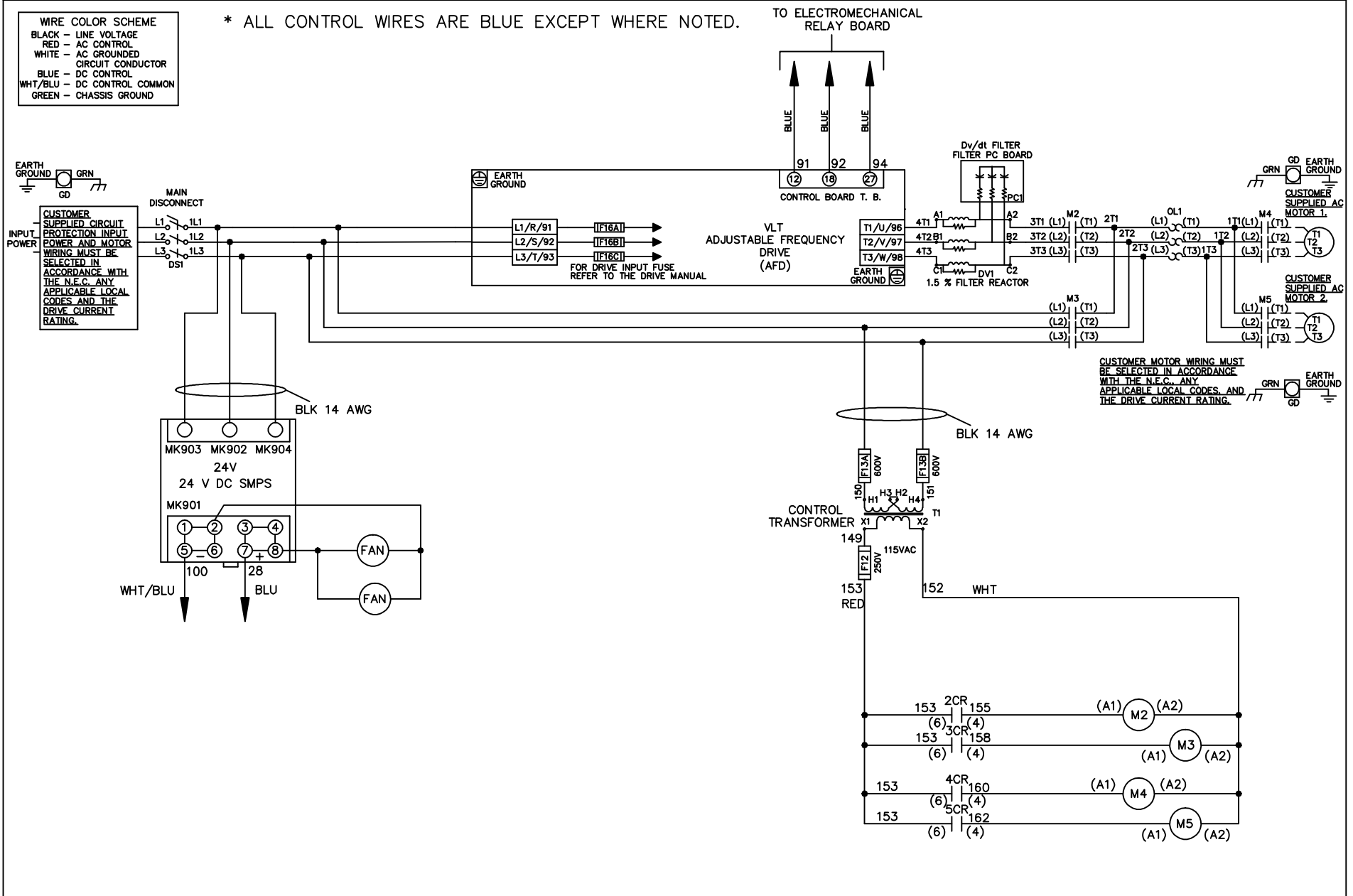


WIRE COLOR SCHEME	
BLACK	- LINE VOLTAGE
RED	- AC CONTROL
WHITE	- AC GROUNDED
BLUE	- DC CONTROL
WHT/BLU	- DC CONTROL COMMON
GREEN	- CHASSIS GROUND

* ALL CONTROL WIRES ARE BLUE EXCEPT WHERE NOTED.



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DRN JNW
2/14/07
APR

NAME460 VOLT,2C,MAIN DISC
,DRIVE FUSE,EMB1,FRAME C2N12
,DVDT,CMS



A	SP08061	10/08
REV	ECN	DATE

MODEL PAGE 1 OF 2 SIZE A DWG NO. 174U2509

REV	ECN	DATE
A	SP08066	10/08

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DRN JNW
 2/14/07
 APR

NAME 460 VOLT, 2C, MAIN DISC
 DRIVE FUSE, EMB1, FRAME C2N12
 , DVD1, CMS

PAGE 2 OF 2
 SIZE A
 DWG NO. 174U2509

CONTACT SEQUENCE CHART FOR S1
 X INDICATES CONTACT CLOSED

POSITION	CONTACT	DRIVE	OFF	BYPASS
13-14				X
23-24		X		

CONTACT SEQUENCE CHART FOR S2
 X INDICATES CONTACT CLOSED

POSITION	CONTACT	MOTOR 1	AUTO	MOTOR 2
11-12		X	X	
13-14				X
21-22		X		X
23-24		X		



FACTORY SETTING



CUSTOMER CONNECTIONS X55, X56
 CLASS 2 POWER SOURCE
 REQUIRED FOR FIELD CONNECTION
 USE CLASS 1 CONDUCTORS
 CONDUCTOR SIZE 28-14 AWG

