WIRE COLOR SCHEME TERMINAL IDENTIFICATION BLACK - LINE VOLTAGE X - DRIVE TERMINAL RED - AC CONTROL WHITE - AC GROUNDED - CUSTOMER TERMINAL CIRCUIT CONDUCTOR BLUE - DC CONTROL GREEN - CHASSIS GROUND EARTH GROUND EARTH GROUND GRN \* AC MOTOR 1 H(SEE NOTES 6) OL1 4T1 (L1) M2 (T1) 2T1 \*CUSTOMER 1T1 (L1) X T1 L1\_(L1) | F15AII (T1) BLK 2L1 5L1 VLTINPUT SUPPLIED [F16A] L1/R/91 T1/U/96 -TF18AT POWER ADJUSTABLE FREQUENCY (L2) (T2) 3L2 5L2 4T2 (L2) (T2) 1T2 (L2) T2 FEEDER L2 (L2) F15BI (T2) BLK 2L2 [F16B] 3 PH, 240V, L2/S/92 T2/V/97 F18B DRIVE 1T3 (L3) T3 CIRCUIT L3 (L3) F15CII (T3) BLK 2L3 (L3) (T3) 3L3 4T3 (L3) (T3) PROTECTION L3/T/93 T3/W/98 -TF18CT (AFD) 60Hz (SEE NOTE 3) DRIVE INPUT FUSES MAIN DISCONNECT \*AC MOTOR 2 M3 (L1) (T1) (L2) (T2) OL2 (SEE NOTES 6) 3T1 (L1) X T1 F19A 3T2 (L2) T2 GROUND GRN F19B (L3) 3T3 (L3) (T3) F19C 163 RED X2 F12 115VAC HEATER (SET: 65° F) (12) 5 (11) TS1 CR6 167 7) FAN 1 (SET: 80° F) TB2 TO SHEET 2 TO SHEET 2

# WARNING!

THE FOLLOWING TABLE LISTS THE PARAMETERS THAT ARE SET DIFFERENT FROM THE DRIVE DEFAULT SETTINGS. ADDITIONAL PARAMETER SETTINGS MAY BE REQUIRED FOR YOUR APPLICATION.

#### IOTES:

- 1. \* INDICATES COMPONENTS NOT SUPPLIED BY MANUFACTURER.
- 2. REFER TO THE INSTALLATION AND OPERATION MANUAL FOR DRIVE FUNCTIONS AND PARAMETER SETTINGS.
- 3. FEEDER CIRCUIT PROTECTION, INPUT POWER AND MOTOR WIRING MUST BE SELECTED IN ACCORDANCE WITH THE N.E.C., ANY APPLICATION LOCAL CODES AND THE LOAD CURRENT RATING.
- 4. REPLACE JUMPER 'J1' WITH NORMALLY CLOSED SAFETY INTERLOCK CONTACT AS NECESSARY. CONTACT MUST BE RATED 1/4 HP @ 120VAC MINIMUM.
- 5. PANEL MAY REQUIRE DERATING, CONSULT DRIVE MANUAL OR FACTORY FOR FOLLOWING CONDITIONS:
- 5.1. HIGHER SWITCHING FREQUENCY THAN DRIVE DEFAULT
- 5.2. HIGHER THAN PANEL LISTED AMBIENT TEMPERATURES
- 5.3. ELEVATION ABOVE 3300 FEET (1000 METERS)
- 5.4. LONG MOTOR LEAD LENGTHS
- 6. WHEN MOTOR OVERLOADS SIZES ARE DIFFERENT, MOTOR 1 WILL BE THE LARGER OF THE TWO MOTORS

### DRIVE PARAMETER SETTINGS

| PARAMETER # | NAME                             | SETTING | VALUE              |  |
|-------------|----------------------------------|---------|--------------------|--|
| 0-02        | MOTOR SPEED UNIT 1               |         | HZ                 |  |
| 0-03        | REGIONAL SETTINGS 1 NORTH AMERIC |         | NORTH AMERICA      |  |
| 1-03        | TORQUE CHAR. 1 VARIABI           |         | VARIABLE TORQUE    |  |
| 5-02        | TERMINAL 29 TYPE                 |         |                    |  |
| 5-31        | TERMINAL 29                      |         |                    |  |
| 14-20       | RESET MODE                       | 13      | INFINITE AUTO REST |  |
|             |                                  |         |                    |  |
|             |                                  |         |                    |  |

| В   |         |       |
|-----|---------|-------|
| Α   | SP10119 | 11/10 |
| DR  | SP10076 | 09/10 |
| REV | ECN     | DATE  |

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DRN D TM NAME

DTM

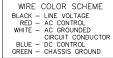
MODEL

VLT

NEMA 3R,240V,3C ,MAIN FUSE DISC, DRIVE FUSE ,3MB1,DUAL MOTOR,1 FAN

PAGE 1 OF 2

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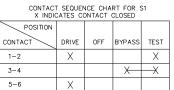
## TERMINAL IDENTIFCATION

- DRIVE TERMINAL

 $\overline{\otimes}$ - CUSTOMER TERMINAL

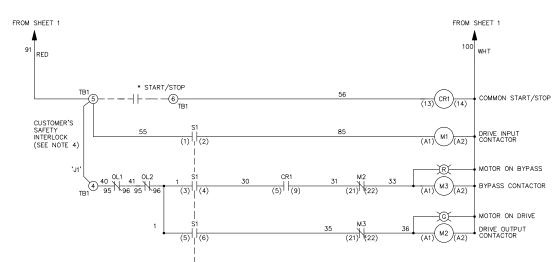
#### CUSTOMER DRY CONTACT RATINGS

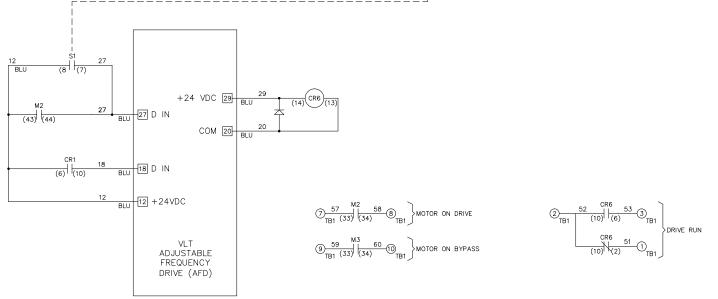
| RELAY      | CONTACT RATING                  |
|------------|---------------------------------|
| CR1, CR6   | 5A @ 120VAC<br>1/10 HP @ 120VAC |
| M1, M2, M3 | 10A @ 120/240VAC                |



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7-8





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| DRN  | NAME  | NEMA 3R,240V,3C             |
|------|-------|-----------------------------|
| D TM |       | ,MAIN FUSE DISC, DRIVE FUSE |
| APR  | 1     | ,3MB1,DUAL MOTOR,1 FAN      |
| DTM  | MODEL | VLT PAGE 2 OF 2 SIZE        |

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VLT