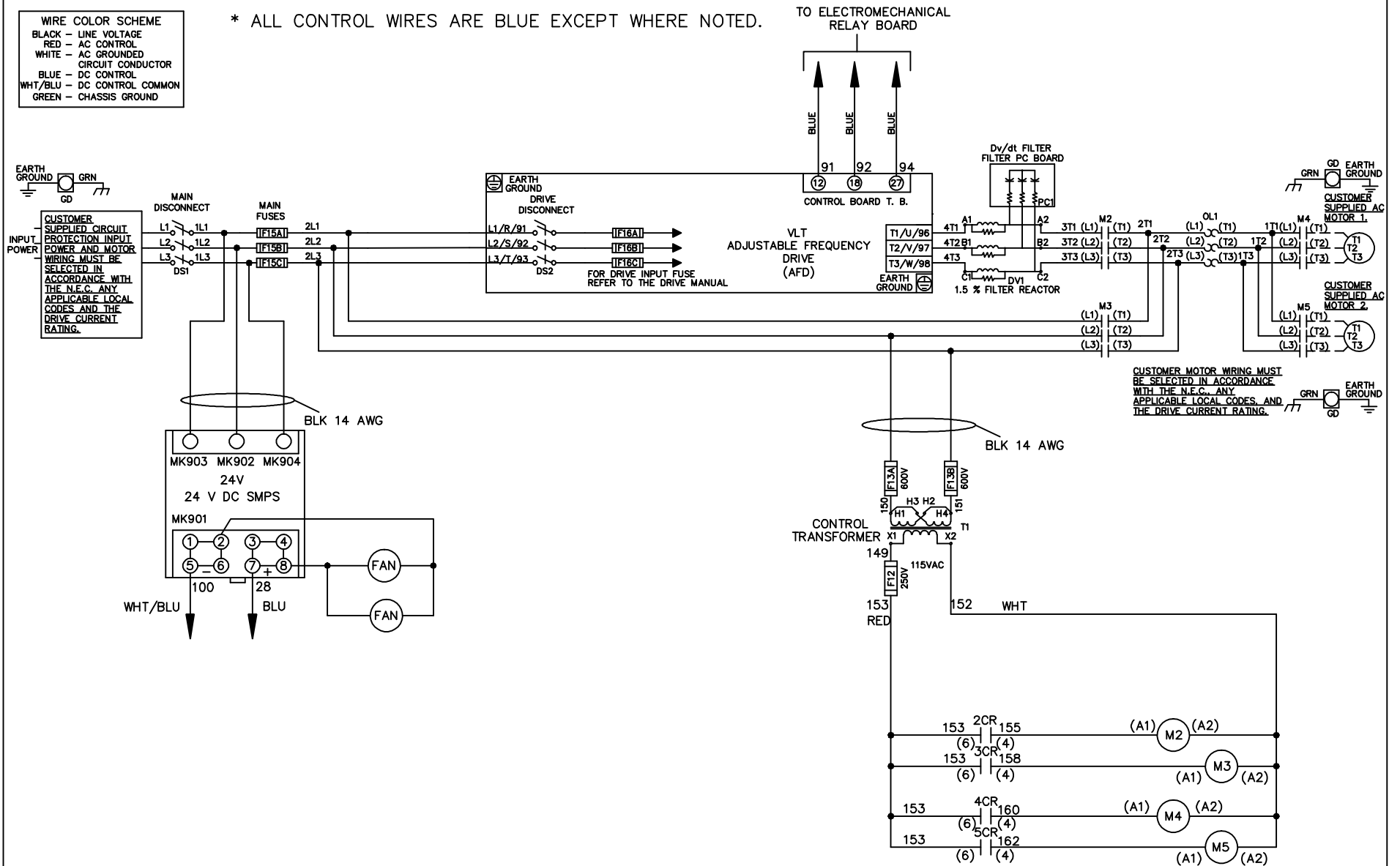


WIRE COLOR SCHEME	
BLACK	- LINE VOLTAGE
RED	- AC CONTROL
WHITE	- AC GROUNDED
	- CIRCUIT CONDUCTOR
BLUE	- DC CONTROL
WHT/BLU	- DC CONTROL COMMON
GREEN	- CHASSIS GROUND

* ALL CONTROL WIRES ARE BLUE EXCEPT WHERE NOTED.



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A	SP08061	10/08		APR	MODEL			PAGE 1 OF 2

REV	ECN	DATE
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 2/14/07
 APR

NAME 230 VOLT, 2C, MAIN & DRIVE DISC
 , MAIN FUSE, EMB1, FRAME C2N12
 , DVD1, CMS

PAGE 2 OF 2
 SIZE A
 DWG NO. 174U2284

CONTACT SEQUENCE CHART FOR S1
 X INDICATES CONTACT CLOSED

POSITION	DRIVE	OFF	BYPASS
13-14			X
23-24	X		

CONTACT SEQUENCE CHART FOR S2
 X INDICATES CONTACT CLOSED

POSITION	MOTOR 1	AUTO	MOTOR 2
11-12	X	X	
13-14			X
21-22		X	X
23-24	X		



FACTORY SETTING



CUSTOMER CONNECTIONS X55, X56
 CLASS 2 POWER SOURCE
 REQUIRED FOR FIELD CONNECTION
 USE CLASS 1 CONDUCTORS
 CONDUCTOR SIZE 28-14 AWG

