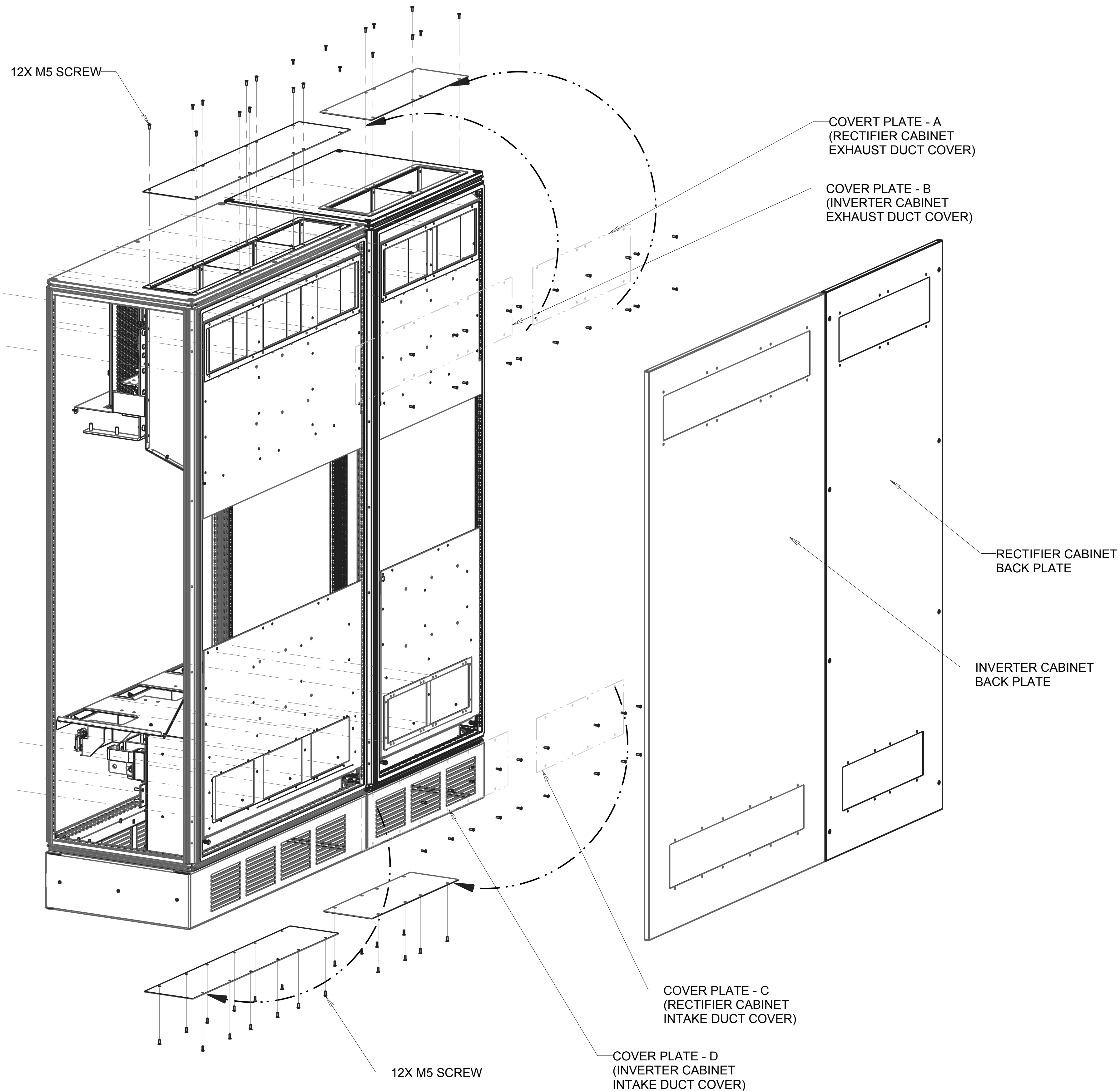


- NOTICE -

THIS DOCUMENT CONTAINS PROPRIETARY INFORMATION OF DANFOSS DRIVES. IT IS LOANED BY DANFOSS DRIVES SUBJECT TO THE CONDITIONS THAT IT AND THE INFORMATION EMBODIED THEREIN SHALL BE USED ONLY FOR RECORD AND REFERENCE PURPOSES. SHALL NOT BE USED OR CAUSED TO BE USED IN ANY WAY PREJUDICIAL TO THE INTERESTS OF DANFOSS DRIVES. SHALL NOT BE REPRODUCED OR COPIED IN WHOLE OR IN PART OR DISCLOSED TO ANYONE WITHOUT THE DIRECT WRITTEN PERMISSION OF DANFOSS DRIVES, AND SHALL BE RETURNED UPON REQUEST.

12X M5 SCREW



STEPS:

1. REMOVE BOTH CABINET BACK PLATES
2. REMOVE COVER PLATE A,B,C & D
3. INSTALL BOTH COVER PLATES REMOVED IN STEP 2 TO BLOCK TOP AND BOTTOM OPENING USING THE SCREWS REMOVED DURING STEP 2. REQUIRED GASKETS ARE ALREADY PROVIDED ON BOTH TOP AND BOTTOM. (NOTE: TO MOUNT RECTIFIER BOTTOM PLATE 6X M5 NUT WILL BE NEEDED)
4. MAKE CUTOUT ON CABINET BACK PLATE AS SHOWN ON SHEET 2.
5. RE-INSTALL BOTH BACK PLATES AND ATTACH DUCTS THROUGH HOLES CUT INTO BACK PLATES USING LONGER M5 SCREWS.

UNLESS OTHERWISE SPECIFIED INTERPRET DIM AND TOL PER ASME Y14.5M-1994		PROPERTIES	
.X± 0.1 .XX± 0.01 ∠ ± 0.5		MATERIAL	NA
DIM ARE IN MILLIMETERS WEIGHTS ARE IN KILOGRAMS		FINISH	NA
THIRD ANGLE PROJECTION		THICKNESS EST. WEIGHT	NA NA
APPROVALS	INITIALS	DATE	TITLE
DRAWN	DM	04/14/10	DRW, REF, BACK CHNL COOLING, F12/F13
CHECKED			SIZE D
ENGR			SCALE 0.125

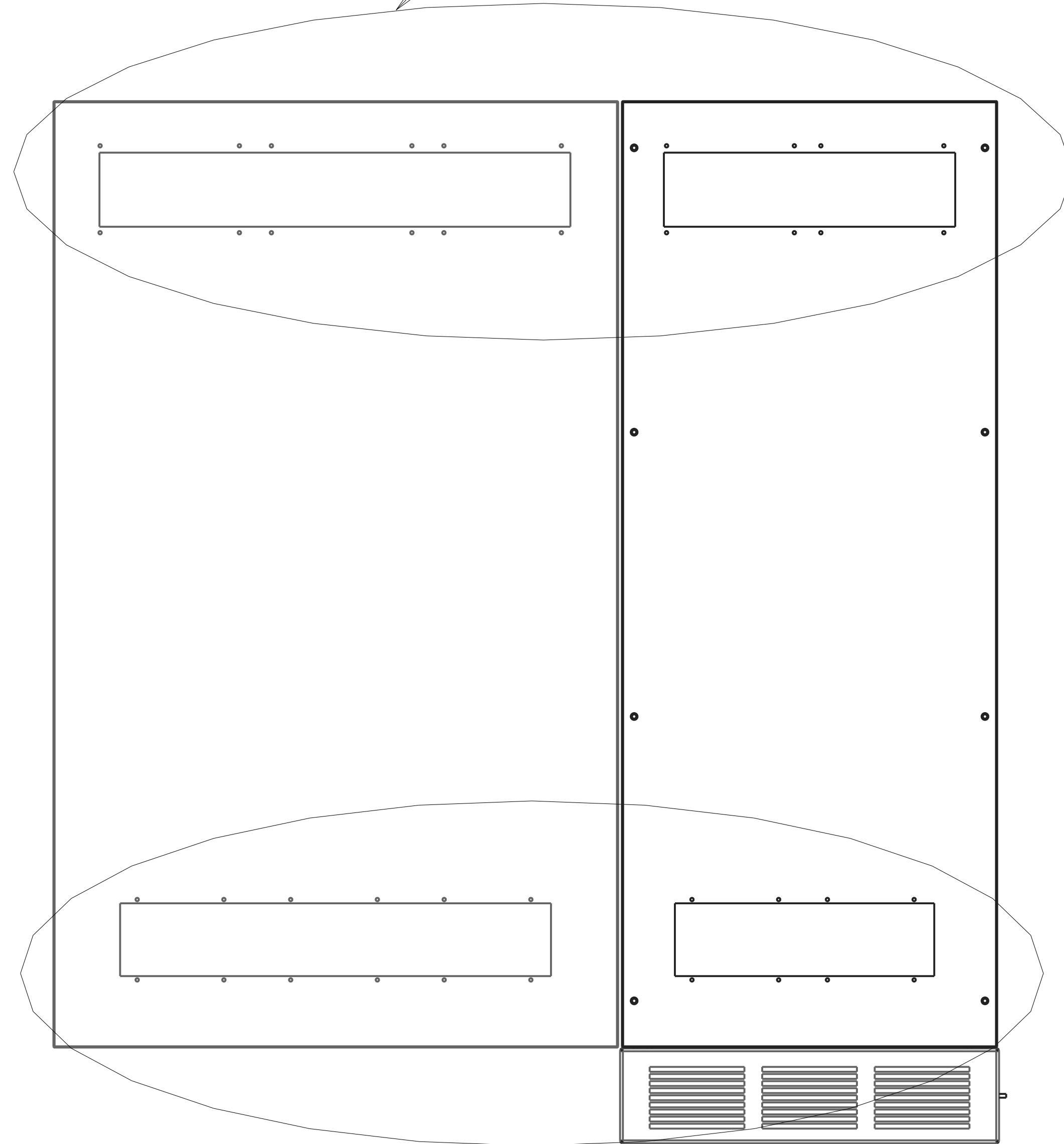


SCALE	D	0.125	DRAWING NO.	177R0525	REV	002
SHEET				1 OF 2		

8 7 6 5 4 3 2 1

D

SEE DETAIL C

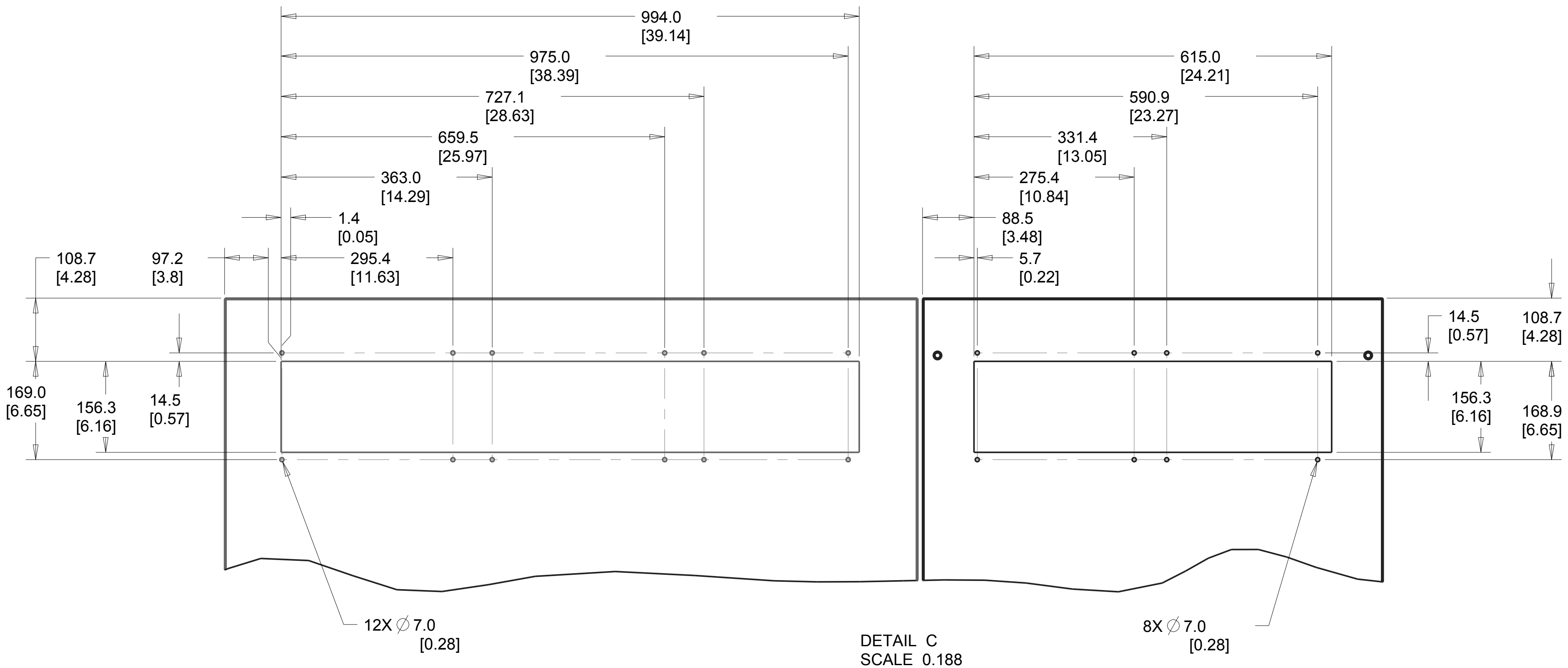


C

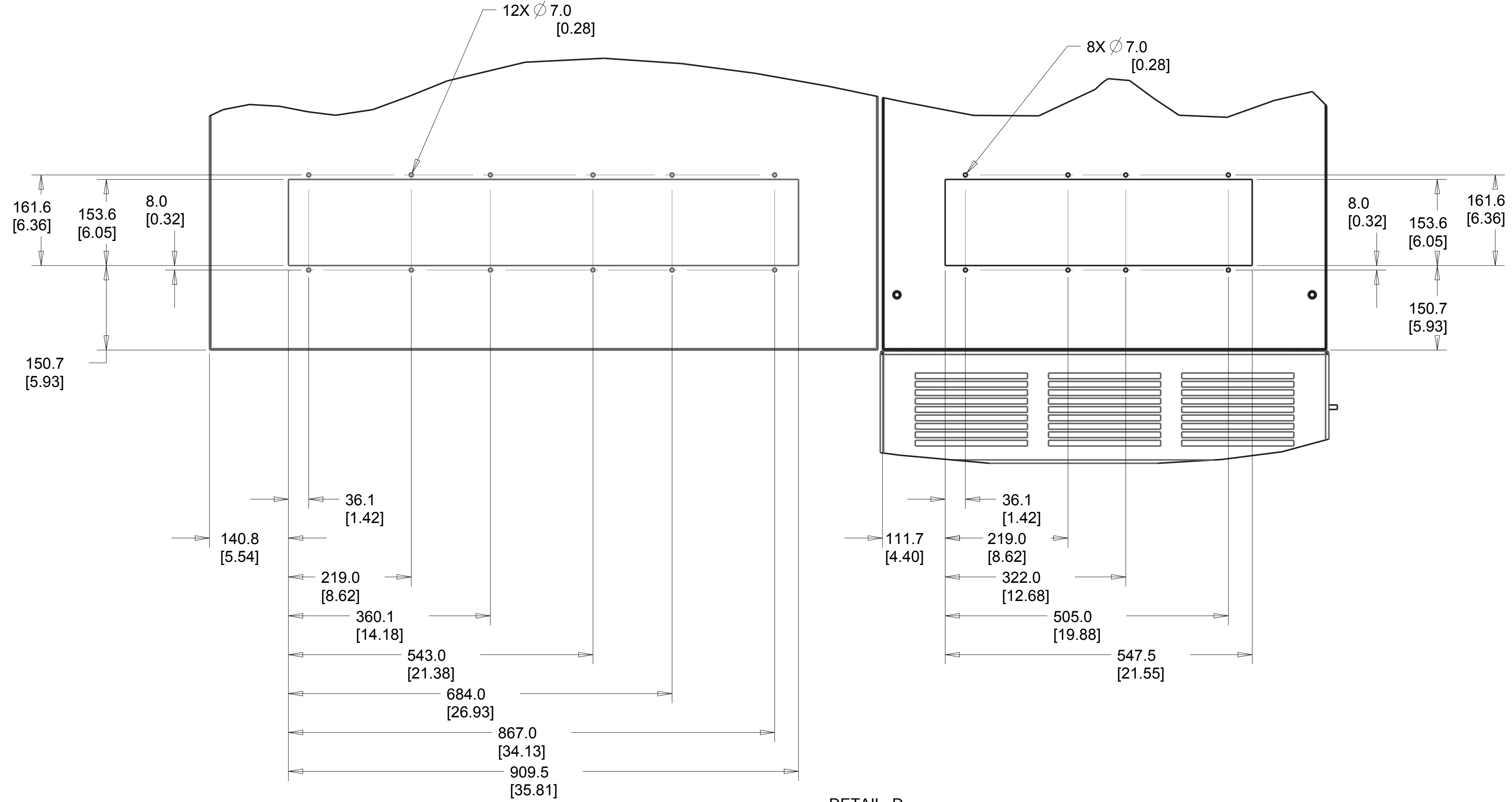
B

A

SEE DETAIL D



DETAIL C
SCALE 0.188



DETAIL D
SCALE 0.188

TITLE		
DRW. REF. BACK CHNL COOLING, F12/F13		
SIZE	MODEL	REV
D		002
SCALE	DRAWING NO.	SHEET
0.125	177R0525	2 OF 2

8 7 6 5 4 3 2 1