WIRE COLOR SCHEME BLACK - LINE VOLTAGE RED - AC CONTROL WHITE - AC GROUNDED CIRCUIT CONDUCTOR
BLUE - DC CONTROL

TERMINAL IDENTIFICATION X - DRIVE TERMINAL

X - CUSTOMER TERMINAL

EARTH GROUND EARTH GROUND GRN * AC MOTOR 1 HOL1 (SEE NOTES 6) *CUSTOMER SUPPLIED 1T1 (L1) X T1 L1 (L1) (T1) 1L1 3L1 VLT 2T1 INPUT L1/R/91 F16A T1/U/96 F18A POWER ADJUSTABLE FREQUENCY 1T2 (L2) T2 BRANCH L2 (L2) (T2) 1L2 BLK 2T2 3 PH, 600V, L2/S/92 T2/V/97 F18B DRIVE CIRCUIT 1T3 (L3) T3 L3 (L3) (T3) 1L3 BLK 2T3 PROTECTION L3/T/93 T3/W/98 -TF18CT-(AFD) (SEE NOTE 3) DRIVE INPUT FUSES MAIN *AC MOTOR 2 DISCONNECT OL2 (SEE NOTES 6) 3T1 (L1) <u>T1</u> EARTH GROUND GRN F19A 3T2 (L2) T2 -TF19BI 3T3 (L3) X T3 F19C * CUSTOMER RUN 163 RED 100 WHT -18 D IN F12 X2 X3 115VAC T2 CUSTOMER DRY CONTACT RATINGS -13 +24VDC RELAY (12) (4) HEATER (SET: 65° F) CONTACT RATING (12) 5 (11) TS1 CR6 5A @ 120VAC 167 +24 VDC 29 2) FAN 1 (SET: 80° F) CR6 (9) (5) 1/10 HP @ 120VAC (23) (24) TB2 27 TS1 95 COM 20 FAN 2 TB1 12 +24VDC 2)FAN 3 TB2 CUSTOMER'S SAFETY INTERLOCK VLT (SEE NOTE 4) **ADJUSTABLE** WARNING! DRIVE RUN FREQUENCY THE FOLLOWING TABLE LISTS THE PARAMETERS THAT DRIVE (AFD) ARE SET DIFFERENT FROM THE DRIVE DEFAULT SETTINGS. ADDITIONAL PARAMETER SETTINGS MAY BE REQUIRED FOR YOUR APPLICATION.

DRIVE PARAMETER SETTINGS

PARAMETER #	NAME	SETTING	VALUE		
0-02	MOTOR SPEED UNIT	1	HZ		
0-03	REGIONAL SETTINGS	1	NORTH AMERICA		
1-03	TORQUE CHAR.	1	VARIABLE TORQUE		
5-02	TERMINAL 29 TYPE	1	OUTPUT		
5-31	TERMINAL 29	5	RUNNING		
14-20 RESET MODE		13	INFINITE AUTO REST		

NOTES:

- 1. * INDICATES COMPONENTS NOT SUPPLIED BY MANUFACTURER.
- REFER TO THE INSTALLATION AND OPERATION MANUAL FOR DRIVE FUNCTIONS AND PARAMETER SETTINGS.
- BRANCH CIRCUIT PROTECTION, INPUT POWER AND MOTOR WIRING MUST BE SELECTED IN ACCORDANCE WITH THE N.E.C., ANY APPLICATION LOCAL CODES AND THE LOAD CURRENT RATING.
 - REPLACE JUMPER 'J1' WITH NORMALLY CLOSED SAFETY INTERLOCK CONTACT AS NECESSARY.
- 5. PANEL MAY REQUIRE DERATING, CONSULT DRIVE MANUAL OR FACTORY FOR FOLLOWING CONDITIONS:
- 5.1. HIGHER SWITCHING FREQUENCY THAN DRIVE DEFAULT 5.2. HIGHER THAN PANEL LISTED AMBIENT TEMPERATURES
- ELEVATION ABOVE 3300 FEET (1000 METERS)
- LONG MOTOR LEAD LENGTHS
- 6. WHEN MOTOR OVERLOADS SIZES ARE DIFFERENT, MOTOR 1 WILL BE THE LARGER OF THE TWO MOTORS

В		- NOTICE - THIS DOCUMENT CONTAINS PROPRIETARY INFORMATION OF DANFOSS DRIVES.	DRN	NAME		EMA 3R,600V,NB			- Les
A SP10119 1	11/10	IT IS LOANED BY DANFOSS DRIVES SUBJECT TO THE CONDITIONS THAT IT AND THE INFORMATION EMBOJED THEREIN SHALL BE USED ONLY FOR RECORD AND REFERENCE PURPOSES, SHALL NOT BE USED OR CAUSED TO BE USED IN ANY WAY PREJUDICIAL TO THE INTERESTS OF DANFOSS DRIVES, SHALL NOT BE REPRODUCED OR COPIED IN WHOLE OR IN PART. OR DISCLOSED	DIM	,MAIN DISC, DRIVE FUSE ,DUAL MOTOR,4 FAN				Janjuos	
DR SP10076 0	09/10		APR	MODEL CIZE . DWG 4 C					<u> </u>
REV ECN [DATE	TO ANYONE WITHOUT THE DIRECT WRITTEN PERMISSION OF DANFOSS DRIVES AND SHALL BE RETURNED UPON REQUEST.	D TM	MODEL	VLT	page <u>1</u> of <u>1</u>	SIZE	NO. 18	5B2293