

WIRE COLOR SCHEME
 BLACK - LINE VOLTAGE
 RED - AC CONTROL
 WHITE - AC GROUNDED
 CIRCUIT CONDUCTOR
 BLUE - DC CONTROL
 GREEN - CHASSIS GROUND

TERMINAL IDENTIFICATION
 [X] - DRIVE TERMINAL
 (X) - CUSTOMER TERMINAL

CUSTOMER DRY CONTACT RATINGS

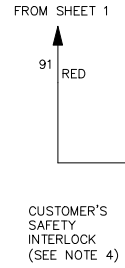
RELAY	CONTACT RATING
CR6	5A @ 120VAC 1/10 HP @ 120VAC
M2, M3, M4, M5	10A @ 120/240VAC

CONTACT SEQUENCE CHART FOR S1
X INDICATES CONTACT CLOSED

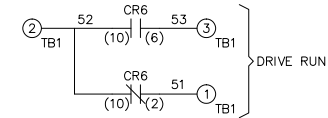
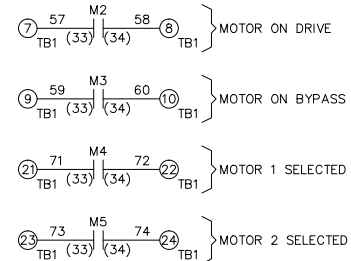
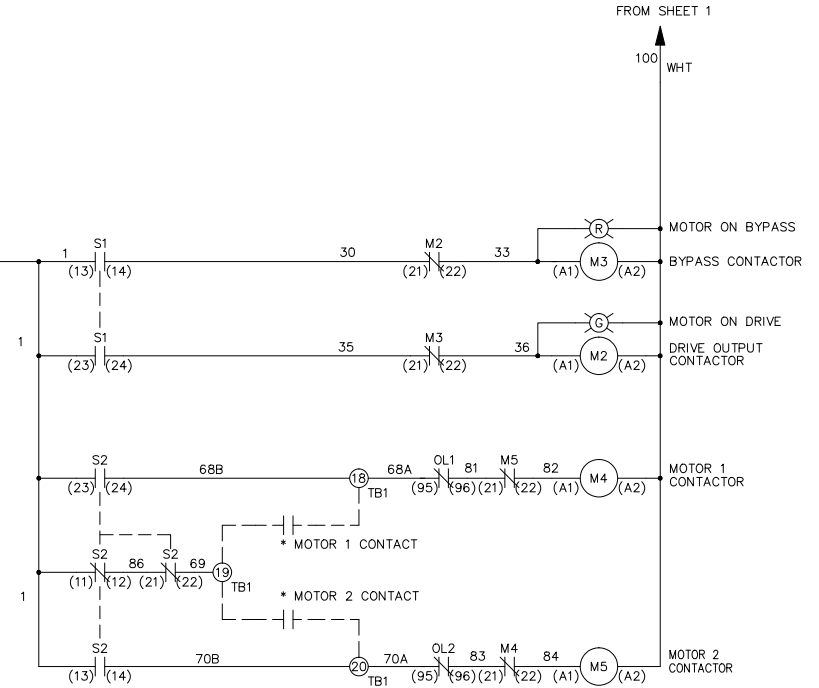
POSITION	DRIVE	OFF	BYPASS
CONTACT			
13-14			X
23-24	X		

CONTACT SEQUENCE CHART FOR S2
X INDICATES CONTACT CLOSED

POSITION	MOTOR 1	AUTO	MOTOR 2
CONTACT			
11-12	X	X	
13-14			X
21-22		X	X
23-24	X		



CUSTOMER'S SAFETY INTERLOCK (SEE NOTE 4)



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A	SP10119	11/10		APR	DTM	MODEL	TR200	PAGE	2 OF 2	SIZE	A
DR	SP10076	09/10								DWG	NO. 185B3977
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