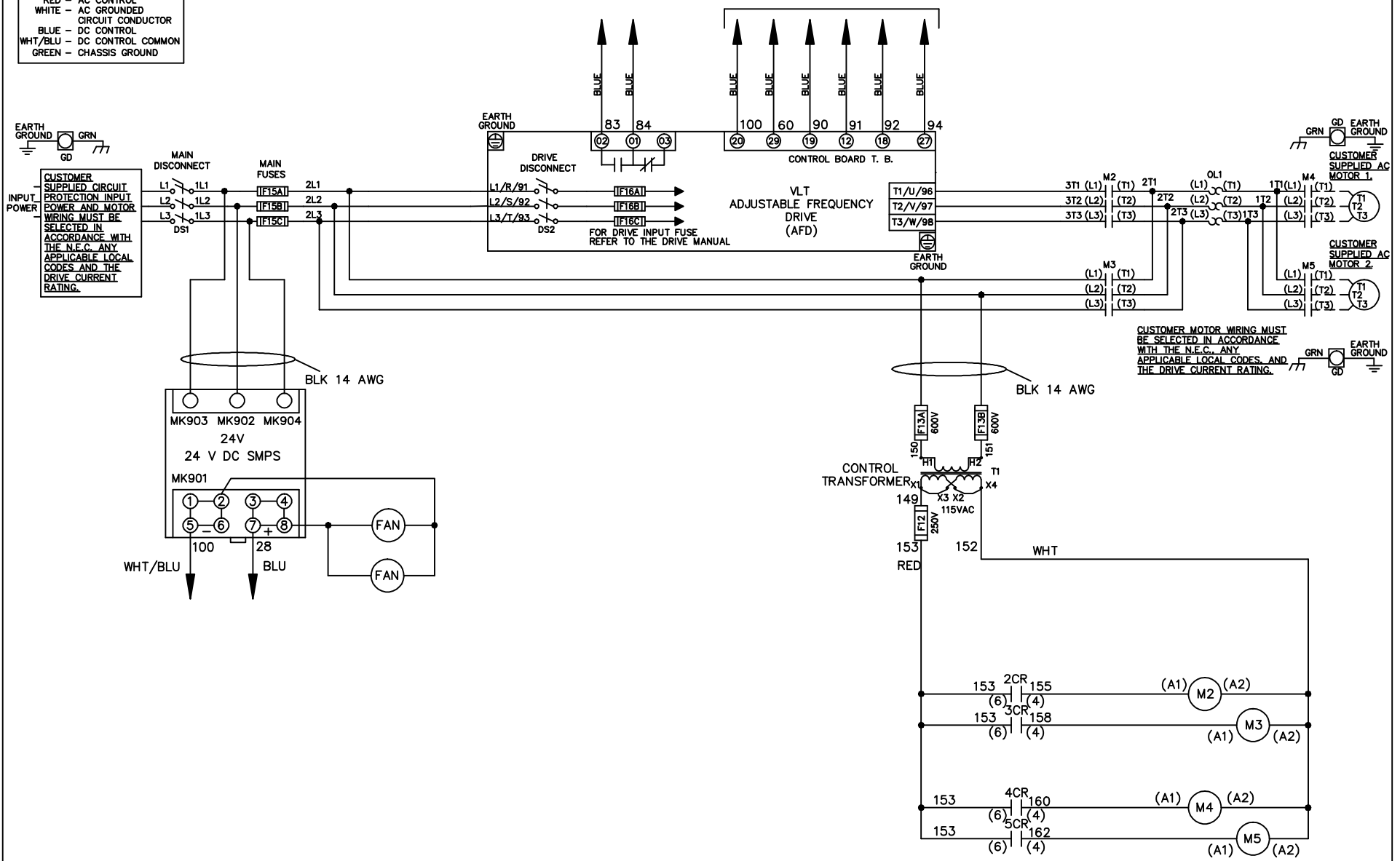


WIRE COLOR SCHEME
 BLACK - LINE VOLTAGE
 RED - AC CONTROL
 WHITE - AC GROUNDED
 CIRCUIT CONDUCTOR
 BLUE - DC CONTROL
 WHT/BLU - DC CONTROL COMMON
 GREEN - CHASSIS GROUND

* ALL CONTROL WIRES ARE BLUE EXCEPT WHERE NOTED. TO ELECTROMECHANICAL RELAY BOARD



CUSTOMER MOTOR WIRING MUST BE SELECTED IN ACCORDANCE WITH THE N.E.C. ANY APPLICABLE LOCAL CODES AND THE DRIVE CURRENT RATING.

- NOTICE -

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DRN JNW
2/8/07

NAME600 VOLT,2C,MAIN&DRIVE DISC
 ,MAIN FUSE,EMB2,FRAME C2N12
 ,NO REACTOR & DVDT,CMS



REV	ECN	DATE
A	SP08061	10/08

APR

MODEL

PAGE 1 OF 2

SIZE A

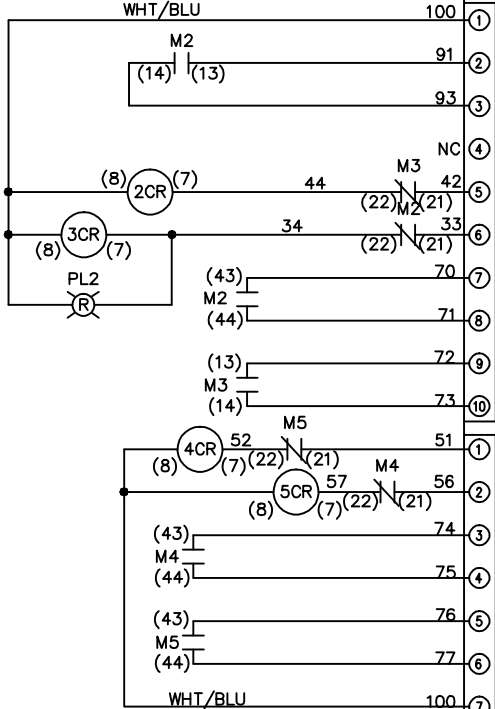
DWG NO.

174U2675

REV	A	ECON	DATE	10/08
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DRN	JNW	APR	2/14/07	
MODEL	NAME 600 VOLT, 2C MAIN & DRIVE DISC, MAIN FUSE, EMB2 FRAME C2N12, NO REACTOR & DVD1, CMS			
PAGE	2	OF	2	
SIZE	A	DWG	NO.	174U2675

CONTACT SEQUENCE CHART FOR S1
X INDICATES CONTACT CLOSED

POSITION	DRIVE	OFF	BYPASS
13-14			X
23-24	X		



CONTACT SEQUENCE CHART FOR S2
X INDICATES CONTACT CLOSED

POSITION	MOTOR 1	AUTO	MOTOR 2
11-12	X	X	
13-14			X
21-22		X	X
23-24	X		

