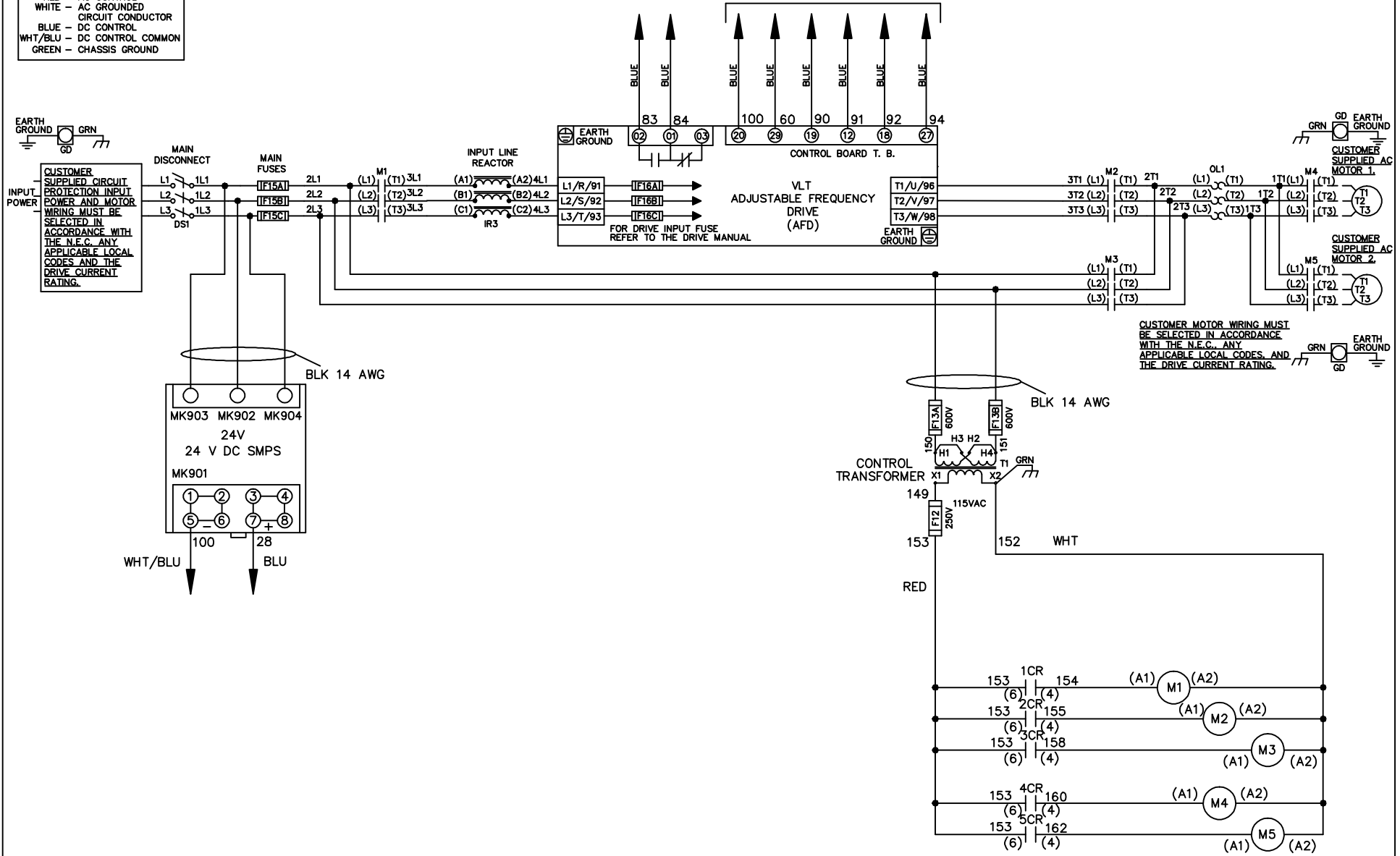


WIRE COLOR SCHEME
 BLACK - LINE VOLTAGE
 RED - AC CONTROL
 WHITE - AC GROUNDED
 BLUE - CIRCUIT CONDUCTOR
 BLUE - DC CONTROL
 WHT/BLU - DC CONTROL COMMON
 GREEN - CHASSIS GROUND

* ALL CONTROL WIRES ARE BLUE EXCEPT WHERE NOTED. TO ELECTROMECHANICAL RELAY BOARD

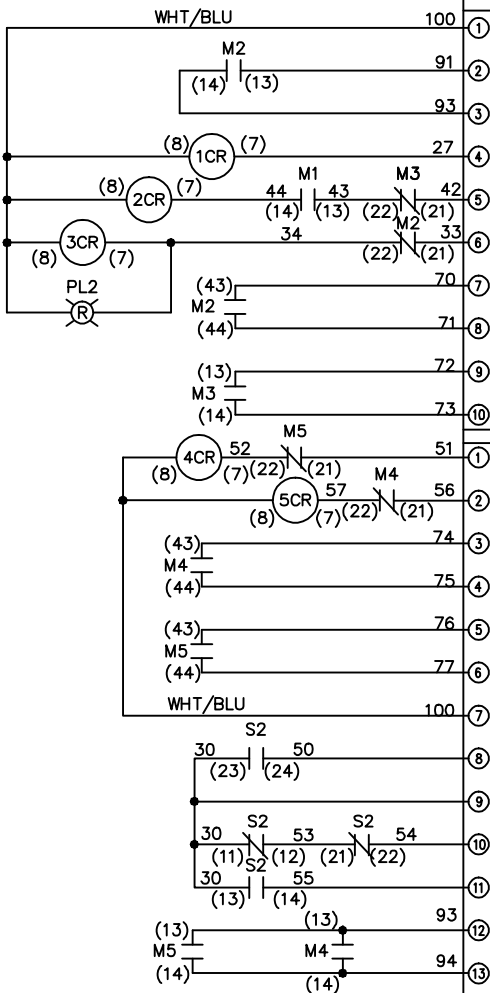


- NOTICE -			DRN JNW 2/14/07		NAME 230 VOLT, 3C, MAIN DISC , MAIN FUSE, EMB2, FRAME C2N1_ , REACTOR, CMS			
A	SP08061	10/08	APR		MODEL	PAGE 1 OF 2	SIZE A	DWG NO. 174U3711
REV	ECN	DATE	THIS DOCUMENT CONTAINS PROPRIETARY INFORMATION OF DANFOSS DRIVES. IT IS LOANED BY DANFOSS DRIVES SUBJECT TO THE CONDITIONS THAT IT AND THE INFORMATION EMBODIED THEREIN SHALL BE USED ONLY FOR RECORD AND REFERENCE PURPOSES, SHALL NOT BE USED OR CAUSED TO BE USED IN ANY WAY PREJUDICIAL TO THE INTERESTS OF DANFOSS DRIVES, SHALL NOT BE REPRODUCED OR COPIED IN WHOLE OR IN PART, OR DISCLOSED TO ANYONE WITHOUT THE DIRECT WRITTEN PERMISSION OF DANFOSS DRIVES AND SHALL BE RETURNED UPON REQUEST.					

REV	ECN	DATE	DRN	MODEL	PAGE	SIZE	DWG
A	SP08066	10/08	JNW	NAME 230 VOLT, 3C, MAIN DISC , MAIN FUSE, EMB2, FRAME C2N1 , REACTOR, CMS	2 OF 2	A	174U3711

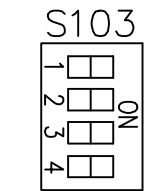
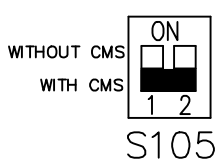
CONTACT SEQUENCE CHART FOR S1
X INDICATES CONTACT CLOSED

CONTACT	POSITION	DRIVE	OFF	BYPASS	TEST
1-2		X			
3-4				X	
5-6		X			
7-8					X

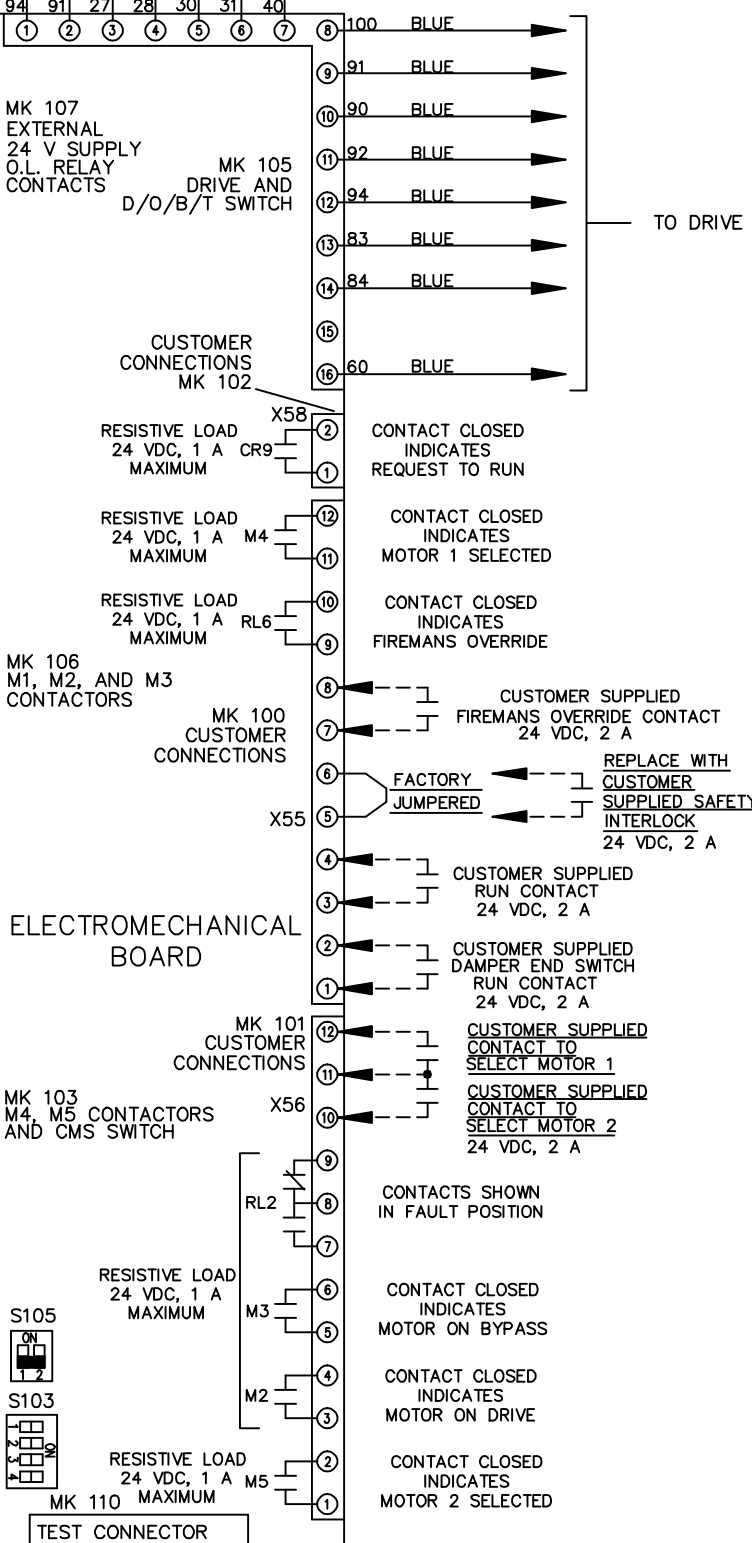


CONTACT SEQUENCE CHART FOR S2
X INDICATES CONTACT CLOSED

CONTACT	POSITION	MOTOR 1	AUTO	MOTOR 2
11-12		X	X	
13-14				X
21-22			X	
23-24		X		



CUSTOMER CONNECTIONS X55, X56, X58
CLASS 2 POWER SOURCE
REQUIRED FOR FIELD CONNECTION
USE CLASS 1 CONDUCTORS
CONDUCTOR SIZE 28-14 AWG



TO DRIVE

CONTACTS SHOWN
IN FAULT POSITION

CONTACT CLOSED
INDICATES
MOTOR ON BYPASS

CONTACT CLOSED
INDICATES
MOTOR ON DRIVE

CONTACT CLOSED
INDICATES
MOTOR 2 SELECTED

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