

ENGINEERING
TOMORROW



Operating Guide

iC7-Hybrid Modbus

Modbus TCP OS7MT



drives.danfoss.com |



Contents

1 Introduction and Safety

1.1 Purpose of the Operating Guide	5
1.2 Additional Resources	5
1.3 Safety Symbols	5
1.4 Qualified Personnel	6
1.5 Safety Precautions	6
1.6 Abbreviations	7
1.7 Trademarks	8
1.8 Version History	8

2 Product Overview

2.1 Modbus Features and Technical Data	9
2.2 iC Hybrid Profile	9
2.2.1 Overview	9
2.2.2 Control Word	10
2.2.3 Status Word	11
2.3 Network Topologies	12
2.3.1 Overview	12
2.3.2 Line Topology	12
2.3.3 Star Topology	13
2.3.4 Ring Topology	14

3 Modbus Data Mapping

3.1 Mapping Modbus Coils	16
3.2 Mapping Modbus Holding Registers	16
3.3 Mapping Modbus Input Registers	19
3.4 Setting Permissions	19
3.5 Saving Modbus Configuration to a Device	19

4 Fieldbus Cable Connections

4.1 Prerequisites for Installation	21
4.2 Communication Interface X1/X2 in Frames FA02–FA12	21
4.3 Communication Interface X1/X2 in Frames FB09–FB12/FK06–FK12	21

4.4	Communication Interface X1/X2 in System Modules	22
4.5	EMC-compliant Installation	23
4.5.1	Overview	23
4.5.2	Grounding	23
4.5.3	Cable Routing	24
5	Configuration	
5.1	Connectivity Settings	25
5.1.1	Connectivity Settings for DC/DC Converter	25
5.1.2	Connectivity Settings for Grid Converter	26
5.2	Configuring the Ethernet Interface	27
5.3	Configuring Parallel Redundancy Protocol	28
5.4	Configuring Modbus Unit Identifier	29
5.5	Configuring Modbus Data Settings	30
6	Troubleshooting	
6.1	Configuring Port Mirroring Settings	31
6.2	Identifying a Unit	31
6.3	Fieldbus Indicator LEDs	32
7	Modbus Features	
7.1	Data Objects	34
7.2	Function Codes	34
7.3	Data Field	35
7.4	Read Device Identity	35

1 Introduction and Safety

1.1 Purpose of the Operating Guide

This operating guide provides information about configuring the system, controlling the drive or power converter, accessing parameters, programming, troubleshooting, and some typical application examples.

The operating guide is intended for use by qualified personnel, who are familiar with the iC7 drives and power converters, Modbus technology, and the PC or PLC that is used as a master in the system.

Read the instructions before configuring Modbus, and follow the procedures in this guide.

1.2 Additional Resources

Additional resources are available to help understand the features, and safely install and operate the iC7 series products:

- Safety guides, which provide important safety information related to installing iC7 series drives and power converters.
- Installation guides, which cover the mechanical and electrical installation of drives, power converters, or functional extension options.
- Design guides, which provide technical information to understand the capabilities of the iC7 series drives or power converters for integration into motor control and monitoring systems.
- Operating guides, which include instructions for control options, and other components for the drive.
- Application guides, which provide instructions on setting up the drive or power converter for a specific end use. Application guides for application software packages also provide an overview of the parameters and value ranges for operating the drives or power converters, configuration examples with recommended parameter settings, and troubleshooting steps.
- *Facts Worth Knowing about AC Drives*, available for download on www.danfoss.com.
- Other supplemental publications, drawings, and guides are available at www.danfoss.com.

Latest versions of Danfoss product guides are available for download at <https://www.danfoss.com/en/service-and-support/documentation/>.

1.3 Safety Symbols

The following symbols are used in Danfoss documentation.

DANGER

Indicates a hazardous situation which, if not avoided, will result in death or serious injury.

WARNING

Indicates a hazardous situation which, if not avoided, could result in death or serious injury.

CAUTION

Indicates a hazardous situation which, if not avoided, could result in minor or moderate injury.

NOTICE

Indicates information considered important, but not hazard-related (for example, messages relating to property damage).

The guide also includes ISO warning symbols related to hot surfaces and burn hazard, high voltage and electrical shock, and referring to the instructions.

	ISO warning symbol for hot surfaces and burn hazard
	ISO warning symbol for high voltage and electrical shock
	ISO action symbol for referring to the instructions

1.4 Qualified Personnel

Correct and reliable transport, storage, installation, operation, and maintenance are required for the trouble-free and safe operation of the product. Only qualified personnel are allowed to install and operate this equipment.

Qualified personnel are defined as trained staff, who are authorized to install, commission, and maintain equipment, systems, and circuits in accordance with pertinent laws and regulations. Also, the qualified personnel must be familiar with the instructions and safety measures described in this guide.

1.5 Safety Precautions

WARNING



HIGH VOLTAGE

Drives and power converters contain high voltage when connected to AC mains input, DC supply, or load sharing. Failure to perform installation, startup, and maintenance by qualified personnel can result in death or serious injury.

- Only qualified personnel are allowed to perform installation, startup, and maintenance.

WARNING

UNINTENDED START

When the drive or power converter is connected to the AC mains or connected on the DC terminals, the motor may start at any time, causing risk of death, serious injury, and equipment or property damage.

- Stop the drive or power converter before configuring parameters.
- Make sure that the drive or power converter cannot be started by an external switch, a fieldbus command, an input reference signal from the control panel, or after a cleared fault condition.
- Disconnect the drive or power converter from the mains whenever safety considerations make it necessary to avoid an unintended motor start.
- Check that the drive or power converter and any driven equipment are in operational readiness.

WARNING

DISCHARGE TIME

The drive or power converter contains DC-link capacitors, which can remain charged even when the drive or power converter is not powered. High voltage can be present even when the warning indicator lights are off. Failure to wait the specified time after power has been removed before performing service or repair work can result in death or serious injury.

- Stop the motor.
- Disconnect all power sources, including permanent magnet type motors.
- Wait for capacitors to discharge fully. The discharge time is specified on the drive or power converter product label.
- Measure the voltage level to verify full discharge.

NOTICE

LEAKAGE CURRENT HAZARD

Leakage currents exceed 3.5 mA. Failure to ground the drive or power converter properly can result in death or serious injury.

- Ensure that the minimum size of the ground conductor complies with the local safety regulations for high touch current equipment.

WARNING

EQUIPMENT HAZARD

Contact with rotating shafts and electrical equipment can result in death or serious injury.

- Ensure that only trained and qualified personnel perform installation, start-up, and maintenance.
- Ensure that electrical work conforms to national and local electrical codes.
- Follow the procedures in this guide.

CAUTION

INTERNAL FAILURE HAZARD

An internal failure in the drive or power converter can result in serious injury when the drive or power converter is not properly closed.

- Ensure that all safety covers are in place and securely fastened before applying power.

1.6 Abbreviations

Table 1: Abbreviations

Abbreviation	Definition
ACD	Address Conflict Detection
BOOL	Boolean
CTW	Control word
DCP	Discovery and configuration protocol
DHCP	Dynamic host configuration protocol
EMC	Electromagnetic compatibility
I/O	Input/Output

Table 1: Abbreviations (continued)

Abbreviation	Definition
IP	Internet protocol
CP	Control panel
LED	Light-emitting diode
LLDP	Link layer discovery protocol
LSB	Least significant bit
MAV	Main actual value
MEI	Modbus encapsulated interface
MRV	Main reference value
MSB	Most significant bit
PC	Personal computer
PCD	Process channel data
PLC	Programmable logic controller
PNU	Parameter number
PPO	Process parameter object
REF	Reference
SNMP	Simple network management protocol
STW	Status word
VLAN	Virtual LAN

1.7 Trademarks

Ethernet® is a registered trademark of Xerox Corporation.

MODBUS® is a registered trademark of Schneider Electric USA, Inc.

1.8 Version History

This guide is regularly reviewed and updated. All suggestions for improvement are welcome.

The original language of this guide is English.

Table 2: Version History

Version	Remarks
AQ485333770758, version 0101	Initial version.

2 Product Overview

2.1 Modbus Features and Technical Data

Fieldbus options for iC7 are integrated in the control board. Fieldbuses are enabled on communication interfaces X1 and X2 only. Modbus TCP is offered as standard, and other protocols such as PROFINET RT can be selected in the configurator when ordering a drive or power converter, or alternatively, they can be activated later by a proof-of-purchase token.

Table 3: Modbus Model Codes

Model code	Description
+BAMT	Modbus TCP OS7MT

Modbus is a communication protocol developed by Modicon for sending information between electronic devices. In Modbus TCP, the device requesting the information is called the Modbus client, and the devices supplying information are called Modbus servers.

The client can also write information to the server. Modbus is typically used to transmit signals from instrumentation and control devices back to a main controller or data gathering system.

Modbus does not feature a dedicated data channel, and therefore Modbus requests are handled as acyclic.

Table 4: Modbus TCP Features

Feature	Technical data
Cyclic response	5 ms response time per variable (read/write non-persistent storage)
Supported Modbus objects	Coils (1 bit): Read-write
	Input register (16 bits): Read-only
	Holding register (16 bits): Read-write
Connection	PRP (Parallel Redundancy Protocol)
	LLDP/SNMP
	IPv4
	Addressing mode: DCP, STATIC, DHCP/BOOTP
Configuration	MyDrive® Insight

2.2 iC Hybrid Profile

2.2.1 Overview

The iC Hybrid profile is used in the iC7 series with the Grid Converter and DC/DC Converter applications.

2.2.2 Control Word

Table 5: Control Word Bits in iC Hybrid Profile

Bit	Name	Description
0	Switch On Enabled	0: Pre-charging ⁽¹⁾ , closing the main circuit breaker ⁽¹⁾ , and running are prevented or interrupted. If the main circuit breaker is closed, it is opened ⁽¹⁾ . 1: Pre-charging ⁽¹⁾ , closing the main circuit breaker ⁽¹⁾ , and running are not prevented or interrupted.
1	MCB Close Enabled	0: Closing the main circuit breaker is prevented ⁽¹⁾ or the main circuit breaker is opened ⁽¹⁾ , and running is prevented or interrupted. 1: Closing the main circuit breaker is not prevented ⁽¹⁾ .
2	Quick Stop	0: Activate Quick Stop. 1: Do not activate Quick Stop.
3	Start	0: Stop the unit if it is running, or stop the startup sequence if it is not completed. 1: Initiate the startup sequence (DC-link precharging ⁽²⁾ , closing the main circuit breaker ⁽²⁾ , and start running), or keep the unit running.
4	Pre-charge	0: Stop the DC-link precharging, if ongoing. 1: Start or continue the DC-link precharging.
5	–	Reserved
6	–	Reserved
7	Warning/Fault Reset	0: No action. 1: Reset active warnings/faults.
8	–	Reserved
9	–	Reserved
10	Data Valid	0: Ignore the current incoming process data values, instead use the last processed value when the <i>Data Valid</i> bit was true. 1: Use the current incoming process data values.
11	Watchdog	Incoming watchdog bit.
12	Vendor Specific Bit 1	0: Deactivate vendor specific function using digital input/ output virtual slot 6412. 1: Activate vendor specific function using digital input/ output virtual slot 6412.
13	Vendor Specific Bit 2	0: Deactivate vendor specific function using digital input/ output virtual slot 6413. 1: Activate vendor specific function using digital input/ output virtual slot 6413.

Table 5: Control Word Bits in iC Hybrid Profile (continued)

Bit	Name	Description
14	Vendor Specific Bit 3	0: Deactivate vendor specific function using digital input/ output virtual slot 6414. 1: Activate vendor specific function using digital input/ output virtual slot 6414.
15	Vendor Specific Bit 4	0: Deactivate vendor specific function using digital input/ output virtual slot 6415. 1: Activate vendor specific function using digital input/ output virtual slot 6415.

1) If controlled by the grid converter unit.

2) If applicable.

2.2.3 Status Word

Table 6: Status Word Bits in iC Hybrid Profile

Bit	Name	Description
0	Ready to Switch On	0: Not ready to switch on. 1: Ready to switch on.
1	Ready to Run	0: Converter is not ready to start modulation. Check Grid Control Ready Status or DC/DC Control Ready Status and Application Ready Status Word . 1: Converter is ready to start modulating.
2	Running	0: Converter is not modulating. 1: Converter is modulating.
3	Fault	0: No faults are active. 1: One or more faults are active.
4	–	Reserved
5	Quick Stop	0: Quick stop active. 1: Quick stop not active.
6	–	Reserved
7	Warning	0: No warnings active. 1: One or more warnings are active.
8	–	Reserved
9	Control by PLC	0: The active control place is not fieldbus. 1: The active control place is fieldbus.
10	–	Reserved
11	Run Enabled	0: Run enable from the dedicated input signal is missing. 1: Run enable from the dedicated input signal is present.
12	–	Reserved

Table 6: Status Word Bits in iC Hybrid Profile (continued)

Bit	Name	Description
13	–	Reserved
14	–	Reserved
15	Watchdog	Outgoing fieldbus watchdog bit.

2.3 Network Topologies

2.3.1 Overview

Communication interface X1/X2 is used for fieldbus connection.

The communication interface in the iC7 drives and power converters has 2 Ethernet ports (X1 and X2) and an embedded switch with 2 Ethernet RJ45 connectors. It has 1 MAC and IP address, and is considered a single device in the network. The communication interface supports 3 network topologies:

- Line topology
- Star topology
- Ring topology

2.3.2 Line Topology

In many applications, line topology enables simpler cabling and the use of fewer Ethernet switches. Observe network performance and the number of devices in a line topology. Too many devices in a line may exceed network update time limits.

NOTICE

When line topology is used, take precautions to avoid timeout in the PLC when more than 8 drives or power converters are installed in series. Each drive or power converter in the network adds a small delay to the communication due to the built-in Ethernet switch. When the update time is too short, the delay can lead to a timeout in the PLC.

- Set the update time as shown in the table. The numbers given are typical values and can vary from installation to installation.

Number of units connected in series	Minimum update time [ms]
<8	2
8–16	4
16–32	8
33–50	16
>50	Not recommended



NOTE: Using tools such as MyDrive® Insight may influence system performance in a line topology.

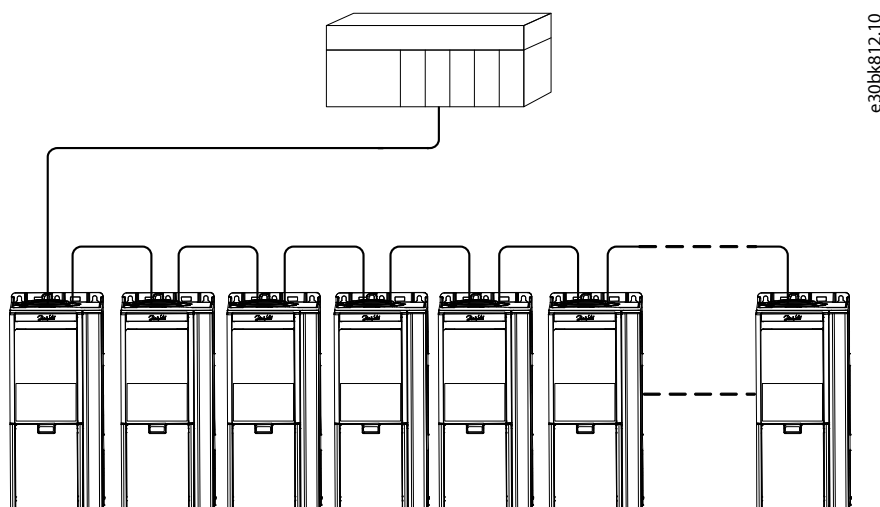


Figure 1: Example of Line Topology

NOTICE

Installing drives or power converters of different current ratings in line topology may result in unwanted power-off behavior.

- Mount the drives or power converters with the longest discharge time first in the line topology. In normal operation, the drives or power converters with bigger current ratings have a longer discharge time.

2.3.3 Star Topology

In a star network, all devices are connected to the same switch or switches. Star topology reduces the damage caused by a single cable failure. In a star topology, a single cable failure affects a single device instead of all devices in the network. In many applications, this topology enables simpler cabling depending on the location and distance of the device.

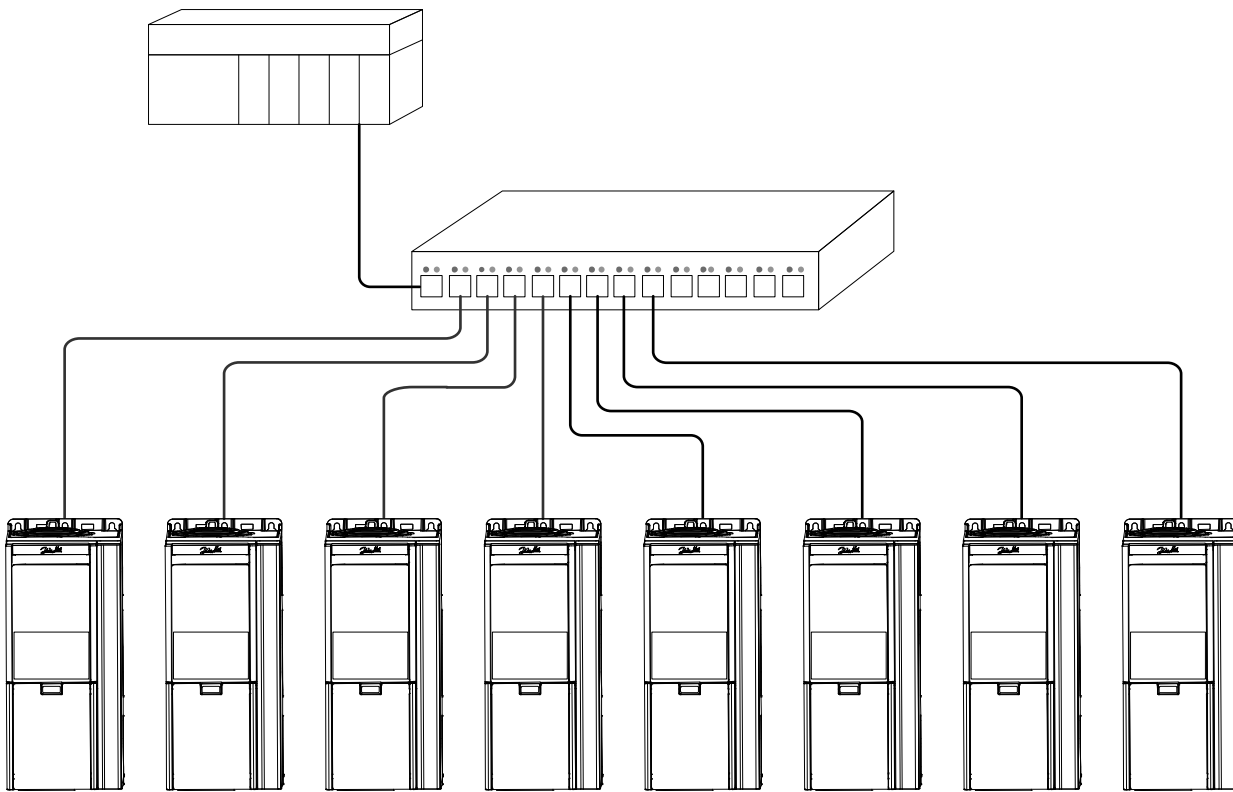


Figure 2: Example of Star Topology

2.3.4 Ring Topology

Ring topology enables the same simpler cabling and reduced cabling costs as line topology, but also reduces the damage caused by a single cable failure in a similar manner as star topology.

NOTICE

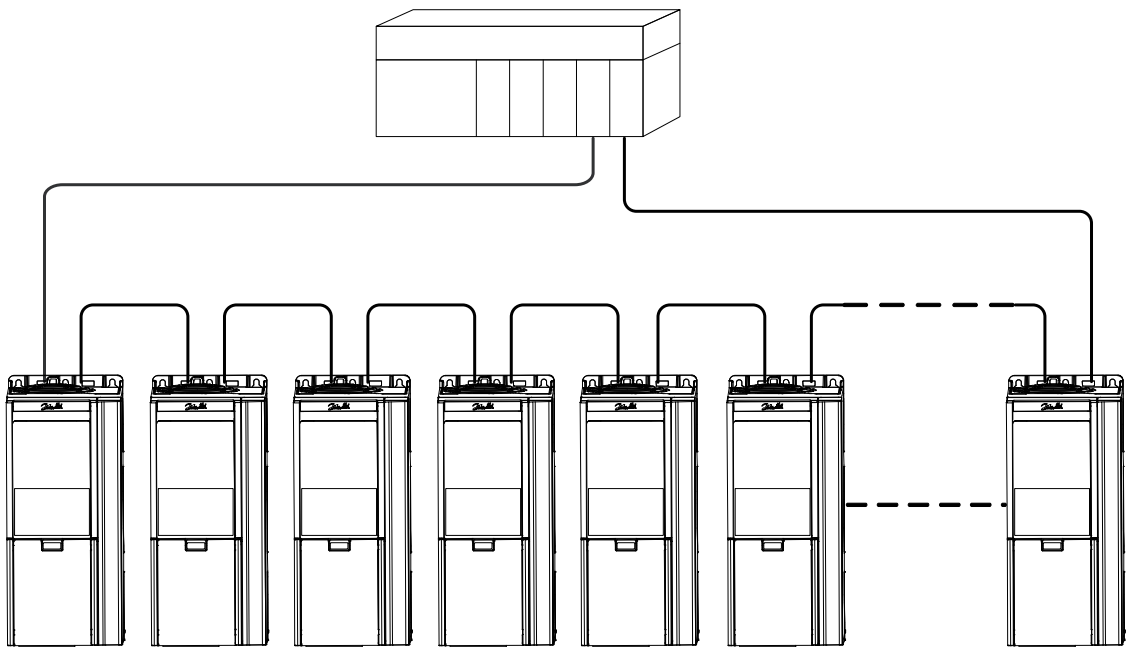
When ring topology is used, take precautions to avoid timeout in the PLC when more than 8 drives or power converters are installed in series. Each drive or power converter in the network adds a small delay to the communication due to the built-in Ethernet switch. When the update time is too short, the delay can lead to a timeout in the PLC.

- Set the update time as shown in the table. The numbers given are typical values and can vary from installation to installation.

Number of units connected in series	Minimum update time [ms]
<8	2
8–16	4
16–32	8
33–50	16
>50	Not recommended

The ring topology protocol depends on the protocol in use. Modbus uses the parallel redundancy protocol (PRP). PRP is a layer 2 network protocol that enables a redundant topology in an Ethernet network. PRP provides uninterrupted switchovers in failure situations, and is independent of the application.

For more information on configuring parallel redundancy protocol (PRP), see [5.3 Configuring Parallel Redundancy Protocol](#).



e30bk814.10

Figure 3: Example of Ring Topology

3 Modbus Data Mapping

3.1 Mapping Modbus Coils

A Modbus coil is a single-bit binary data item which can be both read and written. Coils can be mapped to specific bits in a parameter by using the customization feature in MyDrive® Insight.

Only bit-type parameters can be mapped to coils. The source type must be INT, UINT, USINT, DINT, UDINT, WORD, or BOOL.

1. In MyDrive® Insight, go to *Customization > Live > MODBUS > Coils*.
 - To add a single coil, click the + *Add Item* icon.
 - To map multiple coils to a single parameter, click the – *Add Multiple Items* icon.

Table 7: Coil Mapping Settings

Column	Description
Location	Refers to the coil number. Coils are mapped from address 00000–0FFFF.
Reference type	<ul style="list-style-type: none"> • Terminal: Mapping a terminal on an option to a coil. • Parameter: Mapping a specific bit of a parameter to a coil. • Feature: Functions such as store and restore.
Reference	The name of the mapped parameter, feature, or event.
Source type	Data type of mapped parameter
Index	Index pointer for array parameters
Bit number	Mapped bit number of the selected parameter. 0 refers to the 1st bit.
Permissions	Setting Read/Write permissions for each coil.
Watchdog	<p>Watchdog1: Process data timeout watchdog. Timeout time is configured in parameter Process Data Timeout Delay (parameter number 1340). The Watchdog timer is (re)triggered when writing to the mapped coil or register.</p> <p>Watchdog2: Not used</p>

3.2 Mapping Modbus Holding Registers

A Modbus holding register is a bit binary data item which can be both read and written. Registers can be mapped to a specific parameter by using the customization feature in MyDrive® Insight. The first 19 holding registers are pre-mapped or reserved and cannot be changed. From location 20 onwards, registers can be mapped freely.

IMPORTANT: The parameter mapped to 1 register can only be remapped to another register.

NOTICE

A mismatch between the datatype and register type issues a warning of possible data loss.

Location	Reference type	Reference (parameter number)
2	Parameter	Fieldbus Control Word (1335)
3	Parameter	Reserved

Location	Reference type	Reference (parameter number)
4	Parameter	Reserved
5	Parameter	Reserved
6	Parameter	Reserved
7	Parameter	Reserved
8	Parameter	Reserved
9	Parameter	Reserved
10	Parameter	<i>Fieldbus Status Word (1307)</i>
11	Parameter	Reserved
12	Parameter	Reserved
13	Parameter	Reserved
14	Parameter	Reserved
15	Parameter	Reserved
16	Parameter	Reserved
17	Parameter	Reserved
18	Parameter	Reserved
19	Parameter	Reserved
20
...

- In MyDrive® Insight, go to *Customization > Live > MODBUS > Holding Registers*.
 - To add a single register, click the + *Add Item* icon.
 - To add multiple registers, click the – *Add Multiple Items* icon.

Table 8: Holding Register Settings

Column	Description
Location	Refers to the register number. Coils are mapped from address 00000–0FFFF.
Reference type	<ul style="list-style-type: none"> Terminal: Mapping a terminal on an option to a register. Parameter: Mapping a parameter to a register. Constant: Mapping a constant value to a register. Feature: Mapping a register to a feature, for example, Factory restore. Event: Mapping events to registers.
Reference	The name of the mapped parameter, feature, or event. Value for Constant type.
Source type	Data type of mapped parameter.
Index	Index pointer for array parameters.
Length	Number of bytes for string-type parameters.

Table 8: Holding Register Settings (continued)

Column	Description
Register type	Data type of the mapped parameter. By default, the Customizer selects a register type that matches the data type of the selected parameter.
Scaling	Scales the parameter value on the Modbus interface by dividing it by the scaling value entered.
Unit	Unit of the mapped parameter
Permissions	Setting Read/Write permissions for each register.
Watchdog	Watchdog1: Process data timeout watchdog. Timeout time is configured in parameter Process Data Timeout Delay (parameter number 1340). The Watchdog timer is triggered when writing to the mapped coil or register. Watchdog2: Not used

Mapping parameter of the REAL 32-bit datatype results in 2 consecutive register mappings.

Table 9: Example of a Holding Register Mapping

Location	Reference type	Reference (parameter number)	Source type	Register type
20	Parameter	Converter Output Current (9000)	REAL	Two Consecutive Floating point
22	Parameter	Heat Sink Temperature (2950)	REAL	Two Consecutive Floating point
...

Events from the device event log can be mapped into holding registers, starting from the most recent event. Each event results in six consecutive register mappings.

Table 10: Example of an Event Register Mapping

Register	Description	Format
n	Timestamp	Seconds/milliseconds [SS.SSS] ⁽¹⁾
n+1		Hours/Minutes [HHMM] ⁽¹⁾
n+2		Month/Day [MMDD] ⁽¹⁾
n+3		Year [YYYY] ⁽¹⁾
n+4	Event Type	<ul style="list-style-type: none"> MSB: 0 = Inactive event. MSB: 1 = Active event. LSB: 010 = Info. LSB: 011 = Warning. LSB: 100 = Fault.
n+5	Event Code	See the application guide for the application software in use.

1) Readable in hexadecimal format

3.3 Mapping Modbus Input Registers

A Modbus input register is a 16-bit read-only value.

Input registers can be mapped to specific parameters by using the customization feature in MyDrive® Insight.

- In MyDrive® Insight, go to *Customization > Live > MODBUS > Coils*.
 - To add a single register, click the + *Add Item* icon.
 - To add multiple registers, click the – *Add Multiple Items* icon.

Table 11: Coil Mapping Settings

Column	Description
Location	Refers to the coil number. Coils are mapped from address 00000–0FFFF.
Reference type	<ul style="list-style-type: none"> Parameter: Mapping a register to a parameter. Constant: Mapping a register to a constant value. Event: Mapping events to registers.
Reference	The name of the mapped parameter, feature, or event. Value for <i>Constant</i> type.
Source type	Data type of mapped parameter
Index	Index pointer for array parameters.
Length	Length as number of bytes for string-type parameters.
Register type	Data type of the mapped parameter. By default, the Customizer selects a register type that matches the data type of the selected parameter.
Scaling	Scales the parameter value on the Modbus interface by dividing it by the scaling value entered.
Unit	Unit of the mapped parameter.

3.4 Setting Permissions

Permissions can be set either in the *Permissions* column in the mapping view, or in the *Permissions* view in MyDrive® Insight.

- In MyDrive® Insight, go to *Customization > Live > MODBUS > Permissions*.
- Set the Read/Write permission for coils and registers:
 - By using the *Permissions* column in the mapping view.
 - By using the *Permissions* view in MyDrive® Insight.

! **IMPORTANT:** Individual settings for each coil or register overwrite the default selection *ALL*. If the permission is not set for a specific coil, or register, the selection *ALL* is predominant.

3.5 Saving Modbus Configuration to a Device

After the Modbus mapping is finalized, the configuration can be saved as a new project or added to an existing MyDrive® Insight project.

- To save a configuration, click the *Save* icon.

2. To deploy a configuration directly into a device, click the *Download* icon to create and save an export package (*.vpkg).
3. After exporting the configuration, update and power cycle the device with the exported software package.

Table 12: Example of an Export Package

Package name Default: Fully Qualified Domain Name)	###
Package version (Default: 1.0.0)	###

4 Fieldbus Cable Connections

4.1 Prerequisites for Installation

Communication interfaces are integrated in the control board in iC7 drives and power converters.

The position of the connections differs based on the control board concept and frame, for example. For more information on the location of the connections, cabling, and shielding, refer to the product-specific design guide.

4.2 Communication Interface X1/X2 in Frames FA02–FA12

The communication interface is on the top of the frequency converter as shown in [Figure 4](#). Industrial-grade RJ45 connectors are recommended for optimal connection. A combined shield/fixing plate, the Fieldbus EMC plate, is available as an accessory to strengthen the mechanical fixation of the cables. For information on ordering the EMC plate, refer to the product-specific design guide.

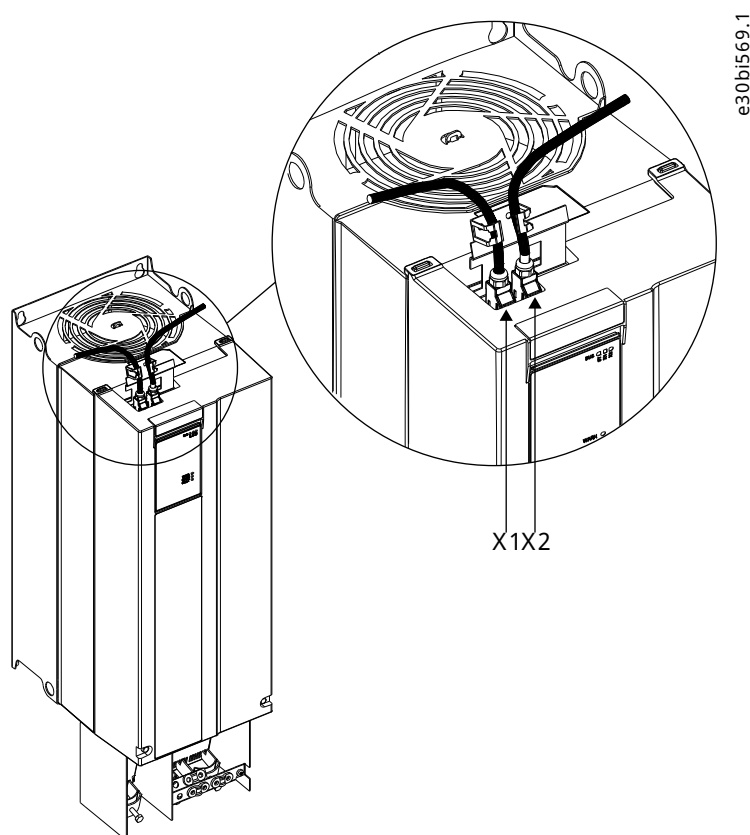


Figure 4: Location of the Communication Interface, X1/X2 in FA02-FA12 Frames (with the Optional EMC Plate)

4.3 Communication Interface X1/X2 in Frames FB09–FB12/FK06–FK12

The communication interface ports are located inside the frequency converter. The position of the ports and the recommended wiring path are shown in [Figure 5](#) and [Figure 6](#).

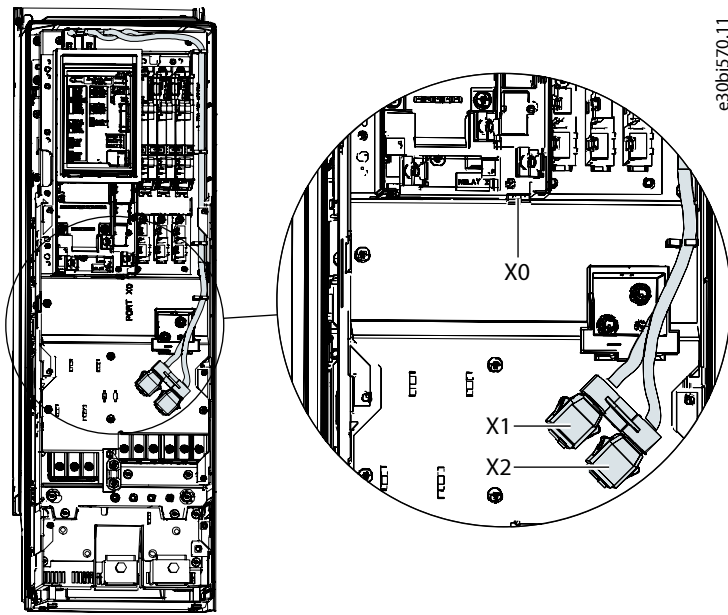


Figure 5: Communication Port X0, X1, and X2 Locations in FK06–FK08 Frames

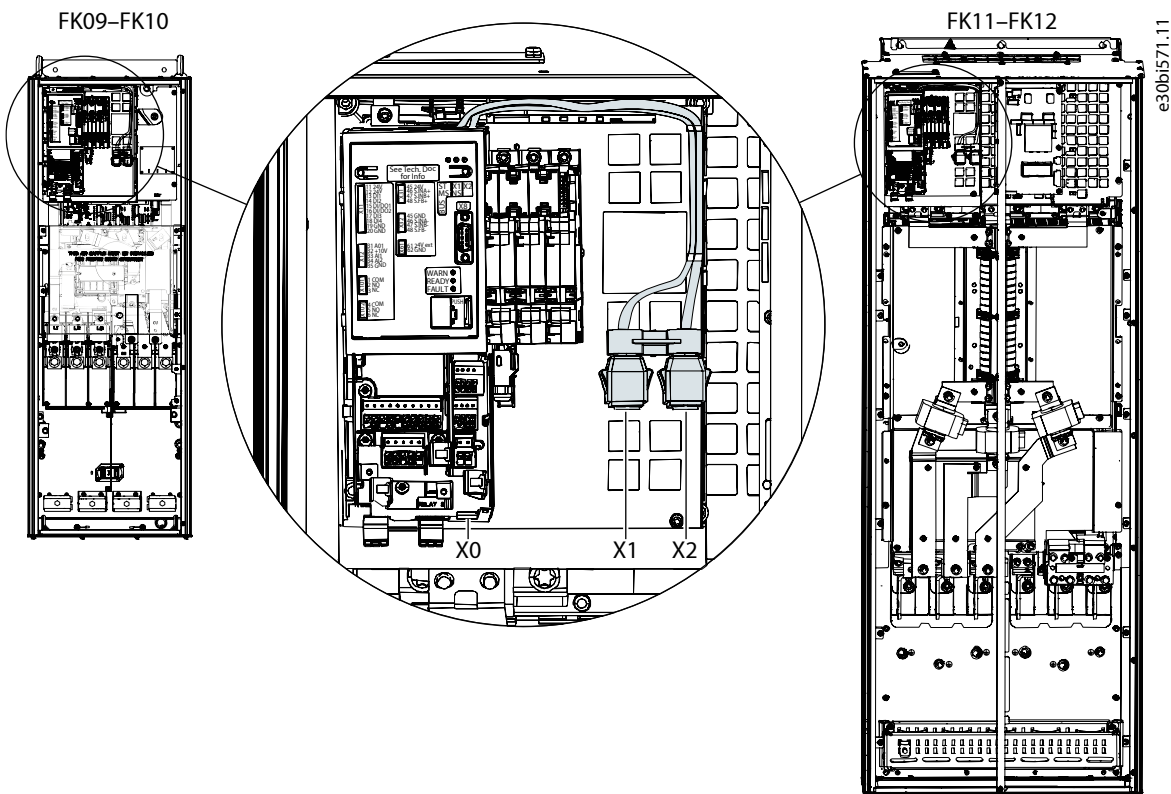


Figure 6: Communication Port X0, X1, and X2 Locations in FB09–FB12/FK09–FK12 Frames

4.4 Communication Interface X1/X2 in System Modules

For systems that use system modules, the communication interface ports are located at the bottom facing side of the modular control unit as shown in [Figure 7](#).

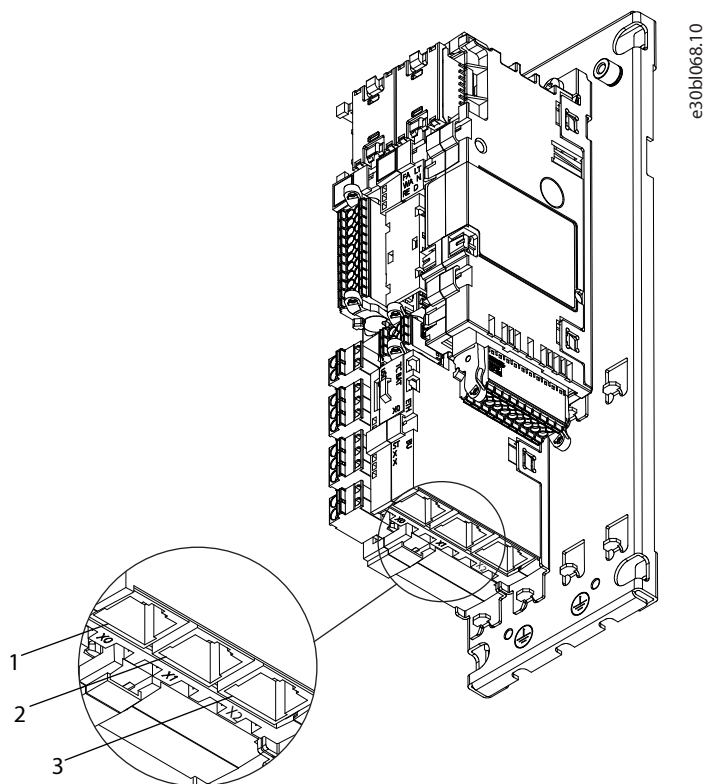


Figure 7: Communication Port X0, X1, and X2 Locations in the Modular Control Unit

1	Ethernet port (X0)	2	Ethernet port (X1)
3	Ethernet port (X2)		

4.5 EMC-compliant Installation

4.5.1 Overview

To obtain an EMC-compliant installation, follow the instructions provided in the product-specific design guide and the installation guide included in the shipment.

4.5.2 Grounding

- Ensure that all stations connected to the fieldbus network are connected to the same ground potential. When distances between the stations in a fieldbus network are long, connect the individual station to the same ground potential. Install equalizing cables between the system components.
- Establish a grounding connection with low HF impedance, for example, by mounting the unit on a conductive backplate.
- Keep the ground wire connections as short as possible.

4.5.3 Cable Routing

For more information on cabling, refer to the product-specific design guide and installation guide included in the shipment.

NOTICE

EMC INTERFERENCE

Failure to isolate fieldbus communication, motor, and brake resistor cables can result in unintended behavior or reduced performance.

- Use shielded cables for motor and control wiring, and separate cables for fieldbus communication, motor wiring, and brake resistor.
- A minimum of 200 mm (7.9 in) clearance between power, motor, and control cables is required. For power sizes above 315 kW (450 hp), increase the minimum distance to 500 mm (20 in).

NOTICE

CABLE ROUTING

- When the fieldbus cable intersects a motor cable or a brake resistor cable, ensure that the cables intersect at an angle of 90°.

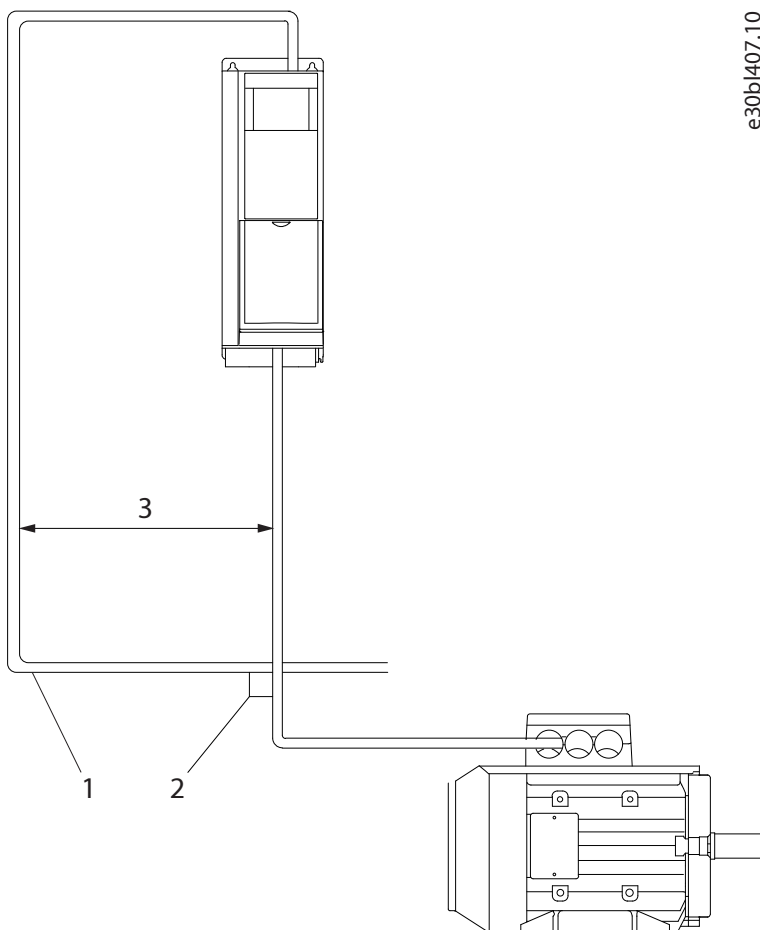


Figure 8: Cable Routing

1	Fieldbus cable	2	90° intersection
3	≥200 mm (7.9 in) (≥ 500 mm (20 in) for power sizes >315 kW (450 hp))		

5 Configuration

5.1 Connectivity Settings

5.1.1 Connectivity Settings for DC/DC Converter

General connectivity settings are in parameter group *Parameters* > *Protections and Responses* > *Fieldbus Protections*.

Table 13: Connectivity Parameters for DC/DC Converter

Parameter	Parameter number	Value	Description
<i>Fieldbus Fault Response</i>	1304	<ul style="list-style-type: none"> No response Info Warning Warning, Current Lim. Ramp - Persistent Fault (default) See Table 14 for descriptions of the events.	Select the behavior when a fieldbus fault, for example loss of I/O connection occurs.
<i>No Fieldbus Connection Response</i>	1305	<ul style="list-style-type: none"> No response (default) Info Warning Warning, Current Lim. Ramp - Persistent Fault See Table 14 for descriptions of the events.	Select the response if there is no fieldbus connection.
<i>Process Data Timeout Delay</i>	1340	50.0–3.4 x 10 ³⁸ s (Default value: 1000.0 s)	Set a delay for the triggering of the Process Data Timeout event. If process data has not been updated within this delay time, the event is triggered.
<i>Process Data Timeout Response</i>	1306	<ul style="list-style-type: none"> No response Info 8(default) Warning Warning, Current Lim. Ramp - Persistent Fault See Table 14 for descriptions of the events.	Select the response in case there is no fieldbus connection.

Table 14: Event Descriptions

Value	Description
No response	The event is ignored.
Info	The event is logged in the event log.
Warning	The drive or power converter issues a warning.
Warning, Current Lim. Ramp - Persistent	A warning is issued, and the positive/negative active current limits are ramped to preset values. The current limit overrides stay active until the warning is acknowledged by a reset.
Fault	The drive or power converter issues a fault and modulation is stopped.

5.1.2 Connectivity Settings for Grid Converter

General connectivity settings are in parameter group *Parameters > Protections and Responses > Fieldbus Protections*.

Table 15: Connectivity Parameters for Grid Converter

Parameter	Parameter number	Value	Description
Fieldbus Fault Response	1304	<ul style="list-style-type: none"> No response Info Warning Warning, Current Lim. Ramp – Persistent Fault (default) Fault, Open MCB See Table 16 for descriptions of the events.	Select the behavior when a fieldbus fault, for example loss of I/O connection occurs.
No Fieldbus Connection Response	1305	<ul style="list-style-type: none"> No response (default) Info Warning Warning, Current Lim. Ramp – Persistent Fault Fault, Open MCB See Table 16 for descriptions of the events.	Select the response if there is no fieldbus connection.
Process Data Timeout Delay	1340	50.0–3.4 x 10 ³⁸ s (Default value: 1000.0 s)	Set the timeout time. If process data is not received within the time set, a process data timeout is triggered.
Process Data Timeout Response	1306	<ul style="list-style-type: none"> No response Info (default) Warning Warning, Current Lim. Ramp – Persistent Fault Fault, Open MCB See Table 16 for descriptions of the events.	Select the response in case there is no fieldbus connection.

Table 16: Event Descriptions

Value	Description
No response	The event is ignored.
Info	The event is logged in the event log.
Warning	The drive or power converter issues a warning.
Warning, Current Lim. Ramp – Persistent	The drive or power converter issues a warning, and the positive/negative active current limits are ramped to preset values. The current limit overrides stay active until the warning is acknowledged by a reset.
Fault	The drive or power converter issues a fault and stops modulation.
Fault, Open MCB	The drive or power converter issues a fault, stops modulation, and opens the main circuit breaker.

5.2 Configuring the Ethernet Interface

The X1 and X2 interfaces are internally connected with an Ethernet switch and share the same physical MAC layer, and the same IP settings apply to both interfaces. IPv4 settings are configured in MyDrive® Insight or in the control panel.

1. Configure IPv4 settings.
 - In MyDrive® Insight, go to *Setup and Service* > *Interface configuration* > *Interface X1/X2* > *IPv4 settings*.
 - In the control panel, navigate to parameter group **10.2 Communication Interfaces**.

Table 17: IPv4 Settings

Function	Value	Description
Interface X1/X2 MAC address	00:1B:08:xx:xx:xx	The MAC address of interface X1/X2. The value is read-only.
IPv4 addressing method	Disable	Only link-local IP address in the 169.254.xxx.xxx range is active.
	Static IP	A static IP address is entered manually.
	Automatic	IP address is assigned via a DHCP or BOOTP server.
Requested IPv4 address	xxx.xxx.xxx.xxx	If Automatic is selected as the IPv4 addressing method and no DHCP/BOOTP server is present, the X1/X2 interface automatically configures an IP address and subnet mask in the 169.254.xxx.xxx range.
Requested IPv4 subnet mask	xxx.xxx.xxx.xxx	The requested IPv4 subnet mask for the interface.
Requested IPv4 gateway address	xxx.xxx.xxx.xxx	Requested IPv4 gateway address for the interface.
Enable ACD	Enable	Request to enable or disable Address Conflict Detection for the interface.
	Disable (default)	The change does not take effect before a power cycle is performed. If no conflicts are detected, ACD activity shows 0. If an address conflict occurs, the ACD activity shows 1, and the IPv4 interface reverts to an automatically assigned IP address in the 169.254.xxx.xxx range.
DNS server 1, 2	xxx.xxx.xxx.xxx	The user-requested Domain Name Server 1 for the interface (for manual IP addressing mode only).

Table 18: Ethernet Port Configuration (X1/X2)

Parameter name	Parameter number	Selections	Description
Link Configuration X1	7048	<ul style="list-style-type: none"> • Auto negotiation • 10 Mbps full duplex • 10 Mbps half duplex • 100 Mbps full duplex • 100 Mbps half duplex 	Configures the Ethernet link parameter
Link Configuration X2	7049		

5.3 Configuring Parallel Redundancy Protocol

Parallel Redundancy Protocol (PRP) is based on the parallel transmission of information by sending duplicate frames to 2 independent network infrastructures known as LAN A and LAN B. Each PRP node has a connection to each of the networks called double attached nodes (DAN) in PRP terminology.

PRP is implemented in the end devices only. The Ethernet switches in the network have no specific PRP capabilities. Standard devices with a single network interface are referred to as single attached nodes (SAN) and can by default be connected directly to 1 of the 2 networks. Alternatively, a SAN can be connected via a redundancy box (RedBox) that connects 1 or more SANs to both LAN A and LAN B networks.

1. In MyDrive® Insight, go to *Interface configuration > Ethernet Redundancy > PRP > Settings* to configure PRP settings.

Function	Value	Description
PRP Interface	<ul style="list-style-type: none"> • Disabled (default) • Enabled X1/X2 	Enables or disables PRP on the X1/X2 interface.
Enable VLAN	<ul style="list-style-type: none"> • Disabled (default) • Enabled 	Enables or disables the transmissions of VLAN ID in the PRP supervision frames.
VLAN id	0-65535	VLAN ID used in PRP supervision frames when VLAN is enabled.

2. In MyDrive® Insight, go to *Interface configuration > Ethernet Redundancy > PRP > Status* to check PRP status.

Function	Description
Valid frames on LAN A	Valid frames received on LAN A with a valid sequence number.
Valid frames on LAN B	Valid frames received on LAN B with a valid sequence number.
Duplicate frames on LAN A	Valid frames received on LAN A dropped by duplicate detection.
Duplicate frames on LAN B	Valid frames received on LAN B dropped by duplicate detection.
Wrong LAN ID frames on LAN A	Valid frames received in LAN A with mismatching LAN ID.
Wrong LAN ID frames on LAN B	Valid frames received in LAN B with mismatching LAN ID.
Missing frames	The counter is incremented if there is a jump in the sequence number, indicative of frame drop in both LANs.
Out of sequence on LAN A	Valid and accepted frames received on LAN A with an unexpected sequence number.
Out of sequence on LAN B	Valid and accepted frames received on LAN B with an unexpected sequence number.
Out of sequence low on LAN A	Valid and accepted frames received on LAN A with a sequence number outside duplicate window.
Out of sequence low on LAN B	Valid and accepted frames received on LAN B with a sequence number outside duplicate window.

Function	Description
Warning count on LAN A	The counter is incremented if wrong frames or no PRP frames are received on LAN A.
Warning count on LAN B	The counter is incremented if wrong frames or no PRP frames are received on LAN B.

! **IMPORTANT:** When configuring PRP, it is important to notice the assignment of the Ethernet ports:

- X1 = LAN A
- X2 = LAN B

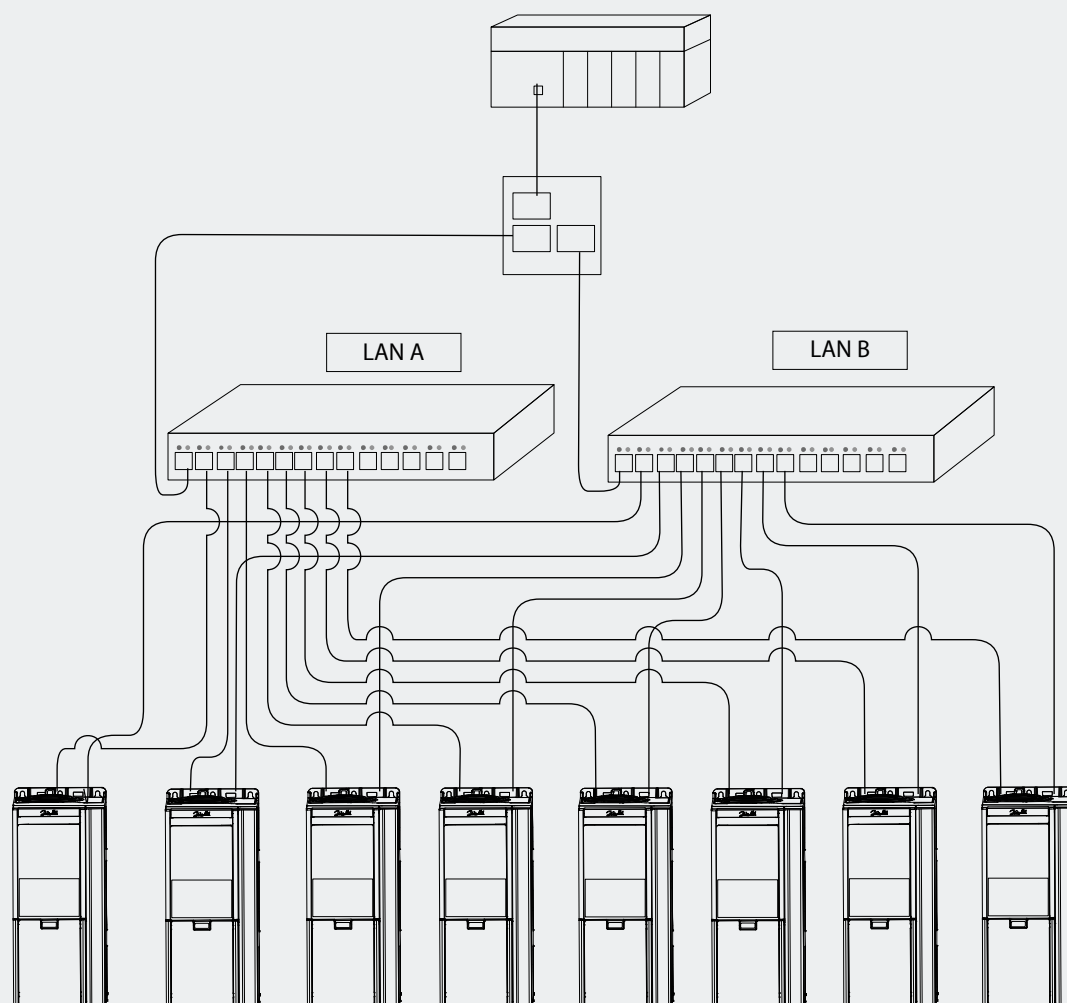


Figure 9: Example of Parallel Redundancy

5.4 Configuring Modbus Unit Identifier

In Modbus TCP, the device is addressed by its IP address, and the server ID is replaced by a single-byte unit identifier.

! **IMPORTANT:** Value 255 (0xFF) must be used for the Modbus unit identifier (client ID).

When configuring the Modbus PLC client, a server ID, or a server address is used to address the serial Modbus RTU devices in the range of 1–247.


In Modbus TCP, an IP address and a single-byte unit identifier are used to address the device.

5.5 Configuring Modbus Data Settings

Use MyDrive® Insight or the control panel to select persistent storage and the byte and word order for Modbus communication.

- Using MyDrive® Insight or the control panel, navigate to parameter group *Modbus TCP > Configuration*.

Table 19: Parameters for Modbus Data Settings

Parameter name	Parameter number	Value	Description
Persistent Storage	7061	<ul style="list-style-type: none"> Disable Enable 	Persistent Storage enables storing parameters written via Modbus in non-volatile memory. <hr/>  IMPORTANT: Enabling <i>Persistent Storage</i> causes a decrease in Modbus communication performance.
Byte Order	7062	<ul style="list-style-type: none"> Little Endian Big Endian (default) 	Byte order of holding register.
Word Order	7063	<ul style="list-style-type: none"> Little Endian (default) Big Endian 	Word order when mapping parameters (for example, 32-bit REAL) in multiple registers.

6 Troubleshooting

6.1 Configuring Port Mirroring Settings

Enable or disable the port mirroring function for network troubleshooting with a network analyzer tool.

1. In MyDrive® Insight, go to *Setup and Service > Interface Configuration > Port Mirroring Settings*.

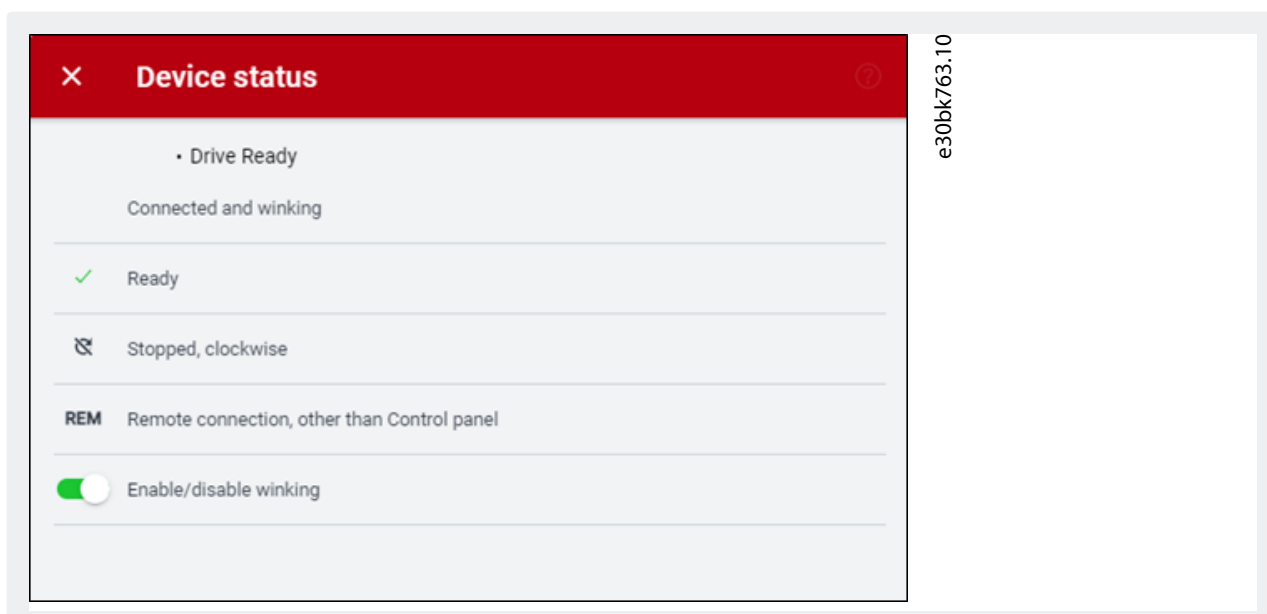
Table 20: Port Mirroring Settings

Function	Selections	Description
Source port	<ul style="list-style-type: none"> • X1 • X2 	Frames are mirrored from this port.
Destination port	<ul style="list-style-type: none"> • X1 • X2 	Frames are mirrored to this port.
Block RX from destination port	Enable/Disable	Device does not receive any frames from Destination Port when enabled.
Enable port mirroring	Enable/Disable	Enables the Port Mirroring feature.

6.2 Identifying a Unit

The winking function makes the fieldbus indicator LEDs ST, X1, and X2 flash yellow to make it easy to identify a unit. The function is enabled in MyDrive® Insight.

1. In MyDrive® Insight, click the device name in live mode.
2. Select *Device Status*.
3. To activate or deactivate the feature, click the toggle switch.



See [6.3 Fieldbus Indicator LEDs](#) for more information on interpreting the LED signals and where the LEDs are located.

6.3 Fieldbus Indicator LEDs

The fieldbus indicator LEDs are in the top right corner of the control panel and the bottom part of the front-facing side of the modular control unit.

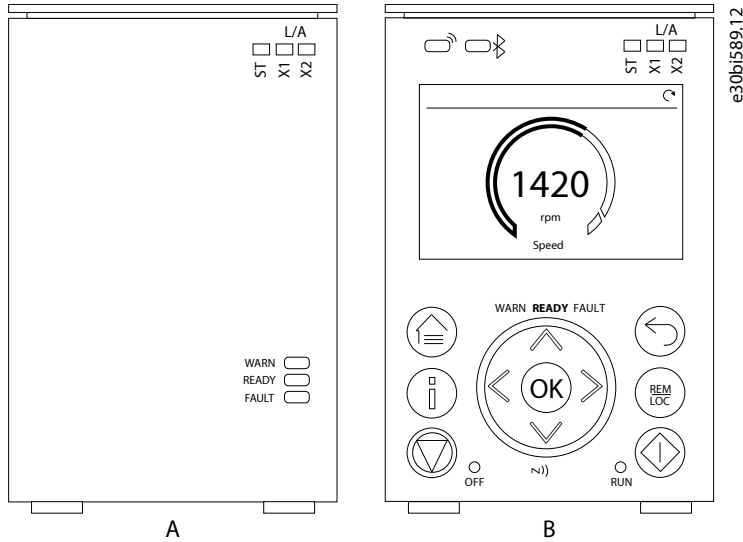
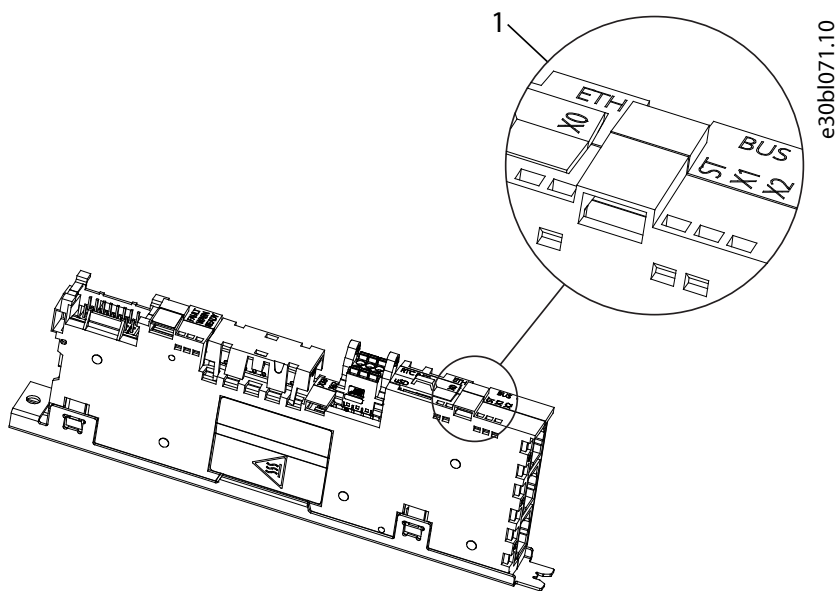


Figure 10: Fieldbus Indicator LEDs on Control Panel

A	Blind Panel	B	Control Panel 2.8
---	-------------	---	-------------------



1 Fieldbus indicator LEDs (ST, X1, and X2)

Figure 11: Fieldbus Indicator LEDs on Modular Control Board

- The LED labeled ST shows the module status.
- The LED labeled X1 shows the network status on Ethernet port X1.
- The LED labeled X2 shows the network status on Ethernet port X2.

Table 21: Fieldbus Indicator LED Functions

LED label	Status	LED pattern	Description
ST	Standby	Flashing green	No active Modbus TCP connections.
	I/O connection ok	Solid green	Modbus TCP connection active.
	Lost Modbus connection	Flashing red	A Modbus TCP connection has failed, but 1 is still active (loss of I/O connection).
	Lost all Modbus connections	Steady red	Modbus TCP connections have failed (no I/O connection).
X1/X2	Link down	Off	–
	Link up	Solid green	Ethernet link is active.
	Cable fault	Solid yellow	The device has detected an Ethernet cable fault.
	Collision	Flashing yellow	Collision detected
	Duplicated IP address	Solid red	IP configuration error

7 Modbus Features

7.1 Data Objects

Table 22: Supported Object Types

Object type	Access	Size
Coil	Read/write	1 bit
Input register	Read only	16 bits
Holding register	Read/write	16 bits

7.2 Function Codes

The function code of a message frame contains 8 bits. Valid codes are in the range of 1–FF. Use function codes to send messages between client and server. When a message is sent from a client to a server device, the function code tells the server which action to perform. When the server responds to the client, it uses the function code to indicate either a normal (error-free) response, or that some error occurred (called an exception response). For a normal response, the server echoes the original function code. For an exception response, the server returns a code that is equivalent to the original function code with its most significant bit set to logic 1. Furthermore, the server places a unique code into the data field of the response message. It tells the client which error occurred, or the reason for the exception.

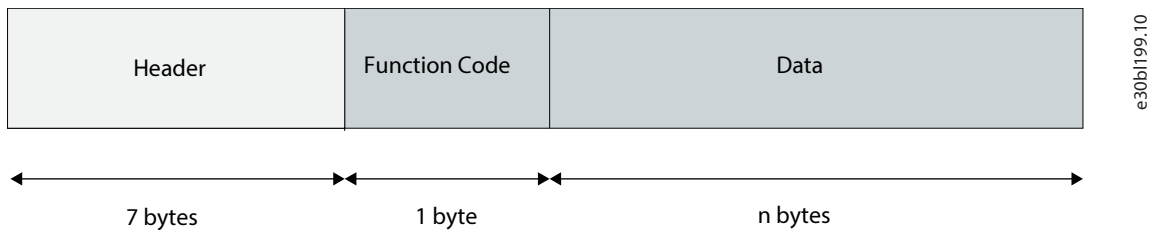


Figure 12: Modbus TCP Frame

Table 23: Supported Function Codes

Function code		Object type	Access type	Address range
Dec	Hex			
1	1	Read coils	Discrete (1 bit)	00001–09999
3	3	Read multiple holding registers	Register (16 bit)	40001–49999
4	4	Read input registers	Register (16 bit)	30001–39999
5	5	Write single coils	Discrete (1 bit)	00001–09999
6	6	Write single holding register	Register (16 bit)	40001–49999
15	F	Write multiple coils	Discrete (1 bit)	00001–09999
16	10	Write multiple holding registers	Register (16 bit)	40001–49999
23	17	Read/write multiple registers	Register (16 bit)	40001–49999
43	28	Read device ident	MEI	–

7.3 Data Field

The data field is constructed using sets of 2 hexadecimal digits in the range of 00–FF hexadecimal. These digits are made up of 1 TCP character. The data field of messages sent from a client to a server device contains extra information, which the server must use to act as defined by the function code. It can include items such as coil, or register addresses, the quantity of items to be handled, and the count of actual data bytes in the field.

7.4 Read Device Identity

The Read Device Identity function code is for reading the device manifest data via Modbus Encapsulated Interface transport.

Table 24: Request Structure

Function code	0x2B
MEI type	0x0E
MEI type specific data	Object ID See Table 25 .

Table 25: Object IDs

Object ID	Object name/description	Type
0x00	VendorName	ASCII String
0x01	ProductCode	ASCII String
0x02	MajorMinorRevision	ASCII String
0x03	VendoreUrl	ASCII String
0x04	ProductName	ASCII String
0x05	ModelName	ASCII String
0x06	UserApplicationName	ASCII String

Danfoss Drives Oy
Runsorintie 7
FIN-65380 Vaasa
drives.danfoss.com

.....
Any information, including, but not limited to information on selection of product, its application or use, product design, weight, dimensions, capacity or any other technical data in product manuals, catalog descriptions, advertisements, etc. and whether made available in writing, orally, electronically, online or via download, shall be considered informative, and is only binding if and to the extent, explicit reference is made in a quotation or order confirmation. Danfoss cannot accept any responsibility for possible errors in catalogs, brochures, videos and other material. Danfoss reserves the right to alter its products without notice. This also applies to products ordered but not delivered provided that such alterations can be made without changes to form, fit or function of the product. All trademarks in this material are property of Danfoss A/S or Danfoss group companies. Danfoss and the Danfoss logo are trademarks of Danfoss A/S. All rights reserved.
.....

M00448

