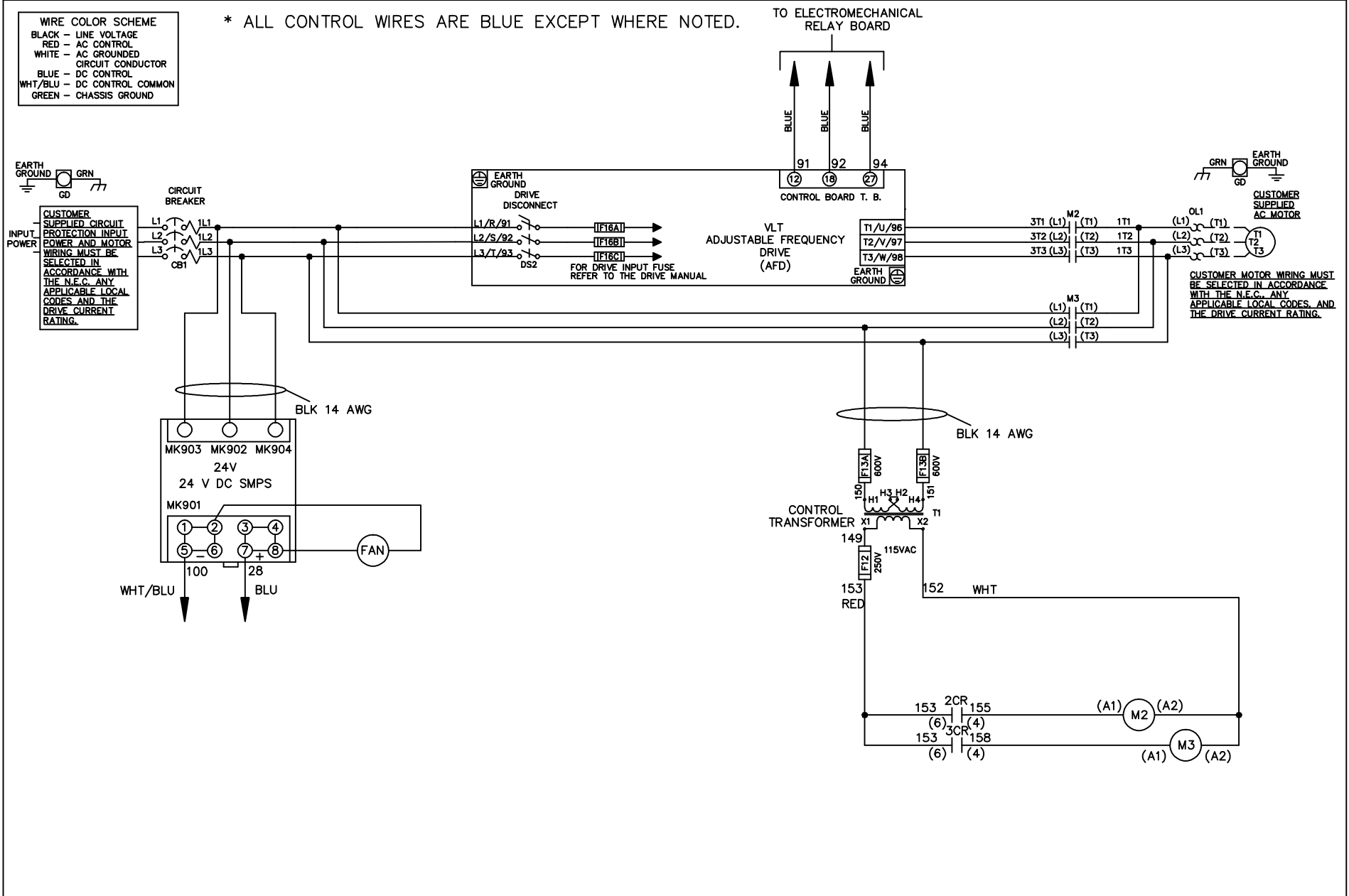


WIRE COLOR SCHEME	
BLACK	- LINE VOLTAGE
RED	- AC CONTROL
WHITE	- AC GROUNDED
	- CIRCUIT CONDUCTOR
BLUE	- DC CONTROL
WHT/BLU	- DC CONTROL COMMON
GREEN	- CHASSIS GROUND

* ALL CONTROL WIRES ARE BLUE EXCEPT WHERE NOTED.



			- NOTICE -		DRN JNW 2/14/07		NAME460 VOLT,2C,CB & DRIVE DISC ,DRIVE FUSE,EMB1,FRAME C2N12 ,NO REACTOR & DVDT,SINGLE MTR			<i>Danfoss</i>	
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REV	ECN	DATE									

REV	ECN	DATE
A	SP08066	10/08

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DRN JNW
 2/14/07
 APR

NAME 460 VOLT, 2C, CB & DRIVE DISC
 , DRIVE FUSE, EMB1, FRAME C2N12
 , NO REACTOR & DVD1, SINGLE MTR

PAGE 2 OF 2

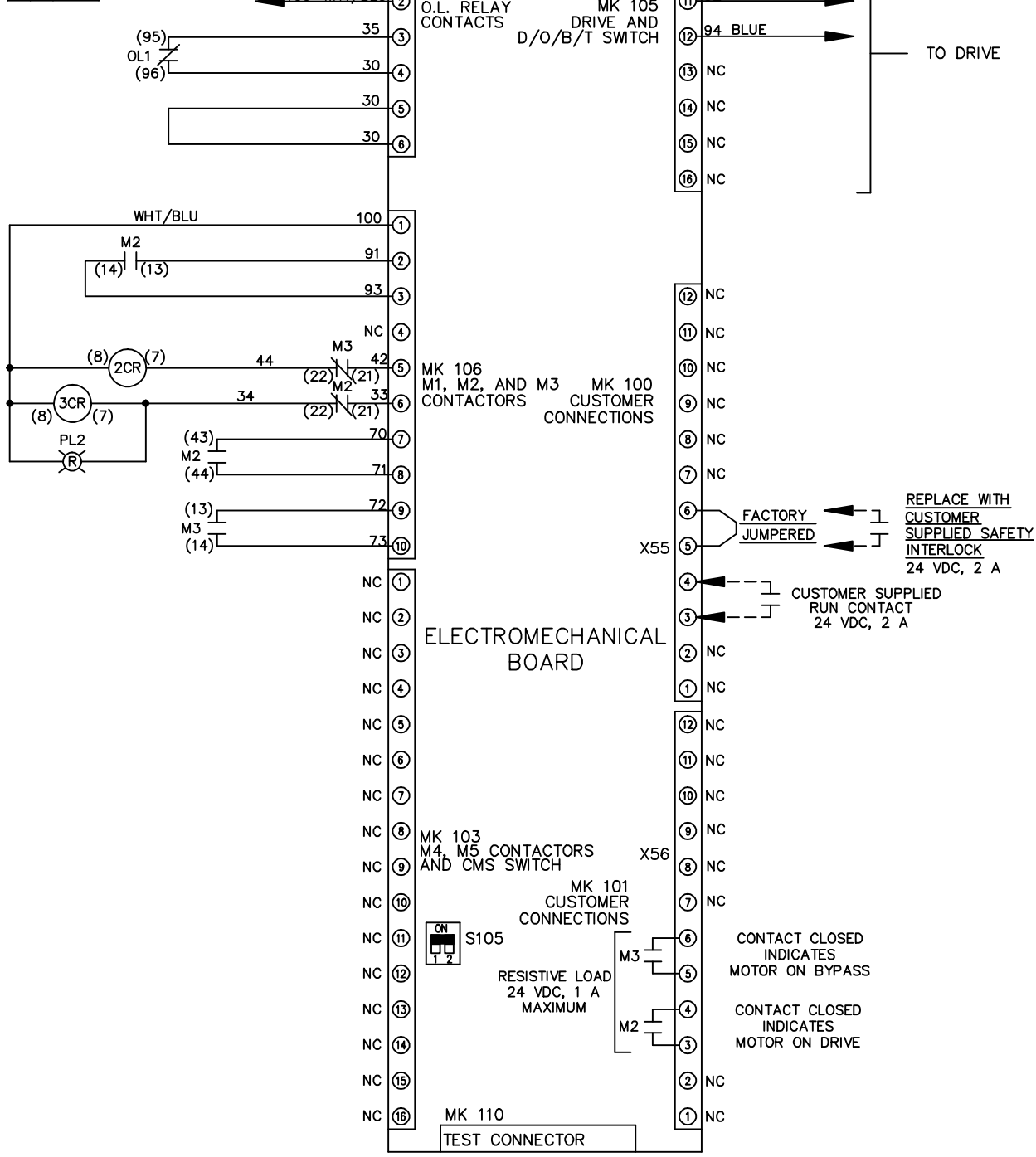
SIZE A

DWG NO. 174U2550



CONTACT SEQUENCE CHART FOR S1
 X INDICATES CONTACT CLOSED

POSITION	DRIVE	OFF	BYPASS
CONTACT			
13-14			X
23-24	X		



CUSTOMER CONNECTIONS X55, X56 CLASS 2 POWER SOURCE REQUIRED FOR FIELD CONNECTION USE CLASS 1 CONDUCTORS CONDUCTOR SIZE 28-14 AWG