

**WARNING!**  
 THE FOLLOWING TABLE LISTS THE PARAMETERS THAT ARE SET DIFFERENT FROM THE DRIVE DEFAULT SETTINGS. ADDITIONAL PARAMETER SETTINGS MAY BE REQUIRED FOR YOUR APPLICATION.

DRIVE PARAMETER SETTINGS

PARAMETER #	NAME	SETTING	VALUE
0-02	MOTOR SPEED UNIT	1	HZ
0-03	REGIONAL SETTINGS	1	NORTH AMERICA
1-03	TORQUE CHAR.	1	VARIABLE TORQUE
5-02	TERMINAL 29 TYPE	1	OUTPUT
5-11	TERMINAL 19	52	RUN PERMISSIVE
5-31	TERMINAL 29	5	RUNNING
5-40[0]	RELAY 1	160	NO ALARM
5-40[1]	RELAY 2	167	START COMMAND
14-20	RESET MODE	13	INFINITE AUTO REST

- NOTES:
- \* INDICATES COMPONENTS NOT SUPPLIED BY MANUFACTURER.
  - REFER TO THE INSTALLATION AND OPERATION MANUAL FOR DRIVE FUNCTIONS AND PARAMETER SETTINGS.
  - FEEDER CIRCUIT PROTECTION, INPUT POWER AND MOTOR WIRING MUST BE SELECTED IN ACCORDANCE WITH THE N.E.C., ANY APPLICATION LOCAL CODES AND THE LOAD CURRENT RATING.
  - REPLACE JUMPER 'J1' WITH NORMALLY CLOSED SAFETY INTERLOCK CONTACT AS NECESSARY. CONTACT MUST BE RATED 1/4 HP @ 120VAC MINIMUM.
  - PANEL MAY REQUIRE DERATING, CONSULT DRIVE MANUAL OR FACTORY FOR FOLLOWING CONDITIONS:
    - HIGHER SWITCHING FREQUENCY THAN DRIVE DEFAULT
    - HIGHER THAN PANEL LISTED AMBIENT TEMPERATURES
    - ELEVATION ABOVE 3300 FEET (1000 METERS)
    - LONG MOTOR LEAD LENGTHS
  - WHEN MOTOR OVERLOADS SIZES ARE DIFFERENT, MOTOR 1 WILL BE THE LARGER OF THE TWO MOTORS

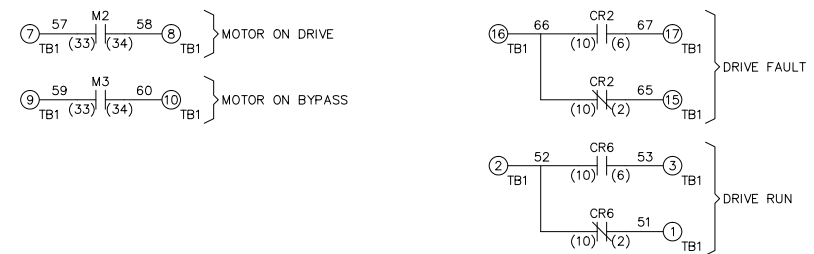
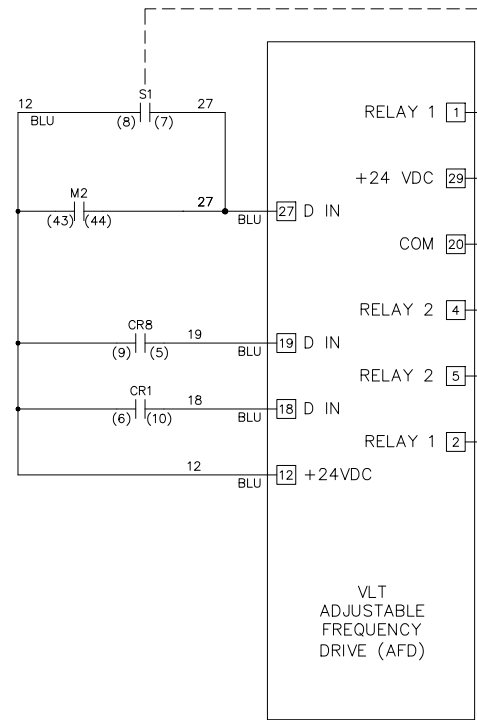
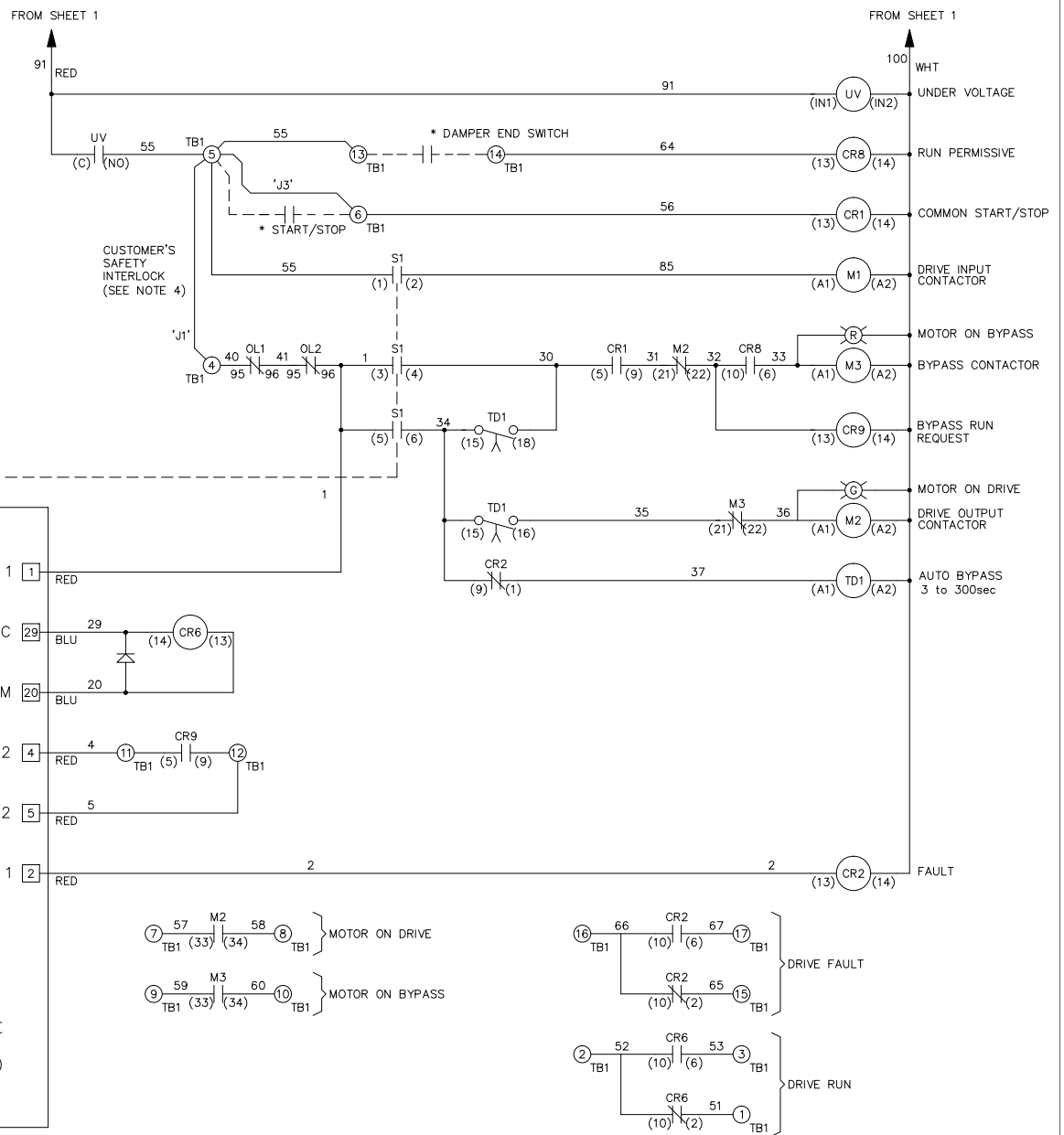
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WIRE COLOR SCHEME	
BLACK	- LINE VOLTAGE
RED	- AC CONTROL
WHITE	- AC GROUNDED
BLUE	- DC CONTROL
GREEN	- CHASSIS GROUND

TERMINAL IDENTIFICATION	
X	- DRIVE TERMINAL
⊗	- CUSTOMER TERMINAL

CUSTOMER DRY CONTACT RATINGS	
RELAY	CONTACT RATING
CR1, CR2, CR6, CR8, CR9	5A @ 120VAC 1/10 HP @ 120VAC
M1, M2, M3	10A @ 120/240VAC
UV	8A @ 120VAC 1/3 HP @ 120VAC
TD1	4A @ 250VAC
DRIVE RELAY 1 & 2	2A @ 240VAC

CONTACT SEQUENCE CHART FOR S1 X INDICATES CONTACT CLOSED				
CONTACT \ POSITION	DRIVE	OFF	BYPASS	TEST
1-2	X			X
3-4			X	X
5-6	X			
7-8				X



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