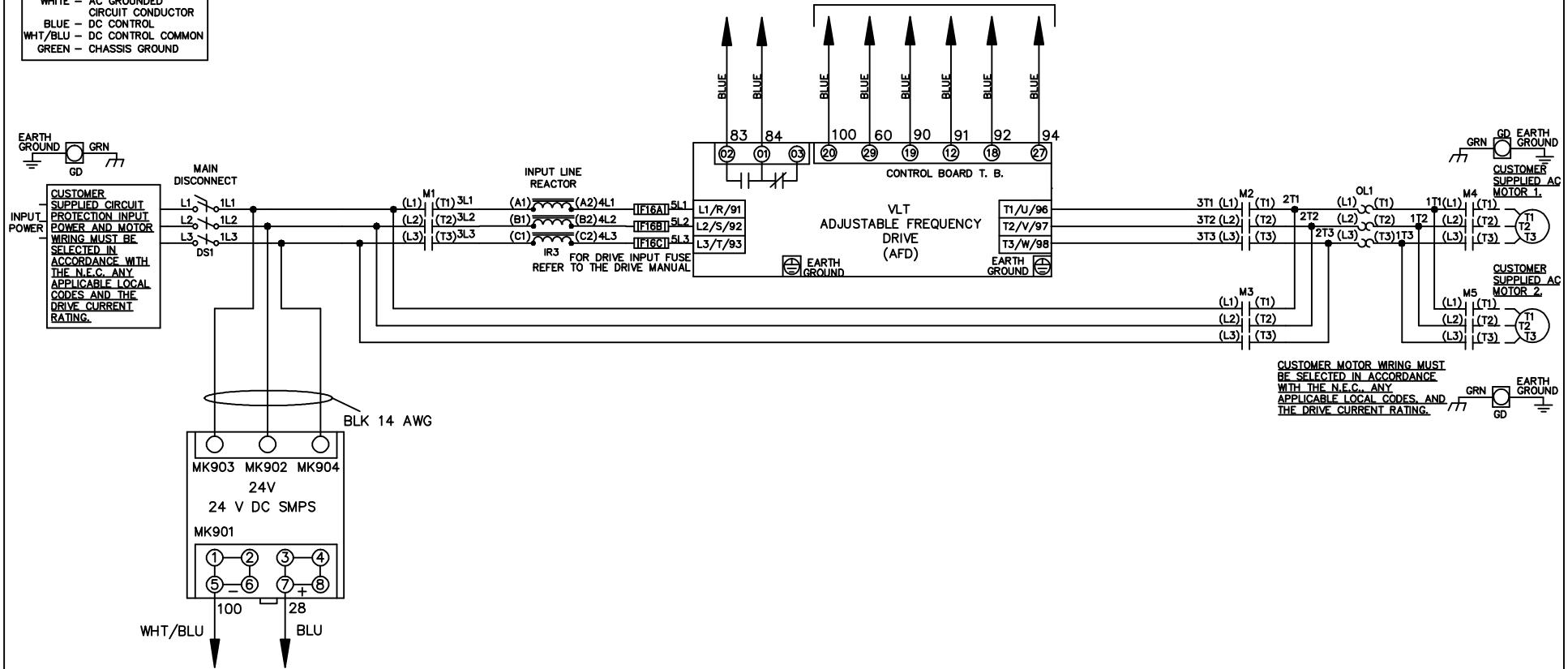


WIRE COLOR SCHEME
 BLACK - LINE VOLTAGE
 RED - AC CONTROL
 WHITE - AC GROUNDED
 CIRCUIT CONDUCTOR
 BLUE - DC CONTROL
 WHI/BLU - DC CONTROL COMMON
 GREEN - CHASSIS GROUND

* ALL CONTROL WIRES ARE BLUE EXCEPT WHERE NOTED. TO ELECTROMECHANICAL RELAY BOARD



CUSTOMER MOTOR WIRING MUST BE SELECTED IN ACCORDANCE WITH THE N.E.C. ANY APPLICABLE LOCAL CODES AND THE DRIVE CURRENT RATING.

REV	ECN	DATE
A	SP08061	10/08

- NOTICE -
 THIS DOCUMENT CONTAINS PROPRIETARY INFORMATION OF DANFOSS DRIVES. IT IS LOANED BY DANFOSS DRIVES SUBJECT TO THE CONDITIONS THAT IT AND THE INFORMATION EMBODIED THEREIN SHALL BE USED ONLY FOR RECORD AND REFERENCE PURPOSES, SHALL NOT BE USED OR CAUSED TO BE USED IN ANY WAY PREJUDICIAL TO THE INTERESTS OF DANFOSS DRIVES, SHALL NOT BE REPRODUCED OR COPIED IN WHOLE OR IN PART, OR DISCLOSED TO ANYONE WITHOUT THE DIRECT WRITTEN PERMISSION OF DANFOSS DRIVES AND SHALL BE RETURNED UPON REQUEST.

DRN JNW
 2/14/07
 APR

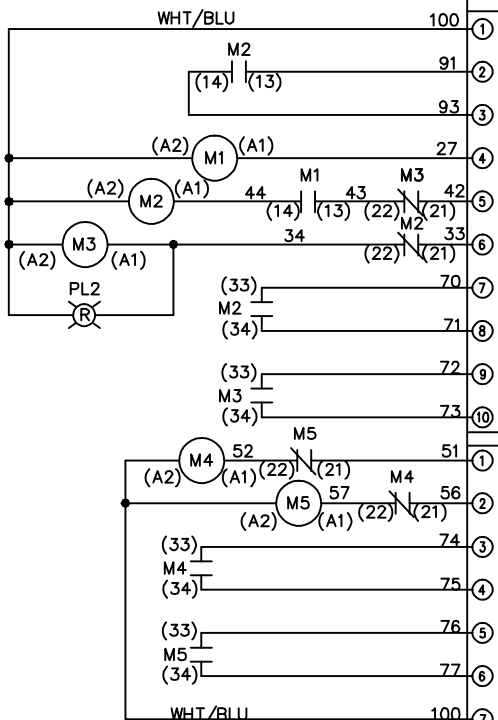
NAME 208-600VOLT,3C,MAIN DISC
 ,DRIVE FUSE,EMB2,FRAME A2-A3
 ,REACTOR,CMS
 MODEL

Danfoss
 PAGE 1 OF 2
 SIZE A
 DWG NO. 174U3314

REV	A	SP08066	10/08	THIS DOCUMENT CONTAINS PROPRIETARY INFORMATION OF DAWROSS DRIVES. IT IS LOANED BY DAWROSS DRIVES SUBJECT TO THE CONDITIONS THAT IT AND THE INFORMATION THEREON THEREIN SHALL BE USED ONLY FOR RECORD AND REFERENCE PURPOSES. SHALL NOT BE USED OR CAUSED TO BE USED IN ANY MANNER, INCLUDING BUT NOT LIMITED TO, THE INTERESTS OF DAWROSS DRIVES, SHALL NOT BE REPRODUCED OR COPIED IN WHOLE OR IN PART, OR DISCLOSED TO ANYONE WITHOUT THE DIRECT WRITTEN PERMISSION OF DAWROSS DRIVES AND SHALL BE RETURNED UPON REQUEST.	
ECN				DRN	JNW
DATE				APR	2/14/07
				MODEL	NAME 208-600VOLT, 3C, MAIN DISC, DRIVE FUSE, EMB2, FRAME A2-A3, REACTOR, CMS
				PAGE	2 OF 2
				SIZE	A
				DWG NO.	174U3314

CONTACT SEQUENCE CHART FOR S1
X INDICATES CONTACT CLOSED

CONTACT	POSITION	DRIVE	OFF	BYPASS	TEST
1-2		X			X
3-4				X	X
5-6		X			X
7-8					X



CONTACT SEQUENCE CHART FOR S2
X INDICATES CONTACT CLOSED

CONTACT	POSITION	MOTOR 1	AUTO	MOTOR 2
11-12		X	X	
13-14				X
21-22			X	X
23-24		X		

