



Note:

- 1) Inspection dimensions: #5, 11, 14
- 2) General inner bending radius : 0.5 mm
- 3) Tolerances for not specified dimensions: ± 0.25
- 4) Corner rounds not specified: $R0.5 \pm 0.2$
- 5) Part must be washed and degreased
- 6) No impact marks acceptable
- 7) Scratches to be avoided on visible surfaces
- 8) Material specification:
1.5 mm Sheet acc. to EN 10346 DX51D AZ150-N-A-C
- 9) Not specified dimensions according to unfolded part
- 10) Part must compliance with RoHS Directive 2011/65/EU
- 11) Sheet metal plate VOLUME = 43796MM³

No.	Item	Quantity	Description
1	Metal Plate	1	1.5 mm Sheet acc. to EN 10346 DX51D AZ150-N-A-C
2	M4 Cage Nut	2	Bossard BN3307 Article-No. - 1538233
PDM controlled drawing. Hard copy not valid without frozen date in ID Stamp		Projection	Scale 1:1
		Size A2	Material See Note
Replace Designer Thor T, C. 2018-01-16		Designation \ Name FC280 to VLT2800 mounting Adaptor I	
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		Sheet 1 of 1	

Made in: KI_ADAPTOR_ASSY_ASSEM