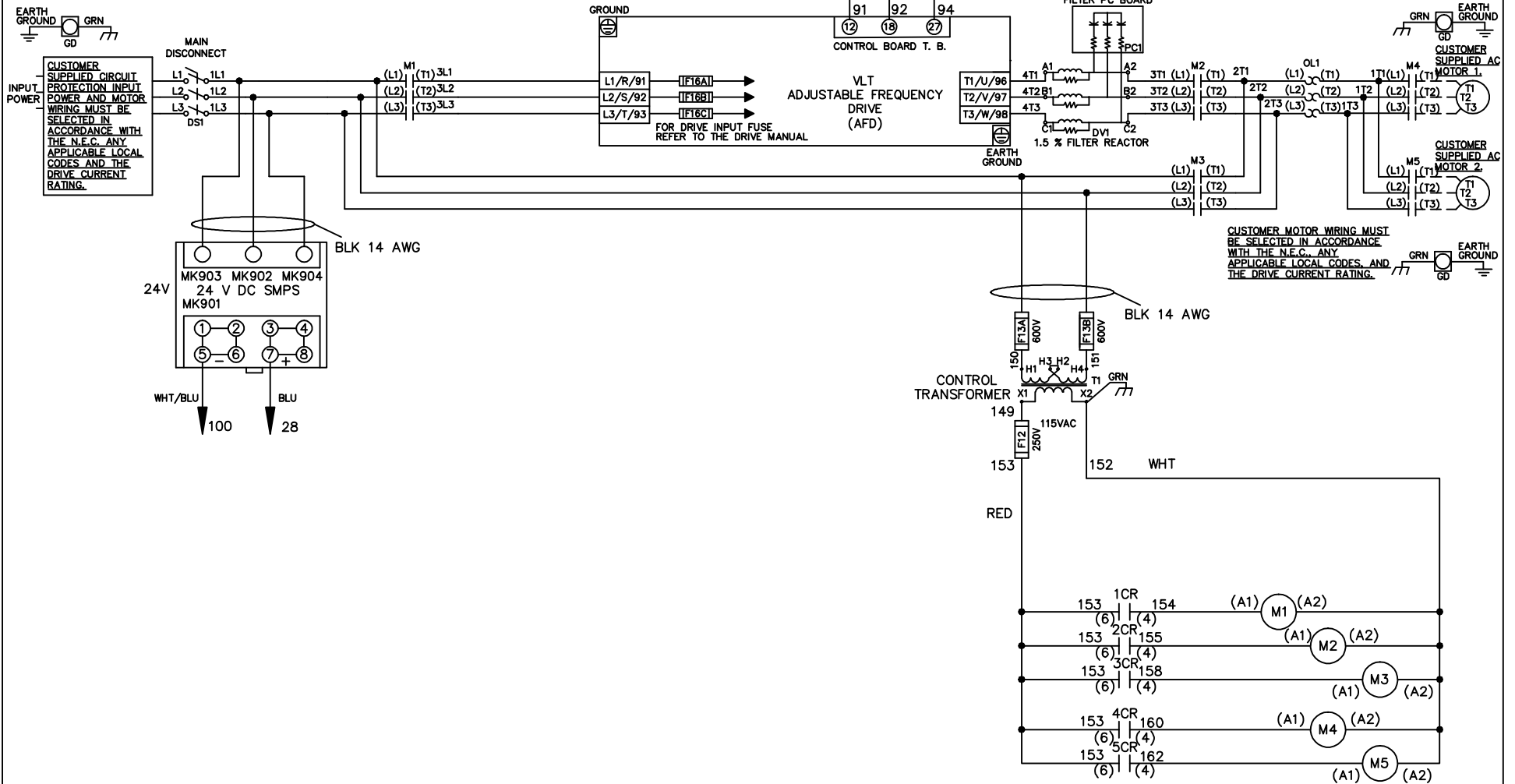


WIRE COLOR SCHEME	
BLACK	- LINE VOLTAGE
RED	- AC CONTROL
WHITE	- AC GROUNDED CIRCUIT CONDUCTOR
BLUE	- DC CONTROL
WHT/BLU	- DC CONTROL COMMON
GREEN	- CHASSIS GROUND

\* ALL CONTROL WIRES ARE BLUE EXCEPT WHERE NOTED. TO ELECTROMECHANICAL RELAY BOARD



- NOTICE -

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DRN JNW  
2/14/07

APR

NAME 460 VOLT,3C,MAIN DISC  
,DRIVE FUSE,EMB1,FRAME C2N1\_  
,DVDT,CMS



REV	ECN	DATE
A	SP08061	10/08

MODEL

PAGE 1 OF 2

SIZE A

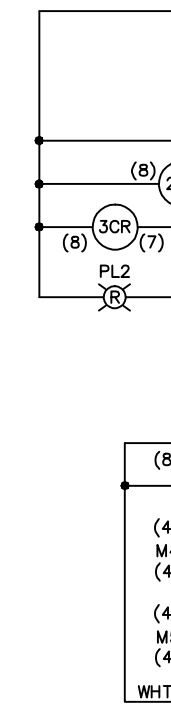
DWG NO.

174U3817

REV	A	SP08066	10/08	DATE	DRN	JNW	2/14/07	APR	MODEL	NAME 460 VOLT, 3C, MAIN DISC , DRIVE FUSE, EMB1, FRAME C2N1- , DVD1, CMS	PAGE 2 OF 2	SIZE A	DWG NO.	174U3817
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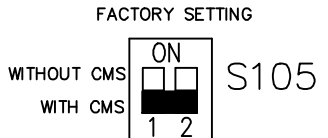
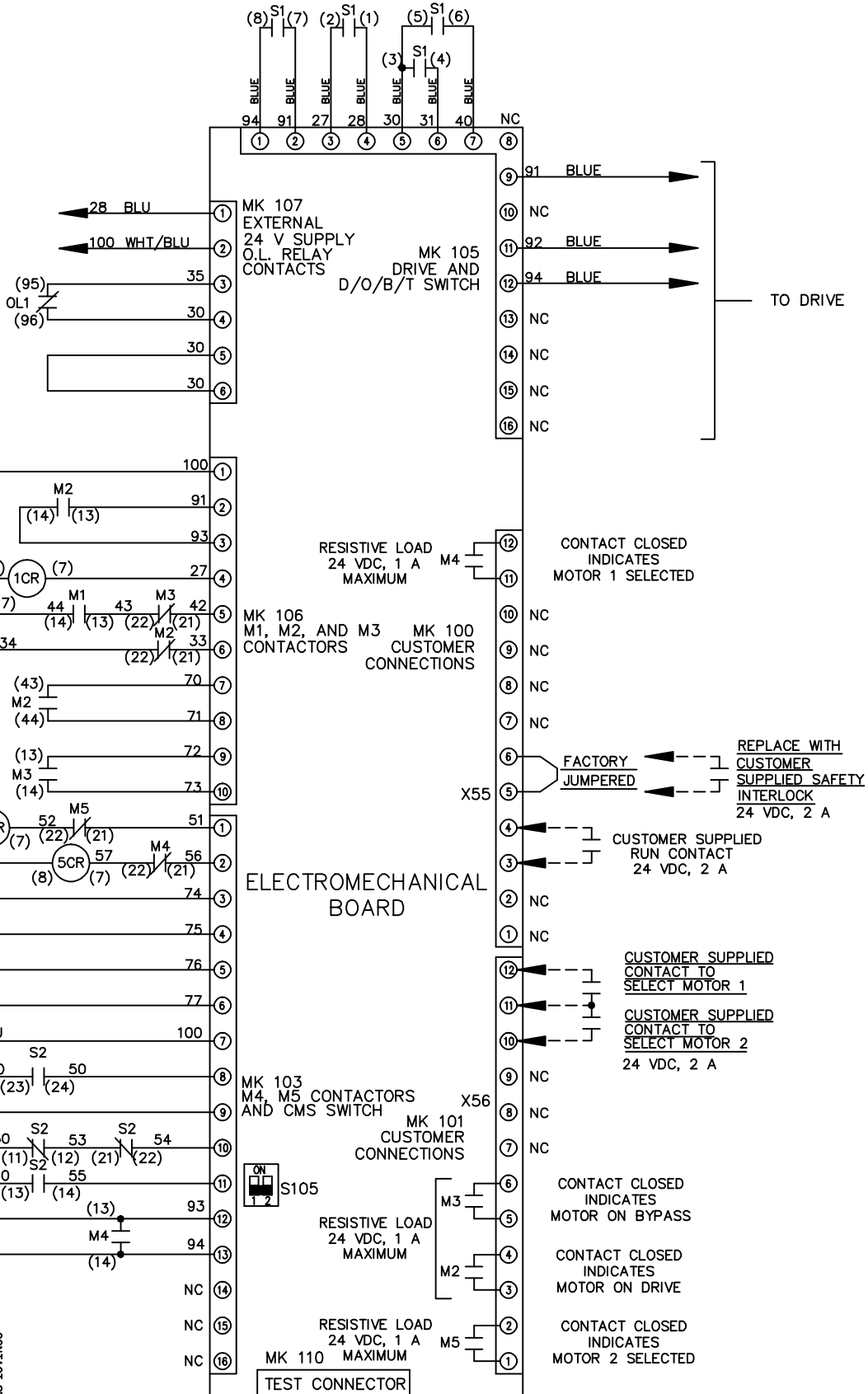
CONTACT SEQUENCE CHART FOR S1  
X INDICATES CONTACT CLOSED

CONTACT POSITION	DRIVE	OFF	BYPASS	TEST
1-2	X			X
3-4			X	X
5-6	X			
7-8				X



CONTACT SEQUENCE CHART FOR S2  
X INDICATES CONTACT CLOSED

CONTACT POSITION	MOTOR 1	AUTO	MOTOR 2
11-12	X	X	
13-14			X
21-22			X
23-24	X		



CUSTOMER CONNECTIONS X55, X56  
CLASS 2 POWER SOURCE  
REQUIRED FOR FIELD CONNECTION  
USE CLASS 1 CONDUCTORS  
CONDUCTOR SIZE 28-14 AWG

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