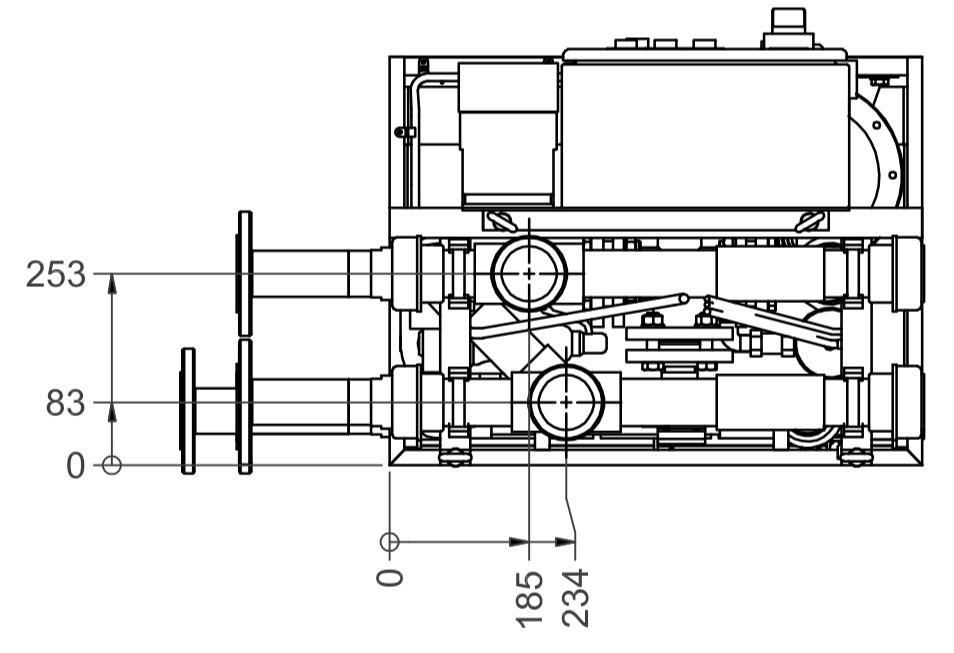


Customer cooling water interface can be chosen from the following directions;
 - Left
 - Right
 - Up



NOZZLE DATA				
A1 FROM DRIVE	2"	ISO 7/1	or DN50	DIN 2642
A2 TO DRIVE	2"	ISO 7/1	or DN50	DIN 2642
B1 INLET CUSTOMER	2"	ISO 7/1	or DN50	DIN 2642
B2 OUTLET CUSTOMER	2"	ISO 7/1	or DN50	DIN 2642

DESIGN DATA AND CAPACITY		
	Primary side	Secondary side
Pressure	6 bar	10 bar
Temperature	60°C	50°C
Maximum Flow	360 l/min/2.7 bar	Acc. to project info
Power Supply	3~; 400 VAC (50 Hz) or 3~; 440 VAC (60 Hz), 16 A	

Maximum straight pipe distance between HX-unit and drive for achieving maximum flow: 40 m + 40 m (turn + return)
 NOTE! Elbows and other components will reduce the pipe distance.

REFERENCE DRAWINGS	
P&I Diagram	VL39-5020-01
Cubicle Veda	VL39-5023-03
Cubicle Rittal	VL39-5023-04

Empty weight: 180 kg

REVISION HISTORY				
REV	DESCRIPTION	DATE	BY	APPROVED
a	Misc.	18.10.2006	A-M. Haka	J-P. Sampola
b	Misc.	30.08.2007	A-M. Haka	J-P. Sampola

Part no.	Qty.	Part name, type and/or measures	Standard/Draw. no.	Material	Weight/pc
GENERAL TOLERANCES					
ISO 2768-c		DRAWING NAME HXL120 DIMENSIONAL		CUSTOMER VACON OYJ	
		DRAWING TYPE Assembly drawing		PROJECT NAME STD HX-unit	
		PROJECT NUMBER HXL-M-120-N-P		CUSTOMER PROJECT NUMBER	
vagon		DATE 30.08.2005	SCALE 1:10	REV. NO. VL39-5023-08	
Runonide 7 FIN-40500 VAAJA, FINLAND Phone +358 (0)201 2121		DESIGNER M. Forsén	SIZE A1	REV.	
		APPROVED J-P. Sampola		b	