VTT/VTX Spare Part Instructions

# **KIT** CCM-VFD CABLE

110057 & 110101.



Consult the appropriate **Danfoss Turbocor** Compressors Inc. (DTC) Service Manual on turbocoroem.com for detailed service instructions. Never power compressor without covers in place and secured.

Opening the drive panel will expose you to a voltage hazard of up to 575V AC and 900V DC. Ensure the mains input power is off and locked out before opening panel.

Before opening the drive panel, wait at least 20 minutes after isolating AC power to allow the high voltage capacitors to discharge.

Always wear appropriately rated safety equipment when from compressor in working around equipment and/or components energized with high voltage.

This equipment contains hazardous voltages that can cause serious injury or death.

Recover all refrigerant accordance with local codes and ensure pressure is fully vented before the removal of refrigerant containing components.

## 1 - Introduction

This kit contains the VFD Cable. Please refer to our Service Manual for details regarding the replacement of this cable.

We have made the VTT/VTX Service Manual available to anyone. To access the manual, you may scan the applicable QR code below or you may go to our DTC website at www.turbocoroem.com. At the top of the page there is a pull-down menu called "Quick Links." Click this menu and select the appropriate service manual.

Refer to the applicable QR code below to download the VTT/VTX Service Manual.

**English** 



**Chinese** 





### 2 - VFD CABLE Removal Instructions

- 1. Isolate VTT/VTX power as described in Section "Electrical Isolation of the VFD" of the Service Manual (M-SV-VT-001).
- 2. Remove the Service Side Cover.

**NOTE:** There are two (2) different styles of the VFD cables. Revision "A" and "B" cables include Molex style connectors while Revision "C" and later cables include terminal block style connectors. As a result of this change, the connectors on the CCM board, and cable must match (i.e., revision "A" or "B" for the CCM board and cable or Revision "C" or later for the CCM board and cable).

- 3. Remove the connector from (J4) VFD on the CCM.
- 4. Open the VFD Front Panel.
- 5. Remove the wires from terminals 61, 68, 69, 12, and 19.
- 6. Remove the VFD Cable.

#### 3 - VFD CABLE Installation Instructions

- 1. Install the VFD Cable wires to terminals 61, 68, 69, 12, and 19 in the VFD.
- 2. Close the VFD Front Panel.
- 3. Install the connector to (J4) VFD on the CCM.
- 4. Install the compressor Service Side Cover.
- 5. Return the compressor to normal operation.
- 6. Test run the compressor to verify proper operation.

#### 4 - Kit Contents

Kit		Compressor models	
numbers			
110057		VTT	
QTY	Par	t(s) Description	Picture(s)
1	ASSEMBLY - CABLE VFD		

Kit	Compressor r	nodels	
numbe	ers		
110101	1 VTT/VTX		
QTY	Part(s)	Picture(s)	
	Description		
1	ASSEMBLY - CABLE VFD		