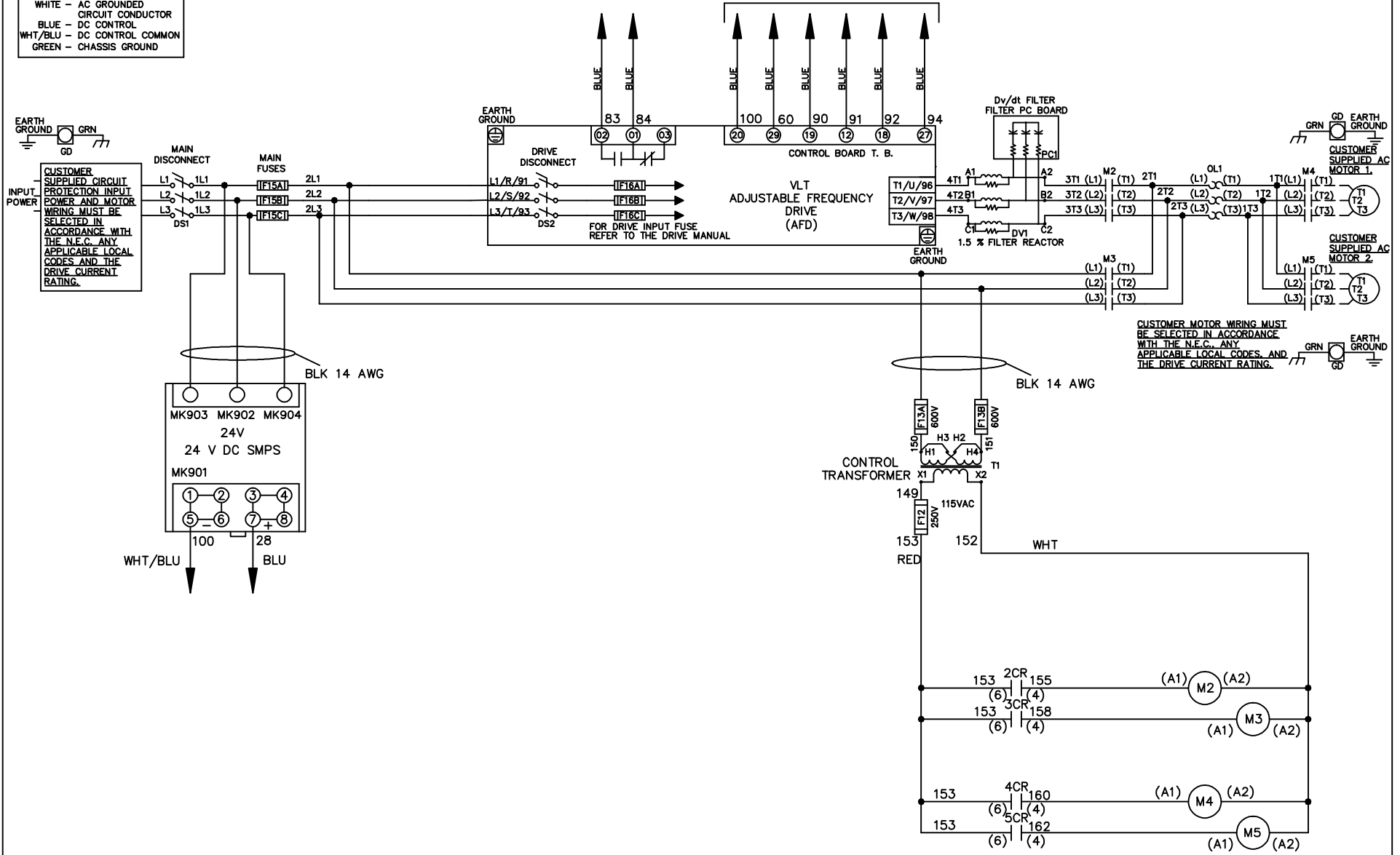


**WIRE COLOR SCHEME**  
 BLACK - LINE VOLTAGE  
 RED - AC CONTROL  
 WHITE - AC GROUND  
 BLUE - DC CONTROL  
 WHT/BLU - DC CONTROL COMMON  
 GREEN - CHASSIS GROUND

\* ALL CONTROL WIRES ARE BLUE EXCEPT WHERE NOTED. TO ELECTROMECHANICAL RELAY BOARD



CUSTOMER MOTOR WIRING MUST BE SELECTED IN ACCORDANCE WITH THE N.E.C. ANY APPLICABLE LOCAL CODES, AND THE DRIVE CURRENT RATING.

- NOTICE -

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DRN JNW  
2/8/07

NAME230 VOLT,2C,MAIN&DRIVE DISC  
 ,MAIN FUSE,EMB2,FRAME C2N1\_  
 ,DVDT,CMS



REV	ECN	DATE
A	SP08061	10/08

APR

MODEL

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SIZE A

DWG NO.

174U1270

