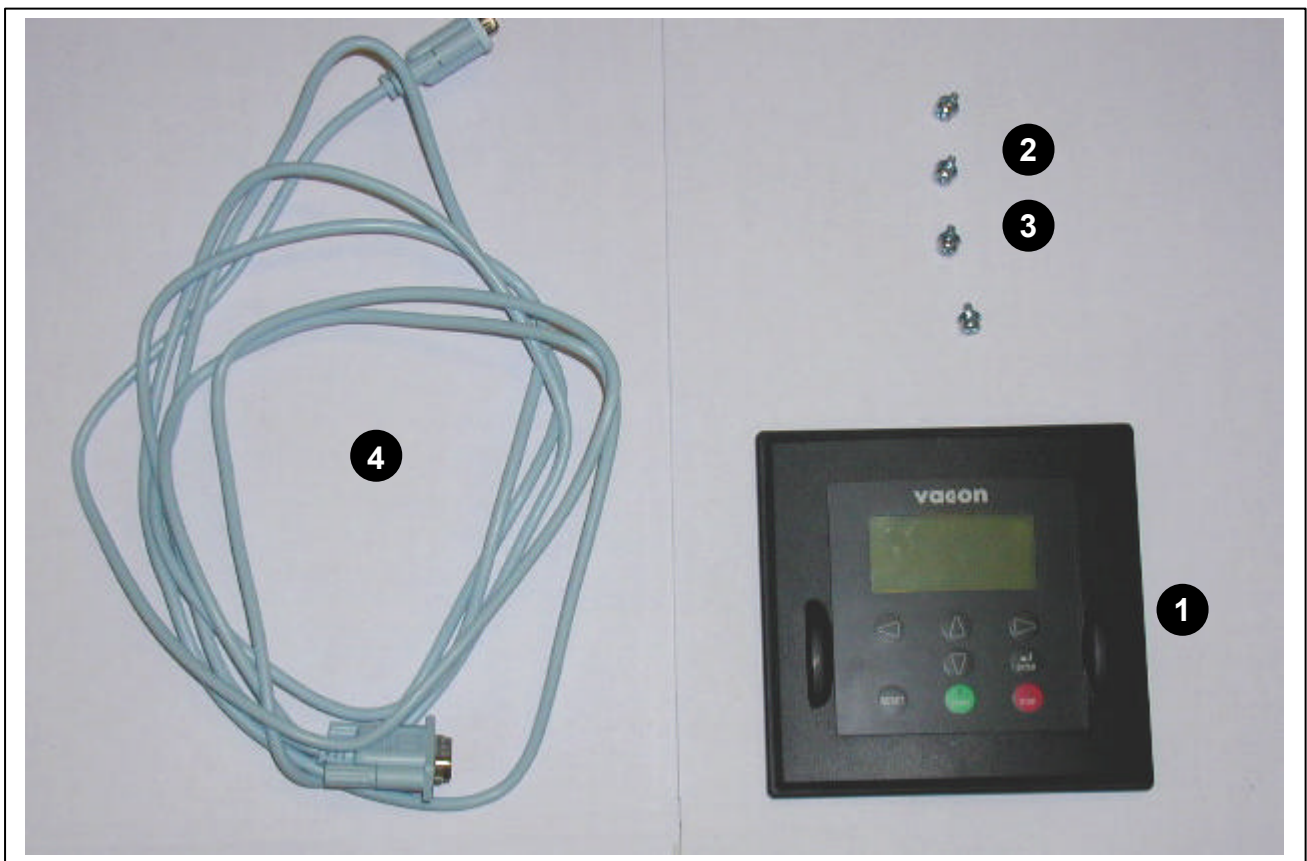# Door Panel – Mounting Instruction

The Door Panel is used for standard control panel purposes and installed on the door of a switchgear cabinet.

For the installation, you need

a) *door panel (1)*
b) *4 screws [M4x8] (2) attached to the door panel kit.*
c) *4 washers [4mm] (3)*
d) *connection cable [Vacon RS232C_3M] (4)*
e) *tools to make the opening for the panel and holes for the screws in the cabinet door*
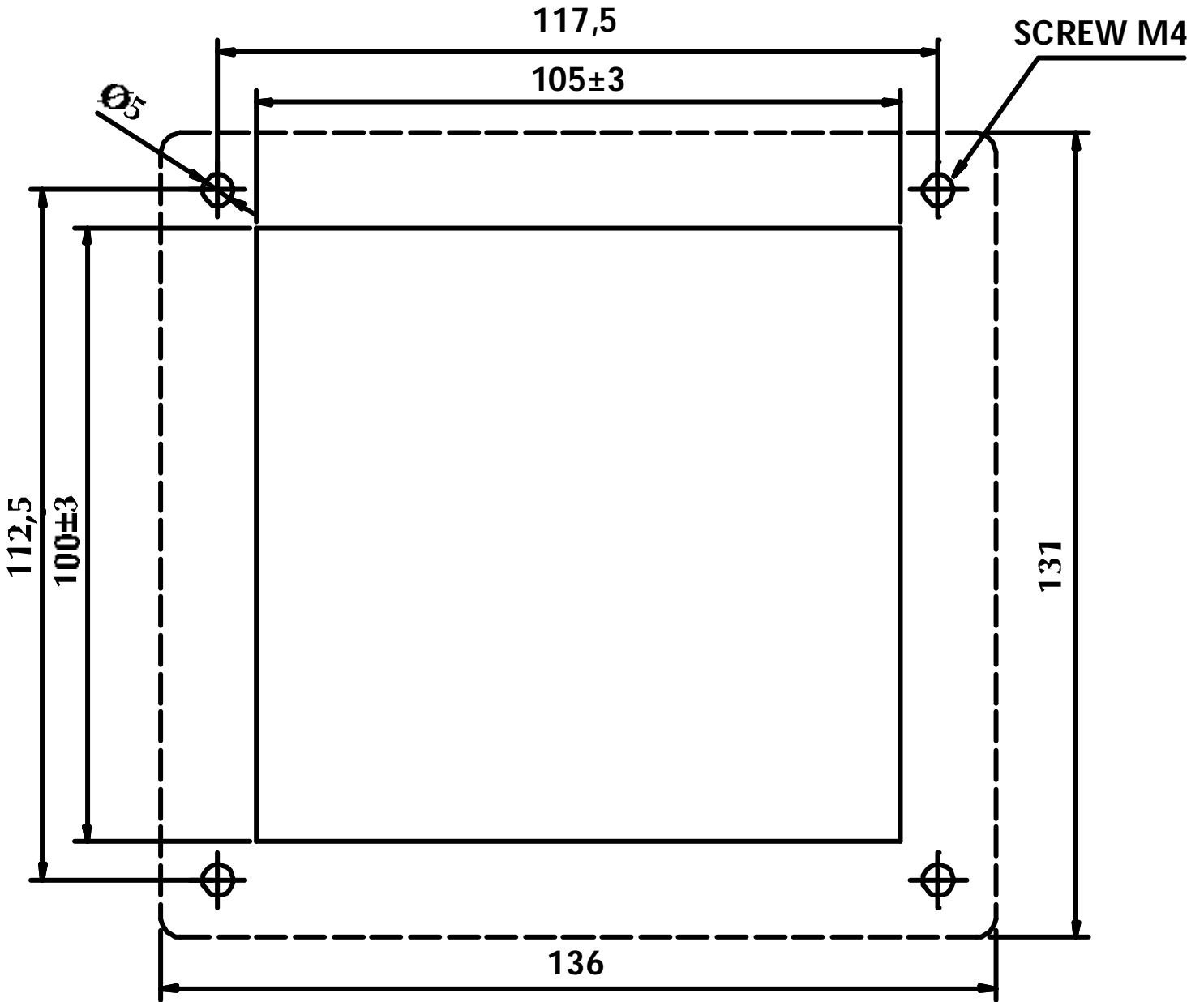
MAKE SURE THAT YOU HAVE RECEIVED ALL NECESSARY PARTS!

Mounting procedure:

1. Make an opening in the cabinet door for the control panel using the panel dimensions (real scale) in Appendix 1. The dimensions of the opening shall be 105 (±3) mm x 100 (±3) mm.

2. Make also the holes for the screws [M4x8] again using the real scale dimensions of Appendix 1.

3. Place the control panel (1) in the opening so that the screw holes you made in the cabinet door hit the bushings on the backside of the control panel.

4. Fix the control panel on the cabinet door by tightening the screws (2). Don't forget to place the washers (3) between the door and the screws.

5. Connect the Vacon RS232C_3M cable (4) to the terminal of the control panel.

APPENDIX 1

Ø5

117,5

105±3

SCREW M4

112,5

100±3

131

136

APPENDIX 2