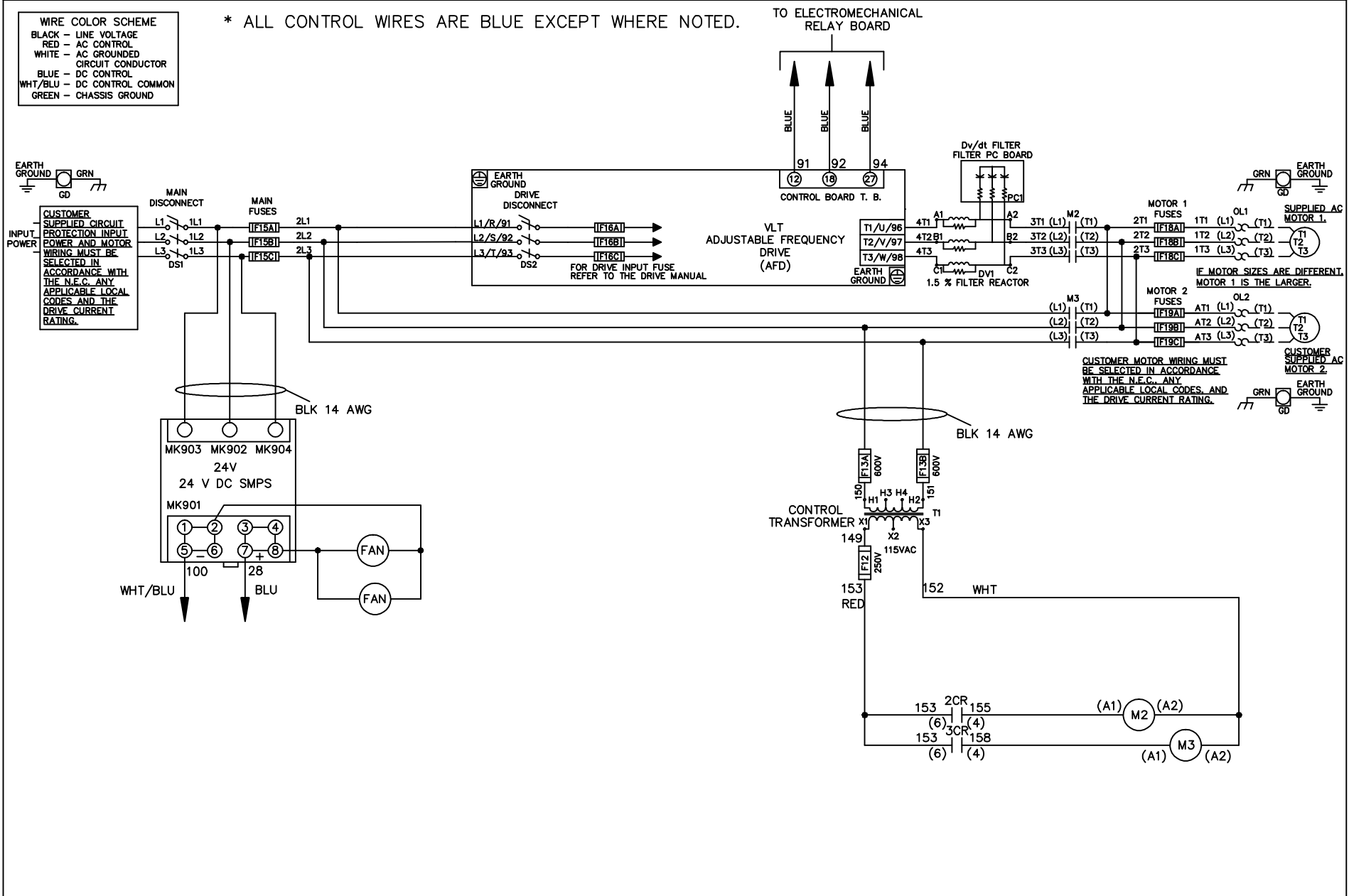


**WIRE COLOR SCHEME**  
 BLACK - LINE VOLTAGE  
 RED - AC CONTROL  
 WHITE - AC GROUNDED  
 CIRCUIT CONDUCTOR  
 BLUE - DC CONTROL  
 WHT/BLU - DC CONTROL COMMON  
 GREEN - CHASSIS GROUND

\* ALL CONTROL WIRES ARE BLUE EXCEPT WHERE NOTED.



			- NOTICE -		DRN JNW 2/14/07		NAME208 VOLT,2C,MAIN&DRIVE DISC ,MAIN FUSE,EMB1,FRAME C2N12 ,DVDT,DUAL MTR			<i>Danfoss</i>	
A	SP08061	10/08	THIS DOCUMENT CONTAINS PROPRIETARY INFORMATION OF DANFOSS DRIVES. IT IS LOANED BY DANFOSS DRIVES SUBJECT TO THE CONDITIONS THAT IT AND THE INFORMATION EMBODIED THEREIN SHALL BE USED ONLY FOR RECORD AND REFERENCE PURPOSES. SHALL NOT BE USED OR CAUSED TO BE USED IN ANY WAY PREJUDICIAL TO THE INTERESTS OF DANFOSS DRIVES, SHALL NOT BE REPRODUCED OR COPIED IN WHOLE OR IN PART, OR DISCLOSED TO ANYONE WITHOUT THE DIRECT WRITTEN PERMISSION OF DANFOSS DRIVES AND SHALL BE RETURNED UPON REQUEST.			APR	MODEL	PAGE 1 OF 2	SIZE A	DWG NO.	174U2065
REV	ECN	DATE									

REV	ECN	DATE
A	SP08066	10/08

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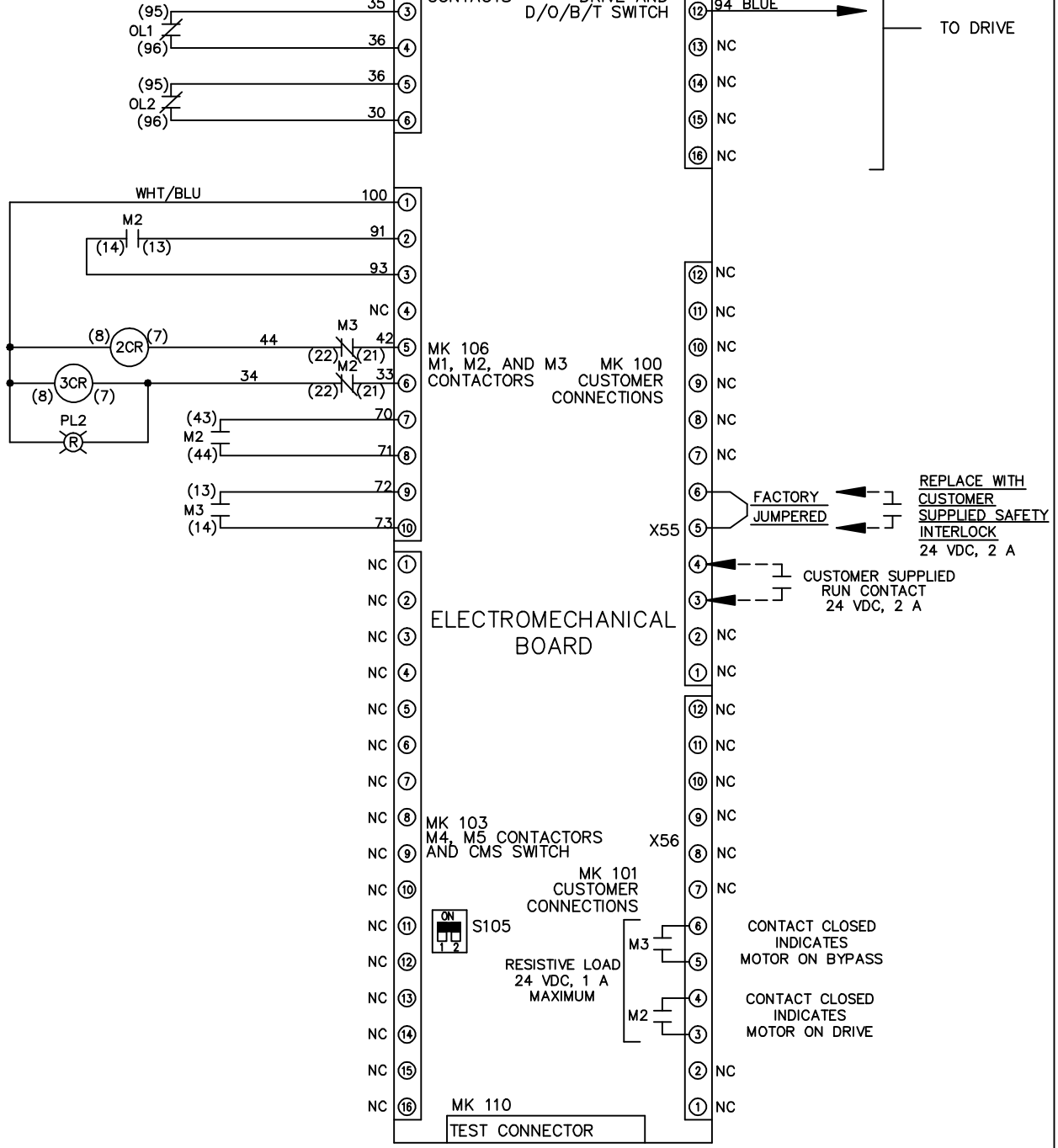
DRN JNW  
 2/14/07  
 APR

NAME 208 VOLT, 2C, MAIN & DRIVE DISC  
 , MAIN FUSE, EMB1, FRAME C2N12  
 , DVD1, DUAL MTR  
 MODEL  
 PAGE 2 OF 2  
 SIZE A  
 DWG NO. 174U2065

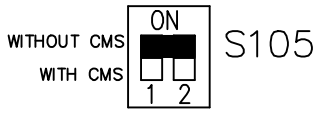


CONTACT SEQUENCE CHART FOR S1  
 X INDICATES CONTACT CLOSED

POSITION	DRIVE	OFF	BYPASS
CONTACT			
13-14			X
23-24	X		



FACTORY SETTING



CUSTOMER CONNECTIONS X55, X56  
 CLASS 2 POWER SOURCE  
 REQUIRED FOR FIELD CONNECTION  
 USE CLASS 1 CONDUCTORS  
 CONDUCTOR SIZE 28-14 AWG