WIRE COLOR SCHEME TERMINAL IDENTIFICATION BLACK - LINE VOLTAGE X - DRIVE TERMINAL RED - AC CONTROL WHITE - AC GROUNDED - CUSTOMER TERMINAL CIRCUIT CONDUCTOR
BLUE - DC CONTROL GREEN - CHASSIS GROUND EARTH GROUND EARTH GROUND GRN / * AC MOTOR 1 \mathcal{T} OL1 (SEE NOTES 6) 4T1 (L1) M2 (T1) 2T1 *CUSTOMER 1T1 (L1) X T1 L1 (L1) BLK 2L1 5L1 L1/R/91 VLT INPUT SUPPLIED T1/U/96 [F16A] -TF18AT-5L2 POWER ADJUSTABLE FREQUENCY 1T2 (L2) T2 4T2 (L2) (T2) FEEDER L2 (L2) O | |F15B| (T2) BLK 2L2 3L2 -[F18B] 3 PH, 600V, L2/S/92 T2/V/97 DRIVE 1T3 (L3) T3 CIRCUIT L3 (L3) O IF15CII (T3) BLK 2L3 3L3 4T3 (L3) (T3) PROTECTION L3/T/93 T3/W/98 -TF18CT-(AFD) 60Hz (SEE NOTE 3) DRIVE INPUT FUSES MAIN DRIVE DISCONNECT *AC MOTOR 2 DISCONNECT (SEE NOTES 6) (L1) (T1) (L2) (T2) OL2 3T1 (L1) T1 3T2 (L2) T2 EARTH GROUND GRN [F19A] F19B 3T3 (L3) (L3) (T3) -[F19C] 163 RED 100 WHT F12 X2 X3 250V 115VAC T2 HEATER (SET: 65° F) (12) 5 (11) TS1 CR6 167 (9) (5) 7)FAN 1 (SET: 80°F) (23) (24) TB2 TS1 TO SHEET 2 TO SHEET 2

WARNING!

THE FOLLOWING TABLE LISTS THE PARAMETERS THAT ARE SET DIFFERENT FROM THE DRIVE DEFAULT SETTINGS. ADDITIONAL PARAMETER SETTINGS MAY BE REQUIRED FOR YOUR APPLICATION.

NOTES:

- 1. * INDICATES COMPONENTS NOT SUPPLIED BY MANUFACTURER.
- REFER TO THE INSTALLATION AND OPERATION MANUAL FOR DRIVE FUNCTIONS AND PARAMETER SETTINGS.
 FEEDER CIRCUIT PROTECTION, INPUT POWER AND MOTOR WIRING MUST BE SELECTED IN ACCORDANCE WITH THE N.E.C., ANY APPLICATION LOCAL CODES AND THE LOAD CURRENT RATING.
- 4. REPLACE JUMPER 'J1' WITH NORMALLY CLOSED SAFETY INTERLOCK CONTACT AS NECESSARY. CONTACT MUST BE RATED 1/4 HP @ 120VAC MINIMUM.
- 5. PANEL MAY REQUIRE DERATING, CONSULT DRIVE MANUAL OR FACTORY FOR FOLLOWING CONDITIONS:
- 5.1. HIGHER SWITCHING FREQUENCY THAN DRIVE DEFAULT
- 5.2. HIGHER THAN PANEL LISTED AMBIENT TEMPERATURES
- 5.3. ELEVATION ABOVE 3300 FEET (1000 METERS)
- 5.4. LONG MOTOR LEAD LENGTHS
- 6. WHEN MOTOR OVERLOADS SIZES ARE DIFFERENT, MOTOR 1 WILL BE THE LARGER OF THE TWO MOTORS

DRIVE PARAMETER SETTINGS

PARAMETER #	NAME	SETTING	VALUE			
0-02	MOTOR SPEED UNIT	1	HZ			
0-03	REGIONAL SETTINGS	1	NORTH AMERICA VARIABLE TORQUE OUTPUT			
1-03	TORQUE CHAR.	1				
5-02	TERMINAL 29 TYPE	1				
5-11	TERMINAL 19	52	RUN PERMISSIVE			
5-31	TERMINAL 29	5	RUNNING			
5-40[0]	RELAY 1	160	NO ALARM			
5-40[1]	RELAY 2	167	START COMMAND			
14-20	RESET MODE	13	INFINITE AUTO REST			

В			- NOTICE - THIS DOCUMENT CONTAINS PROPRIETARY INFORMATION OF DANFOSS DRIVES.	DRN	NAME	NE	EMA 3R,600V,2C			
А	SP10119	11/10	IT IS LOANED BY DANFOSS DRIVES SUBJECT TO THE CONDITIONS THAT IT AND THE INFORMATION EMBODIED THEREIN SHALL BE USED ONLY FOR RECORD AND REFERENCE PURPOSES, SHALL NOT BE USED OR CAUSED TO BE USED	D TM	,MAIN FUSE DISC, DRIVE DISC, DRIVE FUSE .3MB2,DUAL MOTOR,1 FAN				Janje	
DF	SP10076	09/10	IN ANY WAY PREJUDICIAL TO THE INTERESTS OF DANFOSS DRIVES, SHALL NOT BE REPRODUCED OR COPIED IN WHOLE OR IN PART, OR DISCLOSED	APR	MODEL	,314162	L,DUAL MUTUR,T		1 0	
RE'	/ ECN	DATE	TO ANYONE WITHOUT THE DIRECT WRITTEN PERMISSION OF DANFOSS DRIVES AND SHALL BE RETURNED UPON REQUEST.	D TM	MIODEL	VLT	page <u>1</u> of <u>2</u>	SIZE DWG	18	<u> </u>

