

WIRE COLOR SCHEME
 BLACK - LINE VOLTAGE
 RED - AC CONTROL
 WHITE - AC GROUNDED
 CIRCUIT CONDUCTOR
 BLUE - DC CONTROL
 GREEN - CHASSIS GROUND

TERMINAL IDENTIFICATION

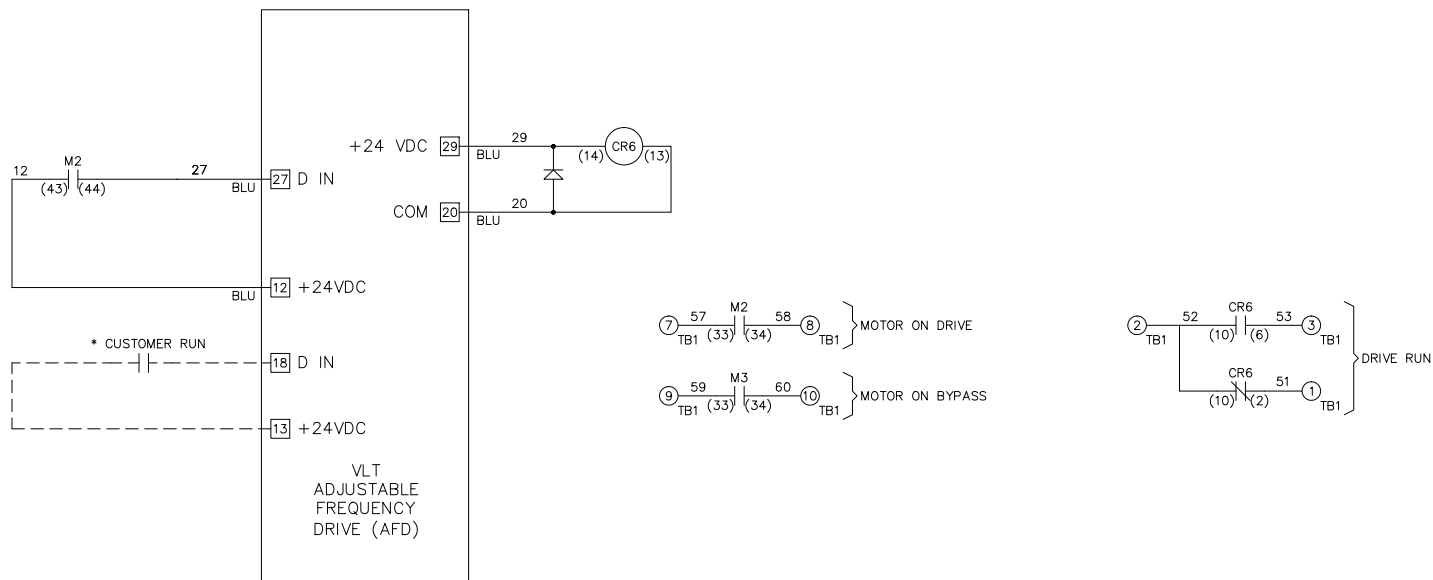
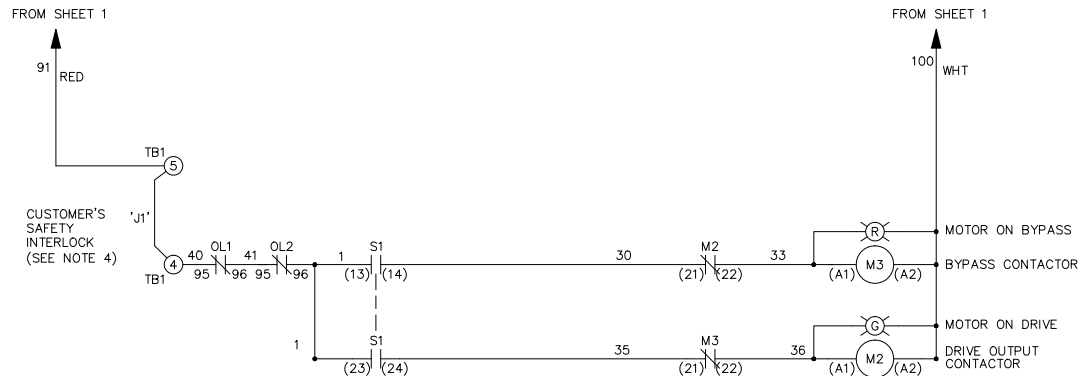
☒ - DRIVE TERMINAL
 ⊗ - CUSTOMER TERMINAL

CUSTOMER DRY CONTACT RATINGS

RELAY	CONTACT RATING
CR6	5A @ 120VAC 1/10 HP @ 120VAC
M2, M3	10A @ 120/240VAC

CONTACT SEQUENCE CHART FOR S1
 X INDICATES CONTACT CLOSED

POSITION	DRIVE	OFF	BYPASS
13-14			X
23-24	X		



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