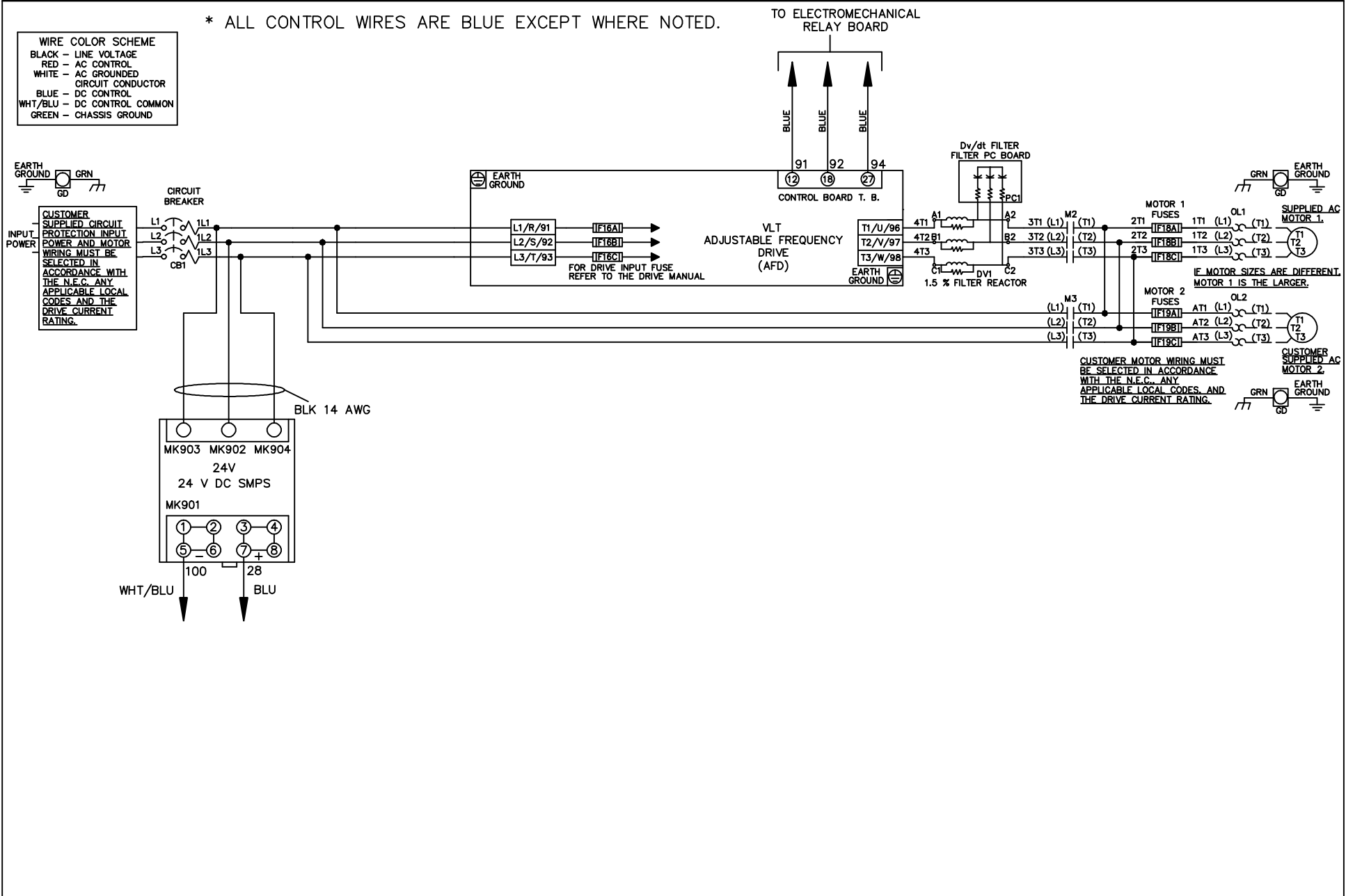


\* ALL CONTROL WIRES ARE BLUE EXCEPT WHERE NOTED.

WIRE COLOR SCHEME	
BLACK	- LINE VOLTAGE
RED	- AC CONTROL
WHITE	- AC GROUNDED CIRCUIT CONDUCTOR
BLUE	- DC CONTROL
WHT/BLU	- DC CONTROL COMMON
GREEN	- CHASSIS GROUND

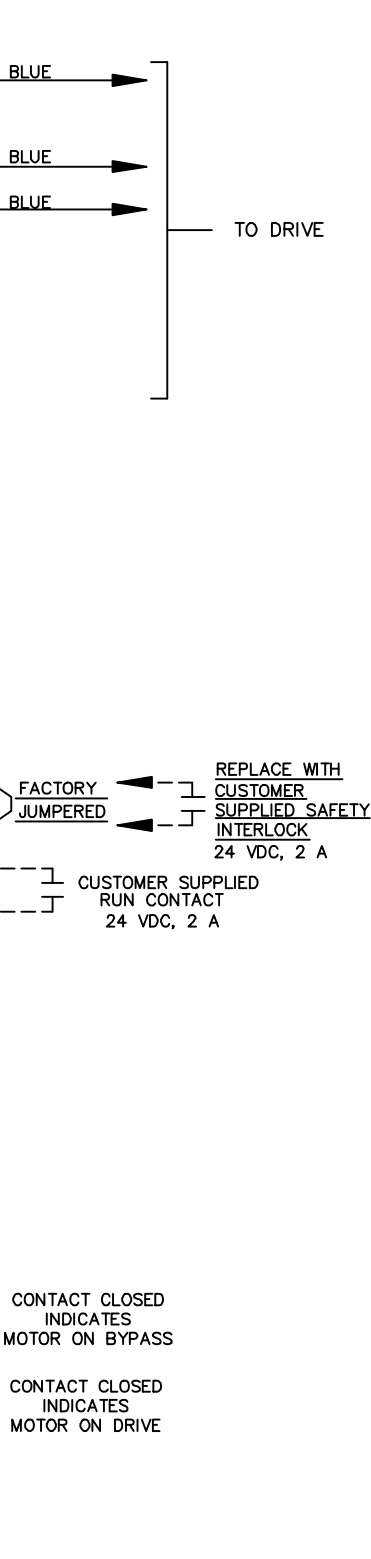
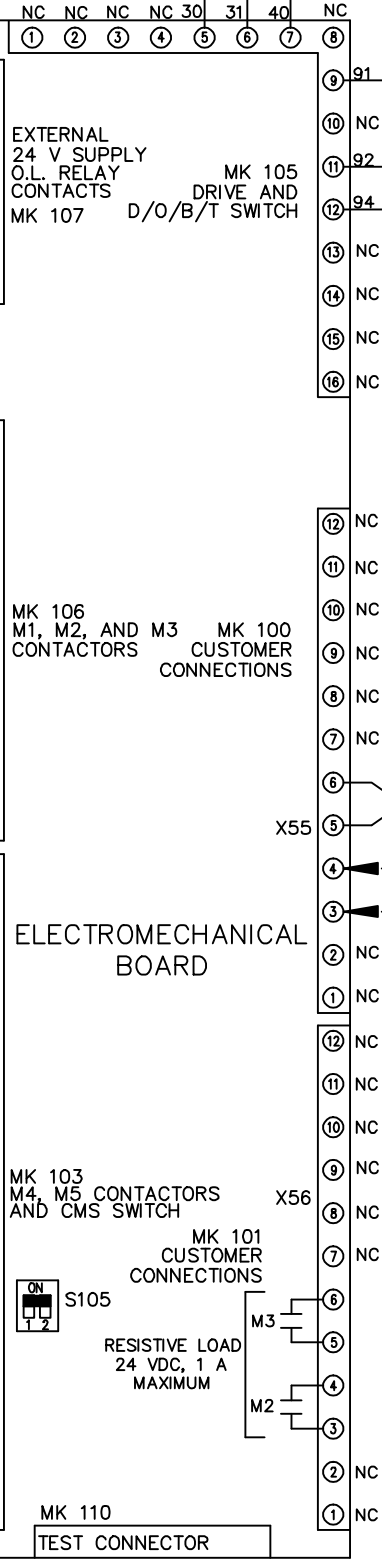
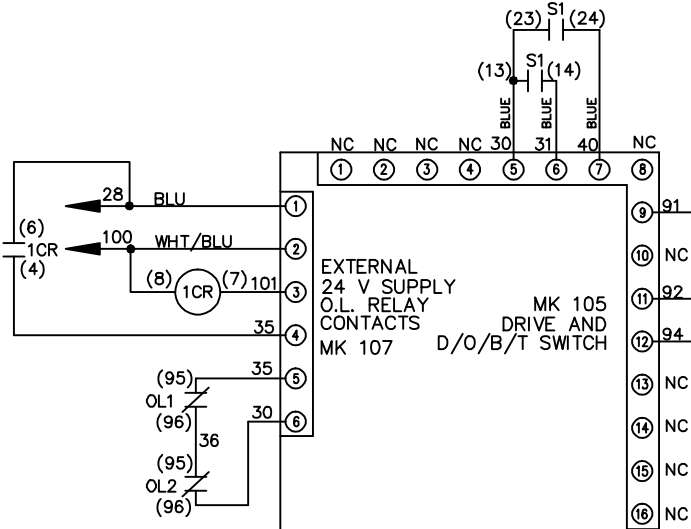
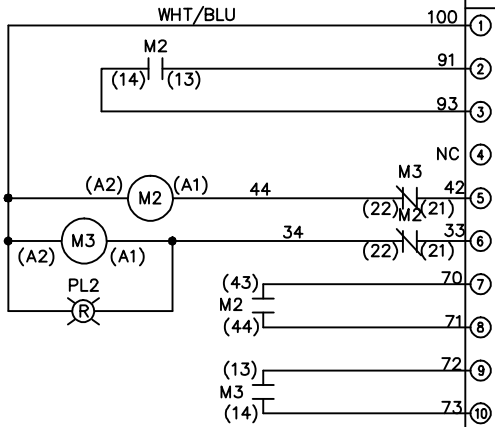


- NOTICE -			DRN JNW 2/14/07		NAME 208-600VOLT, 2C, CB ,DRIVE FUSE, EMB1, FRAME B2-C1 ,DVDT, DUAL MTR				
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A	SP08061	10/08				PAGE 1 OF 2		SIZE A	DWG NO. 174U9443
REV	ECN	DATE							

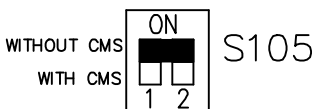
REV	ECN	DATE	<p>THIS DOCUMENT CONTAINS PROPRIETARY INFORMATION OF DANFOSS DRIVES. IT IS LOANED BY DANFOSS DRIVES SUBJECT TO THE CONDITIONS THAT IT AND THE INFORMATION EMBODIED THEREIN SHALL BE USED ONLY FOR RECORD AND REFERENCE PURPOSES. SHALL NOT BE USED OR CAUSED TO BE USED IN ANY WAY PREJUDICIAL TO THE INTERESTS OF DANFOSS DRIVES, SHALL NOT BE REPRODUCED OR COPIED IN WHOLE OR IN PART, OR DISCLOSED TO ANYONE WITHOUT THE DIRECT WRITTEN PERMISSION OF DANFOSS DRIVES AND SHALL BE RETURNED UPON REQUEST.</p>	
A	SP08066	10/08	DRN	JNW
			APR	2/14/07
			MODEL	NAME 208-600VOLT, 2C,CB , DRIVE FUSE, EMB1, FRAME B2-C1 , DVD1, DUAL MTR
			PAGE 2 OF 2	SIZE A
			DWG NO.	174U9443

CONTACT SEQUENCE CHART FOR S1  
X INDICATES CONTACT CLOSED

POSITION	DRIVE	OFF	BYPASS
13-14			X
23-24	X		



FACTORY SETTING



CUSTOMER CONNECTIONS X55, X56  
CLASS 2 POWER SOURCE  
REQUIRED FOR FIELD CONNECTION  
USE CLASS 1 CONDUCTORS  
CONDUCTOR SIZE 28-14 AWG

