

# **1** Introduction

### 1.1 Filters Affected

# 🛦 D A N G E R 🛦

### FATAL ELECTRICAL SHOCK

Insulated cable clamps have been supplied with the filter. If the shield is NOT connected in both filter- and motor end, the shield of the motor cable is floating and will become live. Under these circumstances, there is a risk of getting a potentially fatal electrical shock when touching the shield of the motor cable.

- Exchange the insulated cable clamp with a non-insulated cable clamp.

The filters that must be used with non-insulated cable clamps are the following:

- 130B2281 MCC101A48KT3E00A
- 130B2282 MCC101A62KT3E00A
- 130B2283 MCC101A75KT3E00A
- 130B2307 MCC101A48KT3E20A
- 130B2308 MCC101A62KT3E20A
- 130B2309 MCC101A48KT3E20A

## 🛦 W A R N I N G 🛦

#### **DISCHARGE TIME**

The drive contains DC-link capacitors, which can remain charged even when the drive is not powered. High voltage can be present even when the warning indicator lights are off.

Failure to wait the specified time after power has been removed before performing service or repair work could result in death or serious injury.

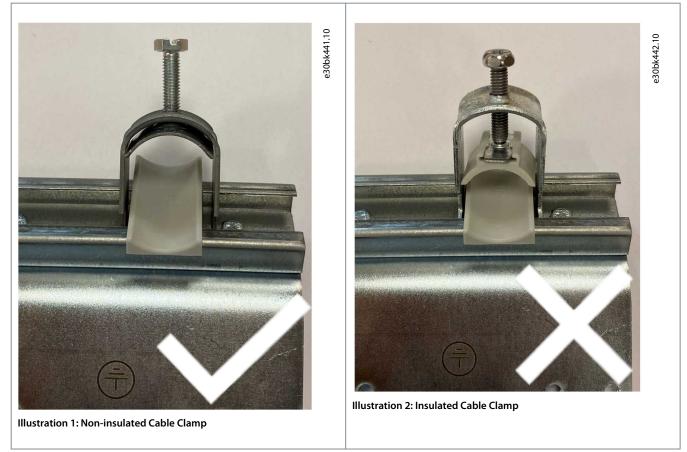
- Stop the motor.
- Disconnect AC mains, permanent magnet type motors, and remote DC-link supplies, including battery back-ups, UPS, and DC-link connections to other drives.
- Wait for the capacitors to discharge fully before performing any service or repair work. The discharge time is specified on the drive nameplate.
- Use a measuring device to make sure that there is no voltage before opening the drive or performing any work on the cables.

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### 1.2 Replacing the Cable Clamp



#### Procedure

- 1. Loosen the cable clamp screw completely.
- 2. Tilt the cable clamp to detach it from the C-rail.

Depending on the thickness of the cable, it may have to be removed. The plastic part on the C-rail can be kept.

3. Install the non-insulated cable clamp in the opposite order.

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