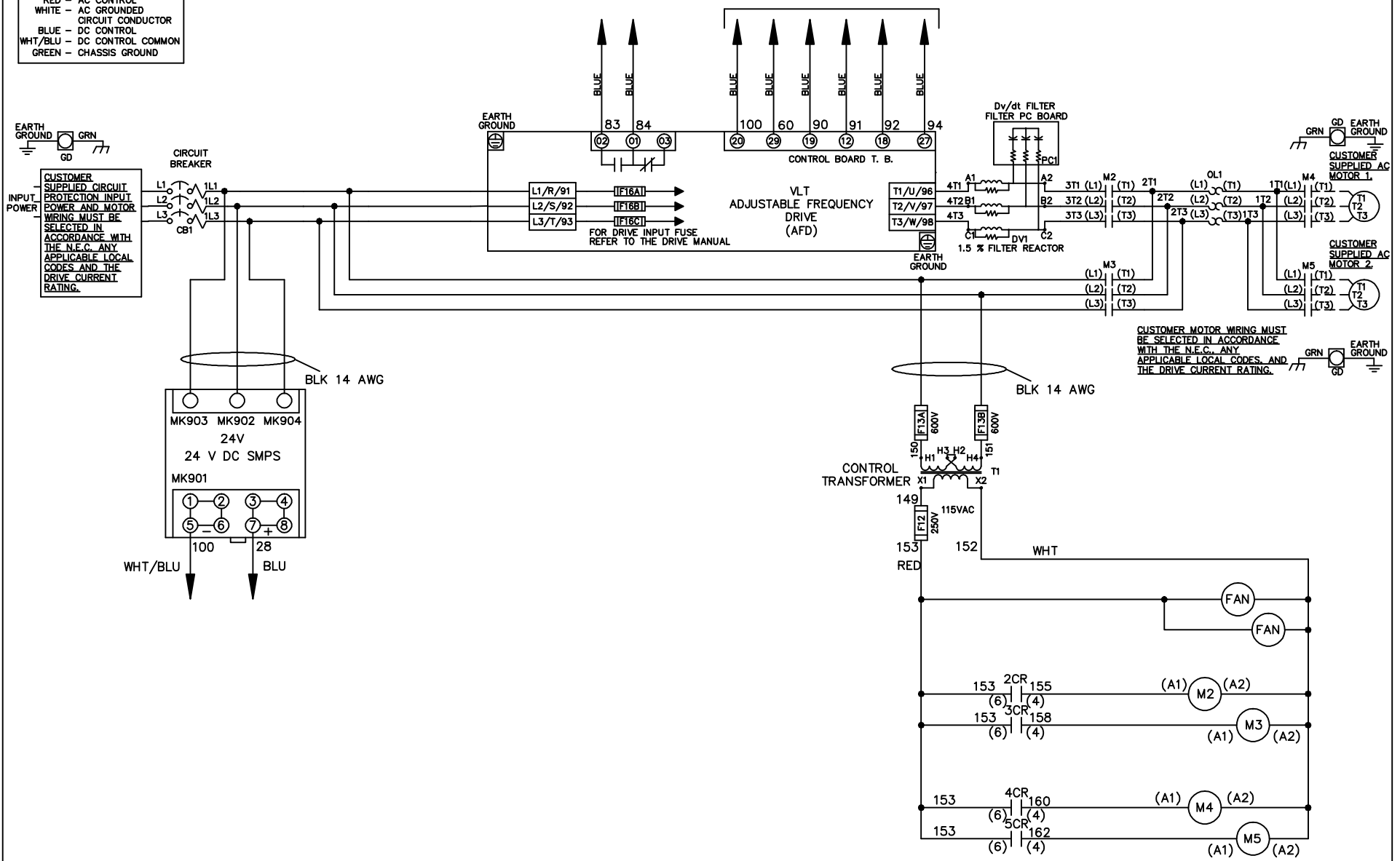


WIRE COLOR SCHEME
 BLACK - LINE VOLTAGE
 RED - AC CONTROL
 WHITE - AC GROUND
 BLUE - DC CONTROL
 WHT/BLU - DC CONTROL COMMON
 GREEN - CHASSIS GROUND

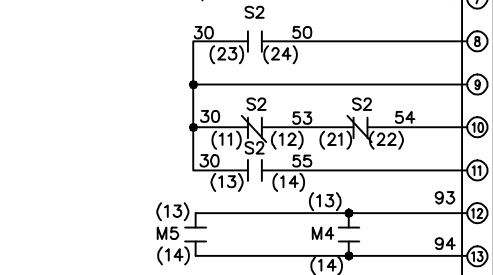
* ALL CONTROL WIRES ARE BLUE EXCEPT WHERE NOTED. TO ELECTROMECHANICAL RELAY BOARD



			- NOTICE -		DRN JNW 2/8/07		NAME460 VOLT,2C,CB ,DRIVE FUSE,EMB2,FRAME D1-D2 ,DVDT,CMS			
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REV	ECN	DATE								

REV	A	ECON	DATE	10/08
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DRN	JNW	APR	2/14/07	
MODEL	NAME 460 VOLT, 2C, CB			
	, DRIVE FUSE, EMB2, FRAME D1-D2			
	, DVDT, CMS			
PAGE	2	OF	2	
SIZE	A	DWG	NO.	174U2884

CONTACT SEQUENCE CHART FOR S1		
POSITION	DRIVE	OFF BYPASS
13-14		X
23-24	X	



CONTACT SEQUENCE CHART FOR S2		
POSITION	MOTOR 1	MOTOR 2
11-12	X	X
13-14		X
21-22	X	
23-24		X

