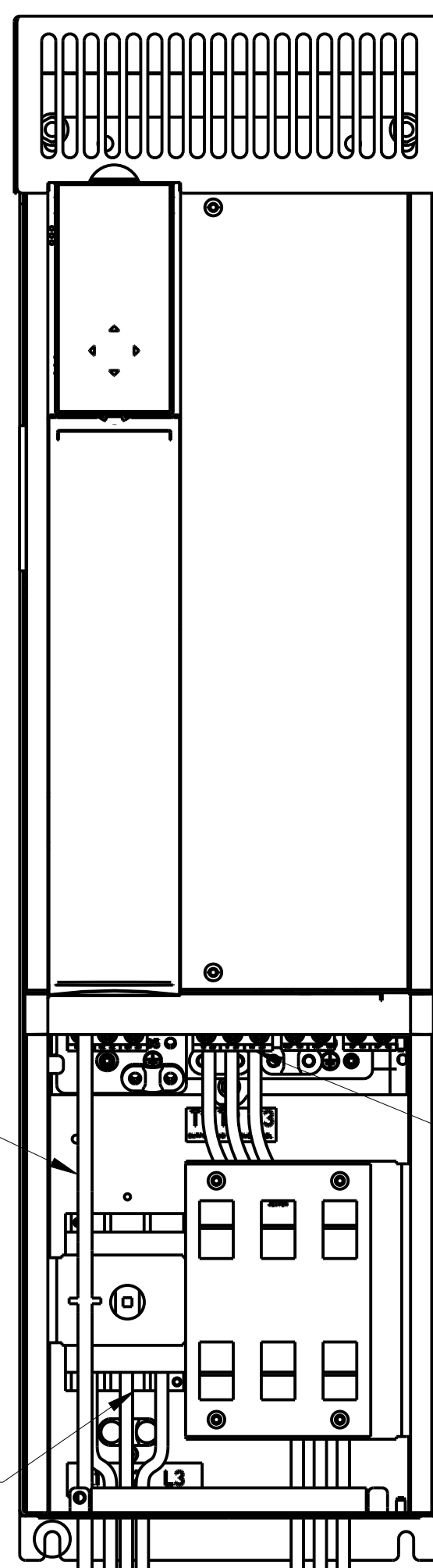


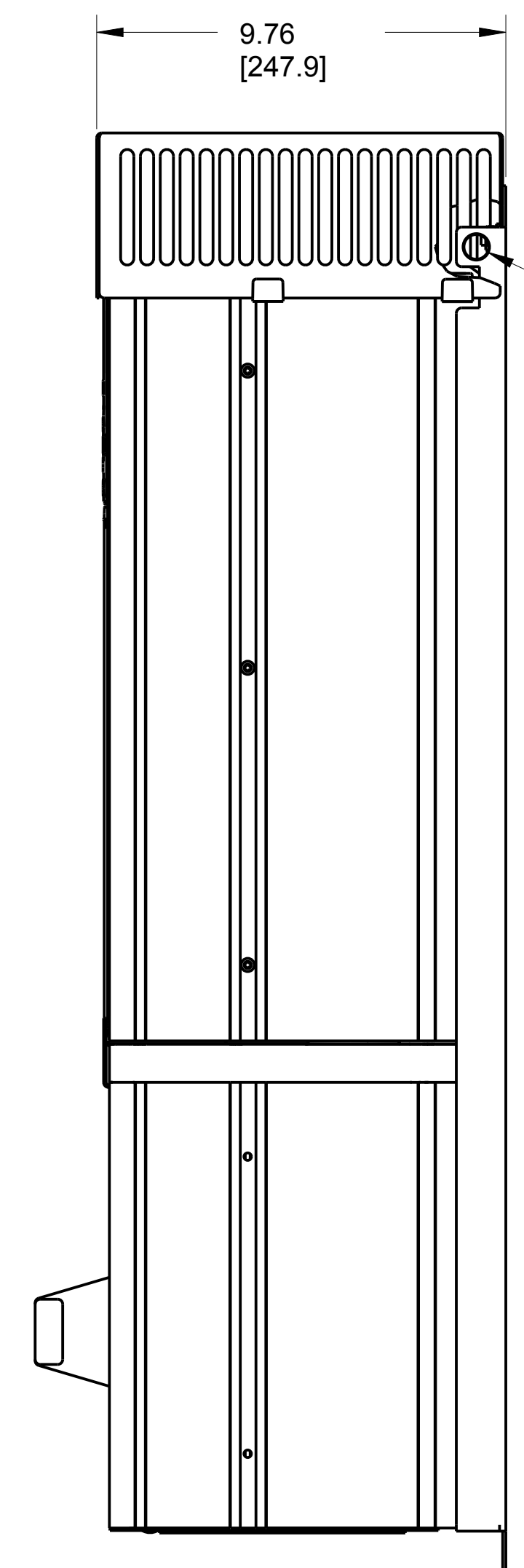
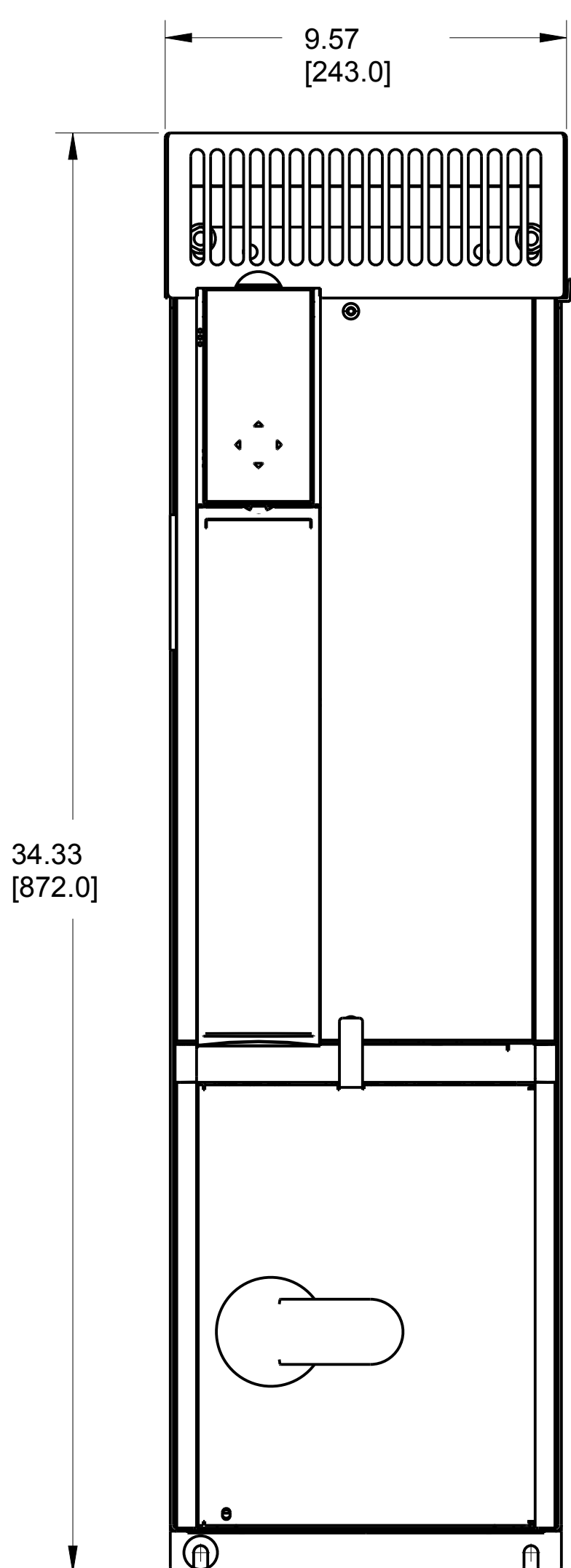
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REVISION HISTORY			
REV	ECN NUMBER	ENTRY BY	DATE
002	LP11027	DK	5/11/2011

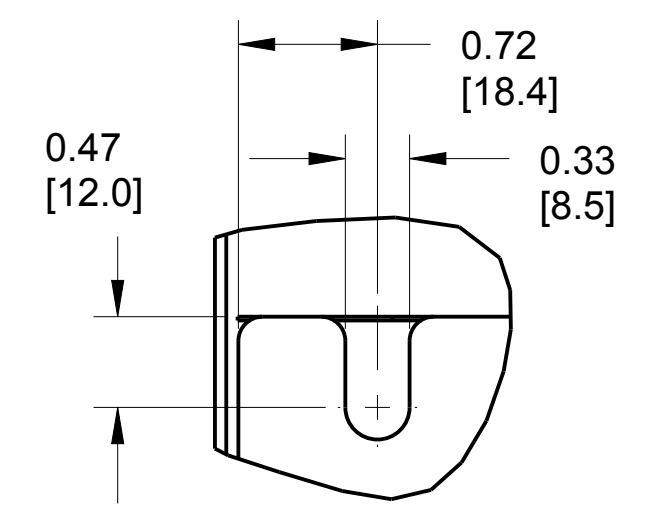
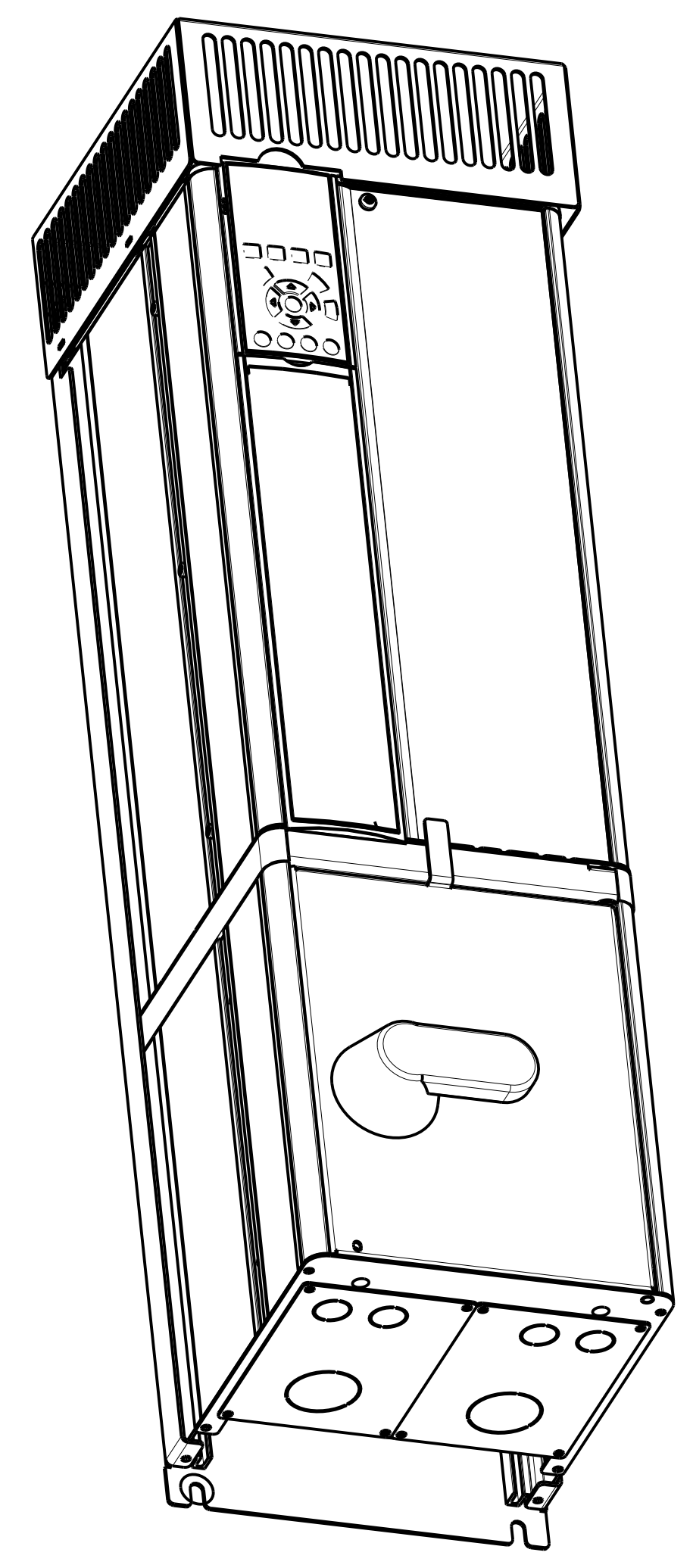
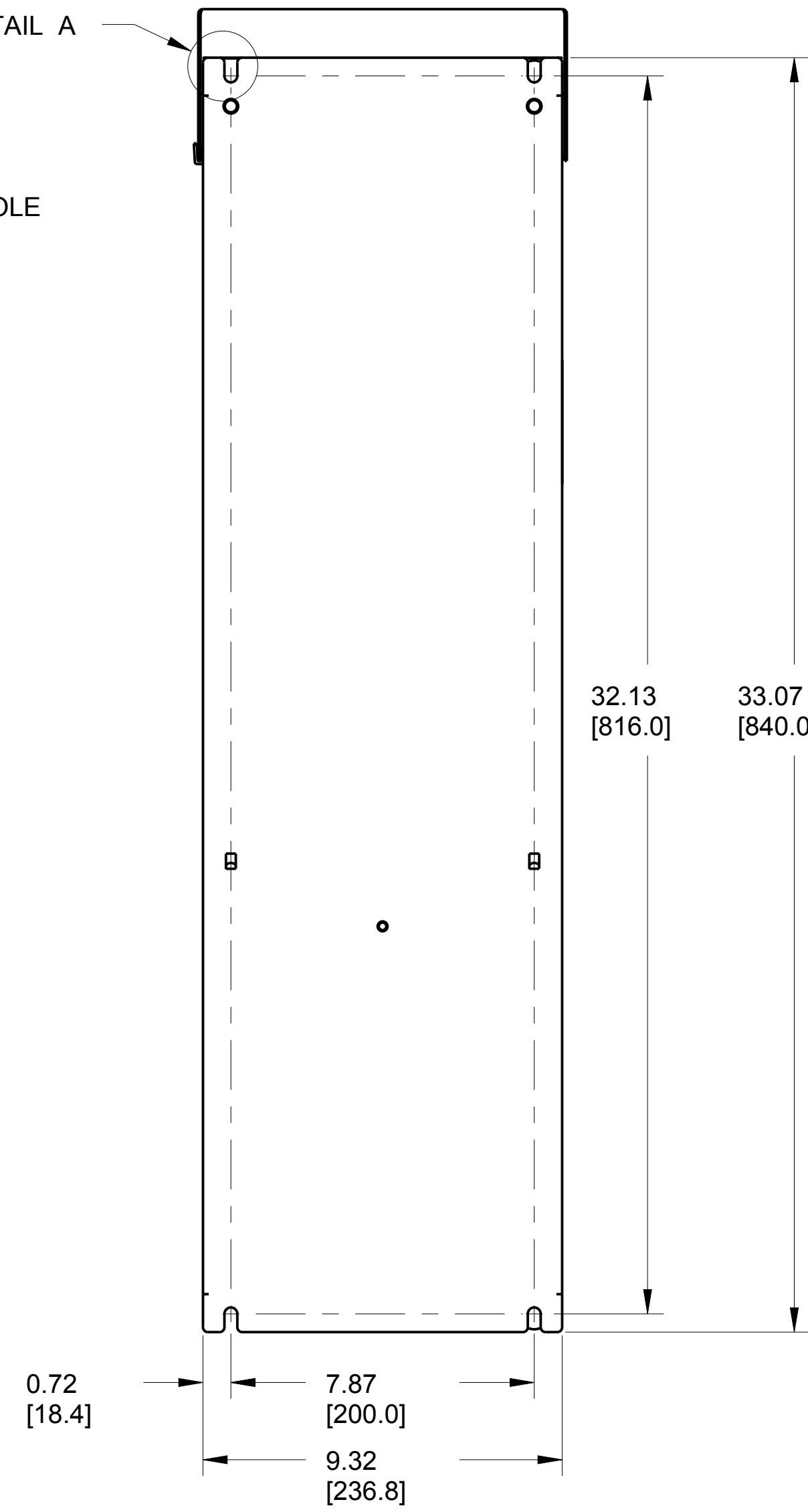


FRONT VIEW
DOOR REMOVED

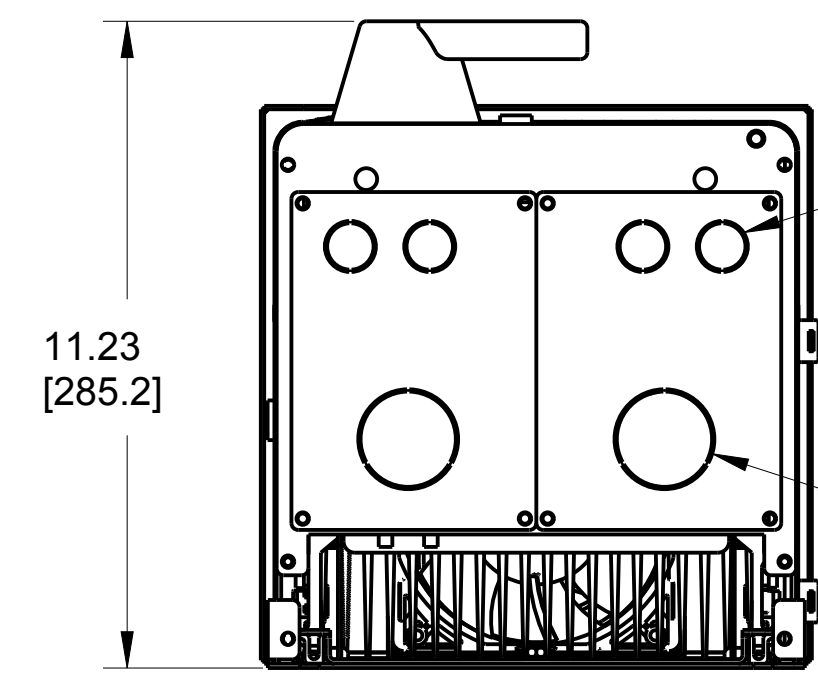
CUST. CONTROL WIRING
 CUST. CONNECTION POWER TO MOTOR T1 T2 T3 (LOAD)
 CUST. CONNECTION INPUT POWER L1 L2 L3 (LINE)



SEE DETAIL A
 Ø 0.59 [15.0] LIFTING HOLE



4X DETAIL A
SCALE 1.000



4X KNOCKOUT FOR 1/2" CONDUIT (CUST. CONTROL WIRING)
 2X KNOCKOUT FOR 1-1/4" CONDUIT (CUST. POWER WIRING)

FRAME SIZE P3		
VOLTAGE	HP	KW
208	20	15
	25	18.5
230	20	15
	25	18.5
460	30	22
	40	30
575	30	22
	40	30
	50	37

CLEARANCE REQUIREMENT FOR AIR FLOW COOLING:
 THE UNIT MUST BE INSTALLED VERTICALLY WITH THE MINIMUM CLEARANCE OF 7.87" [200 mm] ON THE BOTTOM AND 2.00" [50.8 mm] ON THE TOP FOR UNIT COOLING.

UNLESS OTHERWISE SPECIFIED INTERPRET DIM AND TOL PER ASME Y14.5M-1994 .X± 0.1 .XX± 0.01 ∠ ± 0.5 DIM ARE IN MILLIMETERS WEIGHTS ARE IN KILOGRAMS THIRD ANGLE PROJECTION	PROPERTIES			 4401 N. BELL SCHOOL RD. LOVES PARK, ILLINOIS 61111 USA (615) 639-6600 FAX (615) 639-9000
	MATERIAL	FINISH	THICKNESS	
			66.0 Lbs [29.9 Kg]	
	APPROVALS	INITIALS	DATE	TITLE
	DRAWN	DK	08/19/10	DWG. SUBMITTAL, P3, NON-BYPASS, P656
	CHECKED			SIZE D
	ENGR			SCALE 0.300
				MODEL 177R0232
				REV 002
				DRAWING NO. 177R0202
				SHEET 1 OF 1