WIRE COLOR SCHEME TERMINAL IDENTIFICATION BLACK - LINE VOLTAGE X - DRIVE TERMINAL RED - AC CONTROL WHITE - AC GROUNDED - CUSTOMER TERMINAL CIRCUIT CONDUCTOR
BLUE - DC CONTROL GREEN - CHASSIS GROUND EARTH GROUND EARTH GROUND GRN / \* AC MOTOR 1 HOL1 (SEE NOTES 6) 4T1 (L1) M2 (T1) 2T1 \*CUSTOMER 1T1 (L1) <u>T1</u> L1 (L1) (T1) 5L1 L1/R/91 VLT INPUT SUPPLIED T1/U/96 [F16A] -TF18AT-5L2 POWER ADJUSTABLE FREQUENCY 4T2 (L2) (T2) 1T2 (L2) T2 BRANCH L2 (L2) (T2) BLK 2L2 3L2 -[F18B] 3 PH, 208V, L2/S/92 T2/V/97 DRIVE 1T3 (L3) T3 CIRCUIT L3 (L3) (T3) BLK 2L3 4T3 (L3) (T3) PROTECTION L3/T/93 T3/W/98 -TF18CT-(AFD) 60Hz (SEE NOTE 3) DRIVE INPUT FUSES DRIVE MAIN \*AC MOTOR 2 DISCONNECT DISCONNECT (L1) (T1) (L2) (T2) OL2 (SEE NOTES 6) 3T1 (L1) T1 3T2 (L2) T2 EARTH GROUND GRN [F19A] (T2 T3 F19B 3T3 (L3) (L3) (T3) -[F19C] H2 H3 H4) 163 RED X3 100 WHT -| F12 |-115VAC 250V (3)\_\_\_\_\_ (12) 5 (11) TS1 HEATER (SET: 65° F) CR6 167 (1)-2)FAN 1 (SET: 80° F) (9) (5) (23) (24) TB2 TS1 TO SHEET 2 TO SHEET 2

# WARNING!

THE FOLLOWING TABLE LISTS THE PARAMETERS THAT ARE SET DIFFERENT FROM THE DRIVE DEFAULT SETTINGS. ADDITIONAL PARAMETER SETTINGS MAY BE REQUIRED FOR YOUR APPLICATION.

#### DRIVE PARAMETER SETTINGS

PARAMETER #	NAME	SETTING	VALUE
0-02	MOTOR SPEED UNIT	1	HZ
0-03	REGIONAL SETTINGS	1	NORTH AMERICA
1-03	TORQUE CHAR.	1	VARIABLE TORQUE
5-02	TERMINAL 29 TYPE	1	OUTPUT
5-31	TERMINAL 29	5	RUNNING
14-20	RESET MODE	13	INFINITE AUTO REST

## NOTES:

- 1. \* INDICATES COMPONENTS NOT SUPPLIED BY MANUFACTURER.
- 2. REFER TO THE INSTALLATION AND OPERATION MANUAL FOR DRIVE FUNCTIONS AND PARAMETER SETTINGS.
- 3. BRANCH CIRCUIT PROTECTION, INPUT POWER AND MOTOR WIRING MUST BE SELECTED IN ACCORDANCE WITH THE N.E.C.. ANY APPLICATION LOCAL CODES AND THE LOAD CURRENT RATING.
- 4. REPLACE JUMPER 'J1' WITH NORMALLY CLOSED SAFETY INTERLOCK CONTACT AS NECESSARY. CONTACT MUST BE RATED 1/4 HP @ 120VAC MINIMUM.
- 5. PANEL MAY REQUIRE DERATING, CONSULT DRIVE MANUAL OR FACTORY FOR FOLLOWING CONDITIONS:
- 5.1. HIGHER SWITCHING FREQUENCY THAN DRIVE DEFAULT
- 5.2. HIGHER THAN PANEL LISTED AMBIENT TEMPERATURES
- 5.3. ELEVATION ABOVE 3300 FEET (1000 METERS)
- 5.4. LONG MOTOR LEAD LENGTHS
- 6. WHEN MOTOR OVERLOADS SIZES ARE DIFFERENT, MOTOR 1 WILL BE THE LARGER OF THE TWO MOTORS

В			- NOTICE - THIS DOCUMENT CONTAINS PROPRIETARY INFORMATION OF DANFOSS DRIVES.	DRN	NAME	NE	EMA 3R,208V,2C	- Lu
А	SP10119	11/10	IT IS LOANED BY DANFOSS DRIVES SUBJECT TO THE CONDITIONS THAT IT AND THE INFORMATION EMBODIED THEREIN SHALL BE USED ONLY FOR RECORD AND REFERENCE PURPOSES, SHALL NOT BE USED OR CAUSED TO BE USED	D TM		•	DRIVE DISC, DRIVE FUSE	Janjuos
DR	SP10076	09/10	IN ANY WAY PREJUDICIAL TO THE INTERESTS OF DANFOSS DRIVES, SHALL	APR		, , , , , , , , , , , , , , , , , , , ,	DUAL MOTOR,1 FAN	
	31 10070	00/10	NOT BE REPRODUCED OR COPIED IN WHOLE OR IN PART, OR DISCLOSED		MODEL	\	l 1	500077
REV	ECN	DATE	TO ANYONE WITHOUT THE DIRECT WRITTEN PERMISSION OF DANFOSS DRIVES AND SHALL BE RETURNED UPON REQUEST.	DIM		VLI	PAGE $1$ OF $2$ $3.22$ $1$ NO. $1$ $8$	) D U U / J

WIRE COLOR SCHEME BLUE - DC CONTROL

GREEN - CHASSIS GROUND

BLUE - DC CONTROL

GREEN - CHASSIS GROUND

## TERMINAL IDENTIFICATION

X - DRIVE TERMINAL

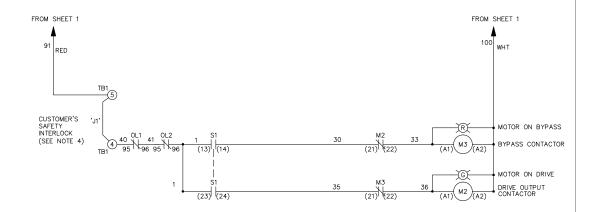
 $\overline{\otimes}$ - CUSTOMER TERMINAL

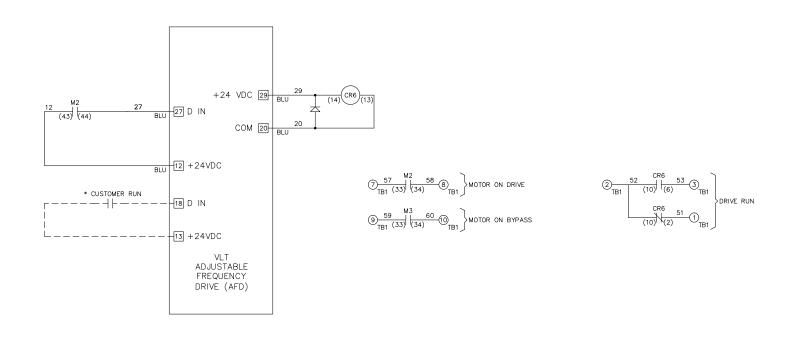
#### CUSTOMER DRY CONTACT RATINGS

RELAY	CONTACT RATING		
CR6	5A @ 120VAC 1/10 HP @ 120VAC		
M2, M3	10A @ 120/240VAC		

## CONTACT SEQUENCE CHART FOR S1

A INDICATES CONTACT CLOSED					
POSITION					
CONTACT	DRIVE	OFF	BYPASS		
13-14			Χ		
23-24	Χ				





В		
Α	SP10119	11/10
DR	SP10076	09/10
REV	ECN	DATE

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DTM

MODEL

VLT

IAME NEMA 3R,208V,2C ,MAIN & DRIVE DISC, DRIVE FUSE ,3MB,DUAL MOTOR,1 FAN

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