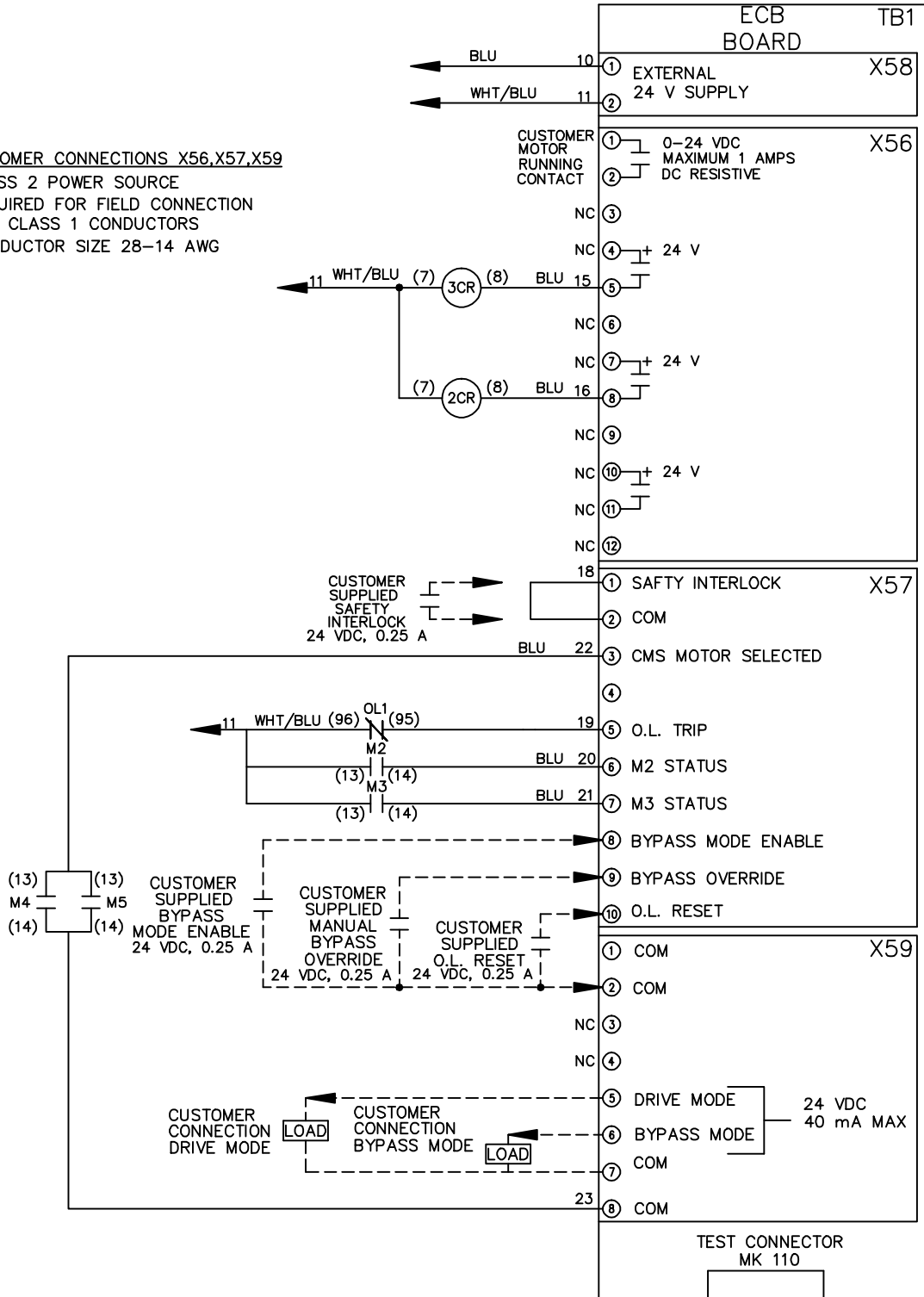
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 DWG NO. 174U1869



**CUSTOMER CONNECTIONS X56, X57, X59**

CLASS 2 POWER SOURCE  
 REQUIRED FOR FIELD CONNECTION  
 USE CLASS 1 CONDUCTORS  
 CONDUCTOR SIZE 28-14 AWG



TEST CONNECTOR  
 MK 110