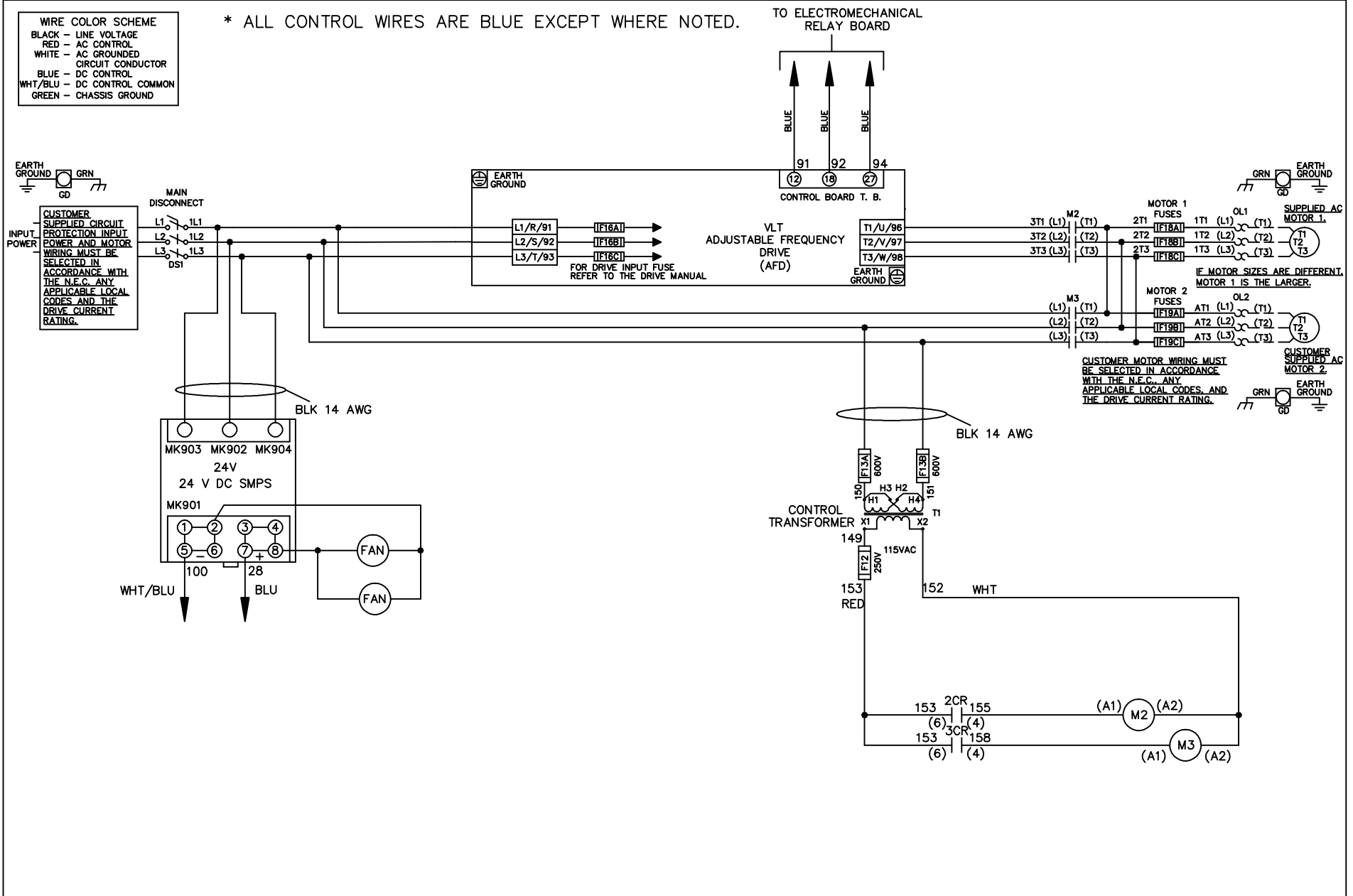


WIRE COLOR SCHEME	
BLACK	- LINE VOLTAGE
RED	- AC CONTROL
WHITE	- AC GROUNDED
	- CIRCUIT CONDUCTOR
BLUE	- DC CONTROL
WHT/BLU	- DC CONTROL COMMON
GREEN	- CHASSIS GROUND

* ALL CONTROL WIRES ARE BLUE EXCEPT WHERE NOTED.



- NOTICE -

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DRN JNW
2/14/07
APR

NAME230 VOLT,2C,MAIN DISC
,DRIVE FUSE,EMB1,FRAME C2N12
,NO REACTOR & DVDT,DUAL MTR



A	SP08061	10/08
REV	ECN	DATE

MODEL PAGE 1 OF 2 SIZE A DWG NO. 174U0153

REV	ECN	DATE
A	SP08066	10/08

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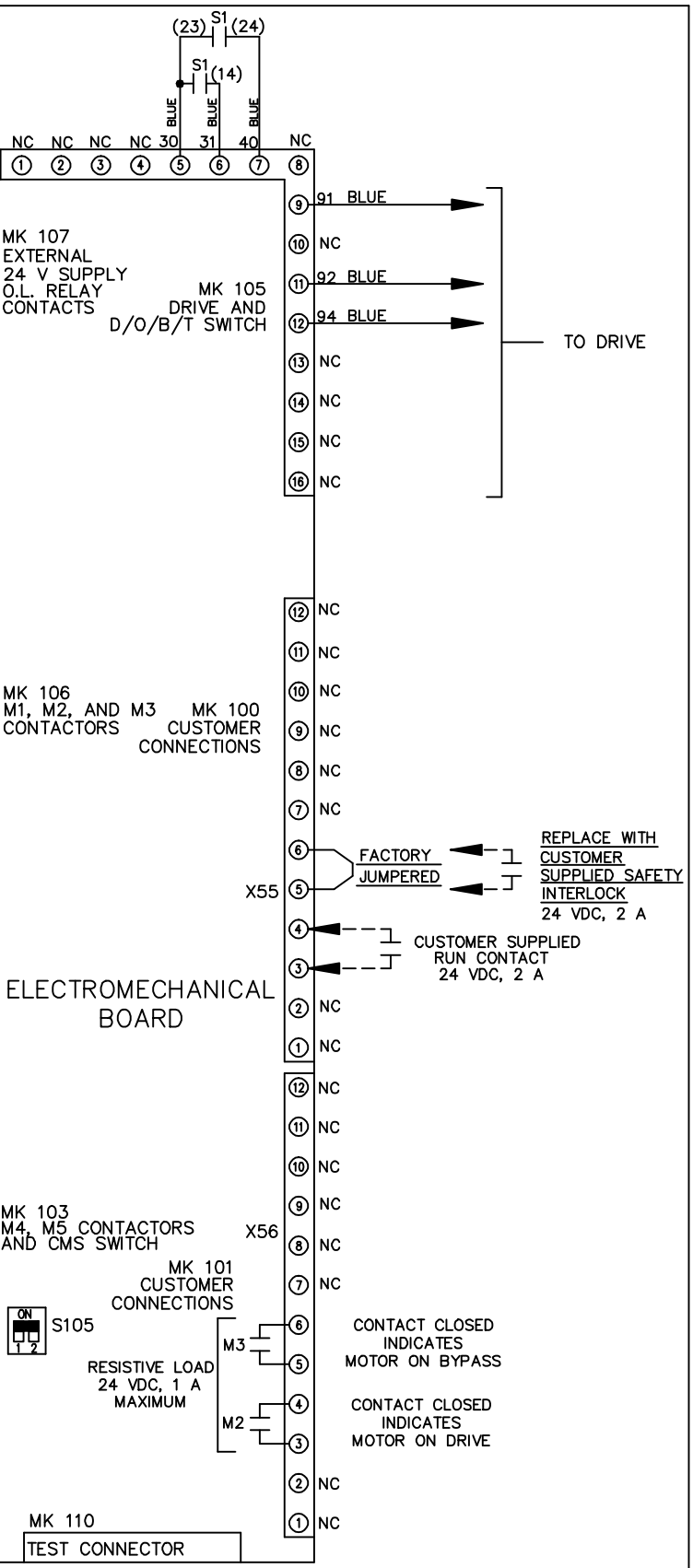
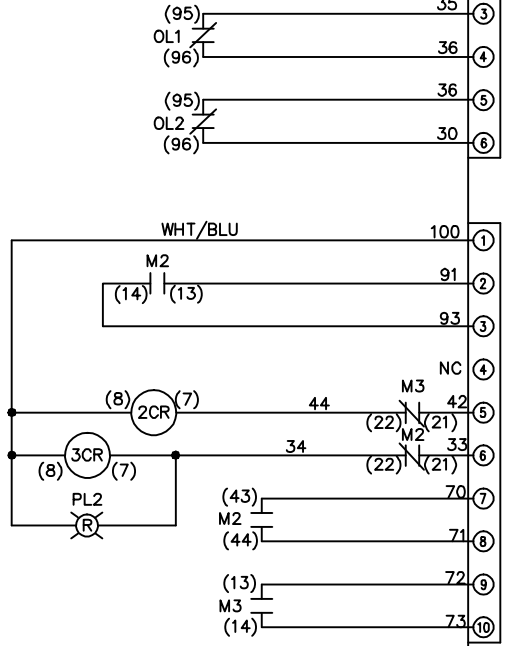
DRN JNW
 2/14/07
 APR

NAME 230 VOLT, 2C, MAIN DISC
 DRIVE FUSE, EMB1, FRAME C2N12
 NO REACTOR & DVDI, DUAL MTR

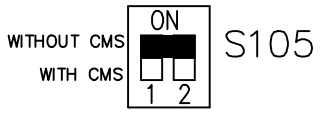
PAGE 2 OF 2
 SIZE A
 DWG NO. 174U0153

CONTACT SEQUENCE CHART FOR S1
 X INDICATES CONTACT CLOSED

POSITION	DRIVE	OFF	BYPASS
13-14			X
23-24	X		



FACTORY SETTING



CUSTOMER CONNECTIONS X55, X56
 CLASS 2 POWER SOURCE
 REQUIRED FOR FIELD CONNECTION
 USE CLASS 1 CONDUCTORS
 CONDUCTOR SIZE 28-14 AWG

