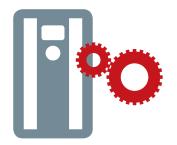


Fact Sheet

DrivePro® Spare Parts

Plan ahead, to avoid delays and improve uptime



DrivePro® Spare Parts

To save precious time in critical situations and extend the lifetime of your drives, ensure you are equipped with original DrivePro® Spare Parts. **Danfoss Drives offers selected** assortments to meet your requirements exactly.

Critical repairs in good hands

In critical situations DrivePro® Spare Parts ensure no unnecessary delays or extra delivery time for additional spare parts requirements discovered during repair.

Extend lifetime

Keep your drives running at top efficiency to deliver optimal system performance. By timely replacement of components according to the drive preventive maintenance plan, your drive performs better, for much longer. Let us help calculate the business case for your installation.

Save time, save cost

- Save delivery time. By stocking Danfoss Drives' optimized assortment of components in your own inventory, you can react fast in the event of an unexpected breakdown.
- Save searching time. It's easy to find the right spare parts assortment with Danfoss Drives' efficient online spare parts search system.
- Save overall cost. When you order spare parts together with a new drive, you get an especially economical deal.

Always up to date

DrivePro® Spare Parts assortments always provide the newest components in original packaging. For the best possible productivity.

Know your budget

You know the annual cost of spare parts inventory, well in advance. This predictability gives you a strong business case and a stable, reliable budget.

Stay calm. You're covered

All DrivePro® services offer the comfort of knowing Danfoss Drives takes responsibility for supporting its VLT® and VACON® products well into the future:

- Industry's longest warranty coverage, up to six years
- Spare parts support for up to 10 years beyond discontinuation of a product line
- 24/7 delivery
- One call, one single point of contact
- Certified factory and local technicians
- Original equipment replacement parts



Feature	Benefit
Original Danfoss spare parts at your fingertips	 Ensure maximum uptime World's most reliable drive components, with TS 16949 approval 100% compatibility and durability Best protection for your other equipment
Always the newest hardware and software revisions at delivery	Operate at top efficiency Save time on separate software updates
The right part at the right time – Tailored spare parts assortments	 Avoid unexpected cost for emergency drive support Save precious time in a downtime situation Only pay for what you need
One contact person	Save time and ensure a fast response Avoid complexity
Spare parts packages are aligned with maintenance plans	You save time and cost in planning maintenance



Four levels of coverage

DrivePro® Spare Parts are specially selected parts, chosen from the master spare part list, and optimized to support repair and maintenance. DrivePro® Spare Parts are available in 4 selection categories.

How to order

Place your order for DrivePro® Spare Parts either when placing an order for a new drive, or separately, as required. You can order either online, via VLT® Shop or email, or by telephone. Find your local Danfoss Drives contact at:

http://drives.danfoss.com/danfossdrives/local-contacts/

Availability

DrivePro® Spare Parts services are available for the following Danfoss Drives products. Availability will be extended to more products.

VLT® drives VLT® Micro Drive FC 51 VLT® Midi Drive FC 280 VLT® HVAC Drive FC 102 VLT® Refrigeration Drive FC 103 VLT® AQUA Drive FC 202 VLT® AutomationDrive FC 301/302 VLT® Lift Drive LD 302 VLT® Advanced Active Filter AAF 006 VLT® Decentral Drive FCD 302 VLT® Soft Starters MCD 201/202/500 VACON® drives VACON® 100 Industrial VACON® 100 Flow VACON® NXP Liquid Cooled Drive VACON® NXP Liquid Cooled Enclosed Drive VACON® NXP Liquid Cooled Common DC Bus VACON® NXP Air Cooled VACON® NXC Air Cooled Enclosed Drive/Low Harmonic

If your product is not listed, please contact your local Danfoss Drives representative.

Four levels of coverage

1. Self-service spare parts

are available on an individual component ordering basis. Self-service spare parts include those components used in basic drive maintenance and they can be installed by personnel with no formal service training.







- 2. Maintenance spare parts assortment is a set of components for one specified drive type. This set supports the planned maintenance program for your installed base, extending lifetime by replacing worn-out or degraded components. When this set of parts is stored on site, you are ready for planned maintenance.
- 3. Recommended spare parts assortment is an optimized set of components. The content is customized according to the full range of drives installed on the site, and supports the planned maintenance program. When this set of parts is stored on site, you are safe. You ensure:
 - No production stop due to lack
 - of spare parts High uptime on the installed base
- **4. Suitcase assortment** is a set of the vital spare parts for a specific drive, contained in a suitcase, in preparation for critical repairs. This set contains all components required to enable repair of the unit in one visit by a service technician. You cut downtime to an absolute minimum, since there are no extra delays in repair due to missing components or time for extra deliveries. The suitcase assortment is available for drives rated above 90 kW.









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