



NOZZLE DATA	SIZE
A1 FROM DRIVE	DN25
A2 TO DRIVE	DN25
B1 INLET CUSTOMER	DN25
B2 OUTLET CUSTOMER	DN25
E1 ELECTRICAL CONNECTION, Alternative 1	MC25
E2 ELECTRICAL CONNECTION, Alternative 2	MC25

Delivery includes flange connections to primary (2 pcs) and secondary (2 pcs) circuits. The directions of connections can be chosen according to the installation.

REVISION HISTORY				
REV	DESCRIPTION	DATE	BY	APPROVED
a	Misc.	17.10.2006	A-M. Haka	J-P. Sampola
b	Misc.	21.08.2007	A-M. Haka	J-P. Sampola

\*) NOTE:  
See Retrofit assembly and dimensional drawing VL39-5013-19.

See Rittal openings drawing VL39-5013-18.

Part no.	Qty.	Part name, type and/or measures	Standard/Draw. no.	Material	Weight/pc
9	4	Washer A8,4	DIN 125	Zn	-
8	4	Hex Nut M8	DIN 934	8 Zn	-
7	4	Hex-Head Bolt M8 x 18	DIN 933	8.8 Zn	-
6	8	Fastener	-	-	-
5	1	Multigate MC25	Mar-Con	-	-
4*)	-	Retrofit Master Flash#1, 1/2"-4", Aztec Nordic	RF101B	Black EPDM	-
3	1	Inspection window IP65, Fibox	L 43 TT II	Polycarbonate	-
2	1	Cubicle TS8 400x2000x600	Rittal	-	-
1	1	HXL040	VL39-5013-07	-	-

GENERAL TOLERANCES ISO 2768-c		DRAWING NAME <b>HXL040 RITTAL</b>		CUSTOMER <b>VACON OYJ</b>	
DRAWING TYPE <b>Assembly drawing</b>		PROJECT NAME <b>STD HX-unit</b>		CUSTOMER PROJECT NUMBER -	
PROJECT NUMBER <b>HXL-R-040-N-S</b>		DATE 03.07.2006		SCALE 1:10	
DRAWN A-M. Haka		CHECKED U. Kähtävä		PROJECT NO. <b>VL39-5013-13b</b>	
APPROVED J-P. Sampola		SIZE A1		REV. -	