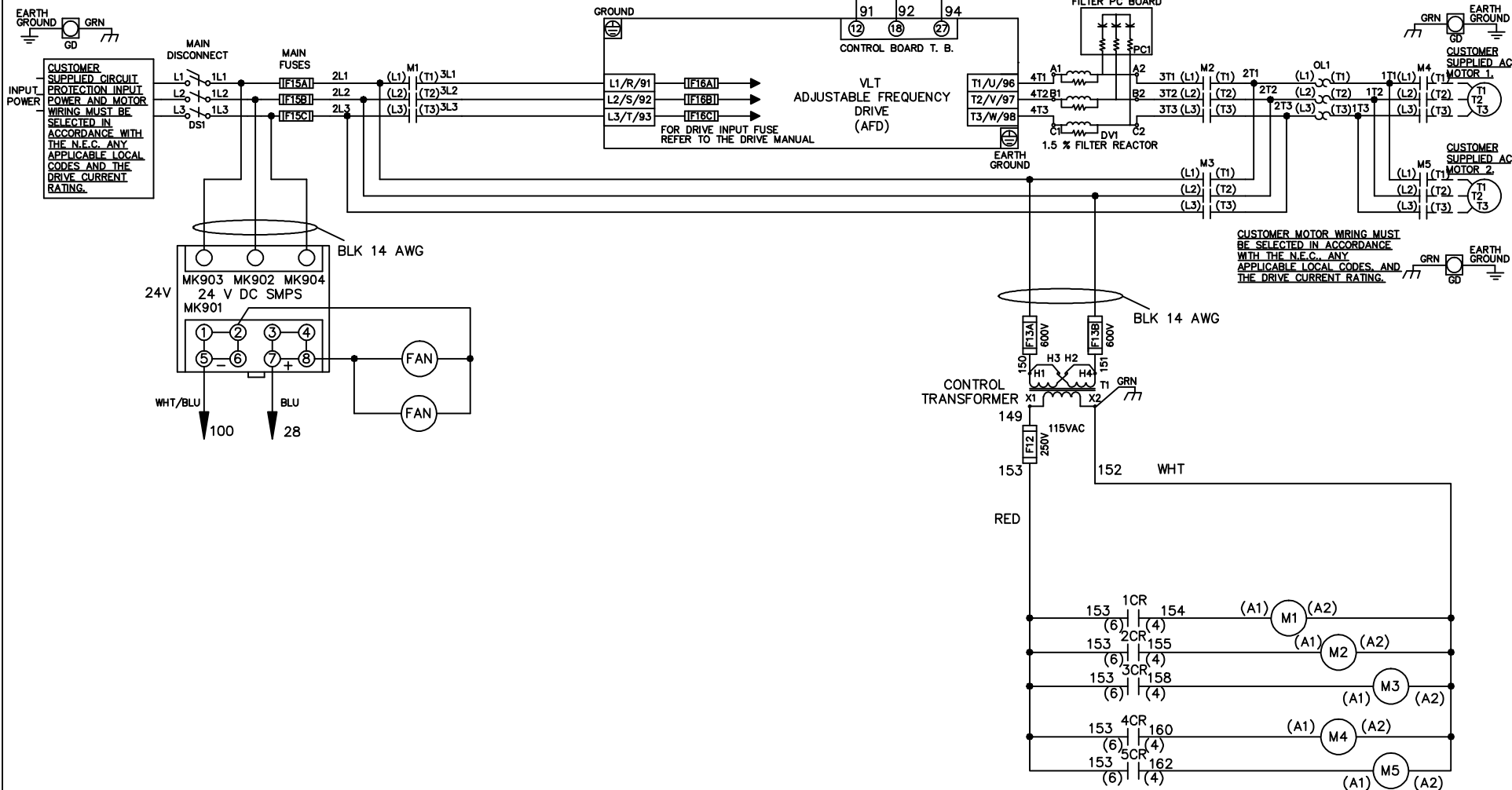


**WIRE COLOR SCHEME**  
 BLACK - LINE VOLTAGE  
 RED - AC CONTROL  
 WHITE - AC GROUNDED CIRCUIT CONDUCTOR  
 BLUE - DC CONTROL  
 WHT/BLU - DC CONTROL COMMON  
 GREEN - CHASSIS GROUND

\* ALL CONTROL WIRES ARE BLUE EXCEPT WHERE NOTED. TO ELECTROMECHANICAL RELAY BOARD



- NOTICE -

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DRN JNW  
 2/14/07

APR

NAME 230 VOLT,3C,MAIN DISC  
 ,MAIN FUSE,EMB1,FRAME C2N12  
 ,DVDT,CMS



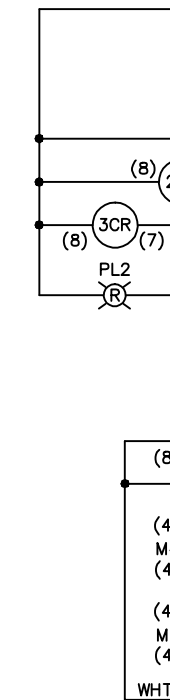
A	SP08061	10/08
REV	ECN	DATE

MODEL	PAGE 1 OF 2	SIZE A	DWG NO. 174U4063
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REV	ECN	DATE	DRN	JNW	APR	2/14/07	MODEL	NAME 230 VOLT, 3C, MAIN DISC , MAIN FUSE, EMB1, FRAME C2N12 , DVD1, CMS	PAGE 2 OF 2	SIZE A	DWG NO.	174U4063
A	SP08066	10/08										

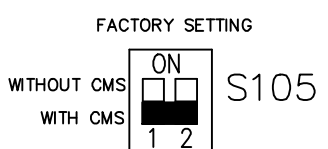
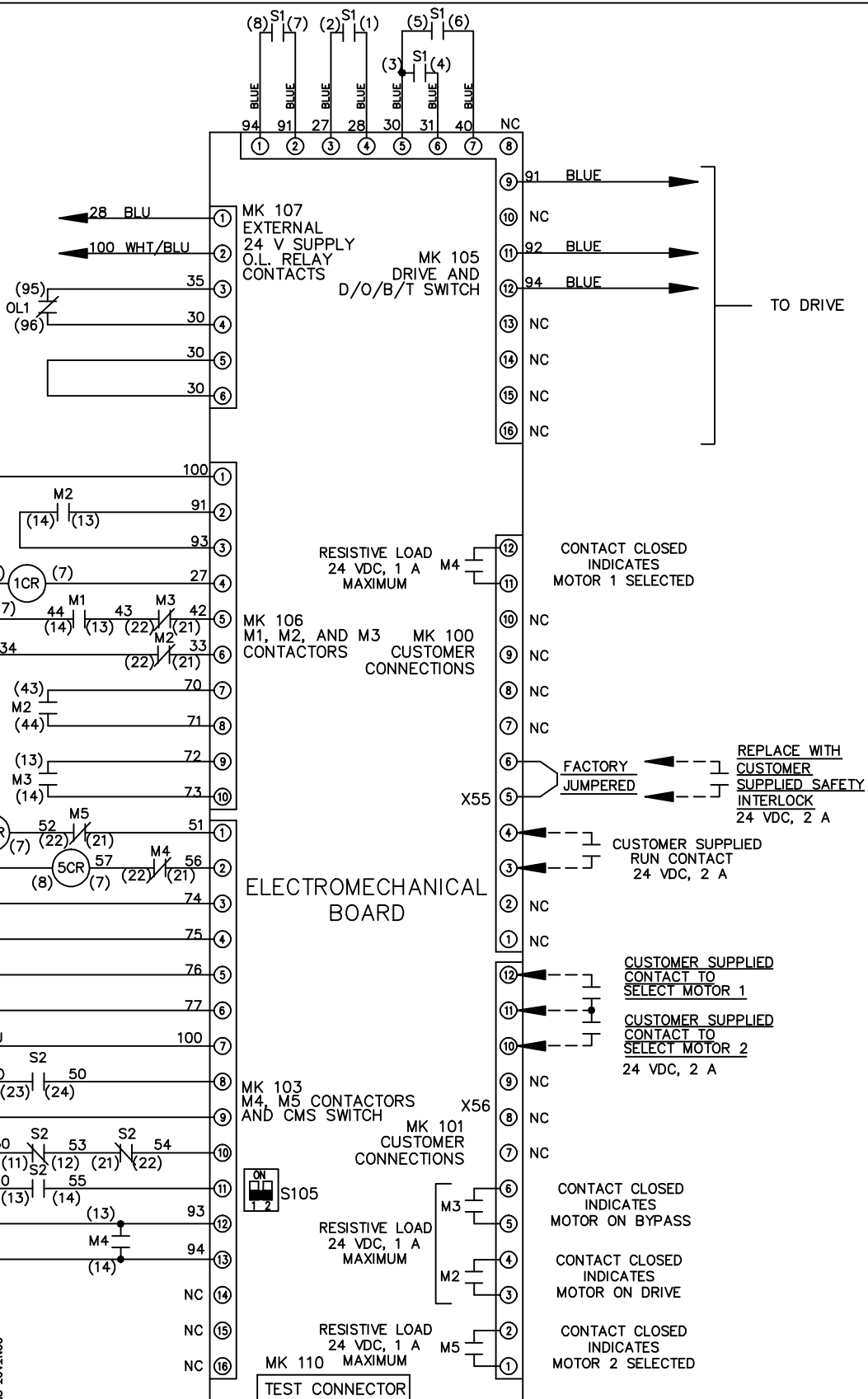
CONTACT SEQUENCE CHART FOR S1  
X INDICATES CONTACT CLOSED

CONTACT POSITION	DRIVE	OFF	BYPASS	TEST
1-2	X			X
3-4			X	X
5-6	X			
7-8				X



CONTACT SEQUENCE CHART FOR S2  
X INDICATES CONTACT CLOSED

CONTACT POSITION	MOTOR 1	AUTO	MOTOR 2
11-12	X	X	
13-14			X
21-22			X
23-24	X		



CUSTOMER CONNECTIONS X55, X56  
CLASS 2 POWER SOURCE  
REQUIRED FOR FIELD CONNECTION  
USE CLASS 1 CONDUCTORS  
CONDUCTOR SIZE 28-14 AWG

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