

# **KIT CABLE HARNESS - COMPRESSOR CONTROLLER**

100322, 100322-4



Installation and servicing of Danfoss Turbocor® compressors by qualified and product trained personnel only. Follow these instructions and sound refrigeration/electrical/servicing practices relating to installation, commissioning, maintenance and service.

Consult the appropriate Danfoss Turbocor Compressors Inc. (DTC) Service Manual on www.turbocoroem.com for detailed service instructions. Never power compressor without covers in place and secured.

Removing the mains input cover will expose you to a voltage hazard of up to 575V. Ensure the mains input power hazardous voltages that is off and locked out before removing cover.

Before removing top cover, wait at least 20 minutes after isolating AC power to allow the high voltage capacitors to discharge.

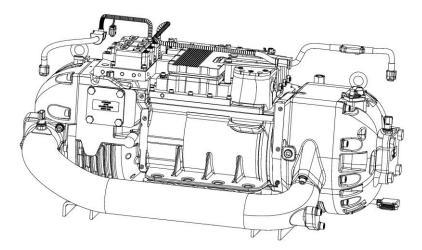
Always wear appropriately rated safety equipment when from compressor in working around equipment and/or components energized with high voltage.

This equipment contains can cause serious injury or death.

Recover all refrigerant accordance with local codes and ensure pressure is fully vented before the removal of refrigerant containing components.

#### 1 - Introduction

COMPRESSOR CONTROLLER CABLE HARNESS Removal and installation.



This kit contains the Compressor Controller Cable Harness. Please refer to our Service Manual for details regarding the replacement of the harness.

We have made the TTS/TGS/TTH/TGH Service Manual available to anyone. To access the manual, you may scan the applicable QR code below or you may go to our DTC website at www.turbocoroem.com. At the top of the page there is a pull-down menu called "Quick Links." Click this menu and select the appropriate service manual.



Refer to the applicable QR code below to download the TTS/TGS/TTH/TGH Service Manual.





### 2 - COMPRESSOR CONTROLLER HARNESS Removal Instructions:

- 1. Isolate compressor power.
- 2. Remove the top covers.
- 3. Remove the Service Side Cover.
- 4. Remove the DC Capacitor Bus Bar Assembly.
- 5. Remove the Compressor Controller Cable Harness.

## 3 - COMPRESSOR CONTROLLER HARNESS Installation Instruction:

- 1. Install the new Compressor Controller Cable Harness.
- 2. Install the DC Capacitor Bus Bar Assembly.
- 3. Install the Service Side Cover.
- 4. Install the top covers.
- 5. Return the compressor to normal operation.

## 4 - Kit Contents

KIT	100322	
QTY	Part(s) Description	Picture(s)
1	CABLE HARNESS COMPESSOR CONTROLLER	

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