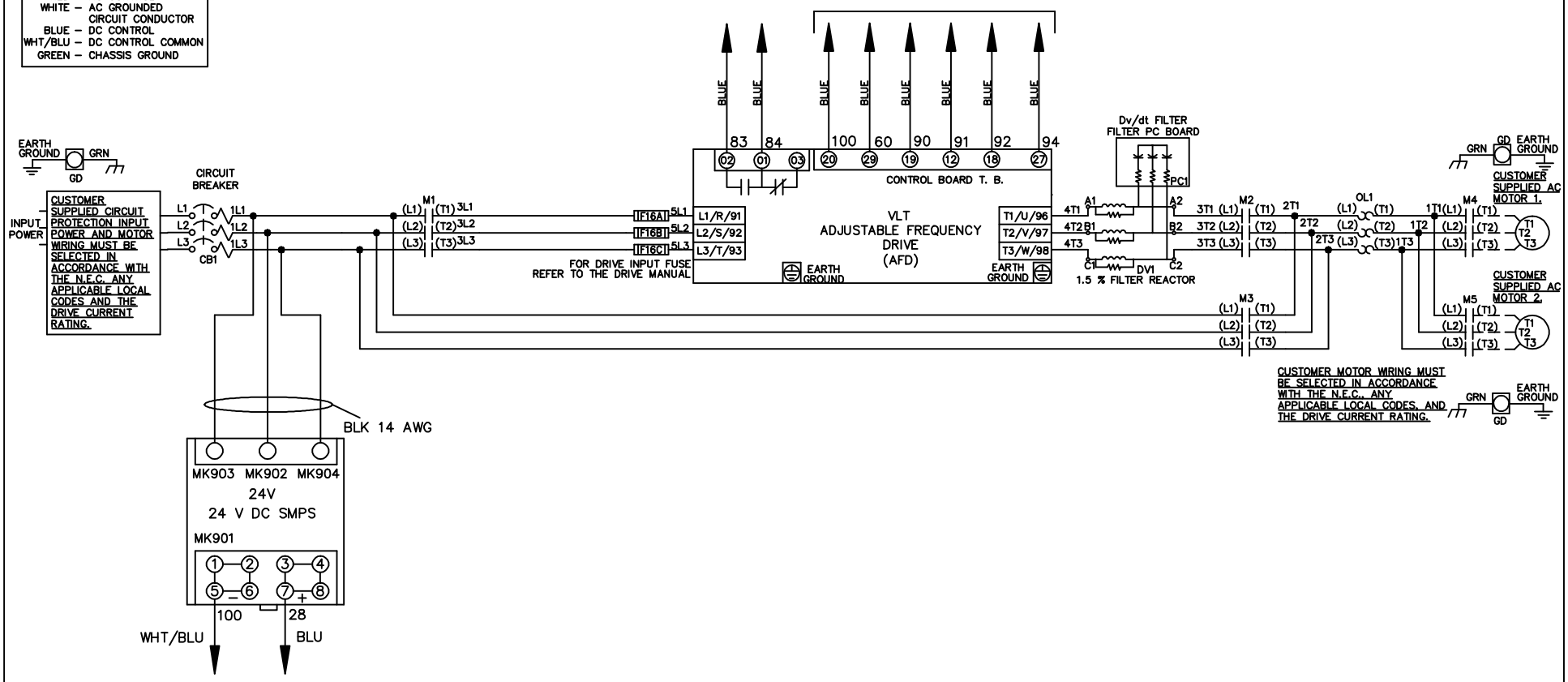


WIRE COLOR SCHEME
 BLACK - LINE VOLTAGE
 RED - AC CONTROL
 WHITE - AC GROUNDED
 CIRCUIT CONDUCTOR
 BLUE - DC CONTROL
 WHT/BLU - DC CONTROL COMMON
 GREEN - CHASSIS GROUND

* ALL CONTROL WIRES ARE BLUE EXCEPT WHERE NOTED. TO ELECTROMECHANICAL RELAY BOARD



CUSTOMER MOTOR WIRING MUST BE SELECTED IN ACCORDANCE WITH THE N.E.C. ANY APPLICABLE LOCAL CODES AND THE DRIVE CURRENT RATING.

REV	ECN	DATE
A	SP08061	10/08

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DRN JNW
 2/14/07
 APR

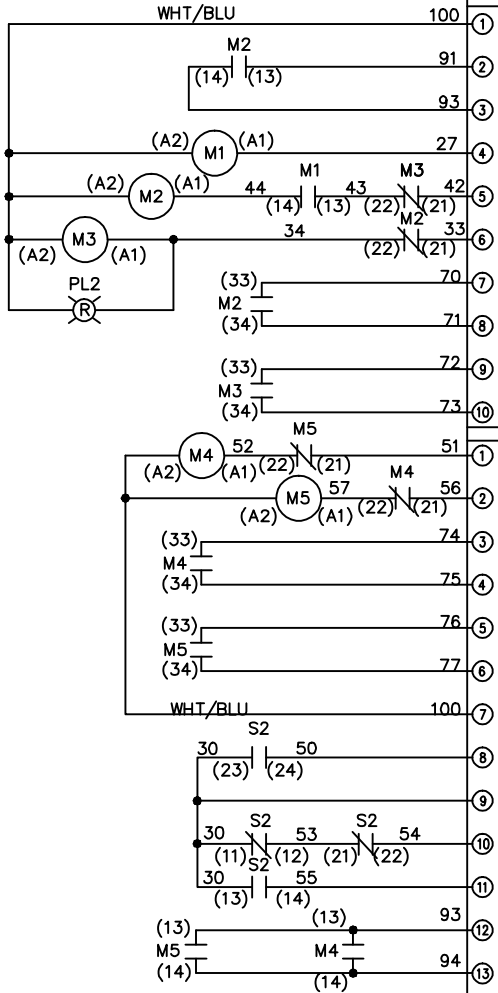
NAME 208-600VOLT,3C,CB
 ,DRIVE FUSE,EMB2,FRAME A2-A3
 ,DVDT,CMS
 MODEL

Danfoss
 PAGE 1 OF 2
 SIZE A
 DWG NO. 174U3278

REV	A	ECN	SP08066	DATE	10/08	DRN	JNW	2/14/07	MODEL	NAME 208-600VOLT, 3C,CB DRIVE FUSE, EMB2, FRAME A2-A3 , DVD1, CMS	PAGE	2 OF 2	SIZE	A	DWG NO.	174U3278
<p style="text-align: center;">- NOTICE -</p> <p>THIS DOCUMENT CONTAINS PROPRIETARY INFORMATION OF DANCROSS DRIVES. IT IS LOANED BY DANCROSS DRIVES SUBJECT TO THE CONDITIONS THAT IT AND THE INFORMATION THEREON SHALL BE USED ONLY FOR RECORD AND REFERENCE PURPOSES. SHALL NOT BE USED OR CAUSED TO BE USED IN ANY MANNER THAT COULD BE USED OR CAUSED TO BE USED TO REPRODUCE OR COPIED IN WHOLE OR IN PART, OR DISCLOSED TO ANYONE WITHOUT THE DIRECT WRITTEN PERMISSION OF DANCROSS DRIVES AND SHALL BE RETURNED UPON REQUEST.</p>																

CONTACT SEQUENCE CHART FOR S1
X INDICATES CONTACT CLOSED

CONTACT	POSITION	DRIVE	OFF	BYPASS	TEST
1-2		X			X
3-4				X	X
5-6		X			X
7-8					X



CONTACT SEQUENCE CHART FOR S2
X INDICATES CONTACT CLOSED

CONTACT	POSITION	MOTOR 1	AUTO	MOTOR 2
11-12		X	X	
13-14			X	X
21-22			X	X
23-24		X		

