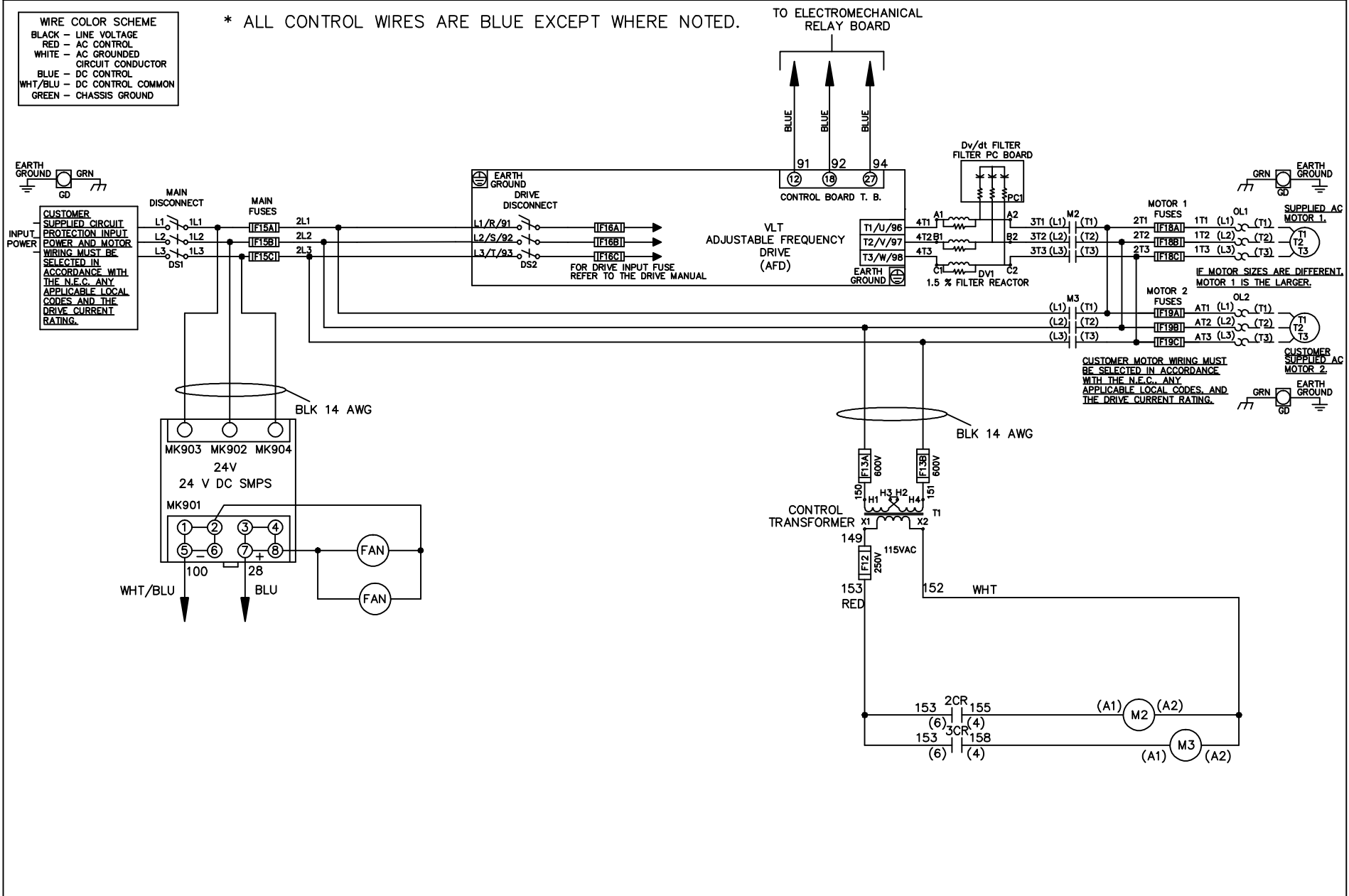


WIRE COLOR SCHEME	
BLACK	- LINE VOLTAGE
RED	- AC CONTROL
WHITE	- AC GROUNDED
	- CIRCUIT CONDUCTOR
BLUE	- DC CONTROL
WHT/BLU	- DC CONTROL COMMON
GREEN	- CHASSIS GROUND

* ALL CONTROL WIRES ARE BLUE EXCEPT WHERE NOTED.



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DRN JNW
2/14/07
APR

NAME460 VOLT,2C,MAIN&DRIVE DISC
,MAIN FUSE,EMB1,FRAME C2N12
,DVDT,DUAL MTR



A	SP08061	10/08
REV	ECN	DATE

MODEL

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SIZE A

DWG NO.

174U2533

REV	ECN	DATE
A	SP08066	10/08

CONTACT SEQUENCE CHART FOR S1		
X INDICATES CONTACT CLOSED		
POSITION	DRIVE	OFF BYPASS
13-14		X
23-24	X	

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NAME 460 VOLT, 2C, MAIN & DRIVE DISC
 , MAIN FUSE, EMB1, FRAME C2N12
 , DVD1, DUAL MTR
 MODEL
 PAGE 2 OF 2
 SIZE A
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