WIRE COLOR SCHEME TERMINAL IDENTIFICATION BLACK - LINE VOLTAGE - DRIVE TERMINAL RED - AC CONTROL WHITE - AC GROUNDED - CUSTOMER TERMINAL CIRCUIT CONDUCTOR BLUE - DC CONTROL GREEN - CHASSIS GROUND EARTH GROUND EARTH GROUND GRN * AC MOTOR 1 H(SEE NOTES 6) OL1 4T1 (L1) M2 (T1) 2T1 *CUSTOMER 1T1_(L1)_X_T1_ L1_(L1) _(T1) 5L1 VLTINPUT SUPPLIED [F16A] L1/R/91 T1/U/96 -TF18AT POWER ADJUSTABLE FREQUENCY 5L2 4T2 (L2) (T2) 1T2 (L2) T2 BRANCH L2 (L2) (T2) BLK 2L2 3L2 [F16B] L2/S/92 T2/V/97 F18B 3 PH. DRIVE CIRCUIT L3 (L3) (T3) BLK 2L3 4T3 (L3) (T3) 1T3 (L3) 480V, PROTECTION L3/T/93 T3/W/98 -TF18CT-(AFD) 60Hz (SEE NOTE 3) DRIVE INPUT FUSES MAIN DRIVE *AC MOTOR 2 DISCONNECT DISCONNECT (L1) M3 (T1) OL2 (SEE NOTES 6) 3T1 (L1) X_T1 EARTH GROUND GRN F19A 3T2 (L2) T2 (L2) (T2) F19B (L3) 3T3 (L3) (T3) F19C 163 RED X2 F12 115VAC HEATER (SET: 65° F) (12) 5 (11) TS1 CR6 167 (2) FAN 1 (SET: 80° F) (9) (23) (24) TB2 TS1 FAN 2 2)FAN 3 FAN 4 WARNING! THE FOLLOWING TABLE LISTS THE PARAMETERS THAT ARE SET DIFFERENT FROM THE DRIVE DEFAULT SETTINGS. ADDITIONAL PARAMETER SETTINGS MAY BE REQUIRED TO SHEET 2 TO SHEET 2 FOR YOUR APPLICATION. DRIVE PARAMETER SETTINGS 1. * INDICATES COMPONENTS NOT SUPPLIED BY MANUFACTURER. REFER TO THE INSTALLATION AND OPERATION MANUAL FOR DRIVE FUNCTIONS AND PARAMETER SETTINGS. BRANCH CIRCUIT PROTECTION, INPUT POWER AND MOTOR WIRING MUST BE SELECTED IN ACCORDANCE WITH THE N.E.C., ANY APPLICATION LOCAL CODES AND THE LOAD CURRENT RATING.

- 4. REPLACE JUMPER 'J1' WITH NORMALLY CLOSED SAFETY INTERLOCK CONTACT AS NECESSARY. CONTACT MUST BE RATED 1/4 HP @ 120VAC MINIMUM.
- 5. PANEL MAY REQUIRE DERATING, CONSULT DRIVE MANUAL OR FACTORY FOR FOLLOWING CONDITIONS:
- 5.1. HIGHER SWITCHING FREQUENCY THAN DRIVE DEFAULT
- 5.2. HIGHER THAN PANEL LISTED AMBIENT TEMPERATURES
- 5.3. ELEVATION ABOVE 3300 FEET (1000 METERS)
- 5.4. LONG MOTOR LEAD LENGTHS
- 6. WHEN MOTOR OVERLOADS SIZES ARE DIFFERENT, MOTOR 1 WILL BE THE LARGER OF THE TWO MOTORS

PARAMETER #	NAME	SETTING	VALUE
0-02	MOTOR SPEED UNIT	1	HZ
0-03	REGIONAL SETTINGS	1	NORTH AMERICA
1-03	TORQUE CHAR.	1	VARIABLE TORQUE
5-02	TERMINAL 29 TYPE	1	OUTPUT
5-31	TERMINAL 29	5	RUNNING
14-20	RESET MODE	13	INFINITE AUTO REST

В		
А	SP10119	11/10
DR	SP10076	09/10
REV	ECN	DATE

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DRN	D TM

D TM

NAME

NEMA 3R,480V,2C ,MAIN & DRIVE DISC, DRIVE FUSE ,3MB1,DUAL MOTOR,4 FAN



MODEL VLT PAGE <u>1</u> OF <u>2</u>

2 | SIZE A

PWG 185B2017

WIRE COLOR SCHEME
BLACK - LINE VOLTAGE
RED - AC CONTROL
WHITE - AC GROUNDED

CIRCUIT CONDUCTOR
BLUE - DC CONTROL
GREEN - CHASSIS GROUND

TERMINAL IDENTIFCATION

X - DRIVE TERMINAL

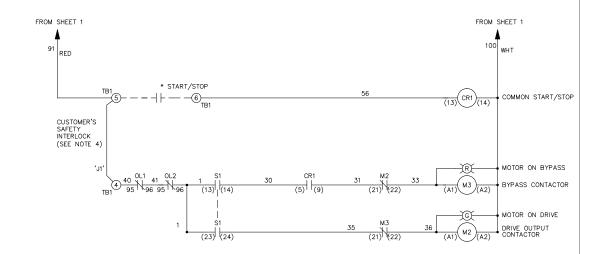
CUSTOMER TERMINAL

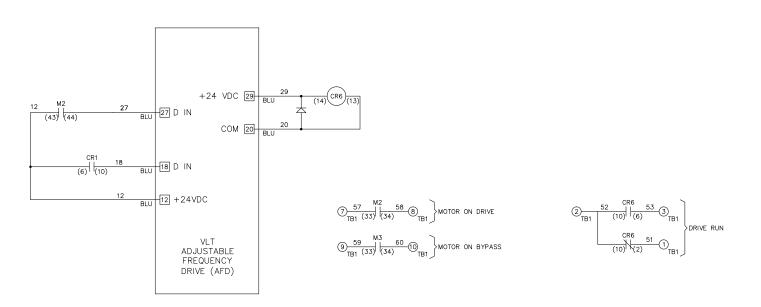
CUSTOMER DRY CONTACT RATINGS

RELAY	CONTACT RATING	
CR1, CR6	5A @ 120VAC 1/10 HP @ 120VAC	
M2, M3	10A @ 120/240VAC	

CONTACT SEQUENCE CHART FOR S1 X INDICATES CONTACT CLOSED

X INDICATES CONTACT CLOSED			
POSITION			
CONTACT	DRIVE	OFF	BYPASS
13-14			X
23-24	Χ		





В		
Α	SP10119	11/10
DR	SP10076	09/10
REV	ECN	DATE

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DRN	NAME
D TM	,MAIN
APR	,31

DTM

NEMA 3R,480V,2C ,MAIN & DRIVE DISC, DRIVE FUSE ,3MB1,DUAL MOTOR,4 FAN



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