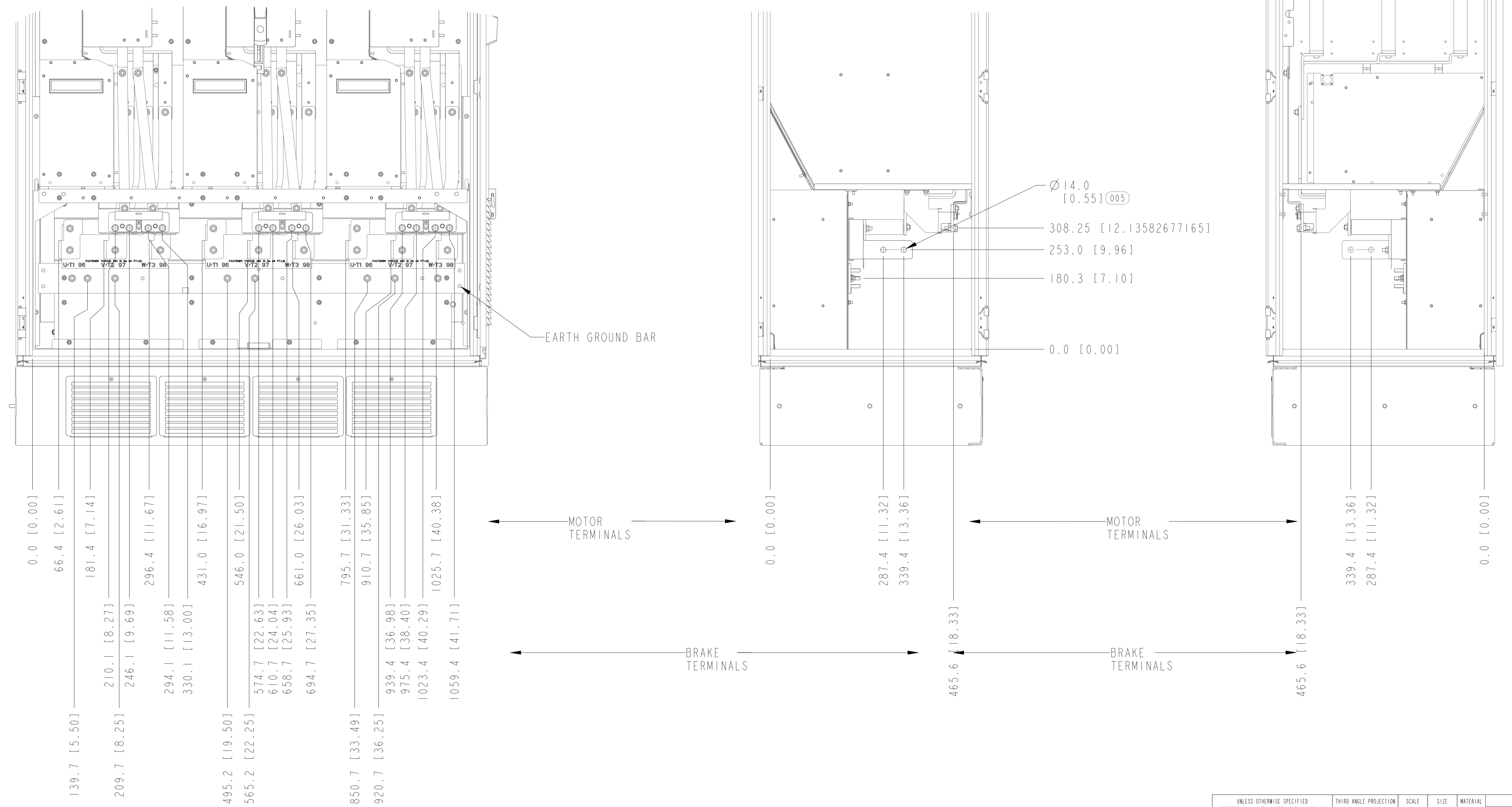


# FRAME F2 AND F4 IP21/IP54/UL AND NEMA1/NEMA12

TERMINAL LOCATIONS  
FRONT VIEW

TERMINAL LOCATIONS  
LEFT VIEW

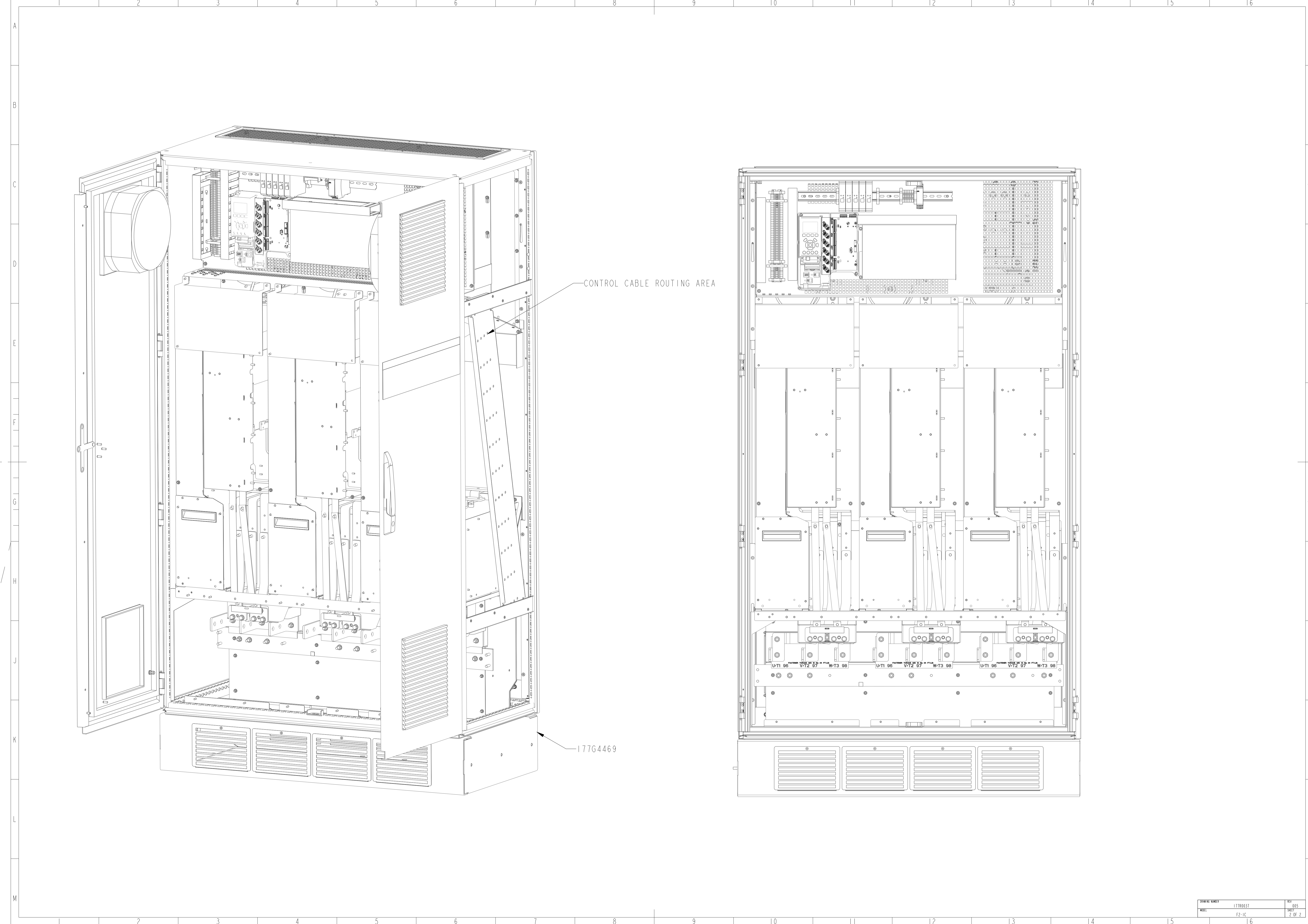
TERMINAL LOCATIONS  
RIGHT VIEW



NOTES:  
1. FOR FASTENER TORQUES, REFER TO 175R5600 CLASS A. UNLESS OTHERWISE SPECIFIED.

▽ CRITICAL CHARACTERISTICS  
▽ KEY CHARACTERISTICS  
○ INSPECTION  
MUST COMPLY TO ROHS DIRECTIVE 2011/65/EU

UNLESS OTHERWISE SPECIFIED INTERPRET DIM. & TOL. PER ASME Y14.5M-1994 ALL DIMENSIONS ARE IN MILLIMETERS ±0.10 ±0.50 ±1.0		THIRD ANGLE PROJECTION	SCALE 0.180	SIZE A1	MATERIAL
NOT VALID WITHOUT FROZEN DATE IN ID STAMP				FINISH	
CHANGED	BC			05/08/18	DESCRIPTION
DESIGNED	JM	06/20/07	DWG_REF_TERMINAL_INVERTER_CAB_F2/F4		
CHECKED			REVISION		
CONFIDENTIAL: PROPERTY OF DANFOSS A/S NORBORG, DENMARK. NOT TO BE HANDED OVER TO BE COPIED OR BE USED BY A THIRD PARTY. TWO OR THREE DIMENSIONAL REPRODUCTION OF CONTENTS TO BE AUTHORIZED BY DANFOSS A/S.			TERMINAL NUMBER	REV	
			177R0037	005	
			F2-IC	1	OF 2



CONTROL CABLE ROUTING AREA

177G4469

U-T1 96 V-T2 97 W-T3 98    U-T1 96 V-T2 97 W-T3 98    U-T1 96 V-T2 97 W-T3 98