

WIRE COLOR SCHEME
 BLACK - LINE VOLTAGE
 RED - AC CONTROL
 WHITE - AC CONTROL
 WHITE - AC GROUNDED
 CIRCUIT CONDUCTOR
 BLUE - DC CONTROL
 DC CONTROL
 GREEN - CHASSIS GROUND

TERMINAL IDENTIFICATION

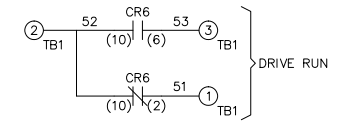
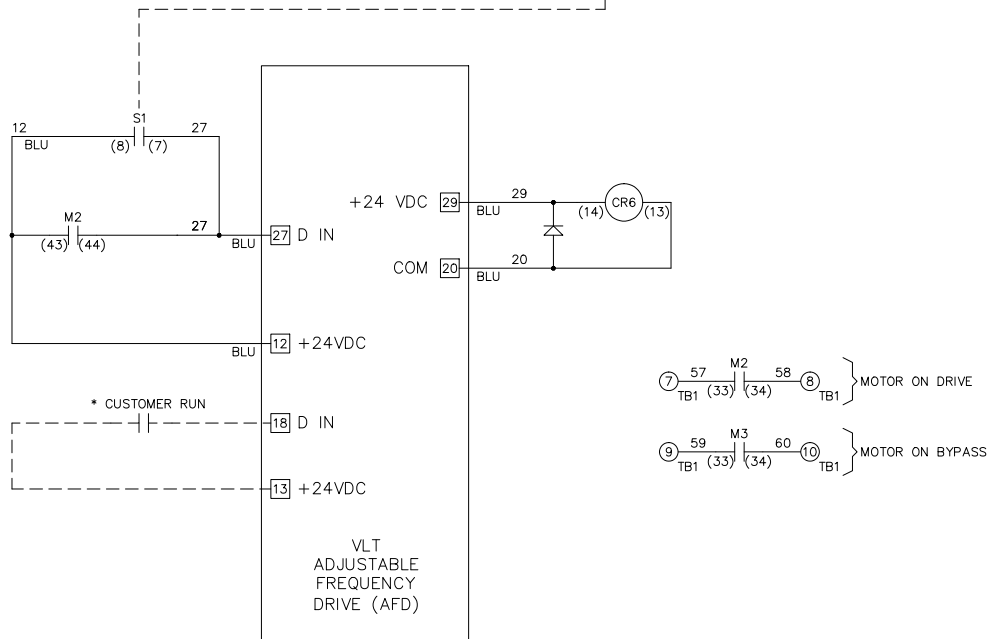
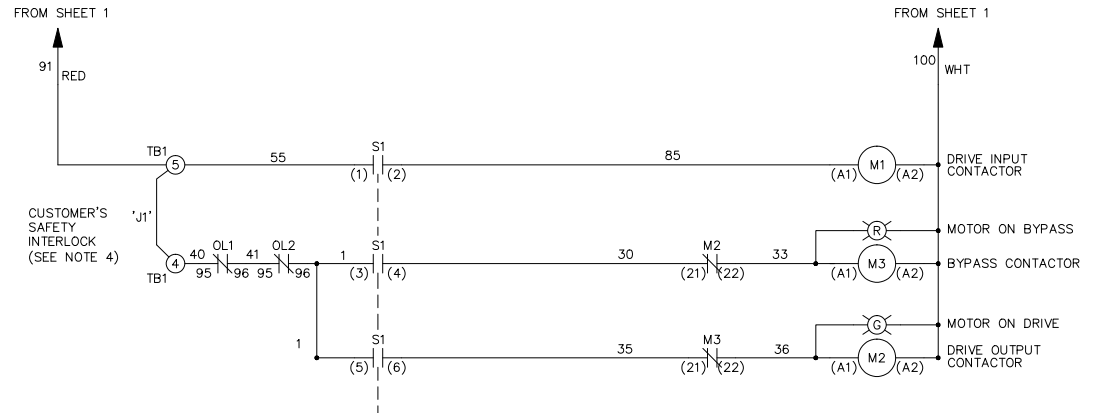
X - DRIVE TERMINAL
X - CUSTOMER TERMINAL

CUSTOMER DRY CONTACT RATINGS

RELAY	CONTACT RATING
CR6	5A @ 120VAC 1/10 HP @ 120VAC
M1, M2, M3	10A @ 120/240VAC

CONTACT SEQUENCE CHART FOR S1
 X INDICATES CONTACT CLOSED

CONTACT \ POSITION	DRIVE	OFF	BYPASS	TEST
1-2	X			X
3-4			X	X
5-6	X			
7-8				X



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A	SP10119	11/10		APR <i>DTM</i>	MODEL TR200	PAGE 2 OF 2	SIZE A	DWG NO. 185B2932
DR	SP10076	09/10						
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