




# KIT REAR BEARING HERMETIC FEEDTHROUGH - 6 PIN

100294, 100294-1, & 100371

 <p><b>Installation and servicing of Danfoss Turbocor® compressors by qualified and product trained personnel only. Follow these instructions and sound refrigeration/electrical/servicing practices relating to installation, commissioning, maintenance and service.</b></p>			
<p>Consult the appropriate Danfoss Turbocor Inc. (DTC) Service Manual on <a href="http://turbocor.danfoss.com">turbocor.danfoss.com</a> for detailed service instructions.</p>	<p><b>Never power compressor without covers in place and secured.</b></p> <p><b>Removing the mains input cover will expose you to a voltage hazard of up to 575V. Ensure the mains input power is off and locked out before removing cover.</b></p> <p><b>Before removing top cover, wait at least 20 minutes after isolating AC power to allow the high voltage capacitors to discharge.</b></p>	<p>Always wear appropriately rated safety equipment when working around equipment and/or components energized with high voltage.</p> <p><b>This equipment contains hazardous voltages that can cause serious injury or death.</b></p>	<p><b>Recover all refrigerant from compressor in accordance with local codes and ensure pressure is fully vented before the removal of refrigerant containing components.</b></p>

1 - Introduction:

REAR BEARING HERMETIC FEEDTHROUGH - 6 PIN Removal and Installation Instructions.

This kit contains the Rear Bearing Feethrough and the associated hardware. Please refer to our Service Manual for details regarding the replacement of the feedthrough.

We have made the **TTS/TGS/TTH/TGH Service Manual** available to anyone. To access the manual, you may scan the applicable QR code below or you may go to our DTC website at [www.turbocoroem.com](http://www.turbocoroem.com). At the top of the page there is a pull-down menu called "Quick Links." Click this menu and select the appropriate service manual.

Refer to the applicable QR code below to download the TTS/TGS/TTH/TGH Service Manual.

**English**



**Chinese**



2 - REAR BEARING HERMETIC FEEDTHROUGH Disassembly Instructions:

1. Isolate compressor power.
2. Isolate the compressor and recover the refrigerant according to industry standards.
1. Remove the Service Side Cover.
2. Remove the Serial Driver.
3. Remove the BMCC.

**NOTE:** Refer to the Service Manual for proper electrostatic discharge (ESD) handling of electronic components.

4. Remove the PWM.
5. Remove the Rear Bearing Feedthrough.

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3 - REAR BEARING HERMETIC FEEDTHROUGH Assembly Instructions:

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1. If necessary, clean both mating surfaces with a lint-free cloth.
2. Lubricate the new feedthrough O-ring.
3. Install the O-ring onto the new Rear Bearing Feedthrough.
4. Install the Rear Bearing Feedthrough. Verify the connector orientation with the female connector of the bearing.
5. Leak test and evacuate compressor in accordance with standard industry practices.
6. Install the PWM.
7. Install the BMCC.
8. Install the Serial Driver.
9. Install the Service Side Cover.
10. Return the compressor to normal operation.

**NOTE:** There are different styles of bearing power feed throughs. Older versions have a removable black neoprene gasket. This was later replaced on Major Revision "E" compressors with a non-removable red neoprene gasket. There is also a new sealed harness that contains a pigtail.





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4 - Kit Contents:

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KIT	100294, 100294-1	
QTY	Part(s) Description	Picture(s)
1	HERMETIC FEEDTHROUGH - 6 PIN WITH O-RING	
4	SCREW M5X16 SOCKET HEAD CAP	
1	O-RING	
1	LUBRICATION-SUPER-O-LUBE-2G	

KIT	100371	
QTY	Part(s) Description	Picture(s)

1	HERMETIC FEEDTHROUGH - 6 PIN WITH O-RING	
4	SCREW M5X16 SOCKET HEAD CAP	
1	O-RING	
1	LUBRICATION-SUPER-O-LUBE-2G	

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