MAKING MODERN LIVING POSSIBLE

Operating Instructions

VLT® AutomationDrive LB-302, 90–315 kW D-frame

VLT®
THE REAL DRIVE

Safety

Safety

⚠WARNING

HIGH VOLTAGE!

Frequency converters contain high voltage when connected to the energized DC bus. Installation, start up, and maintenance should be performed by qualified personnel only. Failure to perform installation, start up, and maintenance by qualified personnel could result in death or serious injury.

High Voltage

Frequency converters are connected to hazardous mains voltages. Extreme care should be taken to protect against shock. Only trained personnel familiar with electronic equipment should install, start, or maintain this equipment.

⚠WARNING

UNINTENDED START!

When the frequency converter is connected to the energized DC bus, the motor may start at any time. The frequency converter, motor, and any driven equipment must be in operational readiness. Failure to be in operational readiness when the frequency converter is connected to the energized DC bus could result in death, serious injury, equipment, or property damage.

Unintended Start

When the frequency converter is connected to the the energized DC bus, the motor may be started by means of an external switch, a serial bus command, an input reference signal, or a cleared fault condition. Use appropriate cautions to guard against an unintended start.

⚠WARNING

DISCHARGE TIME!

Frequency converters contain DC-link capacitors that can remain charged even when the frequency converter is not powered. To avoid electrical hazards, disconnect any remote DC-link power supplies, including battery backups, UPS and DC-link connections to other frequency converters. Wait for the capacitors to fully discharge before performing any service or repair work. The amount of wait time is listed in the *Discharge Time* table. Failure to wait the specified time after power has been removed before doing service or repair could result in death or serious injury.

Voltage [V]	Power range [kW]	Minimum waiting time [min]
3x690	55-315	20

Discharge Time

Approvals

Contents

1 Introduction

1

The drives will be used only for Liebherr crane application. In Liebherr application, the active front end (AFE) will provide the power conversion from the mains input to DC. The multiple drives will be connected in DC bus.

1.1 Product Overview

1.1.1 Interior Views

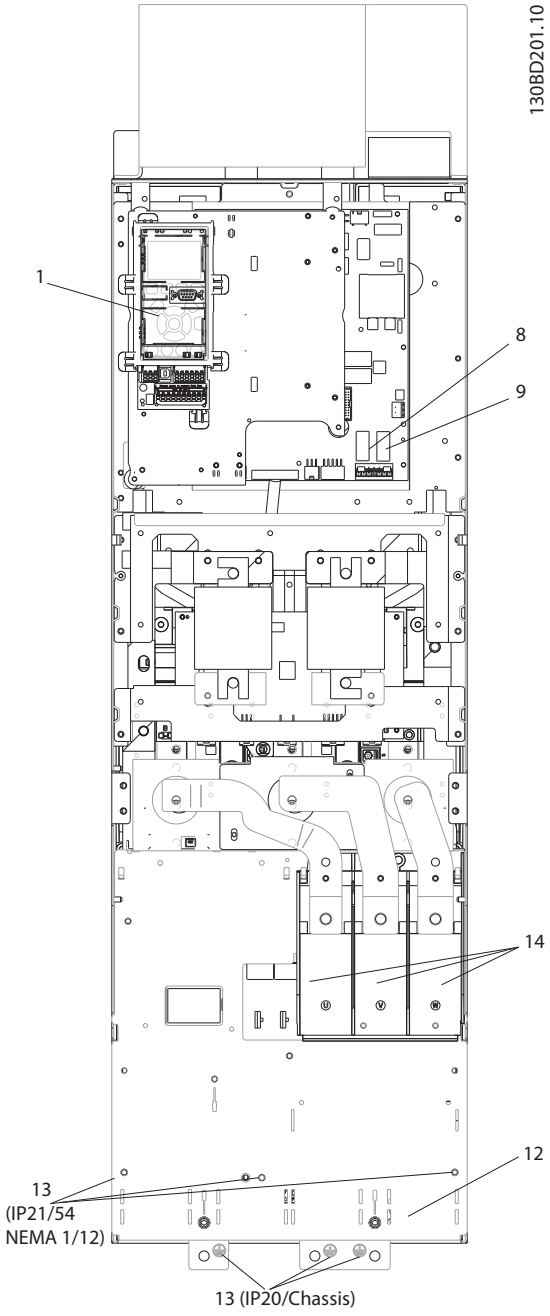

Illustration 1.1 Interior Components

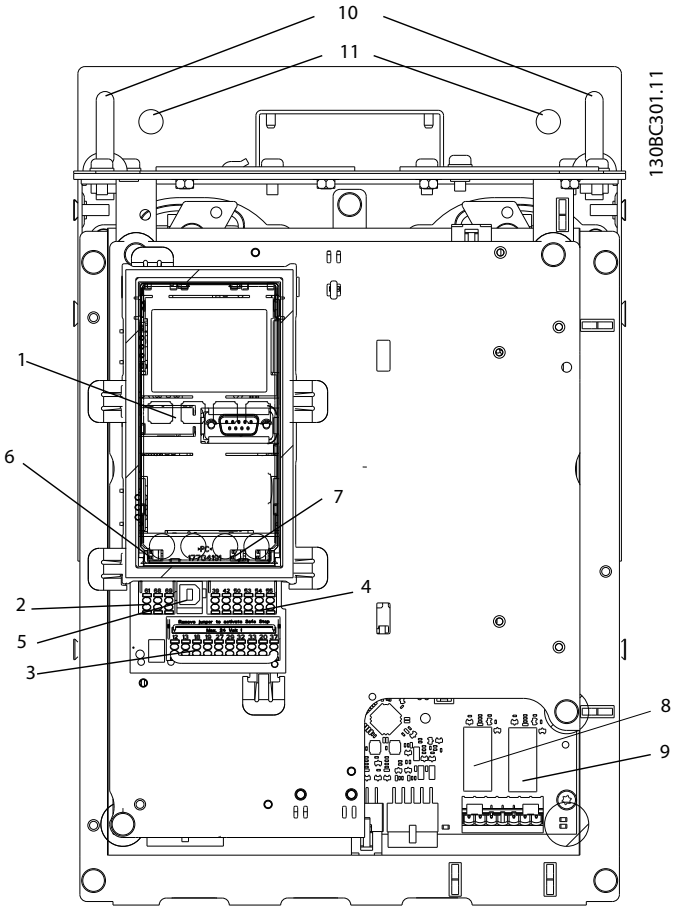

Illustration 1.2 Close-up View: LCP and Control Functions

1	LCP (Local Control Panel)	9	Relay 2 (04, 05, 06)
2	RS-485 serial bus connector	10	Lifting ring
3	Digital I/O and 24 V power supply	11	Mounting slot
4	Analog I/O connector	12	Cable clamp (PE)
5	USB connector	13	Earth (ground)
6	Serial bus terminal switch	14	Motor output terminals 96 (U), 97 (V), 98 (W)
7	Analog switches (A53), (A54)	15	DC bus terminal
8	Relay 1 (01, 02, 03)		

Table 1.1 Legend to *Illustration 1.1* and *Illustration 1.2*

1.2 Purpose of the Manual

This manual is intended to provide detailed information for the installation and start up of the frequency converter. *2 Installation* provides requirements for mechanical and electrical installation, including motor, control and serial communications wiring and control terminal functions. *3 Start Up and Commissioning* provides detailed procedures for start up, basic operational programming, and functional testing. The remaining chapters provide supplementary details. These details include user interface, detailed programming, application examples, start-up trouble-shooting, and specifications.

1.3 Additional Resources

Other resources are available to understand advanced frequency converter functions and programming.

- The *VLT®Programming Guide* provides greater detail on working with parameters and many application examples.
- The *VLT® Design Guide* is intended to provide detailed capabilities and functionality to design motor control systems.

1

- Supplemental publications and manuals are available from Liebherr.
- Optional equipment is available that may change some of the procedures described. Reference the instructions supplied with those options for specific requirements. Contact the local Liebherr supplier or visit the Liebherr website.

1.4 Product Overview

A frequency converter is an electronic motor controller that converts DC into a variable AC waveform output. The frequency and voltage of the output are regulated to control the motor speed or torque. The frequency converter can vary the speed of the motor in response to system feedback, such as position sensors on a conveyor belt. The frequency converter can also regulate the motor by responding to remote commands from external controllers.

In addition, the frequency converter monitors the system and motor status, issues warnings or alarms for fault conditions, starts and stops the motor, optimizes energy efficiency, and offers many more control, monitoring, and efficiency functions. Operation and monitoring functions are available as status indications to an outside control system or serial communication network.

1.5 Internal Controller Functions

Illustration 1.3 is a block diagram of the frequency converter's internal components. See *Table 1.2* for their functions.

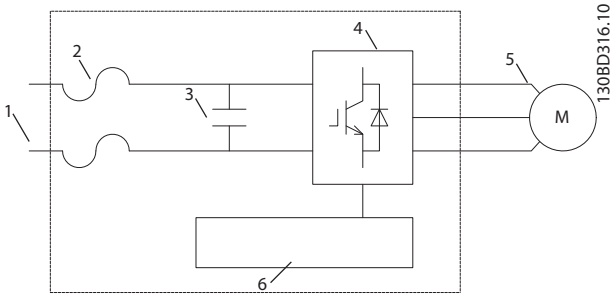

Illustration 1.3 Frequency Converter Block Diagram

Area	Title	Functions
1	DC input	• DC power supply to the frequency converter
2	DC fuse	• Isolate the converter in case of the converter failure
3	Capacitor bank	• Stores the DC power • Provides ride-through protection for short power losses
4	Inverter	• Converts the DC into a controlled PWM AC waveform for a controlled variable output to the motor
5	Output to motor	• Regulated three-phase output power to the motor
6	Control circuitry	• Input power, internal processing, output, and motor current are monitored to provide efficient operation and control • User interface and external commands are monitored and performed • Status output and control can be provided

Table 1.2 Legend to *Illustration 1.3*

1.6 Frame Sizes and Power Ratings

1.6.1 Frame Sizes and Power Ratings

kW High Overload	55, 75	90	110	132	160	200	250	315	315
525 V	D3h	D3h	D3h	D4h	D4h	D4h	D4h		
690 V		D3h	D3h	D3h	D4h	D4h	D4h		D4h

Table 1.3 kW Rated Frequency Converters

HP High Overload	75, 100	125	150	200	250	300	350	350
575 V	D3h	D3h	D3h	D4h	D4h	D4h	D4h	

Table 1.4 HP Rated Frequency Converters

2 Installation

2.1 Planning the Installation Site

2

NOTE

Before performing the installation it is important to plan the installation of the frequency converter. Neglecting this may result in extra work during and after installation.

Select the best possible operation site by considering the following (see details on the following pages and the respective Design Guides):

- Ambient operating temperature
- Installation method
- How to cool the unit
- Position of the frequency converter
- Cable routing
- Ensure the power source supplies the correct voltage and necessary current
- Ensure that the motor current rating is within the maximum current from the frequency converter
- If the frequency converter is without built-in fuses, ensure that the external fuses are rated correctly

Voltage [V]	Altitude restrictions
525-690	At altitudes above 2 km, contact Liebherr regarding PELV

Table 2.1 Installation in High Altitudes

2.2 Pre-Installation Check List

- Before unpacking the frequency converter, ensure the packaging is intact. If any damage has occurred, immediately contact the shipping company to claim the damage.
- Before unpacking the frequency converter, locate it as close as possible to the final installation site
- Compare the model number on the nameplate to what was ordered to verify the proper equipment
- Ensure each of the following are rated for the same voltage:
  - Frequency converter
  - Motor
- Ensure that frequency converter output current rating is equal to or greater than motor full load current for peak motor performance
- Motor size and frequency converter power must match for proper overload protection
- If frequency converter rating is less than motor, full motor output cannot be achieved

2.3 Mechanical Installation

2.3.1 Cooling

- Top and bottom clearance for air cooling must be provided. Generally, 225 mm (9 in) is required.
- Improper mounting can result in over heating and reduced performance
- Derating for temperatures starting between 45 °C (113 °F) and 50 °C (122 °F) and elevation 1000 m (3300 ft) above sea level must be considered. See *VLT® Design Guide* for detailed information.

The high power frequency converters utilise a back-channel cooling concept that removes heatsink cooling air, which carries approximately 90% of the heat out of the back channel of the frequency converters. The back-channel air can be redirected from the panel or room using one of the kits below.

Duct cooling
A back-channel cooling kit is available to direct the heatsink cooling air out of the panel when an IP20/chassis frequency converters is installed in a Rittal enclosure. Use of this kit reduces the heat in the panel and smaller door fans can be specified on the enclosure.

Cooling out the back (top and bottom covers)
The back channel cooling air can be ventilated out of the room so that the heat from the back channel is not dissipated into the control room.

A door fan(s) is required on the enclosure to remove the heat not contained in the backchannel of the frequency converters and any additional losses generated by other components inside the enclosure. The total required air flow must be calculated so that the appropriate fans can be selected.

Airflow

The necessary airflow over the heat sink must be secured. The flow rate is shown in *Table 2.2Table 2.3*.

The fan runs for the following reasons:

- AMA
- DC Hold
- Pre-Mag
- DC Brake
- 60% of nominal current is exceeded
- Specific heatsink temperature exceeded (power size dependent)
- Specific Power Card ambient temperature exceeded (power size dependent)
- Specific Control Card ambient temperature exceeded

Frame	Door fan/top fan	Heatsink fan
D3h	102 m^3/hr (60 CFM)	420 m^3/hr (250 CFM)
D4h	204 m^3/hr (120 CFM)	840 m^3/hr (500 CFM)

Table 2.2 Airflow

Frame	Door fan/top fan	Heatsink fan
D1h, D5h, D6h	102 m^3/hr (60 CFM)	420 m^3/hr (250 CFM)
D2h, D7h, D8h	204 m^3/hr (120 CFM)	840 m^3/hr (500 CFM)

Table 2.3 Airflow

2.3.2 Lifting

Always lift the frequency converter using the dedicated lifting eyes. Use a bar to avoid bending the lifting holes.

CAUTION

The angle from the top of the frequency converter to the lifting cables should be 60° or greater.

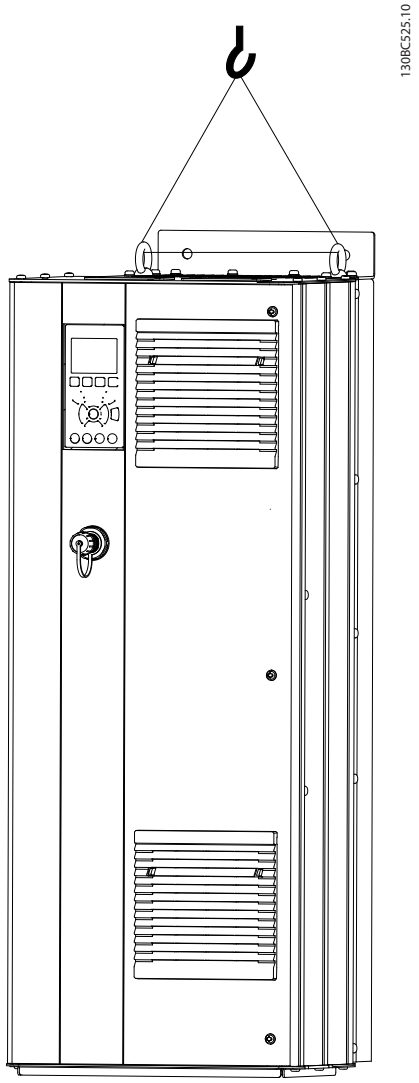

Illustration 2.1 Recommended Lifting Method

2.3.3 Wall Mounting - IP00 (Chassis) Unit

- Free space for cooling
- Access to open the door
- Cable entry from the bottom

2

2.3.4 Mechanical Dimension

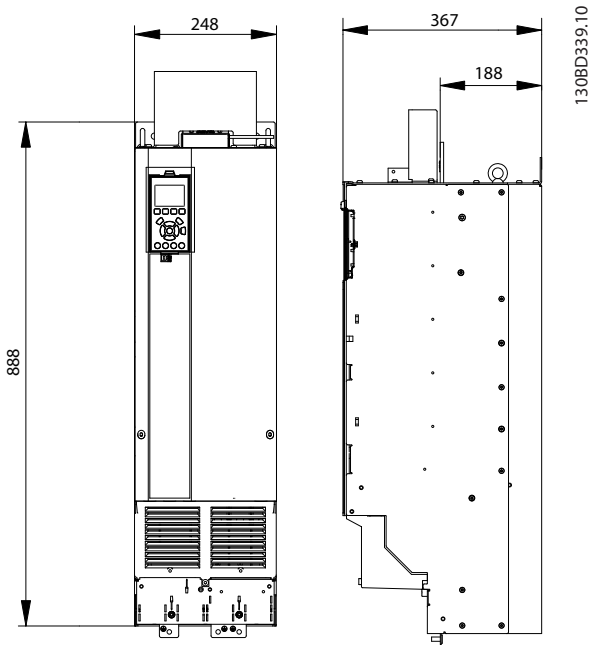

Illustration 2.2 D3h Mechanical Dimension

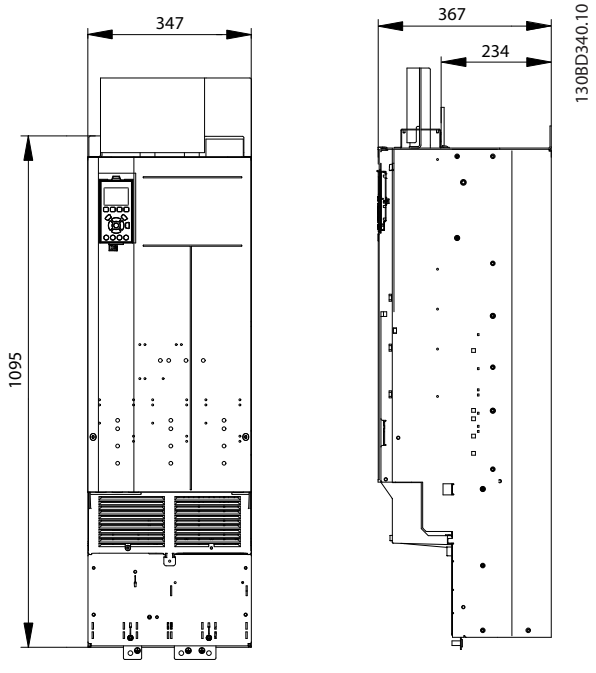

Illustration 2.3 D4h Mechanical Dimension

2.4 Electrical Installation

2.4.1 General Requirements

This section contains detailed instructions for wiring the frequency converter. The following tasks are described:

- Wiring the motor to the frequency converter output terminals
- Wiring the DC bus to the frequency converter input terminals
- Connecting control and serial communication wiring
- After power has been applied, checking input and motor power; programming control terminals for their intended functions

⚠WARNING

EQUIPMENT HAZARD!

Rotating shafts and electrical equipment can be hazardous. All electrical work must conform to national and local electrical codes. It is strongly recommended that installation, start up, and maintenance be performed only by trained and qualified personnel. Failure to follow these guidelines could result in death or serious injury.

CAUTION

WIRING ISOLATION!

Run input power, motor wiring and control wiring in three separate metallic conduits or use separated shielded cable for high frequency noise isolation. Failure to isolate power, motor and control wiring could result in less than optimum frequency converter and associated equipment performance.

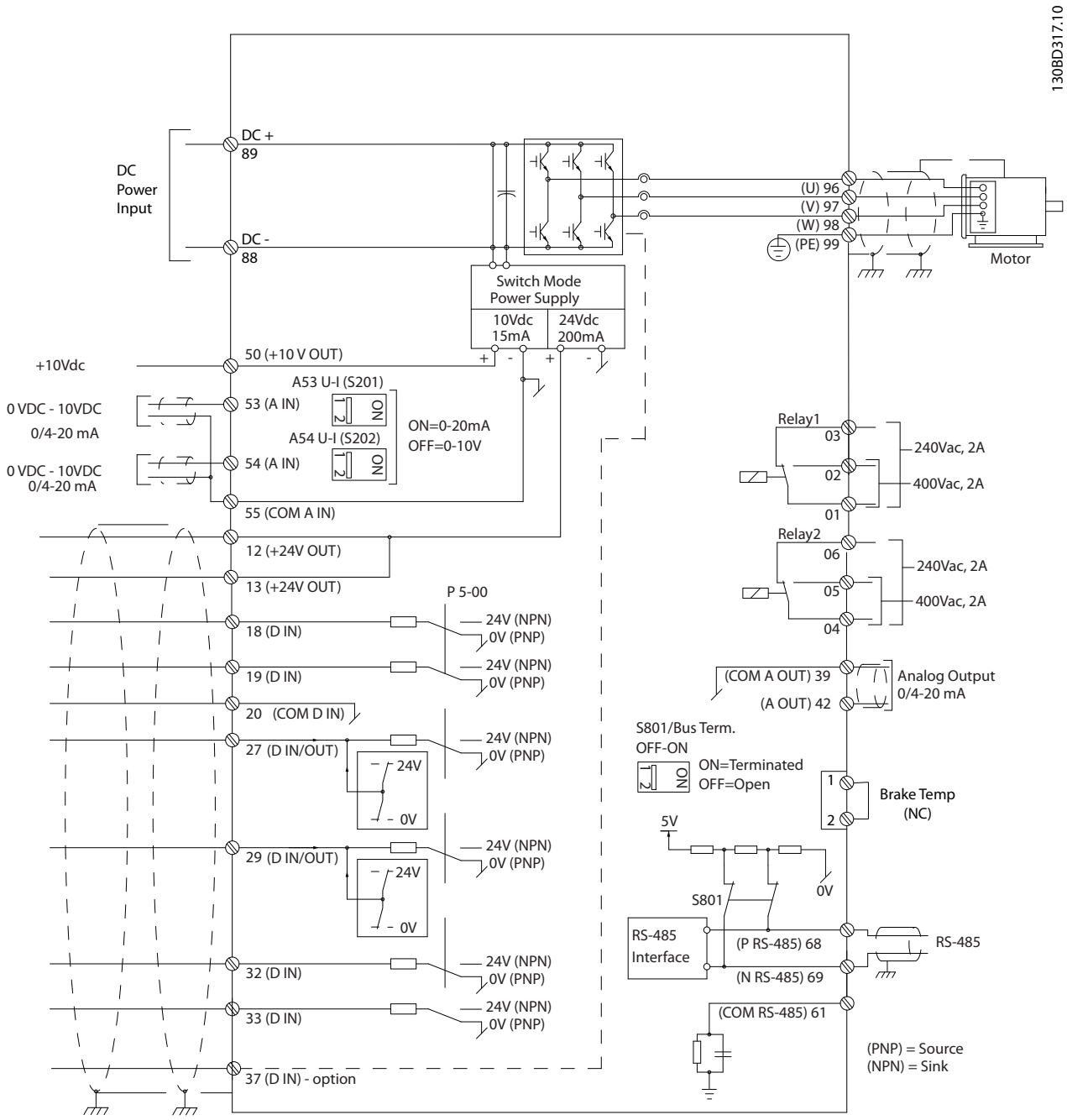

Illustration 2.4 Interconnect Diagram

2

For your safety, comply with the following requirements

- Electronic controls equipment is connected to hazardous mains voltage. Extreme care should be taken to protect against electrical hazards when applying power to the unit.
- Run motor cables from multiple frequency converters separately. Induced voltage from output motor cables run together can charge equipment capacitors even with the equipment turned off and locked out.
- Field wiring terminals are not intended to receive a conductor one size larger.

Overload and Equipment Protection

- An electronically activated function within the frequency converter provides overload protection for the motor. The overload calculates the level of increase to activate timing for the trip (controller output stop) function. The higher the current draw, the quicker the trip response. The overload provides Class 20 motor protection. See for details on the trip function.
- Because the motor wiring carries high frequency current, it is important that wiring for mains, motor power, and control are run separately. Use metallic conduit or separated shielded wire. See *Illustration 2.5*. Failure to isolate power, motor, and control wiring could result in less than optimum equipment performance.
- All frequency converters must be provided with short-circuit and over-current protection. Input fusing is required to provide this protection. If not factory supplied, fuses must be provided by the installer as part of installation. See maximum fuse ratings in *10.3.1 Protection*.

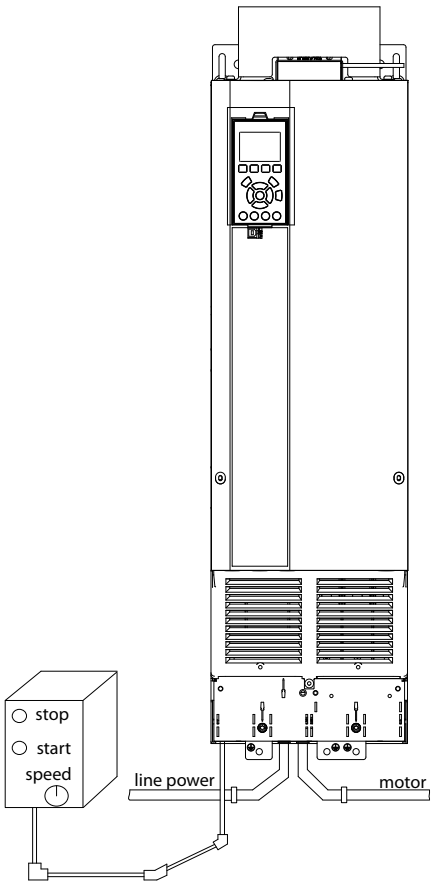

Illustration 2.5 Example of Proper Electrical Installation Using Conduit

Wire Type and Ratings

- All wiring must comply with local and national regulations regarding cross-section and ambient temperature requirements.
- Liebherr recommends that all power connections be made with a minimum 75 °C rated copper wire.

2.4.2 Earth (Grounding) Requirements

⚠WARNING

EARTHING (GROUNDING) HAZARD!

For operator safety, it is important to earth (ground) the frequency converter properly in accordance with national and local electrical codes as well as instructions contained within this document. Do not use conduit connected to the frequency converter as a replacement for proper grounding. Earth (ground) currents are higher than 3.5 mA. Failure to earth (ground) the frequency converter properly could result in death or serious injury.

NOTE

It is the responsibility of the user or certified electrical installer to ensure correct earthing (grounding) of the equipment in accordance with national and local electrical codes and standards.

- Follow all local and national electrical codes to earth (ground) electrical equipment properly
- Proper protective earthing (grounding) for equipment with earth (ground) currents higher than 3.5 mA must be established, see *2.4.2.1 Leakage Current (>3.5 mA)*
- A dedicated earth wire (ground wire) is required for, motor power and control wiring
- Use the clamps provided with the equipment for proper earth connections (ground connections)
- Do not earth (ground) one frequency converter to another in a “daisy chain” fashion
- Keep the earth (ground) wire connections as short as possible
- Using high-strand wire to reduce electrical noise is recommended
- Follow motor manufacturer wiring requirements

2.4.2.1 Leakage Current (>3.5 mA)

Follow national and local codes regarding protective earthing of equipment with a leakage current >3.5 mA. Frequency converter technology implies high frequency switching at high power. This will generate a leakage current in the earth connection. A fault current in the frequency converter at the output power terminals might contain a DC component, which can charge the filter capacitors and cause a transient earth current. The earth leakage current depends on various system configurations including RFI filtering, screened motor cables, and frequency converter power.

EN/IEC61800-5-1 (Power Drive System Product Standard) requires special care if the leakage current exceeds 3.5 mA. Earthing (grounding) must be reinforced in one of the following ways:

- Earth (ground) wire of at least 10 mm^2
- Two separate earth (ground) wires both complying with the dimensioning rules

See EN 60364-5-54 § 543.7 for further information.

2.4.2.2 Earthing (Grounding) IP00 Enclosures

The frequency converter can be earthed (grounded) using conduit or shielded cable. For earthing (grounding) of the power connections, use the dedicated earthing (grounding) points as shown in *Illustration 2.6*.

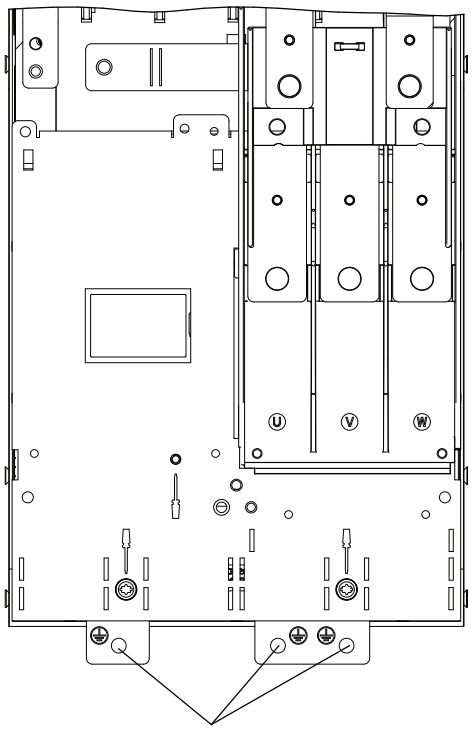

Illustration 2.6 Earthing (Grounding) Points for IP00 (Chassis) Enclosures

2.4.3 Motor Connection

2

⚠WARNING

INDUCED VOLTAGE!

Run output motor cables from multiple frequency converters separately. Induced voltage from output motor cables run together can charge equipment capacitors even with the equipment turned off and locked out. Failure to run output motor cables separately could result in death or serious injury.

- For maximum cable sizes, see *10.1 Power-dependent Specifications*
- Comply with local and national electrical codes for cable sizes
- Do not install power factor correction capacitors between the frequency converter and the motor
- Do not wire a starting or pole-changing device between the frequency converter and the motor
- Connect the 3-phase motor wiring to terminals 96 (U), 97 (V), and 98 (W)
- Earth (ground) the cable in accordance with the instructions provided
- Torque terminals in accordance with the information provided in
- Follow motor manufacturer wiring requirements
- All frequency converters may be used with an isolated input source as well as with earth (ground) reference power lines. When supplied from an isolated mains source (IT mains or floating delta) or TT/TN-S mains with a grounded leg (grounded delta), set *14-50 RFI Filter* to *[Off]*. When off, the internal RFI filter capacitors between the chassis and the intermediate circuit are isolated to avoid damage to the intermediate circuit and to reduce earth (ground) capacity currents in accordance with IEC 61800-3.

2.4.3.1 Terminal Locations: D3h-D4h

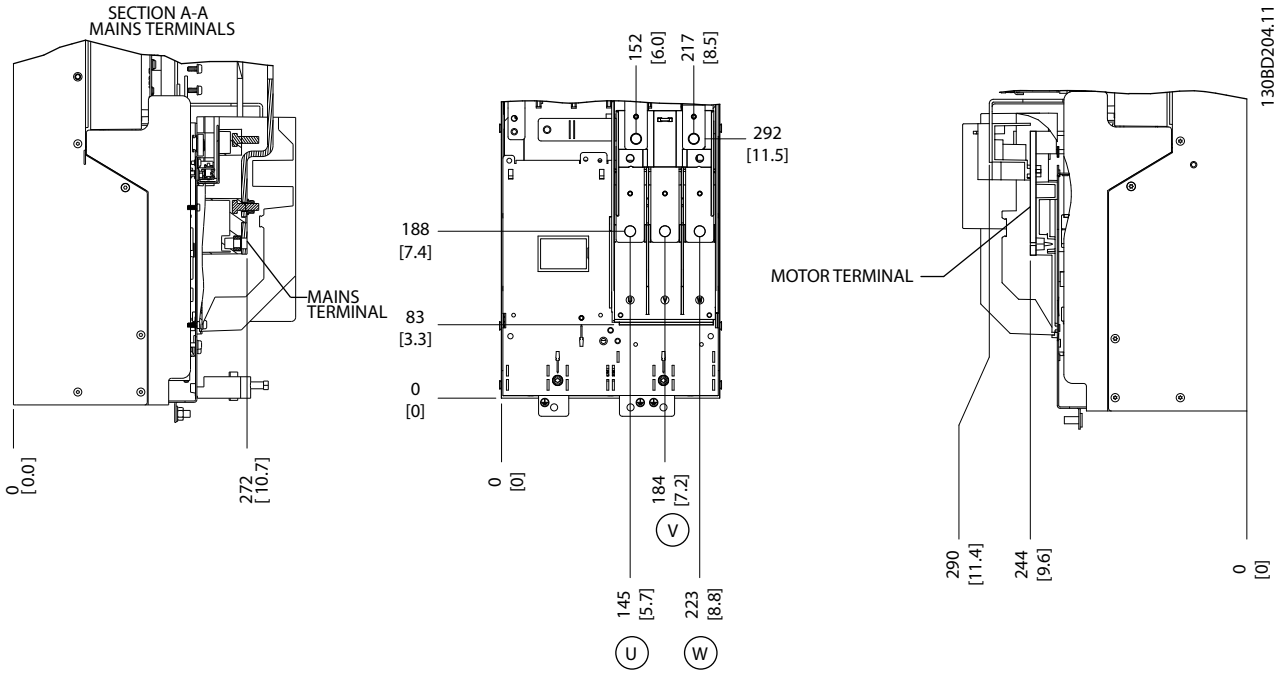

Illustration 2.7 Terminal Locations D3h

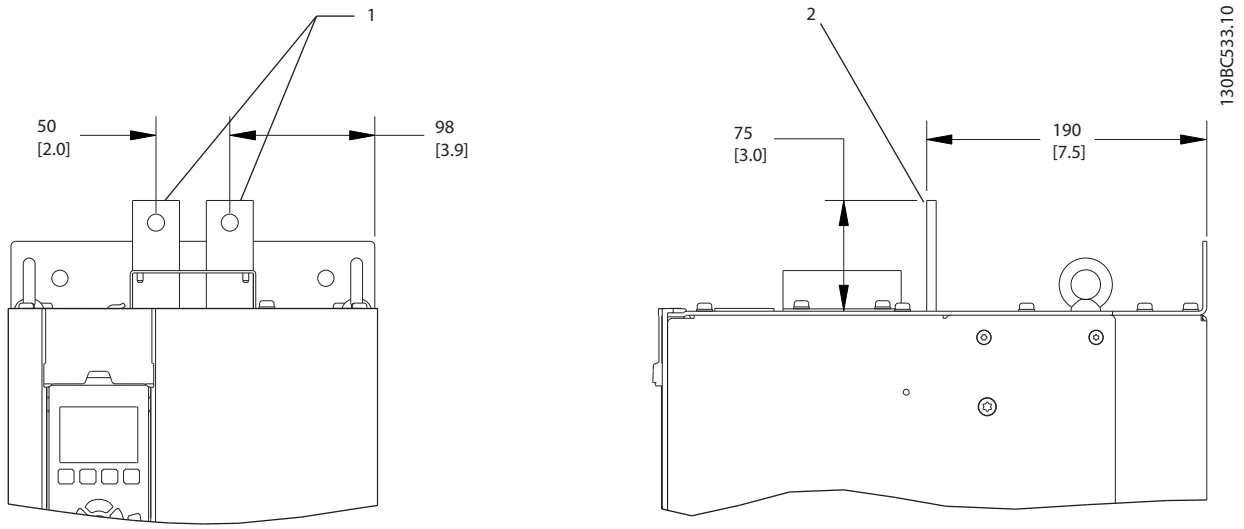

Illustration 2.8 Terminals, D3h

1	Front view
2	Side view

Table 2.4

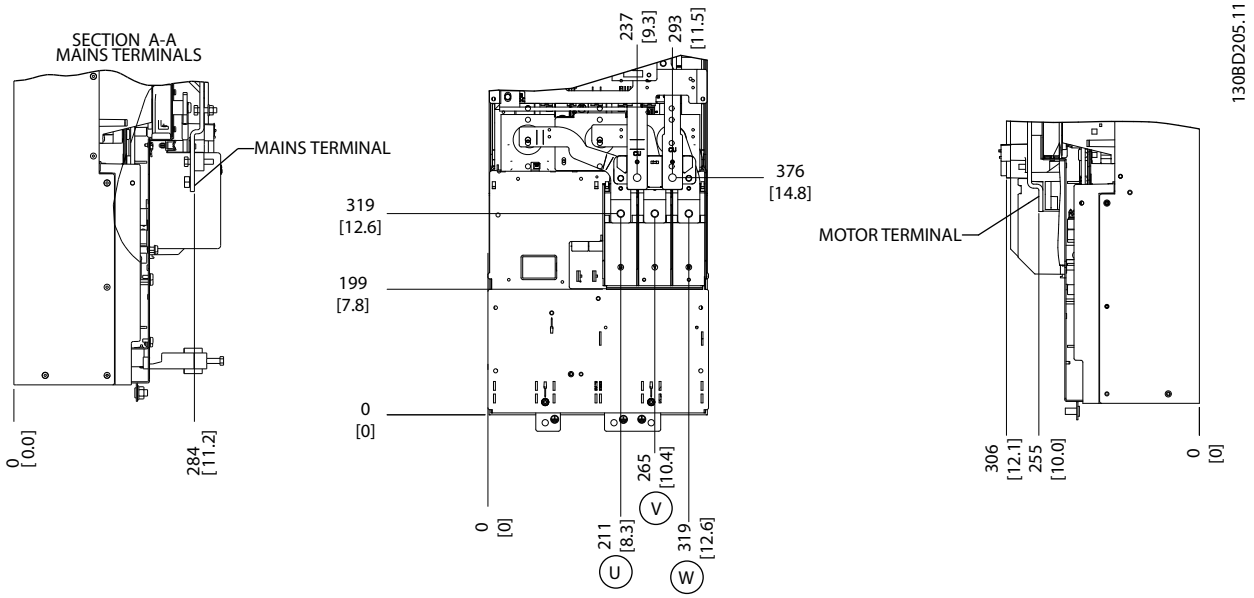

Illustration 2.9 Terminal Locations D4h

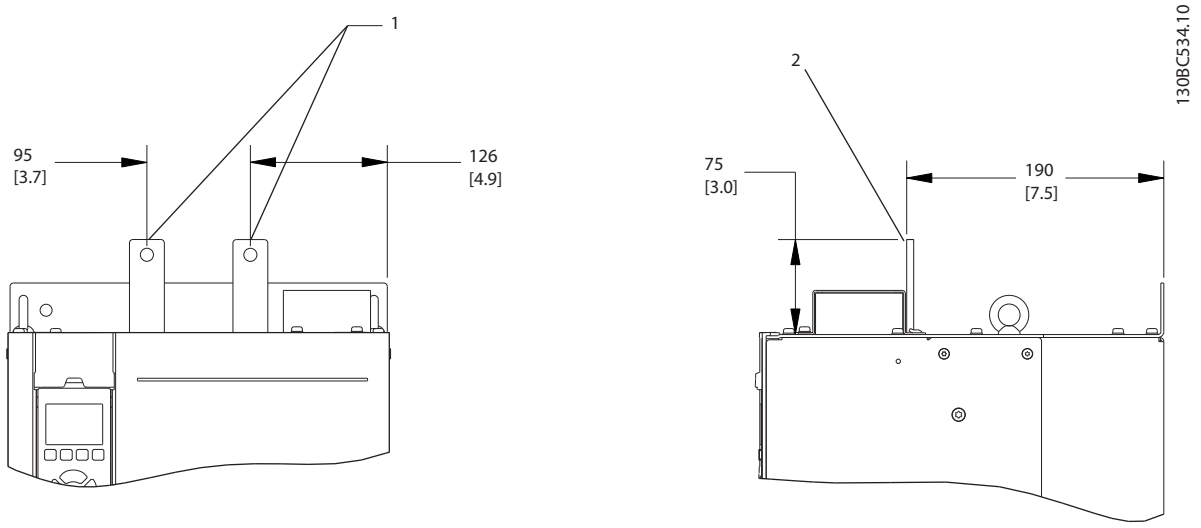

Illustration 2.10 Terminals, D4h

1	Front view
2	Side view

Table 2.5

2.4.4 Motor Cable

The motor must be connected to terminals U/T1/96, V/T2/97, W/T3/98. Earth (ground) to terminal 99. All types of three-phase asynchronous standard motors can be used with a frequency converter unit. The factory setting is for clockwise rotation with the frequency converter output connected as follows:

Terminal no.	Function
96, 97, 98, 99	Mains U/T1, V/T2, W/T3 Earth (ground)

Table 2.6

2.4.5 Motor Rotation Check

The direction of rotation can be changed by switching two phases in the motor cable or by changing the setting of *4-10 Motor Speed Direction*.

- Terminal U/T1/96 connected to U-phase
- Terminal V/T2/97 connected to V-phase
- Terminal W/T3/98 connected to W-phase

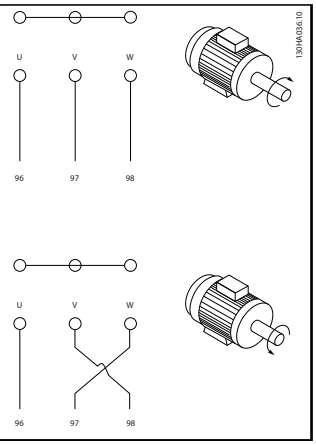

Table 2.7

A motor rotation check can be performed using*1-28 Motor Rotation Check* and following the steps shown in the display.

2.5 Control Wiring Connection

- Isolate control wiring from high power components in the frequency converter
- If the frequency converter is connected to a thermistor, for PELV isolation, optional thermistor control wiring must be reinforced/double insulated. A 24 V DC supply voltage is recommended.

2.5.1 Access

All terminals to the control cables are located underneath the LCP on the inside of the frequency converter. To access, remove the front panel (IP00).

2.5.2 Using Screened Control Cables

Liebherr recommends braided screened/armoured cables to optimise EMC immunity of the control cables and the EMC emission from the motor cables.

The ability of a cable to reduce the incoming and outgoing radiation of electric noise depends on the transfer impedance (Z_T). The screen of a cable is normally designed to reduce the transfer of electric noise; however, a screen with a lower transfer impedance (Z_T) value is more effective than a screen with a higher transfer impedance (Z_T).

Transfer impedance (Z_T) is rarely stated by cable manufacturers but it is often possible to estimate transfer impedance (Z_T) by assessing the physical design of the cable.

Transfer impedance (Z_T) can be assessed on the basis of the following factors:

- The conductibility of the screen material
- The contact resistance between the individual screen conductors
- The screen coverage, i.e. the physical area of the cable covered by the screen - often stated as a percentage value
- Screen type, i.e. braided or twisted pattern

a. Aluminium-clad with copper wire

b. Twisted copper wire or armoured steel wire cable

c. Single-layer braided copper wire with varying percentage screen coverage.
This is the typical Liebherr reference cable.

d. Double-layer braided copper wire

e. Twin layer of braided copper wire with a magnetic, screened/armoured intermediate layer

f. Cable that runs in copper tube or steel tube

g. Lead cable with 1.1 mm wall thickness

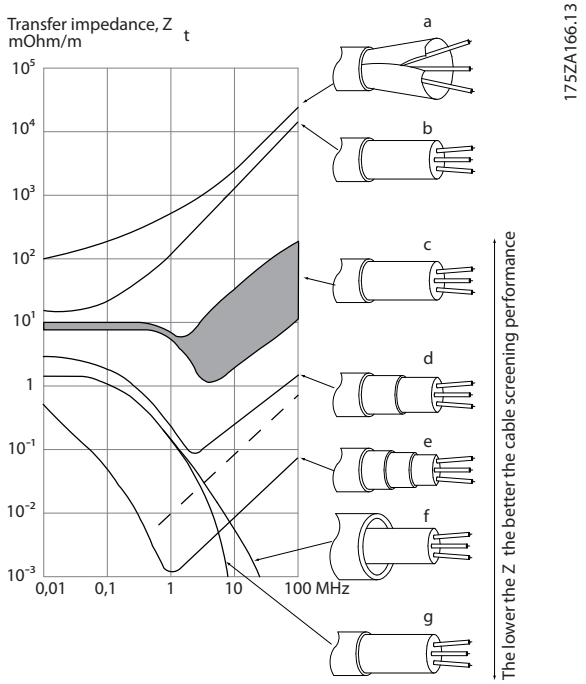

Illustration 2.11

2.5.3 Earthing (Grounding) of Screened Control Cables

Correct screening

The preferred method in most cases is to secure control and serial communication cables with screening clamps provided at both ends to ensure best possible high frequency cable contact. If the earth (ground) potential between the frequency converter and the PLC is different, electric noise may occur that will disturb the entire system. Solve this problem by fitting an equalizing cable next to the control cable. Minimum cable cross section: 16 mm^2.

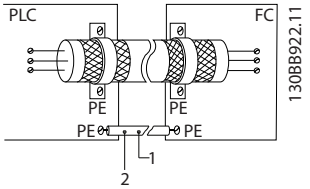

Illustration 2.12

1	Min. 16 mm^2
2	Equalizing cable

Table 2.8

50/60 Hz earth (ground) loops

With very long control cables, earth loops (ground loops) may occur. To eliminate earth (ground) loops, connect one end of the screen-to-earth (ground) with a 100 nF capacitor (keeping leads short).

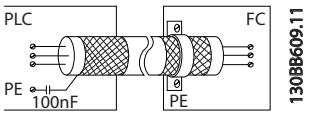

Illustration 2.13

Avoid EMC noise on serial communication

This terminal is connected to earth (ground) via an internal RC link. Use twisted-pair cables to reduce interference between conductors. The recommended method is shown below:

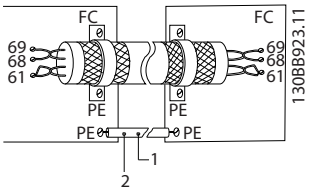

Illustration 2.14

1	Min. 16 mm^2
2	Equalizing cable

Table 2.9

Alternatively, the connection to terminal 61 can be omitted:

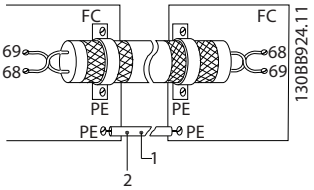

Illustration 2.15

1	Min. 16 mm^2
2	Equalizing cable

Table 2.10

2.5.4 Control Terminal Types

Terminal functions and default settings are summarized in *2.5.6 Control Terminal Functions*.

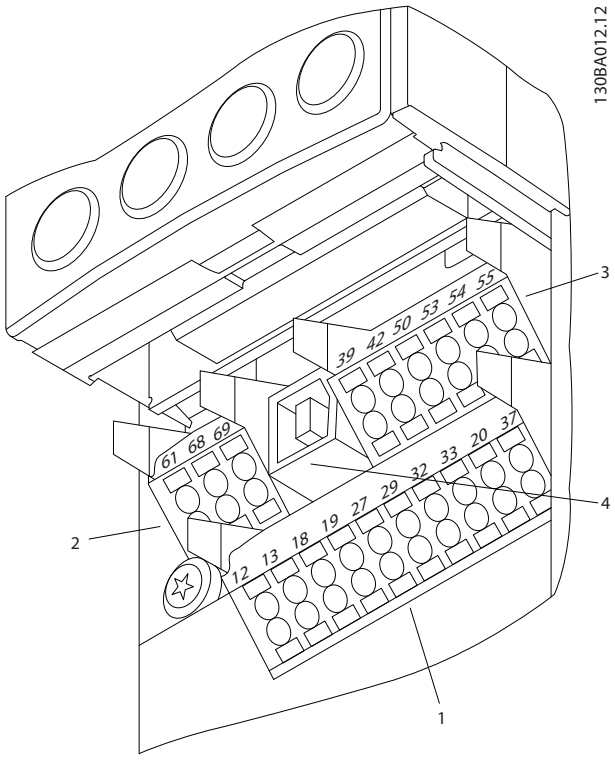

Illustration 2.16 Control Terminal Locations

- **Connector 1** provides four programmable digital input terminals, two additional digital terminals programmable as either input or output, a 24 V DC terminal supply voltage, and a common for optional customer supplied 24 V DC voltage
- **Connector 2** terminals (+)68 and (-)69 are for an RS-485 serial communications connection
- **Connector 3** provides two analog inputs, one analog output, 10 V DC supply voltage, and commons for the inputs and output
- **Connector 4** is a USB port available for use with the MCT 10 Set-up Software
- Also provided are two Form C relay outputs that are located on the power card
- Some options available for ordering with the unit may provide additional terminals. See the manual provided with the equipment option

2.5.5 Wiring to Control Terminals

Terminal plugs can be removed for easy access.

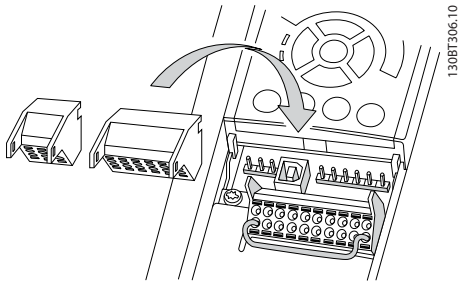

Illustration 2.17 Removal of Control Terminals

2.5.6 Control Terminal Functions

Frequency converter functions are commanded by receiving control input signals.

- Each terminal must be programmed for the function it will be supporting in the parameters associated with that terminal. See *5 Programming* and *6 Application Examples* for terminals and associated parameters.
- It is important to confirm that the control terminal is programmed for the correct function. See *5 Programming* for details on accessing parameters and programming.
- The default terminal programming is intended to initiate frequency converter functioning in a typical operational mode

2.5.6.1 Terminal 53 and 54 Switches

- Analog input terminals 53 and 54 can select either voltage (0 to 10 V) or current (0/4-20 mA) input signals
- Remove power to the frequency converter before changing switch positions
- Set switches A53 and A54 to select the signal type. U selects voltage, I selects current
- The switches are accessible when the LCP has been removed (see *Illustration 2.18*).

NOTE

Some option cards available for the unit may cover these switches and must be removed to change switch settings. Always remove power to the unit before removing option cards.

- Terminal 53 default is for a speed reference signal in open loop set in *16-61 Terminal 53 Switch Setting*
- Terminal 54 default is for a feedback signal in closed loop set in *16-63 Terminal 54 Switch Setting*

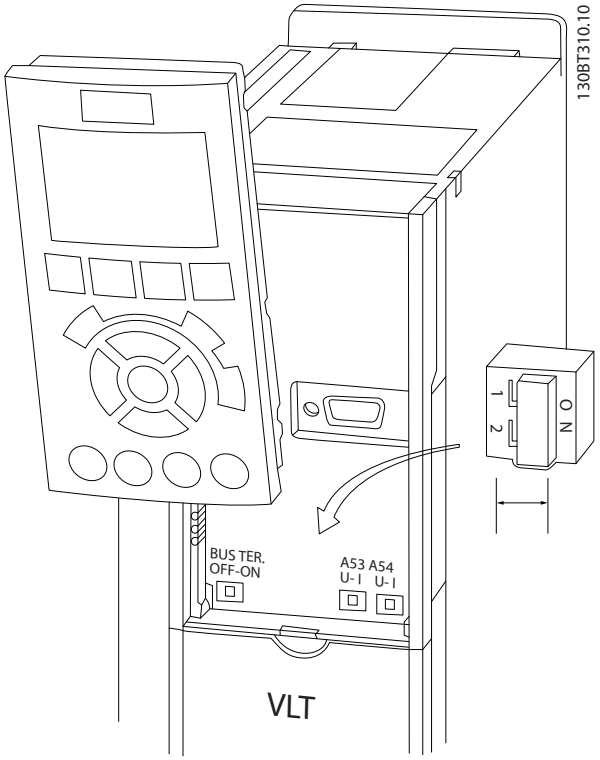

Illustration 2.18 Location of Terminals 53 and 54 Switches and Bus Termination Switch

2.6 Serial Communication

RS-485 is a two-wire bus interface compatible with multi-drop network topology, i.e. nodes can be connected as a bus, or via drop cables from a common trunk line. A total of 32 nodes can be connected to one network segment. Repeaters divide network segments. Each repeater functions as a node within the segment in which it is installed. Each node connected within a given network must have a unique node address across all segments. Terminate each segment at both ends, using either the termination switch (S801) of the frequency converter or a biased termination resistor network. Always use screened twisted pair (STP) cable for bus cabling, and always follow good common installation practice.
Low-impedance earth (ground) connection of the screen at every node is important, including at high frequencies. Thus, connect a large surface of the screen to earth (ground), for example with a cable clamp or a conductive cable gland. It may be necessary to apply potential-equalizing cables to maintain the same earth (ground) potential throughout the network. Particularly in installations with long cables.
To prevent impedance mismatch, always use the same type of cable throughout the entire network. When connecting a motor to the frequency converter, always use screened motor cable.

Cable	Screened twisted pair (STP)
Impedance	120 Ω
Max. cable length	1200 m (including drop lines) 500 m station-to-station

Table 2.11

2.7 DC Terminals

DC bus terminals enable the connection of the DC circuits of several frequency converters. DC bus terminals are available in IP00 frequency converters and extend out the top of the frequency converter. *Illustration 2.19* shows both the covered and uncovered terminals.

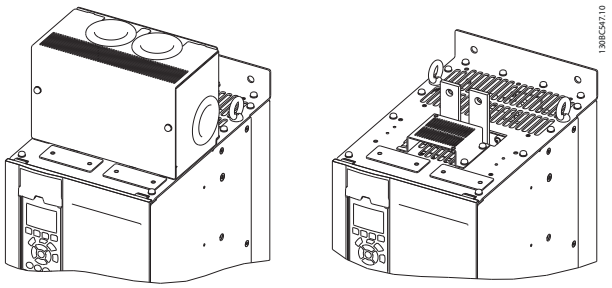

Illustration 2.19 DC BusTerminal with Cover (L) and without Cover (R)

2.7.1 Mains Shield

The mains shield is a Lexan cover installed inside the enclosure to provide protection according to VBG-4 accident-prevention requirements.

3 Start Up and Commissioning

3.1 Pre-start

CAUTION

Before applying power to the unit, inspect the entire installation as detailed in *Table 3.1*. Provide the check marks while going through the inspection.

Inspect for	Description	☑
Auxiliary equipment	• Look for auxiliary equipment that may reside on the motor side of the frequency converter. Ensure that they are ready for full speed operation. • Check function and installation of any sensors used for feedback to the frequency converter	
Cable routing	• Ensure that motor wiring and control wiring are separated or in the separate metallic conduits for high frequency noise isolation	
Control wiring	• Check for broken or damaged wires and loose connections • Check that control wiring is isolated from motor wiring for noise immunity • Check the voltage source of the signals, if necessary • The use of shielded cable or twisted pair is recommended. Ensure that the shield is terminated correctly	
Cooling clearance	• Measure that top and bottom clearance is adequate to ensure proper air flow for cooling	
EMC considerations	• Check for proper installation regarding electromagnetic compatibility	
Environmental considerations	• See equipment label for the maximum ambient operating temperature limits • Humidity levels must be 5-95% non-condensing	
Fusing	• Check for proper fusing • Check that all fuses are inserted firmly and in operational condition	
Earthing (Grounding)	• The unit requires an earth wire (ground wire) from its chassis to the building earth (ground) • Check for good earth connections (ground connections) that are tight and free of oxidation • Earthing (grounding) to conduit or mounting the back panel to a metal surface is not a suitable earth (ground)	
Output power wiring	• Check for loose connections	
Panel interior	• Inspect that the unit interior is free of dirt, metal chips, moisture, and corrosion	
Switches	• Ensure that all switch and disconnect settings are in the proper positions	
Vibration	• Check that the unit is mounted solidly or that shock mounts are used, as necessary • Check for an unusual amount of vibration	

Table 3.1 Start Up Check List

3.2 Applying Power

⚠WARNING

HIGH VOLTAGE!

Frequency converters contain high voltage when connected to the energized DC bus. Installation, start-up and maintenance should be performed by qualified personnel only. Failure to perform installation, start-up and maintenance by qualified personnel could result in death or serious injury.

⚠WARNING

UNINTENDED START!

When the frequency converter is connected to the energized DC bus, the motor may start at any time. The frequency converter, motor, and any driven equipment must be in operational readiness. Failure to be in operational readiness when the frequency converter is connected to the energized DC bus could result in death, serious injury, equipment, or property damage.

1. Confirm input voltage is balanced within 3%. If not, correct input voltage imbalance before proceeding. Repeat procedure after voltage correction.
2. Ensure optional equipment wiring, if present, matches installation application.
3. Ensure that all operator devices are in the OFF position. Panel doors closed or cover mounted.
4. Apply power to the unit. DO NOT start the frequency converter at this time. For units with a disconnect switch, turn to the ON position to apply power to the frequency converter.

NOTE

If the status line at the bottom of the LCP reads AUTO REMOTE COAST, this indicates that the unit is ready to operate but is missing an input signal on terminal 27.

3.3 Basic Operational Programming

Programming
Frequency converters require basic operational programming before running for best performance. Basic operational programming requires entering motor-nameplate data for the motor being operated and the minimum and maximum motor speeds. Parameter settings recommended are intended for start up and checkout purposes. Application settings may vary. See *4.1 Local Control Panel* for detailed instructions on entering data through the LCP.

Enter data with power ON, but before operating the frequency converter. There are two ways of programming the frequency converter: either by using the Smart Application Set-up (SAS) or by using the procedure described further down. The SAS is a quick wizard for setting up the most commonly used applications. At first power-up and after a reset the SAS appears on the LCP. Follow the instructions that appear on the successive screens for setting-up the applications listed. SAS can also be found under the Quick Menu. [Info] can be used throughout the Smart Set-up to see help information for various selections, settings and messages.

NOTE

The start conditions will be ignored while in the wizard.

NOTE

If no action is taken after first power-up or reset, the SAS screen will automatically disappear after 10 minutes.

When not using the SAS , enter data in accordance with the following procedure.

1. Press [Main Menu] twice on the LCP.
2. Press the navigation keys to scroll to parameter group *0-** Operation/Display* and press [OK].

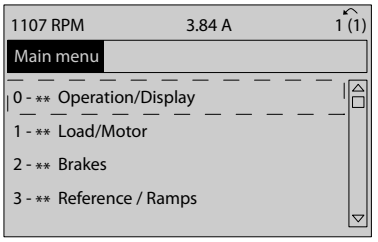

Illustration 3.1 0- Operation/Display**

3. Press the navigation keys to scroll to parameter group *0-0* Basic Settings* and press [OK].

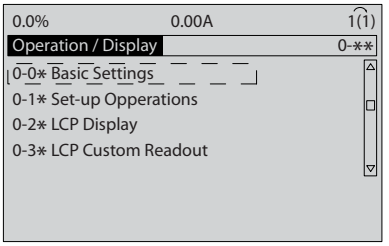

Illustration 3.2 0-0* Basic Settings

4. Press the navigation keys to scroll to *0-03 Regional Settings* and press [OK].

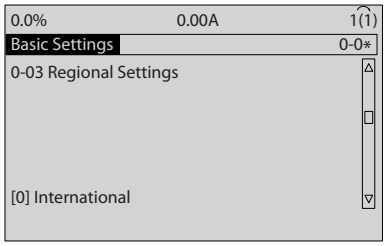

Illustration 3.3 0-03 Regional Settings

5. Press the navigation keys to select *International* or *North America* as appropriate and press [OK]. (This changes the default settings for a number of basic parameters. See *5.5 Parameter Menu Structure* for a complete list.)
6. Press [Quick Menu] on the LCP.
7. Press the navigation keys to scroll to parameter group *Q2 Quick Setup* and press [OK].

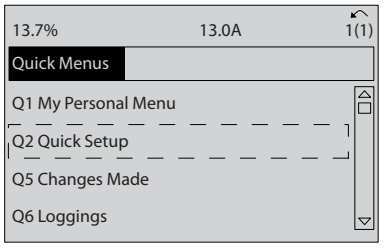

Illustration 3.4 Q2 Quick Setup

8. Select language and press [OK].

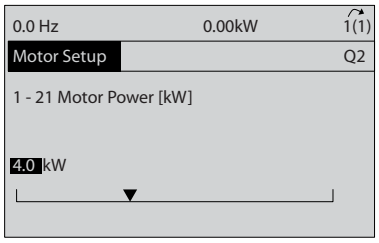

Illustration 3.5 Select Language

9. A jumper wire should be in place between control terminals 12 and 27. If this is the case, leave *5-12 Terminal 27 Digital Input* at factory default. Otherwise select *No Operation*. For frequency converters with an optional bypass, no jumper wire is required.
10. *3-02 Minimum Reference*
11. *3-03 Maximum Reference*
12. *3-41 Ramp 1 Ramp Up Time*
13. *3-42 Ramp 1 Ramp Down Time*
14. *3-13 Reference Site*. Linked to Hand/Auto* Local Remote.

3.4 Local-control Test

⚠CAUTION

MOTOR START!

Ensure that the motor, system and any attached equipment are ready for start. It is the responsibility of the user to ensure safe operation under any condition. Failure to ensure that the motor, system, and any attached equipment is ready for start could result in personal injury or equipment damage.

NOTE

The [Hand On] key provides a local start command to the frequency converter. The [Off] key provides the stop function.

When operating in local mode, [▲] and [▼] increase and decrease the speed output of the frequency converter. [◄] and [►] move the display cursor in the numeric display.

1. Press [Hand On].
2. Accelerate the frequency converter by pressing [▲] to full speed. Moving the cursor left of the decimal point provides quicker input changes.
3. Note any acceleration problems.
4. Press [Off].
5. Note any deceleration problems.

If acceleration problems were encountered

- If warnings or alarms occur, see *8 Warnings and Alarms*
- Check that motor data is entered correctly
- Increase the ramp-up time in *3-41 Ramp 1 Ramp Up Time*
- Increase current limit in *4-18 Current Limit*
- Increase torque limit in *4-16 Torque Limit Motor Mode*

If deceleration problems were encountered

- If warnings or alarms occur, see *8 Warnings and Alarms*.
- Check that motor data is entered correctly.
- Increase the ramp-down time in *3-42 Ramp 1 Ramp Down Time*.
- Enable overvoltage control in *2-17 Over-voltage Control*.

See *4.1.1 Local Control Panel* for resetting the frequency converter after a trip.

NOTE

to conclude the procedures for applying power to the frequency converter, basic programming, set-up and functional testing.

3.5 System Start Up

The procedure in this section requires user-wiring and application programming to be completed. See *6 Application Examples* for application set-up information. The following procedure is recommended after application set-up by the user is completed.

⚠CAUTION

MOTOR START!

Ensure that the motor, system, and any attached equipment is ready for start. It is the responsibility of the user to ensure safe operation under any condition. Failure to do so could result in personal injury or equipment damage.

1. Press [Auto On].
2. Ensure that external control functions are properly wired to the frequency converter and all programming is completed.
3. Apply an external run command.
4. Adjust the speed reference throughout the speed range.
5. Remove the external run command.
6. Note any problem.

If warnings or alarms occur, see *8 Warnings and Alarms*.

4 User Interface

4.1 Local Control Panel

The local control panel (LCP) is the combined display and keypad on the front of the unit. The LCP is the user interface to the frequency converter.

The LCP has several user functions.

- Start, stop, and control speed when in local control
- Display operational data, status, warnings and cautions
- Programming frequency converter functions
- Manually reset the frequency converter after a fault when auto-reset is inactive

An optional numeric LCP (NLCP) is also available. The NLCP operates in a manner similar to the LCP. See the *Programming Guide,* for details on use of the NLCP.

4.1.1 LCP Layout

The LCP is divided into four functional groups (see *Illustration 4.1*).

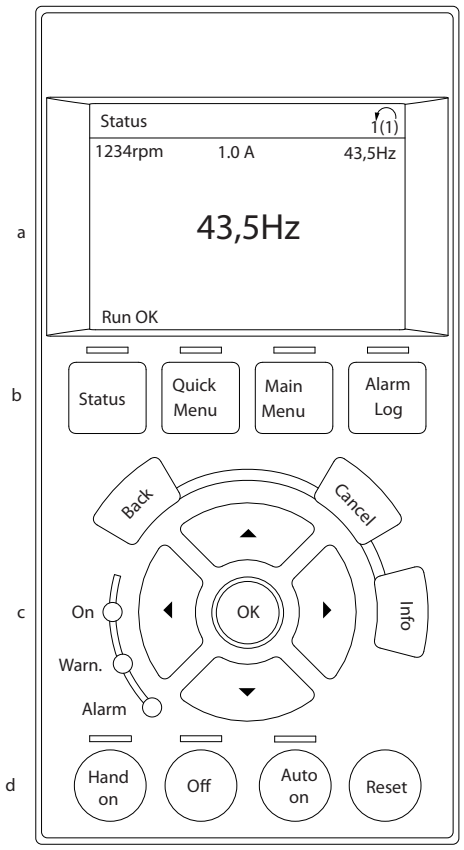

Illustration 4.1 LCP

a. Display area.

b. Display menu keys for changing the display to show status options, programming, or error message history.

c. Navigation keys for programming functions, moving the display cursor, and speed control in local operation. Also included are the status indicator lights.

d. Operational mode keys and reset.

4

4.1.2 Setting LCP Display Values

The display area is activated when the frequency converter receives power from mains voltage, a DC bus terminal, or an external 24 V DC supply.

The information displayed on the LCP can be customized for user application.

- Each display readout has a parameter associated with it
- Options are selected in the quick menu *Q3-13 Display Settings*
- Display 2 has an alternate larger display option
- The frequency converter status at the bottom line of the display is generated automatically and is not selectable

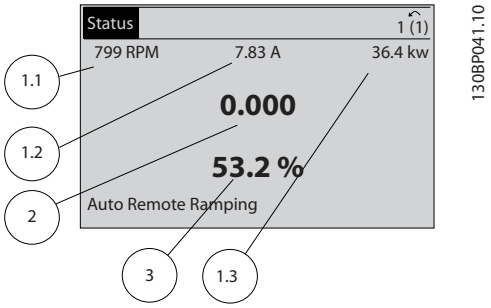

Illustration 4.2 Display Readouts

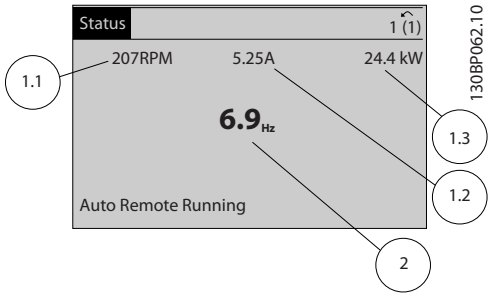

Illustration 4.3 Display Readouts

Display	Parameter number	Default setting
1.1	0-20	Motor RPMs
1.2	0-21	Motor current
1.3	0-22	Motor power (kW)
2	0-23	Motor frequency
3	0-24	Reference in percent

Table 4.1 Legend to *Illustration 4.2* and *Illustration 4.3*

4.1.3 Display Menu Keys

Menu keys are used for menu access for parameter set-up, toggling through status display modes during normal operation, and viewing fault log data.

Illustration 4.4 Menu Keys

Key	Function
Status	Shows operational information. • In Auto mode, press to toggle between status read-out displays • Press repeatedly to scroll through each status display • Press [Status] plus [▲] or [▼] to adjust the display brightness • The symbol in the upper right corner of the display shows the direction of motor rotation and which set-up is active. This is not programmable.
Quick Menu	Allows access to programming parameters for initial set up instructions and many detailed application instructions. • Press to access *Q2 Quick Setup* for sequenced instructions to program the basic frequency controller set up • Follow the sequence of parameters as presented for the function set up
Main Menu	Allows access to all programming parameters. • Press twice to access top-level index • Press once to return to the last location accessed • Press to enter a parameter number for direct access to that parameter
Alarm Log	Displays a list of current warnings, the last 10 alarms, and the maintenance log. • For details about the frequency converter before it entered the alarm mode, select the alarm number using the navigation keys and press [OK].

Table 4.2 Function Description Menu Keys

4.1.4 Navigation Keys

Navigation keys are used for programming functions and moving the display cursor. The navigation keys also provide speed control in local (hand) operation. Three frequency converter status indicator lights are also located in this area.

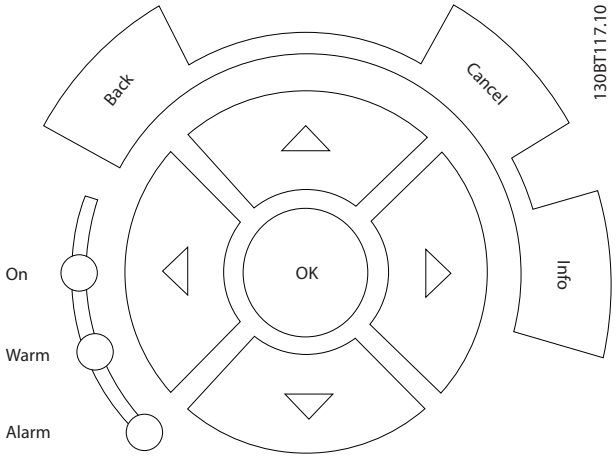

Illustration 4.5 Navigation Keys

Key	Function
Back	Reverts to the previous step or list in the menu structure.
Cancel	Cancels the last change or command as long as the display mode has not changed.
Info	Press for a definition of the function being displayed.
Navigation Keys	Use the four navigation keys to move between items in the menu.
OK	Use to access parameter groups or to enable a choice.

Table 4.3 Navigation Keys Functions

Light	Indicator	Function
Green	ON	The ON light activates when the frequency converter receives power from mains voltage, a DC bus terminal, or an external 24 V supply.
Yellow	WARN	When warning conditions are met, the yellow WARN light comes on and text appears in the display area identifying the problem.
Red	ALARM	A fault condition causes the red alarm light to flash and an alarm text is displayed.

Table 4.4 Indicator Lights Functions

4.1.5 Operation Keys

Operation keys are found at the bottom of the LCP.

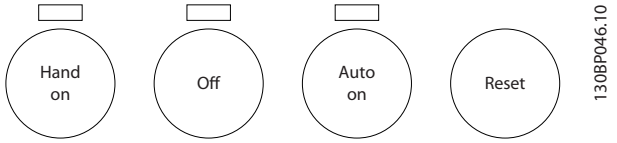

Illustration 4.6 Operation Keys

Key	Function
Hand On	Starts the frequency converter in local control. • Use the navigation keys to control frequency converter speed • An external stop signal by control input or serial communication overrides the local hand on
Off	Stops the motor but does not remove power to the frequency converter.
Auto On	Puts the system in remote operational mode. • Responds to an external start command by control terminals or serial communication • Speed reference is from an external source
Reset	Resets the frequency converter manually after a fault has been cleared.

Table 4.5 Operation Keys Functions

4.2 Back Up and Copying Parameter Settings

4.2.1 Parameter Settings

Programming data is stored internally in the frequency converter.

- The data can be uploaded into the LCP memory as a storage back up
- Once stored in the LCP, the data can be downloaded back into the frequency converter
- Data can also be downloaded into other frequency converters by connecting the LCP into those units and downloading the stored settings. (This is a quick way to program multiple units with the same settings).
- Initialisation of the frequency converter to restore factory default settings does not change data stored in the LCP memory

⚠WARNING

UNINTENDED START!

When the frequency converter is connected to the energized DC bus, the motor may start at any time. The frequency converter, motor, and any driven equipment must be in operational readiness. Failure to be in operational readiness when the frequency converter is connected to the energized DC bus could result in death, serious injury, or equipment or property damage.

4.2.2 Uploading Data to the LCP

1. Press [Off] to stop the motor before uploading or downloading data.
2. Go to *0-50 LCP Copy*.
3. Press [OK].
4. Select *All to LCP*.
5. Press [OK]. A progress bar shows the uploading process.
6. Press [Hand On] or [Auto On] to return to normal operation.

4.2.3 Downloading Data from the LCP

1. Press [Off] to stop the motor before uploading or downloading data.
2. Go to *0-50 LCP Copy*.
3. Press [OK].
4. Select *All from LCP*.
5. Press [OK]. A progress bar shows the downloading process.
6. Press [Hand On] or [Auto On] to return to normal operation.

4.3 Restoring Default Settings

CAUTION

Initialisation restores the unit to factory default settings. Any programming, motor data, localization, and monitoring records will be lost. Uploading data to the LCP provides a backup before initialisation.

Restoring the frequency converter parameter settings back to default values is done by initialisation of the frequency converter. Initialisation can be through *14-22 Operation Mode* or manually.

- Initialisation using *14-22 Operation Mode* does not change frequency converter data such as operating hours, serial communication selections, personal menu settings, fault log, alarm log, and other monitoring functions
- Using *14-22 Operation Mode* is generally recommended
- Manual initialisation erases all motor, programming, localization, and monitoring data and restores factory default settings

4.3.1 Recommended Initialisation

1. Press [Main Menu] twice to access parameters.
2. Scroll to *14-22 Operation Mode*.
3. Press [OK].
4. Scroll to *Initialisation*.
5. Press [OK].
6. Remove power to the unit and wait for the display to turn off.
7. Apply power to the unit.

Default parameter settings are restored during start up. This may take slightly longer than normal.

8. Alarm 80 is displayed.
9. Press [Reset] to return to operation mode.

4.3.2 Manual Initialisation

1. Remove power to the unit and wait for the display to turn off.
2. Press and hold [Status], [Main Menu], and [OK] at the same time and apply power to the unit.

Factory default parameter settings are restored during start up. This may take slightly longer than normal.

Manual initialisation does not change the following frequency converter information:

- *15-00 Operating hours*
- *15-03 Power Up's*
- *15-04 Over Temp's*
- *15-05 Over Volt's*

5 Programming

5.1 Introduction

The frequency converter is programmed for its application functions using parameters. Parameters are accessed by pressing either [Quick Menu] or [Main Menu] on the LCP. (See *4.1 Local Control Panel* for details on using the LCP function keys). Parameters may also be accessed through a PC using the MCT 10 Set-up Software (see *5.6.1 Remote Programming with MCT 10 Set-up Software*).

The quick menu is intended for initial start up (*Q2-** Quick Set Up*) and detailed instructions for common frequency converter applications (*Q3-** Function Set Up*). Step-by-step instructions are provided. These instructions enable the user to walk through the parameters used for programming applications in their proper sequence. Data entered in a parameter can change the options available in the parameters following that entry. The quick menu presents easy guidelines for getting most systems up and running.

The main menu accesses all parameters and allows for advanced frequency converter applications.

5.2 Programming Example

Here is an example for programming the frequency converter for a common application in open loop using the quick menu.

- This procedure programs the frequency converter to receive a 0-10 V DC analog control signal on input terminal 53
- The frequency converter will respond by providing 20-50 Hz output to the motor proportional to the input signal (0-10 V DC=20-50 Hz)

This is a common pump or fan application.

Press [Quick Menu] and select the following parameters using the navigation keys to scroll to the titles and press [OK] after each action.

1. *Q3 Function Setups*
2. *Parameter Data Set*

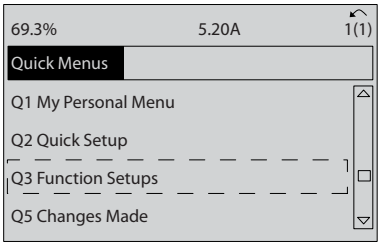

Illustration 5.1

3. *Q3-2 Open Loop Settings*

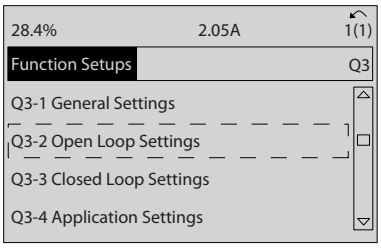

Illustration 5.2

4. *Q3-21 Analog Reference*

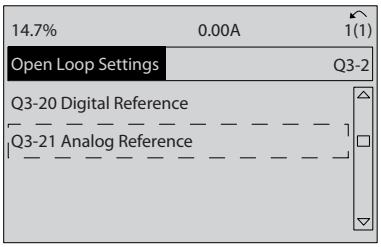

Illustration 5.3

5. *3-02 Minimum Reference*. Set minimum internal frequency converter reference to 0 Hz. (This sets the minimum frequency converter speed at 0 Hz).

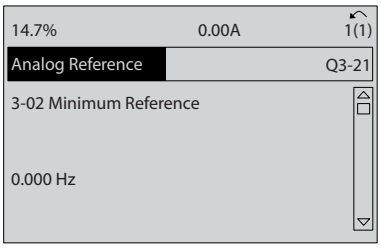

Illustration 5.4

6. *3-03 Maximum Reference*. Set maximum internal frequency converter reference to 60 Hz. (This sets the maximum frequency converter speed at 60 Hz. Note that 50/60 Hz is a regional variation).

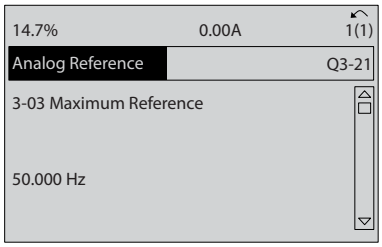

Illustration 5.5

7. *6-10 Terminal 53 Low Voltage*. Set minimum external voltage reference on terminal 53 at 0 V. (This sets the minimum input signal at 0 V).

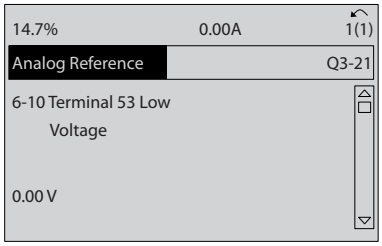

Illustration 5.6

8. *6-11 Terminal 53 High Voltage*. Set maximum external voltage reference on terminal 53 at 10 V. (This sets the maximum input signal at 10 V).

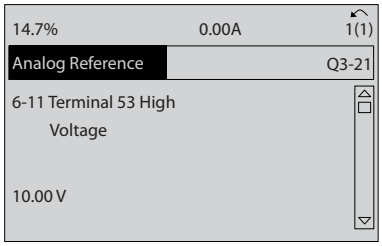

Illustration 5.7

9. *6-14 Terminal 53 Low Ref./Feedb. Value*. Set minimum speed reference on terminal 53 at 20 Hz. (This tells the frequency converter that the minimum voltage received on terminal 53 (0 V) equals 20 Hz output).

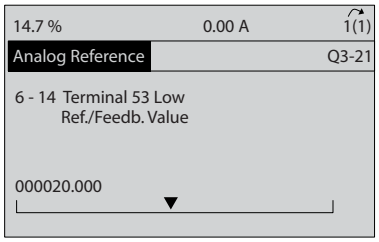

Illustration 5.8

10. *6-15 Terminal 53 High Ref./Feedb. Value*. Set maximum speed reference on terminal 53 at 50 Hz. (This tells the frequency converter that the maximum voltage received on terminal 53 (10 V) equals 50 Hz output).

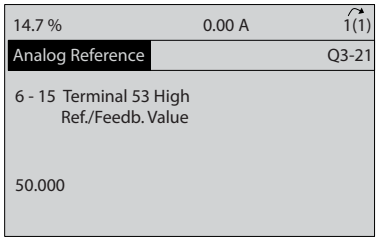

Illustration 5.9

With an external device providing a 0-10 V control signal connected to frequency converter terminal 53, the system is now ready for operation.

NOTE

The scroll bar on the right in the last illustration of the display is at the bottom, indicating the procedure is complete.

Illustration 5.10 shows the wiring connections used to enable this set up.

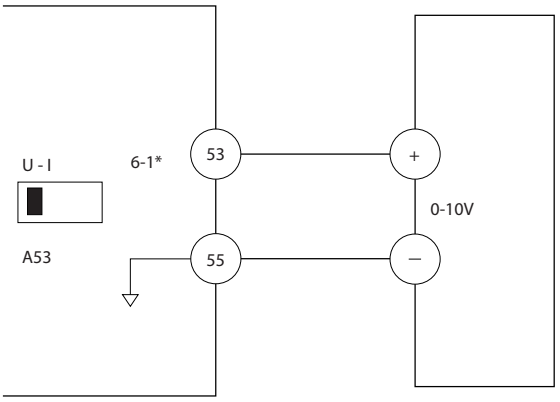

Illustration 5.10 Wiring Example for External Device Providing 0-10 V Control Signal

5.3 Control Terminal Programming Examples

Control terminals can be programmed.

- Each terminal has specified functions it is capable of performing
- Parameters associated with the terminal enable the function
- For proper frequency converter functioning, the control terminals must be

  wired properly

  programmed for the intended function

  receiving a signal

See *Table 5.1* for control terminal parameter number and default setting. (Default setting can change based on the selection in *0-03 Regional Settings*).

The following example shows accessing Terminal 18 to see the default setting.

1. Press [Main Menu] twice, scroll to parameter group *5-** Digital In/Out Parameter Data Set* and press [OK].

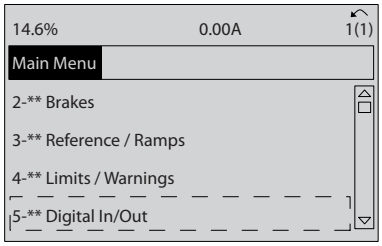

Illustration 5.11

2. Scroll to parameter group *5-1* Digital Inputs* and press [OK].

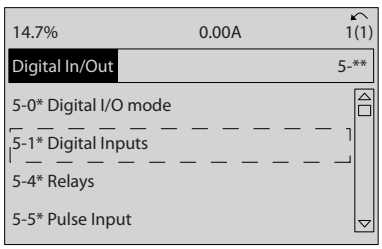

Illustration 5.12

3. Scroll to *5-10 Terminal 18 Digital Input*. Press [OK] to access function choices. The default setting *Start* is shown.

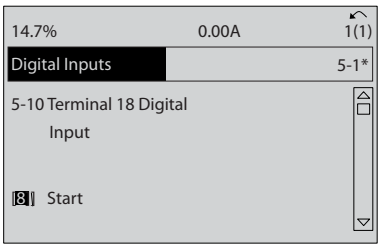

Illustration 5.13

5.4 International/North American Default Parameter Settings

Setting *0-03 Regional Settings [0] International* or *[1] North America* changes the default settings for some parameters. *Table 5.1* lists those parameters that are affected.

Parameter	International default parameter value	North American default parameter value
0-03 Regional Settings	International	North America
0-71 Date Format	DD-MM-YYYY	MM/DD/YYYY
0-72 Time Format	24 h	12 h
1-20 Motor Power [kW]	See Note 1	See Note 1
1-21 Motor Power [HP]	See Note 2	See Note 2
1-22 Motor Voltage	230 V/400 V/575 V	208 V/460 V/575 V
1-23 Motor Frequency	50 Hz	60 Hz
3-03 Maximum Reference	50 Hz	60 Hz
3-04 Reference Function	Sum	External/Preset
4-13 Motor Speed High Limit [RPM] See Note 3	1500 RPM	1800 RPM
4-14 Motor Speed High Limit [Hz] See Note 4	50 Hz	60 Hz
4-19 Max Output Frequency	100 Hz	120 Hz
4-53 Warning Speed High	1500 RPM	1800 RPM
5-12 Terminal 27 Digital Input	Coast inverse	External interlock
5-40 Function Relay	Alarm	No alarm
6-15 Terminal 53 High Ref./Feedb. Value	50	60
6-50 Terminal 42 Output	Speed 0-HighLim	Speed 4-20 mA

5

Parameter	International default parameter value	North American default parameter value
14-20 Reset Mode	Manual reset	Infinite auto reset
22-85 Speed at Design Point [RPM] See Note 3	1500 RPM	1800 RPM
22-86 Speed at Design Point [Hz]	50 Hz	60 Hz
24-04 Fire Mode Max Reference	50 Hz	60 Hz

Table 5.1 International/North American Default Parameter Settings

5.5 Parameter Menu Structure

Establishing the correct programming for applications often requires setting functions in several related parameters. These parameter settings provide the frequency converter with system details it needs to operate properly. System details may include such things as input and output signal types, programming terminals, minimum and maximum signal ranges, custom displays, automatic restart, and other features.

- See the LCP display to view detailed parameter programming and setting options
- Press [Info] in any menu location to view additional details for that function
- Press and hold [Main Menu] to enter a parameter number for direct access to that parameter
- Details for common application set ups are provided in

5.5.1 Main Menu Structure

- **0-** Operation / Display**
  - **0-0* Basic Settings**
    - 0-01 Language
    - 0-02 Motor Speed Unit
    - 0-03 Regional Settings
    - 0-04 Operating State at Power-up
    - 0-05 Local Mode Unit
  - **0-1* Set-up Operations**
    - 0-10 Active Set-up
    - 0-11 Programming Set-up
    - 0-12 This Set-up Linked to
    - 0-13 Readout: Linked Set-ups
    - 0-14 Readout: Prog. Set-ups / Channel
  - **0-2* LCP Display**
    - 0-20 Display Line 1.1 Small
    - 0-21 Display Line 1.2 Small
    - 0-22 Display Line 1.3 Small
    - 0-23 Display Line 2 Large
    - 0-24 Display Line 3 Large
    - 0-25 My Personal Menu
  - **0-3* LCP Custom Readout**
    - 0-30 Custom Readout Unit
    - 0-31 Custom Readout Min Value
    - 0-32 Custom Readout Max Value
    - 0-37 Display Text 1
    - 0-38 Display Text 2
    - 0-39 Display Text 3
  - **0-4* LCP Keypad**
    - 0-40 [Hand on] Key on LCP
    - 0-41 [Off] Key on LCP
    - 0-42 [Auto on] Key on LCP
    - 0-43 [Reset] Key on LCP
    - 0-44 [Off/Reset] Key on LCP
    - 0-45 [Drive Bypass] Key on LCP
  - **0-5* Copy/Save**
    - 0-50 LCP Copy
    - 0-51 Set-up Copy
  - **0-6* Password**
    - 0-60 Main Menu Password
    - 0-61 Access to Main Menu w/o Password
    - 0-65 Personal Menu Password
    - 0-66 Access to Personal Menu w/o Password
  - **0-7* Clock Settings**
    - 0-70 Date and Time
    - 0-71 Date Format
    - 0-72 Time Format
    - 0-74 DST/Summertime
    - 0-76 DST/Summertime Start
    - 0-77 DST/Summertime End
    - 0-79 Clock Fault
    - 0-81 Working Days
    - 0-82 Additional Working Days
    - 0-83 Additional Non-Working Days
    - 0-89 Date and Time Readout
- **1-** Load and Motor**
  - **1-0* General Settings**
    - 1-00 Configuration Mode
    - 1-03 Torque Characteristics
    - 1-06 Clockwise Direction
  - **1-1* Motor Selection**
    - 1-10 Motor Construction
  - **1-1* VVC+ PM**
    - 1-14 Damping Gain
    - 1-15 Low Speed Filter Time Const.
    - 1-16 High Speed Filter Time Const.
    - 1-17 Voltage filter time const.
  - **1-2* Motor Data**
    - 1-20 Motor Power [kW]
    - 1-21 Motor Power [HP]
    - 1-22 Motor Voltage
    - 1-23 Motor Frequency
    - 1-24 Motor Current
    - 1-25 Motor Nominal Speed
    - 1-26 Motor Cont. Rated Torque
    - 1-28 Motor Rotation Check
    - 1-29 Automatic Motor Adaptation (AMA)
  - **1-3* Adv. Motor Data**
    - 1-30 Stator Resistance (Rs)
    - 1-31 Rotor Resistance (Rr)
    - 1-35 Main Reactance (Xh)
    - 1-36 Iron Loss Resistance (Rfe)
    - 1-37 d-axis Inductance (Ld)
    - 1-39 Motor Poles
    - 1-40 Back EMF at 1000 RPM
  - **1-5* Load Indep. Setting**
    - 1-50 Motor Magnetisation at Zero Speed
    - 1-51 Min Speed Normal Magnetising [RPM]
    - 1-52 Min Speed Normal Magnetising [Hz]
    - 1-58 Flystart Test Pulses Current
    - 1-59 Flystart Test Pulses Frequency
  - **1-6* Load Depen. Setting**
    - 1-60 Low Speed Load Compensation
    - 1-61 High Speed Load Compensation
    - 1-62 Slip Compensation
    - 1-63 Slip Compensation Time Constant
    - 1-64 Resonance Dampening
    - 1-65 Resonance Dampening Time Constant
    - 1-66 Min. Current at Low Speed
  - **1-7* Start Adjustments**
    - 1-70 PM Startmode
    - 1-71 Start Delay
    - 1-72 Start Function
    - 1-73 Flying Start
    - 1-77 Compressor Start Max Speed [RPM]
    - 1-78 Compressor Start Max Speed [Hz]
    - 1-79 Compressor Start Max Time to Trip
  - **1-8* Stop Adjustments**
    - 1-80 Function at Stop
    - 1-81 Min Speed for Function at Stop [RPM]
    - 1-82 Min Speed for Function at Stop [Hz]
    - 1-86 Trip Speed Low [RPM]
    - 1-87 Trip Speed Low [Hz]
  - **1-9* Motor Temperature**
    - 1-90 Motor Thermal Protection
    - 1-91 Motor External Fan
    - 1-93 Thermistor Source
- **2-** Brakes**
  - **2-0* DC-Brake**
    - 2-00 DC Hold/Preheat Current
    - 2-01 DC Brake Current
    - 2-02 DC Braking Time
    - 2-03 DC Brake Cut In Speed [RPM]
    - 2-04 DC Brake Cut In Speed [Hz]
    - 2-06 Parking Current
    - 2-07 Parking Time
  - **2-1* Brake Energy Funct.**
    - 2-10 Brake Function
    - 2-11 Brake Resistor (ohm)
    - 2-12 Brake Power Limit (kW)
    - 2-13 Brake Power Monitoring
    - 2-15 Brake Check
    - 2-16 AC brake Max. Current
    - 2-17 Over-voltage Control
- **3-** Reference / Ramps**
  - **3-0* Reference Limits**
    - 3-02 Minimum Reference
    - 3-03 Maximum Reference
    - 3-04 Reference Function
  - **3-1* References**
    - 3-10 Preset Reference
    - 3-11 Jog Speed [Hz]
    - 3-13 Reference Site
    - 3-14 Preset Relative Reference
    - 3-15 Reference 1 Source
    - 3-16 Reference 2 Source
    - 3-17 Reference 3 Source
    - 3-19 Jog Speed [RPM]
  - **3-4* Ramp 1**
    - 3-41 Ramp 1 Ramp Up Time
    - 3-42 Ramp 1 Ramp Down Time
  - **3-5* Ramp 2**
    - 3-51 Ramp 2 Ramp Up Time
    - 3-52 Ramp 2 Ramp Down Time
  - **3-8* Other Ramps**
    - 3-80 Jog Ramp Time
    - 3-81 Quick Stop Ramp Time
    - 3-82 Starting Ramp Up Time
  - **3-9* Digital Pot.Meter**
    - 3-90 Step Size
    - 3-91 Ramp Time
    - 3-92 Power Restore
    - 3-93 Maximum Limit
    - 3-94 Minimum Limit
    - 3-95 Ramp Delay
- **4-** Limits / Warnings**
  - **4-1* Motor Limits**
    - 4-10 Motor Speed Direction
    - 4-11 Motor Speed Low Limit [RPM]
    - 4-12 Motor Speed Low Limit [Hz]
    - 4-13 Motor Speed High Limit [RPM]
    - 4-14 Motor Speed High Limit [Hz]
    - 4-16 Torque Limit Motor Mode
    - 4-17 Torque Limit Generator Mode
    - 4-18 Current Limit
    - 4-19 Max Output Frequency
  - **4-5* Adj. Warnings**
    - 4-50 Warning Current Low
    - 4-51 Warning Current High
    - 4-52 Warning Speed Low
    - 4-53 Warning Speed High
    - 4-54 Warning Reference Low
    - 4-55 Warning Reference High
    - 4-56 Warning Feedback Low
    - 4-57 Warning Feedback High
    - 4-58 Missing Motor Phase Function
  - **4-6* Speed Bypass**
    - 4-60 Bypass Speed From [RPM]
    - 4-61 Bypass Speed From [Hz]
    - 4-62 Bypass Speed To [RPM]
    - 4-63 Bypass Speed To [Hz]
    - 4-64 Semi-Auto Bypass Set-up
- **5-** Digital In/Out**
  - **5-0* Digital I/O mode**
    - 5-00 Digital I/O Mode
    - 5-01 Terminal 27 Mode
    - 5-02 Terminal 29 Mode
  - **5-1* Digital Inputs**
    - 5-10 Terminal 18 Digital Input
    - 5-11 Terminal 19 Digital Input
    - 5-12 Terminal 27 Digital Input
    - 5-13 Terminal 29 Digital Input
    - 5-14 Terminal 32 Digital Input
    - 5-15 Terminal 33 Digital Input
    - 5-16 Terminal X30/2 Digital Input
    - 5-17 Terminal X30/3 Digital Input
    - 5-18 Terminal X30/4 Digital Input
    - 5-19 Terminal 37 Safe Stop
  - **5-3* Digital Outputs**
    - 5-30 Terminal 27 Digital Output
    - 5-31 Terminal 29 Digital Output
    - 5-32 Term X30/6 Digi Out (MCB 101)
    - 5-33 Term X30/7 Digi Out (MCB 101)
  - **5-4* Relays**
    - 5-40 Function Relay
    - 5-41 On Delay, Relay
    - 5-42 Off Delay, Relay
  - **5-5* Pulse Input**
    - 5-50 Term. 29 Low Frequency
    - 5-51 Term. 29 High Frequency
    - 5-52 Term. 29 Low Ref./Feedb. Value
    - 5-53 Term. 29 High Ref./Feedb. Value
    - 5-54 Pulse Filter Time Constant #29
    - 5-55 Term. 33 Low Frequency
    - 5-56 Term. 33 High Frequency
    - 5-57 Term. 33 Low Ref./Feedb. Value
    - 5-58 Term. 33 High Ref./Feedb. Value
    - 5-59 Pulse Filter Time Constant #33
  - **5-6* Pulse Output**
    - 5-60 Terminal 27 Pulse Output Variable
    - 5-62 Pulse Output Max Freq #27
    - 5-63 Terminal 29 Pulse Output Variable
    - 5-65 Pulse Output Max Freq #29
    - 5-66 Terminal X30/6 Pulse Output Variable
    - 5-68 Pulse Output Max Freq #X30/6
  - **5-8* I/O Options**
    - 5-80 AHF Cap Reconnect Delay
  - **5-9* Bus Controlled**
    - 5-90 Digital & Relay Bus Control
    - 5-93 Pulse Out #27 Bus Control
    - 5-94 Pulse Out #27 Timeout Preset
    - 5-95 Pulse Out #29 Bus Control
    - 5-96 Pulse Out #29 Timeout Preset
    - 5-97 Pulse Out #X30/6 Bus Control
    - 5-98 Pulse Out #X30/6 Timeout Preset
- **6-** Analog In/Out**
  - **6-0* Analog I/O Mode**
    - 6-00 Live Zero Timeout Time
    - 6-01 Live Zero Timeout Function
    - 6-02 Fire Mode Live Zero Timeout Function
  - **6-1* Analog Input 53**
    - 6-10 Terminal 53 Low Voltage
    - 6-11 Terminal 53 High Voltage
    - 6-12 Terminal 53 Low Current
    - 6-13 Terminal 53 High Current
    - 6-14 Terminal 53 Low Ref./Feedb. Value
    - 6-15 Terminal 53 High Ref./Feedb. Value
    - 6-16 Terminal 53 Filter Time Constant
    - 6-17 Terminal 53 Live Zero
  - **6-2* Analog Input 54**
    - 6-20 Terminal 54 Low Voltage
    - 6-21 Terminal 54 High Voltage
    - 6-22 Terminal 54 Low Current
    - 6-23 Terminal 54 High Current
    - 6-24 Terminal 54 Low Ref./Feedb. Value
    - 6-25 Terminal 54 High Ref./Feedb. Value
    - 6-26 Terminal 54 Filter Time Constant
    - 6-27 Terminal 54 Live Zero
  - **6-3* Analog Input X30/11**
    - 6-30 Terminal X30/11 Low Voltage
    - 6-31 Terminal X30/11 High Voltage
    - 6-34 Term. X30/11 Low Ref./Feedb. Value
    - 6-35 Term. X30/11 High Ref./Feedb. Value
    - 6-36 Term. X30/11 Filter Time Constant
    - 6-37 Term. X30/11 Live Zero
  - **6-4* Analog Input X30/12**
    - 6-40 Terminal X30/12 Low Voltage
    - 6-41 Terminal X30/12 High Voltage
    - 6-44 Term. X30/12 Low Ref./Feedb. Value
    - 6-45 Term. X30/12 High Ref./Feedb. Value
    - 6-46 Term. X30/12 Filter Time Constant
    - 6-47 Term. X30/12 Live Zero
  - **6-5* Analog Output 42**
    - 6-50 Terminal 42 Output
    - 6-51 Terminal 42 Output Min Scale
    - 6-52 Terminal 42 Output Max Scale
    - 6-53 Terminal 42 Output Bus Control
    - 6-54 Terminal 42 Output Timeout Preset
    - 6-55 Analog Output Filter
  - **6-6* Analog Output X30/8**
    - 6-60 Terminal X30/8 Output

6-61 Terminal X30/8 Min. Scale
6-62 Terminal X30/8 Max. Scale
6-63 Terminal X30/8 Output Bus Control
6-64 Terminal X30/8 Output Timeout Preset
8- Comm. and Options**
8-0* General Settings
8-01 Control Site
8-02 Control Source
8-03 Control Timeout Time
8-04 Control Timeout Function
8-05 End-of-Timeout Function
8-06 Reset Control Timeout
8-07 Diagnosis Trigger
8-08 Readout Filtering
8-09 Communication Charset
8-1* Control Settings
8-10 Control Profile
8-13 Configurable Status Word STW
8-3* FC Port Settings
8-30 Protocol
8-31 Address
8-32 Baud Rate
8-33 Parity / Stop Bits
8-34 Estimated cycle time
8-35 Minimum Response Delay
8-36 Maximum Response Delay
8-37 Maximum Inter-Char Delay
8-4* FC MC protocol set
8-40 Telegram Selection
8-42 PCD write configuration
8-43 PCD read configuration
8-5* Digital/Bus
8-50 Coasting Select
8-52 DC Brake Select
8-53 Start Select
8-54 Reversing Select
8-55 Set-up Select
8-56 Preset Reference Select
8-7* BACnet
8-70 BACnet Device Instance
8-72 MS/TP Max Masters
8-73 MS/TP Max Info Frames
8-74 "I-Am" Service
8-75 Initialisation Password
8-8* FC Port Diagnostics
8-80 Bus Message Count
8-81 Bus Error Count
8-82 Slave Messages Rcvd
8-83 Slave Error Count
8-84 Slave Messages Sent
8-85 Slave Timeout Errors
8-89 Diagnostics Count
8-9* Bus Jog / Feedback
8-90 Bus Jog 1 Speed
8-91 Bus Jog 2 Speed
8-94 Bus Feedback 1
8-95 Bus Feedback 2
8-96 Bus Feedback 3
9- Profibus**
9-00 Setpoint
9-07 Actual Value
9-15 PCD Write Configuration
9-16 PCD Read Configuration
9-18 Node Address
9-22 Telegram Selection
9-23 Parameters for Signals
9-27 Parameter Edit
9-28 Process Control
9-44 Fault Message Counter
9-45 Fault Code
9-47 Fault Number
9-52 Fault Situation Counter
9-53 Profibus Warning Word
9-63 Actual Baud Rate
9-64 Device Identification
9-65 Profile Number
9-67 Control Word 1
9-68 Status Word 1
9-71 Profibus Save Data Values
9-72 ProfibusDriveReset
9-75 DO Identification
9-80 Defined Parameters (1)
9-81 Defined Parameters (2)
9-82 Defined Parameters (3)
9-83 Defined Parameters (4)
9-84 Defined Parameters (5)
9-90 Changed Parameters (1)
9-91 Changed Parameters (2)
9-92 Changed Parameters (3)
9-93 Changed Parameters (4)
9-94 Changed Parameters (5)
9-99 Profibus Revision Counter
10- CAN Fieldbus**
10-0* Common Settings
10-00 CAN Protocol
10-01 Baud Rate Select
10-02 MAC ID
10-05 Readout Transmit Error Counter
10-06 Readout Receive Error Counter
10-07 Readout Bus Off Counter
10-1* DeviceNet
10-10 Process Data Type Selection
10-11 Process Data Config Write
10-12 Process Data Config Read
10-13 Warning Parameter
10-14 Net Reference
10-15 Net Control
10-2* COS Filters
10-20 COS Filter 1
10-21 COS Filter 2
10-22 COS Filter 3
10-23 COS Filter 4
10-3* Parameter Access
10-30 Array Index
10-31 Store Data Values
10-32 Devicenet Revision
10-33 Store Always
10-34 DeviceNet Product Code
10-39 Devicenet F Parameters
11- LonWorks**
11-0* LonWorks ID
11-00 Neuron ID
11-1* LON Functions
11-10 Drive Profile
11-15 LON Warning Word
11-17 XIF Revision
11-18 LonWorks Revision
11-2* LON Param. Access
11-21 Store Data Values
12- Ethernet**
12-0* IP Settings
12-00 IP Address Assignment
12-01 IP Address
12-02 Subnet Mask
12-03 Default Gateway
12-04 DHCP Server
12-05 Lease Expires
12-06 Name Servers
12-07 Domain Name
12-08 Host Name
12-09 Physical Address
12-1* Ethernet Link Parameters
12-10 Link Status
12-11 Link Duration
12-12 Auto Negotiation
12-13 Link Speed
12-14 Link Duplex
12-2* Process Data
12-20 Control Instance
12-21 Process Data Config Write
12-22 Process Data Config Read
12-27 Primary Master
12-28 Store Data Values
12-29 Store Always
12-3* EtherNet/IP
12-30 Warning Parameter
12-31 Net Reference
12-32 Net Control
12-33 CIP Revision
12-34 CIP Product Code
12-35 EDS Parameter
12-37 COS Inhibit Timer
12-38 COS Filter
12-4* Modbus TCP
12-40 Status Parameter
12-41 Slave Message Count
12-42 Slave Exception Message Count
12-8* Other Ethernet Services
12-80 FTP Server
12-81 HTTP Server
12-82 SMTP Service
12-89 Transparent Socket Channel Port
12-9* Advanced Ethernet Services
12-90 Cable Diagnostic
12-91 Auto Cross Over
12-92 IGMP Snooping
12-93 Cable Error Length
12-94 Broadcast Storm Protection
12-95 Broadcast Storm Filter
12-96 Port Config
12-98 Interface Counters
12-99 Media Counters
13- Smart Logic**
13-0* SLC Settings
13-00 SL Controller Mode
13-01 Start Event
13-02 Stop Event
13-03 Reset SLC
13-1* Comparators
13-10 Comparator Operand
13-11 Comparator Operator
13-12 Comparator Value
13-2* Timers
13-20 SL Controller Timer
13-4* Logic Rules
13-40 Logic Rule Boolean 1
13-41 Logic Rule Operator 1
13-42 Logic Rule Boolean 2
13-43 Logic Rule Operator 2
13-44 Logic Rule Boolean 3
13-5* States
13-51 SL Controller Event
13-52 SL Controller Action
14- Special Functions**
14-0* Inverter Switching
14-00 Switching Pattern
14-01 Switching Frequency
14-03 Overmodulation
14-04 PWM Random
14-1* Mains On/Off
14-10 Mains Failure
14-11 Mains Voltage at Mains Fault
14-12 Function at Mains Imbalance
14-2* Reset Functions
14-20 Reset Mode
14-21 Automatic Restart Time
14-22 Operation Mode
14-23 Typecode Setting
14-25 Trip Delay at Torque Limit
14-26 Trip Delay at Inverter Fault
14-28 Production Settings
14-29 Service Code
14-3* Current Limit Ctrl.
14-30 Current Lim Ctrl, Proportional Gain
14-31 Current Lim Ctrl, Integration Time
14-32 Current Lim Ctrl, Filter Time
14-4* Energy Optimising
14-40 VT Level
14-41 AEO Minimum Magnetisation
14-42 Minimum AEO Frequency
14-43 Motor Cosphi
14-5* Environment
14-50 RFI Filter
14-51 DC Link Compensation
14-52 Fan Control
14-53 Fan Monitor
14-55 Output Filter
14-59 Actual Number of Inverter Units
14-6* Auto Derate
14-60 Function at Over Temperature
14-61 Function at Inverter Overload
14-62 Inv. Overload Derate Current
15- Drive Information**
15-0* Operating Data
15-00 Operating Hours
15-01 Running Hours
15-02 kWh Counter
15-03 Power Up's
15-04 Over Temp's
15-05 Over Volt's
15-06 Reset kWh Counter
15-07 Reset Running Hours Counter
15-08 Number of Starts
15-1* Data Log Settings
15-10 Logging Source
15-11 Logging Interval
15-12 Trigger Event
15-13 Logging Mode
15-14 Samples Before Trigger
15-2* Historic Log
15-20 Historic Log: Event
15-21 Historic Log: Value
15-22 Historic Log: Time
15-23 Historic Log: Date and Time
15-3* Alarm Log
15-30 Alarm Log: Error Code
15-31 Alarm Log: Value
15-32 Alarm Log: Time
15-33 Alarm Log: Date and Time
15-4* Drive Identification
15-40 FC Type
15-41 Power Section
15-42 Voltage
15-43 Software Version
15-44 Ordered Typecode String
15-45 Actual Typecode String
15-46 Frequency Converter Ordering No
15-47 Power Card Ordering No
15-48 LCP Id No
15-49 SW ID Control Card
15-50 SW ID Power Card
15-51 Frequency Converter Serial Number
15-53 Power Card Serial Number
15-55 Vendor URL
15-56 Vendor Name
15-59 CSIV Filename
15-6* Option Ident
15-60 Option Mounted
15-61 Option SW Version
15-62 Option Ordering No
15-63 Option Serial No
15-70 Option in Slot A
15-71 Slot A Option SW Version
15-72 Option in Slot B
15-73 Slot B Option SW Version

15-74 Option in Slot C0
15-75 Slot C0 Option SW Version
15-76 Option in Slot C1
15-77 Slot C1 Option SW Version
15-8* Operating Data II
15-80 Fan Running Hours
15-81 Preset Fan Running Hours
15-9* Parameter Info
15-92 Defined Parameters
15-93 Modified Parameters
15-98 Drive Identification
15-99 Parameter Metadata
16- Data Readouts**
16-0* General Status
16-00 Control Word
16-01 Reference [Unit]
16-02 Reference [%]
16-03 Status Word
16-05 Main Actual Value [%]
16-09 Custom Readout
16-1* Motor Status
16-10 Power [kW]
16-11 Power [hp]
16-12 Motor Voltage
16-13 Frequency
16-14 Motor Current
16-15 Frequency [%]
16-16 Torque [Nm]
16-17 Speed [RPM]
16-18 Motor Thermal
16-22 Torque [%]
16-26 Power Filtered [kW]
16-27 Power Filtered [hp]
16-3* Drive Status
16-30 DC Link Voltage
16-32 Brake Energy /s
16-33 Brake Energy /2 min
16-34 Heatsink Temp.
16-35 Inverter Thermal
16-36 Inv. Nom. Current
16-37 Inv. Max. Current
16-38 SL Controller State
16-39 Control Card Temp.
16-40 Logging Buffer Full
16-41 Logging Buffer Full
16-43 Timed Actions Status
16-49 Current Fault Source
16-5* Ref. & Feedb.
16-50 External Reference
16-52 Feedback [Unit]
16-53 Digi Pot Reference
16-54 Feedback 1 [Unit]
16-55 Feedback 2 [Unit]
16-56 Feedback 3 [Unit]
16-58 PID Output [%]
16-6* Inputs & Outputs
16-60 Digital Input
16-61 Terminal 53 Switch Setting
16-62 Analog Input 53
16-63 Terminal 54 Switch Setting
16-64 Analog Input 54
16-65 Analog Output 42 [mA]
16-66 Digital Output [bin]
16-67 Pulse Input #29 [Hz]
16-68 Pulse Input #33 [Hz]
16-69 Pulse Output #27 [Hz]
16-70 Pulse Output #29 [Hz]
16-71 Relay Output [bin]
16-72 Counter A
16-73 Counter B
16-75 Analog In X30/11
16-76 Analog In X30/12
16-77 Analog Out X30/8 [mA]
16-8* Fieldbus & FC Port
16-80 Fieldbus CTW 1
16-82 Fieldbus REF 1
16-84 Comm. Option STW
16-85 FC Port CTW 1
16-86 FC Port REF 1
16-9* Diagnosis Readouts
16-90 Alarm Word
16-91 Alarm Word 2
16-92 Warning Word
16-93 Warning Word 2
16-94 Ext. Status Word
16-95 Ext. Status Word 2
16-96 Maintenance Word
18- Info & Readouts**
18-0* Maintenance Log
18-00 Maintenance Log: Item
18-01 Maintenance Log: Action
18-02 Maintenance Log: Time
18-03 Maintenance Log: Date and Time
18-1* Fire Mode Log
18-10 Fire Mode Log: Event
18-11 Fire Mode Log: Time
18-12 Fire Mode Log: Date and Time
18-3* Inputs & Outputs
18-30 Analog Input X42/1
18-31 Analog Input X42/3
18-32 Analog Input X42/5
18-33 Analog Out X42/7 [V]
18-34 Analog Out X42/9 [V]
18-35 Analog Out X42/11 [V]
18-36 Analog Input X48/2 [mA]
18-37 Temp. Input X48/4
18-38 Temp. Input X48/7
18-39 Temp. Input X48/10
18-5* Ref. & Feedb.
18-50 Sensorless Readout [unit]
20- Drive Closed Loop**
20-0* Feedback
20-00 Feedback 1 Source
20-01 Feedback 1 Conversion
20-02 Feedback 1 Source Unit
20-03 Feedback 2 Source
20-04 Feedback 2 Conversion
20-05 Feedback 2 Source Unit
20-06 Feedback 3 Source
20-07 Feedback 3 Conversion
20-08 Feedback 3 Source Unit
20-12 Reference/Feedback Unit
20-13 Minimum Reference/Feedb.
20-14 Maximum Reference/Feedb.
20-2* Feedback/Setpoint
20-20 Feedback Function
20-21 Setpoint 1
20-22 Setpoint 2
20-23 Setpoint 3
20-3* Feedb. Adv. Conv.
20-30 Refrigerant
20-31 User Defined Refrigerant A1
20-32 User Defined Refrigerant A2
20-33 User Defined Refrigerant A3
20-34 Duct 1 Area [m2]
20-35 Duct 1 Area [in2]
20-36 Duct 2 Area [m2]
20-37 Duct 2 Area [in2]
20-38 Air Density Factor [%]
20-6* Sensorless
20-60 Sensorless Unit
20-69 Sensorless Information
20-7* PID Autotuning
20-70 Closed Loop Type
20-71 PID Performance
20-72 PID Output Change
20-73 Minimum Feedback Level
20-74 Maximum Feedback Level
20-79 PID Autotuning
20-8* PID Basic Settings
20-81 PID Normal/ Inverse Control
20-82 PID Start Speed [RPM]
20-83 PID Start Speed [Hz]
20-84 On Reference Bandwidth
20-9* PID Controller
20-91 PID Anti Windup
20-93 PID Proportional Gain
20-94 PID Integral Time
20-95 PID Differentiation Time
20-96 PID Diff. Gain Limit
21- Ext. Closed Loop**
21-0* Ext. CL Autotuning
21-00 Closed Loop Type
21-01 PID Performance
21-02 PID Output Change
21-03 Minimum Feedback Level
21-04 Maximum Feedback Level
21-09 PID Autotuning
21-1* Ext. CL 1 Ref./Fb.
21-10 Ext. 1 Ref./Feedback Unit
21-11 Ext. 1 Minimum Reference
21-12 Ext. 1 Maximum Reference
21-13 Ext. 1 Reference Source
21-14 Ext. 1 Feedback Source
21-15 Ext. 1 Setpoint
21-17 Ext. 1 Reference [Unit]
21-18 Ext. 1 Feedback [Unit]
21-19 Ext. 1 Output [%]
21-2* Ext. CL 1 PID
21-20 Ext. 1 Normal/Inverse Control
21-21 Ext. 1 Proportional Gain
21-22 Ext. 1 Integral Time
21-23 Ext. 1 Differentation Time
21-24 Ext. 1 Dif. Gain Limit
21-3* Ext. CL 2 Ref./Fb.
21-30 Ext. 2 Ref./Feedback Unit
21-31 Ext. 2 Minimum Reference
21-32 Ext. 2 Maximum Reference
21-33 Ext. 2 Reference Source
21-34 Ext. 2 Feedback Source
21-35 Ext. 2 Setpoint
21-37 Ext. 2 Reference [Unit]
21-38 Ext. 2 Feedback [Unit]
21-39 Ext. 2 Output [%]
21-4* Ext. CL 2 PID
21-40 Ext. 2 Normal/Inverse Control
21-41 Ext. 2 Proportional Gain
21-42 Ext. 2 Integral Time
21-43 Ext. 2 Differentation Time
21-44 Ext. 2 Dif. Gain Limit
21-5* Ext. CL 3 Ref./Fb.
21-50 Ext. 3 Ref./Feedback Unit
21-51 Ext. 3 Minimum Reference
21-52 Ext. 3 Maximum Reference
21-53 Ext. 3 Reference Source
21-54 Ext. 3 Feedback Source
21-55 Ext. 3 Setpoint
21-57 Ext. 3 Reference [Unit]
21-58 Ext. 3 Feedback [Unit]
21-59 Ext. 3 Output [%]
21-6* Ext. CL 3 PID
21-60 Ext. 3 Normal/Inverse Control
21-61 Ext. 3 Proportional Gain
21-62 Ext. 3 Integral Time
21-63 Ext. 3 Differentation Time
21-64 Ext. 3 Dif. Gain Limit
22- Appl. Functions**
22-0* Miscellaneous
22-00 External Interlock Delay
22-01 Power Filter Time
22-2* No-Flow Detection
22-20 Low Power Auto Set-up
22-21 Low Power Detection
22-22 Low Speed Detection
22-23 No-Flow Function
22-24 No-Flow Delay
22-26 Dry Pump Function
22-27 Dry Pump Delay
22-3* No-Flow Power Tuning
22-30 No-Flow Power
22-31 Power Correction Factor
22-32 Low Speed [RPM]
22-33 Low Speed [Hz]
22-34 Low Speed Power [kW]
22-35 Low Speed Power [HP]
22-36 High Speed [RPM]
22-37 High Speed [Hz]
22-38 High Speed Power [kW]
22-39 High Speed Power [HP]
22-4* Sleep Mode
22-40 Minimum Run Time
22-41 Minimum Sleep Time
22-42 Wake-up Speed [RPM]
22-43 Wake-up Speed [Hz]
22-44 Wake-up Ref./FB Difference
22-45 Setpoint Boost
22-46 Maximum Boost Time
22-5* End of Curve
22-50 End of Curve Function
22-51 End of Curve Delay
22-6* Broken Belt Detection
22-60 Broken Belt Function
22-61 Broken Belt Torque
22-62 Broken Belt Delay
22-7* Short Cycle Protection
22-75 Short Cycle Protection
22-76 Interval between Starts
22-77 Minimum Run Time
22-78 Minimum Run Time Override
22-79 Minimum Run Time Override Value
22-8* Flow Compensation
22-80 Flow Compensation
22-81 Square-linear Curve Approximation
22-82 Work Point Calculation
22-83 Speed at No-Flow [RPM]
22-84 Speed at No-Flow [Hz]
22-85 Speed at Design Point [RPM]
22-86 Speed at Design Point [Hz]
22-87 Pressure at No-Flow Speed
22-88 Pressure at Rated Speed
22-89 Flow at Design Point
22-90 Flow at Rated Speed
23- Time-based Functions**
23-0* Timed Actions
23-00 ON Time
23-01 ON Action
23-02 OFF Time
23-03 OFF Action
23-04 Occurrence
23-0* Timed Actions Settings
23-08 Timed Actions Mode
23-09 Timed Actions Reactivation
23-1* Maintenance
23-10 Maintenance Item
23-11 Maintenance Action
23-12 Maintenance Time Base
23-13 Maintenance Time Interval
23-14 Maintenance Date and Time
23-1* Maintenance Reset
23-15 Reset Maintenance Word
23-16 Maintenance Text
23-5* Energy Log
23-50 Energy Log Resolution
23-51 Period Start
23-53 Energy Log

23-54 Reset Energy Log
23-6* Trending
23-60 Trend Variable
23-61 Continuous Bin Data
23-62 Timed Bin Data
23-63 Timed Period Start
23-64 Timed Period Stop
23-65 Minimum Bin Value
23-66 Reset Continuous Bin Data
23-67 Reset Timed Bin Data
23-8* Payback Counter
23-80 Power Reference Factor
23-81 Energy Cost
23-82 Investment
23-83 Energy Savings
23-84 Cost Savings
24- Appl. Functions 2**
24-0* Fire Mode
24-00 Fire Mode Function
24-01 Fire Mode Configuration
24-02 Fire Mode Unit
24-03 Fire Mode Min Reference
24-04 Fire Mode Max Reference
24-05 Fire Mode Preset Reference
24-06 Fire Mode Reference Source
24-07 Fire Mode Feedback Source
24-09 Fire Mode Alarm Handling
24-1* Drive Bypass
24-10 Drive Bypass Function
24-11 Drive Bypass Delay Time
24-9* Multi-Motor Funct.
24-90 Missing Motor Function
24-91 Missing Motor Coefficient 1
24-92 Missing Motor Coefficient 2
24-93 Missing Motor Coefficient 3
24-94 Missing Motor Coefficient 4
24-95 Locked Rotor Function
24-96 Locked Rotor Coefficient 1
24-97 Locked Rotor Coefficient 2
24-98 Locked Rotor Coefficient 3
24-99 Locked Rotor Coefficient 4
25- Cascade Controller**
25-0* System Settings
25-00 Cascade Controller
25-02 Motor Start
25-04 Pump Cycling
25-05 Fixed Lead Pump
25-06 Number of Pumps
25-2* Bandwidth Settings
25-20 Staging Bandwidth
25-21 Override Bandwidth
25-22 Fixed Speed Bandwidth
25-23 SBW Staging Delay
25-24 SBW Destaging Delay
25-25 OBW Time
25-26 Destage At No-Flow
25-27 Stage Function
25-28 Stage Function Time
25-29 Destage Function
25-30 Destage Function Time
25-4* Staging Settings
25-40 Ramp Down Delay
25-41 Ramp Up Delay
25-42 Staging Threshold
25-43 Destaging Threshold
25-44 Staging Speed [RPM]
25-45 Staging Speed [Hz]
25-46 Destaging Speed [RPM]
25-47 Destaging Speed [Hz]
25-5* Alternation Settings
25-50 Lead Pump Alternation
25-51 Alternation Event
25-52 Alternation Time Interval
25-53 Alternation Timer Value
25-54 Alternation Predefined Time
25-55 Alternate if Load < 50%
25-56 Staging Mode at Alternation
25-58 Run Next Pump Delay
25-59 Run on Mains Delay
25-8* Status
25-80 Cascade Status
25-81 Pump Status
25-82 Lead Pump
25-83 Relay Status
25-84 Pump ON Time
25-85 Relay ON Time
25-86 Reset Relay Counters
25-9* Service
25-90 Pump Interlock
25-91 Manual Alternation
26- Analog I/O Option**
26-0* Analog I/O Mode
26-00 Terminal X42/1 Mode
26-01 Terminal X42/3 Mode
26-02 Terminal X42/5 Mode
26-1* Analog Input X42/1
26-10 Terminal X42/1 Low Voltage
26-11 Terminal X42/1 High Voltage
26-14 Term. X42/1 Low Ref./Feedb. Value
26-15 Term. X42/1 High Ref./Feedb. Value
26-16 Term. X42/1 Filter Time Constant
26-17 Term. X42/1 Live Zero
26-2* Analog Input X42/3
26-20 Terminal X42/3 Low Voltage
26-21 Terminal X42/3 High Voltage
26-24 Term. X42/3 Low Ref./Feedb. Value
26-25 Term. X42/3 High Ref./Feedb. Value
26-26 Term. X42/3 Filter Time Constant
26-27 Term. X42/3 Live Zero
26-3* Analog Input X42/5
26-30 Terminal X42/5 Low Voltage
26-31 Terminal X42/5 High Voltage
26-34 Term. X42/5 Low Ref./Feedb. Value
26-35 Term. X42/5 High Ref./Feedb. Value
26-36 Term. X42/5 Filter Time Constant
26-37 Term. X42/5 Live Zero
26-4* Analog Out X42/7
26-40 Terminal X42/7 Output
26-41 Terminal X42/7 Min. Scale
26-42 Terminal X42/7 Max. Scale
26-43 Terminal X42/7 Bus Control
26-44 Terminal X42/7 Timeout Preset
26-5* Analog Out X42/9
26-50 Terminal X42/9 Output
26-51 Terminal X42/9 Min. Scale
26-52 Terminal X42/9 Max. Scale
26-53 Terminal X42/9 Bus Control
26-54 Terminal X42/9 Timeout Preset
26-6* Analog Out X42/11
26-60 Terminal X42/11 Output
26-61 Terminal X42/11 Min. Scale
26-62 Terminal X42/11 Max. Scale
26-63 Terminal X42/11 Bus Control
26-64 Terminal X42/11 Timeout Preset
31- Bypass Option**
31-00 Bypass Mode
31-01 Bypass Start Time Delay
31-02 Bypass Trip Time Delay
31-03 Test Mode Activation
31-10 Bypass Status Word
31-11 Bypass Running Hours
31-19 Remote Bypass Activation
35- Sensor Input Option**
35-0* Temp. Input Mode
35-00 Term. X48/4 Temp. Unit
35-01 Term. X48/4 Input Type
35-02 Term. X48/7 Temp. Unit
35-03 Term. X48/7 Input Type
35-04 Term. X48/10 Temp. Unit
35-05 Term. X48/10 Input Type
35-06 Temperature Sensor Alarm Function
35-1* Temp. Input X48/4
35-14 Term. X48/4 Filter Time Constant
35-15 Term. X48/4 Temp. Monitor
35-16 Term. X48/4 Low Temp. Limit
35-17 Term. X48/4 High Temp. Limit
35-2* Temp. Input X48/7
35-24 Term. X48/7 Filter Time Constant
35-25 Term. X48/7 Temp. Monitor
35-26 Term. X48/7 Low Temp. Limit
35-27 Term. X48/7 High Temp. Limit
35-3* Temp. Input X48/10
35-34 Term. X48/10 Filter Time Constant
35-35 Term. X48/10 Temp. Monitor
35-36 Term. X48/10 Low Temp. Limit
35-37 Term. X48/10 High Temp. Limit
35-4* Analog Input X48/2
35-42 Term. X48/2 Low Current
35-43 Term. X48/2 High Current
35-44 Term. X48/2 Low Ref./Feedb. Value
35-45 Term. X48/2 High Ref./Feedb. Value
35-46 Term. X48/2 Filter Time Constant
35-47 Term. X48/2 Live Zero
99-* Devel support
99-00 DAC 1 selection
99-01 DAC 2 selection
99-02 DAC 3 selection
99-03 DAC 4 selection
99-04 DAC 1 scale
99-05 DAC 2 scale
99-06 DAC 3 scale
99-07 DAC 4 scale
99-08 Test param 1
99-09 Test param 2
99-10 DAC Option Slot
99-11 RFI 2
99-12 Fan
99-13 Idle time
99-14 Paramdb requests in queue
99-15 Secondary Timer at Inverter Fault
99-16 No of Current Sensors
99-20 HS Temp. (PC1)
99-21 HS Temp. (PC2)
99-22 HS Temp. (PC3)
99-23 HS Temp. (PC4)
99-24 HS Temp. (PC5)
99-25 HS Temp. (PC6)
99-26 HS Temp. (PC7)
99-27 HS Temp. (PC8)
99-29 Platform Version
99-40 StartupWizardState
99-90 Options present
99-91 Motor Power Internal
99-92 Motor Voltage Internal
99-93 Motor Frequency Internal
99-94 Imbalance derate [%]
99-95 Temperature derate [%]
99-96 Overload derate [%]

5.6 Remote Programming with MCT 10 Set-up Software

Liebherr has a software program available for developing, storing, and transferring frequency converter programming. The MCT 10 Set-up Software allows the user to connect a PC to the frequency converter and perform live programming rather than using the LCP. Additionally, all frequency converter programming can be done off-line and simply downloaded to the frequency converter. Or the entire frequency converter profile can be loaded onto the PC for back up storage or analysis.

The USB connector or RS-485 terminal are available for connecting to the frequency converter.

6 Application Examples

6.1 Introduction

NOTE

When the optional safe stop feature is used, a jumper wire may be required between terminal 12 (or 13) and terminal 37 for the frequency converter to operate when using factory default programming values.

The examples in this section are intended as a quick reference for common applications.

- Parameter settings are the regional default values unless otherwise indicated (selected in *0-03 Regional Settings*)
- Parameters associated with the terminals and their settings are shown next to the drawings
- Where switch settings for analog terminals A53 or A54 are required, these are also shown

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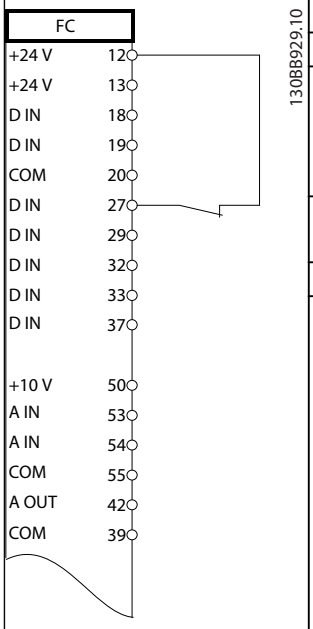
6.2 Application Examples

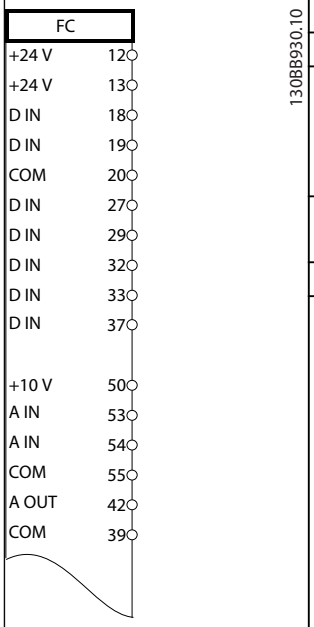
CAUTION

Thermistors must use reinforced or double insulation to meet PELV insulation requirements.



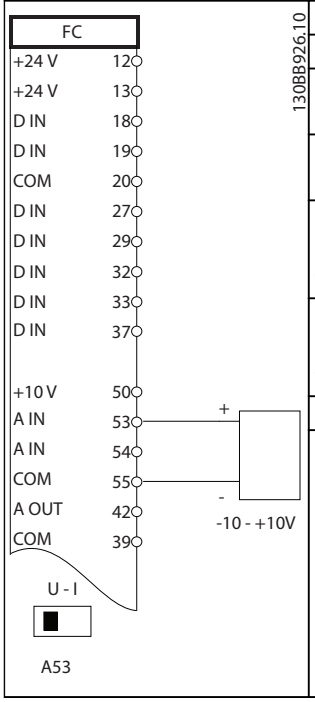
	Parameters	
	Function	**Setting**
1-29 Automatic Motor Adaptation (AMA)		[1] Enable complete AMA
5-12 Terminal 27 Digital Input		[2]* Coast inverse
*=Default Value		
Notes/comments: Parameter group *1-2* Motor Data* must be set according to motor		

Table 6.1 AMA with T27 Connected



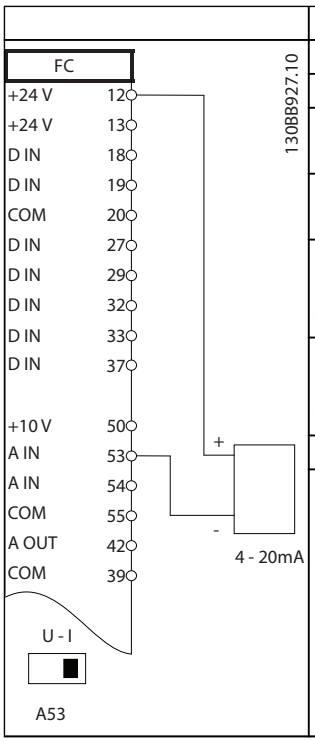
	Parameters	
	Function	**Setting**
1-29 Automatic Motor Adaptation (AMA)		[1] Enable complete AMA
5-12 Terminal 27 Digital Input		[0] No operation
*=Default Value		
Notes/comments: Parameter group *1-2* Motor Data* must be set according to motor		

Table 6.2 AMA without T27 Connected



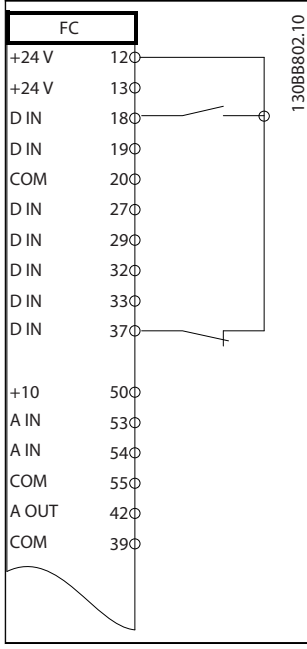
Parameters	
Function	**Setting**
6-10 Terminal 53 Low Voltage	0.07 V*
6-11 Terminal 53 High Voltage	10 V*
6-14 Terminal 53 Low Ref./Feedb. Value	0 RPM
6-15 Terminal 53 High Ref./Feedb. Value	1500 RPM
*=Default Value	
Notes/comments:	

Table 6.3 Analog Speed Reference (Voltage)



Parameters	
Function	**Setting**
6-12 Terminal 53 Low Current	4 mA*
6-13 Terminal 53 High Current	20 mA*
6-14 Terminal 53 Low Ref./Feedb. Value	0 RPM
6-15 Terminal 53 High Ref./Feedb. Value	1500 RPM
*=Default Value	
Notes/comments:	

Table 6.4 Analog Speed Reference (Current)



Parameters	
Function	**Setting**
5-10 Terminal 18 Digital Input	[8] Start*
5-12 Terminal 27 Digital Input	[0] No operation
5-19 Terminal 37 Safe Stop	[1] Safe Stop Alarm
*=Default Value	
Notes/comments: If *5-12 Terminal 27 Digital Input* is set to *[0] No operation*, a jumper wire to terminal 27 is not needed.	

Table 6.5 Start/Stop Command with Safe Stop

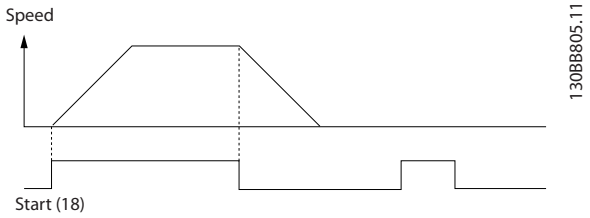
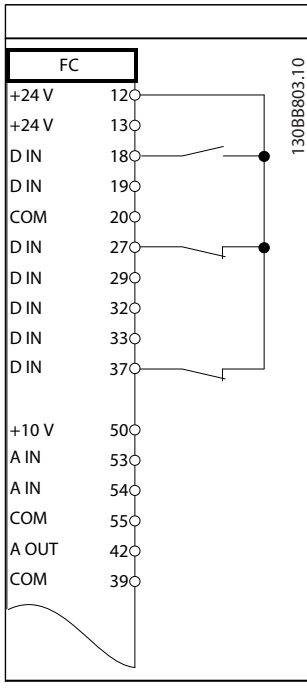


Illustration 6.1 Start/Stop with Safe Stop



Parameters	
Function	**Setting**
5-10 Terminal 18 Digital Input	[9] Latched Start
5-12 Terminal 27 Digital Input	[6] Stop Inverse
*=Default Value	
Notes/comments: If *5-12 Terminal 27 Digital Input* is set to *[0] No operation*, a jumper wire to terminal 27 is not needed.	

Table 6.6 Pulse Start/Stop

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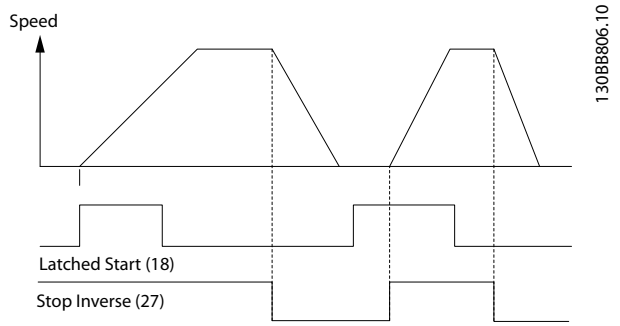
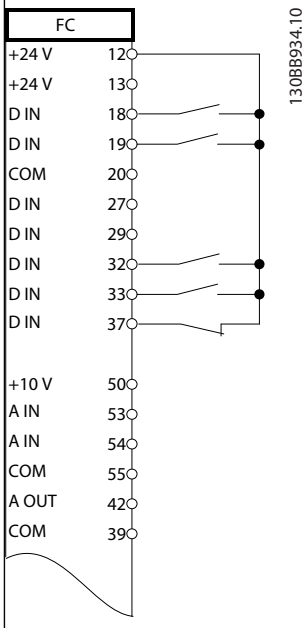
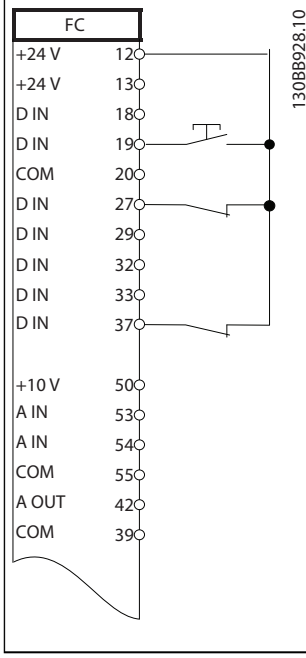


Illustration 6.2 Latched Start/Stop Inverse



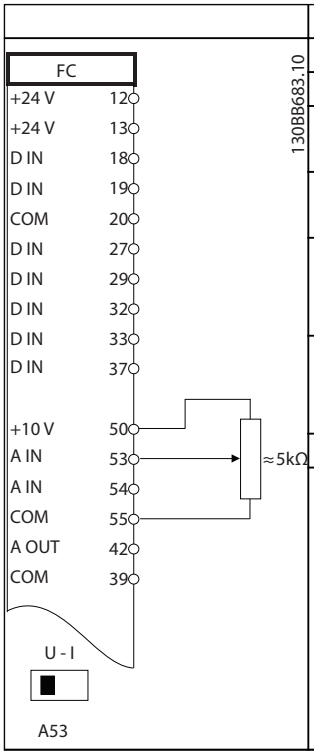
	Parameters	
	Function	**Setting**
	5-10 Terminal 18 Digital Input	[8] Start
	5-11 Terminal 19 Digital Input	[10] Reversing*
	5-12 Terminal 27 Digital Input	[0] No operation
	5-14 Terminal 32 Digital Input	[16] Preset ref bit 0
	5-15 Terminal 33 Digital Input	[17] Preset ref bit 1
	3-10 Preset Reference	
	Preset ref. 0	25%
	Preset ref. 1	50%
	Preset ref. 2	75%
	Preset ref. 3	100%
*=Default Value		
Notes/comments:		

Table 6.7 Start/Stop with Reversing and 4 Preset Speeds



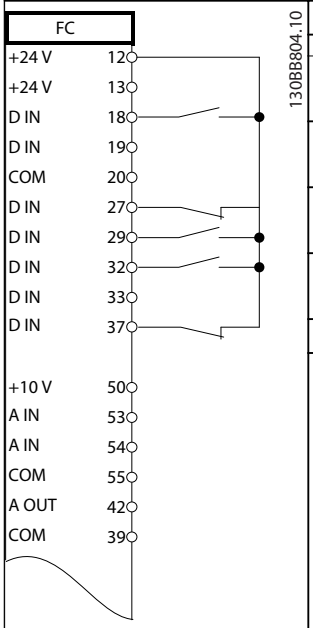
	Parameters	
	Function	**Setting**
	5-11 Terminal 19 Digital Input	[1] Reset
*=Default Value		
Notes/comments:		

Table 6.8 External Alarm Reset



	Parameters	
	Function	**Setting**
	6-10 Terminal 53 Low Voltage	0.07 V*
	6-11 Terminal 53 High Voltage	10 V*
	6-14 Terminal 53 Low Ref./Feedb. Value	0 RPM
	6-15 Terminal 53 High Ref./Feedb. Value	1500 RPM
*=Default Value		
Notes/comments:		

Table 6.9 Speed Reference (using a Manual Potentiometer)



Parameters	
Function	**Setting**
5-10 Terminal 18 Digital Input	[8] Start*
5-12 Terminal 27 Digital Input	[19] Freeze Reference
5-13 Terminal 29 Digital Input	[21] Speed Up
5-14 Terminal 32 Digital Input	[22] Speed Down
*=Default Value	
Notes/comments:	

Table 6.10 Speed Up/Down

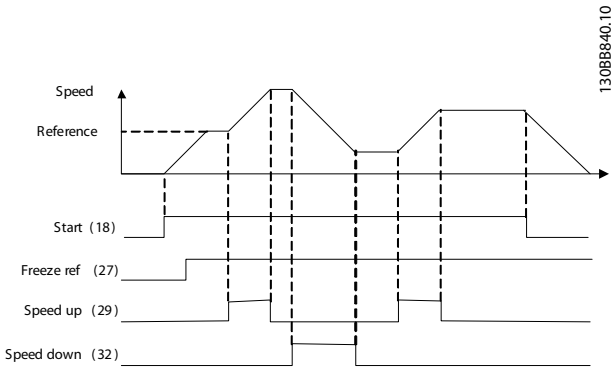
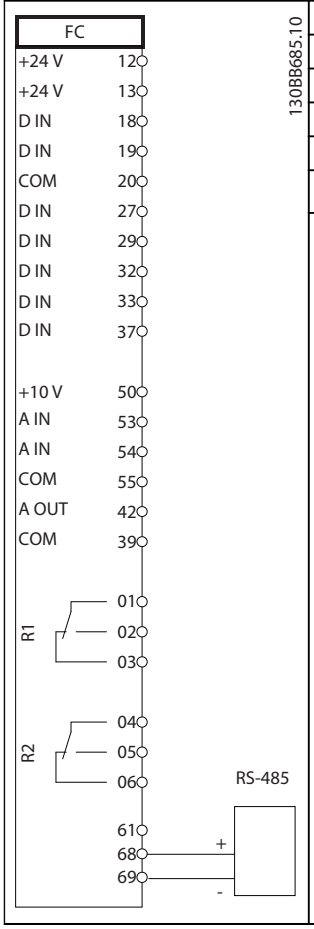
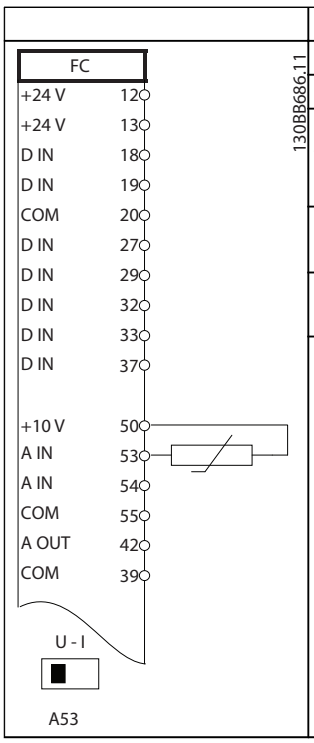


Illustration 6.3 Speed Up/Down



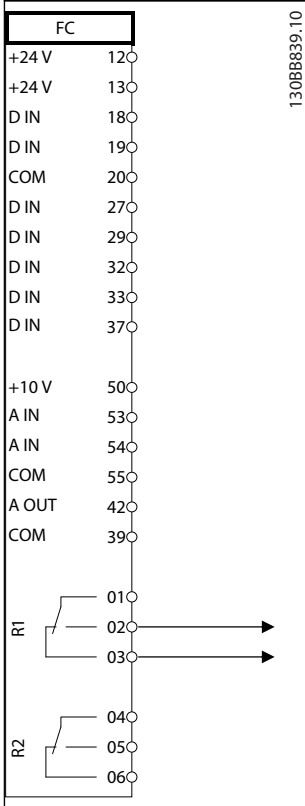
Parameters	
Function	**Setting**
8-30 Protocol	FC*
8-31 Address	1*
8-32 Baud Rate	9600*
*=Default Value	
Notes/comments: Select protocol, address and baud rate in the above mentioned parameters.	

Table 6.11 RS-485 Network Connection



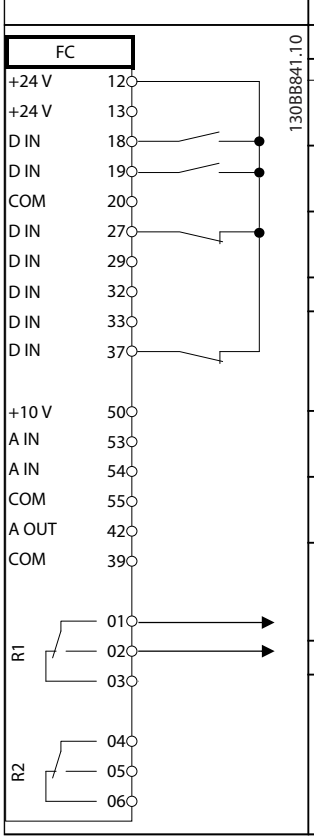
Parameters	
Function	**Setting**
1-90 Motor Thermal Protection	[2] Thermistor trip
1-93 Thermistor Source	[1] Analog input 53
*=Default Value	
Notes/comments: If only a warning is desired, *1-90 Motor Thermal Protection* should be set to *[1] Thermistor warning*.	

Table 6.12 Motor Thermistor



Parameters	
Function	**Setting**
4-30 Motor Feedback Loss Function	[1] Warning
4-31 Motor Feedback Speed Error	100 RPM
4-32 Motor Feedback Loss Timeout	5 s
7-00 Speed PID Feedback Source	[2] MCB 102
17-11 Resolution (PPR)	1024*
13-00 SL Controller Mode	[1] On
13-01 Start Event	[19] Warning
13-02 Stop Event	[44] Reset key
13-10 Comparator Operand	[21] Warning no.
13-11 Comparator Operator	[1] ≈*
13-12 Comparator Value	90
13-51 SL Controller Event	[22] Comparator 0
13-52 SL Controller Action	[32] Set digital out A low
5-40 Function Relay	[80] SL digital output A
*=Default Value	
Notes/comments: If the limit in the feedback monitor is exceeded, Warning 90 will be issued. The SLC monitors Warning 90 and in the case that Warning 90 becomes TRUE then Relay 1 is triggered. External equipment may then indicate that service may be required. If the feedback error goes below the limit again within 5 s then the frequency converter continues and the warning disappears. But Relay 1 will still be triggered until [Reset] on the LCP.	

Table 6.13 Using SLC to Set a Relay



Parameters	
Function	**Setting**
5-40 Function Relay	[32] Mech. brake ctrl.
5-10 Terminal 18 Digital Input	[8] Start*
5-11 Terminal 19 Digital Input	[11] Start reversing
1-71 Start Delay	0.2
1-72 Start Function	[5] VVC^{plus}/ FLUX Clockwise
1-76 Start Current	$I_{m,n}$
2-20 Release Brake Current	App. dependent
2-21 Activate Brake Speed [RPM]	Half of nominal slip of the motor
*=Default Value	
Notes/comments:	

Table 6.14 Mechanical Brake Control

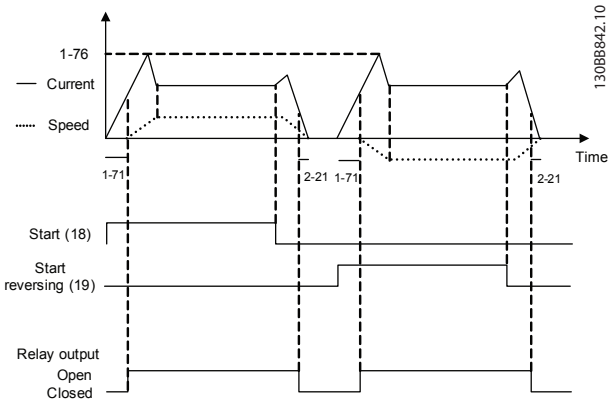


Illustration 6.4 Mechanical Brake Control

7 Status Messages

7.1 Status Display

When the frequency converter is in status mode, status messages are generated automatically from within the frequency converter and appear in the bottom line of the display (see *Illustration 7.1*.)

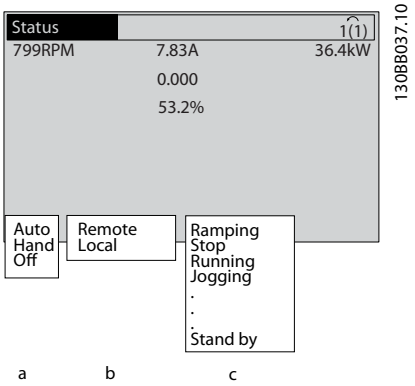


Illustration 7.1 Status Display

a. The first part of the status line indicates where the stop/start command originates.

b. The second part of the status line indicates where the speed control originates.

c. The last part of the status line gives the present frequency converter status. These show the operational mode the frequency converter is in.

NOTE

In auto/remote mode, the frequency converter requires external commands to execute functions.

7.2 Status Message Definitions Table

Table 7.1, *Table 7.2* and *Table 7.3* define the meaning of the status message display words.

Off	The frequency converter does not react to any control signal until [Auto On] or [Hand On] is pressed.
Auto On	The frequency converter is controlled from the control terminals and/or the serial communication.
Hand On	The frequency converter can be controlled by the navigation keys on the LCP. Stop commands, reset, reversing, DC brake, and other signals applied to the control terminals can override local control.

Table 7.1 Operation Mode

Remote	The speed reference is given from external signals, serial communication, or internal preset references.
Local	The frequency converter uses [Hand On] control or reference values from the LCP.

Table 7.2 Reference Site

AMA finish OK	Automatic motor adaptation (AMA) was carried out successfully.
AMA ready	AMA is ready to start. Press [Hand On] to start.
AMA running	AMA process is in progress.
Coast	• Coast inverse was selected as a function for a digital input (parameter group *5-1* Digital Inputs*). The corresponding terminal is not connected. • Coast activated by serial communication
Ctrl. Ramp-down	Control Ramp-down was selected in *14-10 Mains Failure*. • The mains voltage is below the value set in *14-11 Mains Voltage at Mains Fault* at mains fault • The frequency converter ramps down the motor using a controlled ramp-down
Current High	The frequency converter output current is above the limit set in *4-51 Warning Current High*.
Current Low	The frequency converter output current is below the limit set in *4-52 Warning Speed Low*

DC Hold	DC hold is selected in *1-80 Function at Stop* and a stop command is active. The motor is held by a DC current set in *2-00 DC Hold/ Preheat Current*.
DC Stop	The motor is held with a DC current (*2-01 DC Brake Current*) for a specified time (*2-02 DC Braking Time*). • DC Brake is activated in *2-03 DC Brake Cut In Speed [RPM]* and a Stop command is active • DC Brake (inverse) is selected as a function for a digital input (parameter group *5-1* Digital Inputs*). The corresponding terminal is not active. • The DC Brake is activated via serial communication
Feedback high	The sum of all active feedbacks is above the feedback limit set in *4-57 Warning Feedback High*.
Feedback low	The sum of all active feedbacks is below the feedback limit set in *4-56 Warning Feedback Low*.
Freeze output	The remote reference is active, which holds the present speed. • Freeze output was selected as a function for a digital input (parameter group *5-1* Digital Inputs*). The corresponding terminal is active. Speed control is only possible via the terminal functions speed up and speed down. • Hold ramp is activated via serial communication
Freeze output request	A freeze output command has been given, but the motor will remain stopped until a run permissive signal is received.
Freeze ref.	*Freeze Reference* was chosen as a function for a digital input (parameter group *5-1* Digital Inputs*). The corresponding terminal is active. The frequency converter saves the actual reference. Changing the reference is now only possible via terminal functions speed up and speed down.
Jog request	A jog command has been given, but the motor will be stopped until a run permissive signal is received via a digital input.
Jogging	The motor is running as programmed in *3-19 Jog Speed [RPM]*. • *Jog* was selected as function for a digital input (parameter group *5-1* Digital Inputs*). The corresponding terminal (e.g. Terminal 29) is active. • The Jog function is activated via the serial communication • The Jog function was selected as a reaction for a monitoring function (e.g. No signal). The monitoring function is active
Motor check	In *1-80 Function at Stop*, *Motor Check* was selected. A stop command is active. To ensure that a motor is connected to the frequency converter, a permanent test current is applied to the motor.
OVC control	*Overvoltage* control was activated in *2-17 Overvoltage Control*. The connected motor is supplying the frequency converter with generative energy. The overvoltage control adjusts the V/Hz ratio to run the motor in controlled mode and to prevent the frequency converter from tripping.
PowerUnit Off	(For frequency converters with an external 24 V power supply installed only). Mains supply to the frequency converter is removed, but the control card is supplied by the external 24 V.
Protection md	Protection mode is active. The unit has detected a critical status (an overcurrent or overvoltage). • To avoid tripping, switching frequency is reduced to 4 kHz • If possible, protection mode ends after approximately 10 s • Protection mode can be restricted in *14-26 Trip Delay at Inverter Fault*
QStop	The motor is decelerating using *3-81 Quick Stop Ramp Time*. • *Quick stop inverse* was chosen as a function for a digital input (parameter group *5-1* Digital Inputs*). The corresponding terminal is not active. • The quick stop function was activated via serial communication
Ramping	The motor is accelerating/decelerating using the active Ramp Up/Down. The reference, a limit value or a standstill is not yet reached.
Ref. high	The sum of all active references is above the reference limit set in *4-55 Warning Reference High*.
Ref. low	The sum of all active references is below the reference limit set in *4-54 Warning Reference Low*.

Run on ref.	The frequency converter is running in the reference range. The feedback value matches the setpoint value.
Run request	A start command has been given, but the motor is stopped until a run permissive signal is received via digital input.
Running	The motor is driven by the frequency converter.
Speed high	Motor speed is above the value set in *4-53 Warning Speed High*.
Speed low	Motor speed is below the value set in *4-52 Warning Speed Low*.
Standby	In Auto On Auto mode, the frequency converter will start the motor with a start signal from a digital input or serial communication.
Start delay	In *1-71 Start Delay*, a delay starting time was set. A start command is activated and the motor will start after the start delay time expires.
Start fwd/rev	Start forward and start reverse were selected as functions for two different digital inputs (parameter group *5-1* Digital Inputs*). The motor will start in forward or reverse depending on which corresponding terminal is activated.
Stop	The frequency converter has received a stop command from the LCP, digital input or serial communication.
Trip	An alarm occurred and the motor is stopped. Once the cause of the alarm is cleared, the frequency converter can be reset manually by pressing [Reset] or remotely by control terminals or serial communication.
Trip lock	An alarm occurred and the motor is stopped. Once the cause of the alarm is cleared, power must be cycled to the frequency converter. The frequency converter can then be reset manually by pressing [Reset] or remotely by control terminals or serial communication.

Table 7.3 Operation Status

8 Warnings and Alarms

8.1 System Monitoring

The frequency converter monitors the condition of its input power, output, and motor factors as well as other system performance indicators. A warning or alarm may not necessarily indicate a problem internal to the frequency converter itself. In many cases, it indicates failure conditions from input voltage, motor load or temperature, external signals, or other areas monitored by the frequency converter's internal logic. Be sure to investigate those areas exterior to the frequency converter as indicated in the alarm or warning.

8.2 Warning and Alarm Types

8.2.1 Warnings

A warning is issued when an alarm condition is impending or when an abnormal operating condition is present and may result in the frequency converter issuing an alarm. A warning clears by itself when the abnormal condition is removed.

8

8.2.2 Alarm Trip

An alarm is issued when the frequency converter is tripped, that is, the frequency converter suspends operation to prevent frequency converter or system damage. The motor will coast to a stop. The frequency converter logic will continue to operate and monitor the frequency converter status. After the fault condition is remedied, the frequency converter can be reset. It will then be ready to start operation again.

A trip can be reset in any of 4 ways:

- Press [Reset] on the LCP
- Digital reset input command
- Serial communication reset input command
- Auto reset

8.2.3 Alarm Trip-lock

An alarm that causes the frequency converter to trip-lock requires that input power be cycled. The motor will coast to a stop. The frequency converter logic will continue to operate and monitor the frequency converter status. Remove input power to the frequency converter and correct the cause of the fault, then restore power. This action puts the frequency converter into a trip condition as described above and may be reset in any of those 4 ways.

8.3 Warning and Alarm Displays

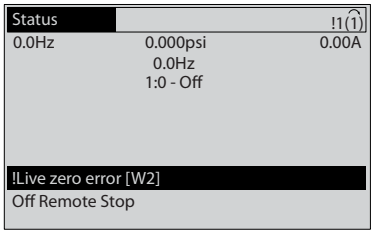


Illustration 8.1 Warning Display

An alarm or trip-lock alarm will flash on display along with the alarm number.

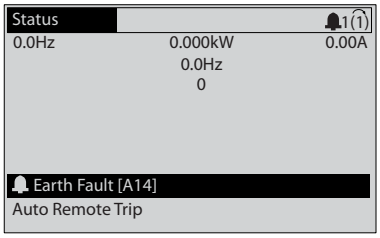


Illustration 8.2 Alarm Display

In addition to the text and alarm code on the frequency converter LCP, there are three status indicator lights.

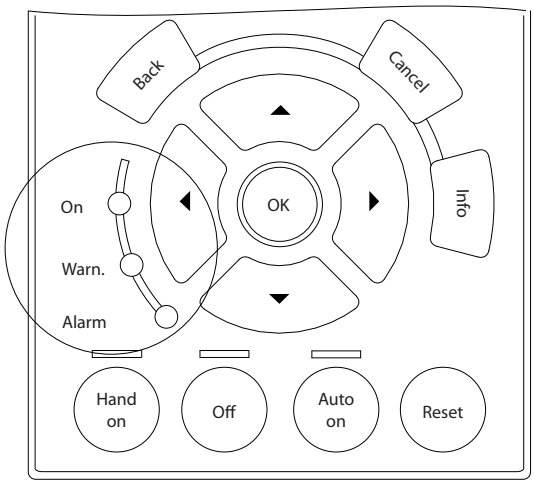


Illustration 8.3 Status Indicator Lights

	Warning LED	Alarm LED
Warning	On	Off
Alarm	Off	On (Flashing)
Trip-Lock	On	On (Flashing)

Table 8.1 Status Indicator Lights Explanations

8.4 Warning and Alarm Definitions

8.4.1 Warning/Alarm Action

Table 8.2 defines whether a warning is issued prior to an alarm, and whether the alarm trips the unit or trip locks the unit.

No.	Description	Warning	Alarm/Trip	Alarm/Trip Lock	Parameter Reference
1	10 Volts low	X			
2	Live zero error	(X)	(X)		6-01 Live Zero Timeout Function
4	Mains phase loss	(X)	(X)	(X)	14-12 Function at Mains Imbalance
5	DC link voltage high	X			
6	DC link voltage low	X			
7	DC over voltage	X	X		
8	DC under voltage	X	X		
9	Inverter overloaded	X	X		
10	Motor ETR over temperature	(X)	(X)		1-90 Motor Thermal Protection
11	Motor thermistor over temperature	(X)	(X)		1-90 Motor Thermal Protection
12	Torque limit	X	X		
13	Over Current	X	X	X	
14	Earth (Ground) fault	X	X	X	
15	Hardware mismatch		X	X	
16	Short Circuit		X	X	
17	Control word timeout	(X)	(X)		8-04 Control Timeout Function
20	Temp. Input Error				
21	Param Error				
22	Hoist Mech. Brake	(X)	(X)		Parameter Group 2-2*
23	Internal Fans	X			
24	External Fans	X			14-53 Fan Monitor
29	Heatsink temp.	X	X	X	
30	Motor phase U missing	(X)	(X)	(X)	4-58 Missing Motor Phase Function
31	Motor phase V missing	(X)	(X)	(X)	4-58 Missing Motor Phase Function
32	Motor phase W missing	(X)	(X)	(X)	4-58 Missing Motor Phase Function
33	Inrush fault		X	X	
34	Fieldbus communication fault	X	X		
35	Option Fault	X	X		
36	Mains failure	X	X		
37	Phase Imbalance		X		
38	Internal fault		X	X	
39	Heatsink sensor		X	X	
40	Overload of Digital Output Terminal 27	(X)			5-00 Digital I/O Mode, 5-01 Terminal 27 Mode
41	Overload of Digital Output Terminal 29	(X)			5-00 Digital I/O Mode, 5-02 Terminal 29 Mode
42	Ovrld X30/6-7	(X)			
43	Ext. Supply (option)				
45	Earth Fault 2	X	X	X	

No.	Description	Warning	Alarm/Trip	Alarm/Trip Lock	Parameter Reference
46	Pwr. card supply		X	X	
47	24 V supply low	X	X	X	
48	1.8 V supply low		X	X	
49	Speed limit	X			
50	AMA calibration failed		X		
51	AMA check U_{nom} and I_{nom}		X		
52	AMA low I_{nom}		X		
53	AMA motor too big		X		
54	AMA motor too small		X		
55	AMA Parameter out of range		X		
56	AMA interrupted by user		X		
57	AMA timeout		X		
58	AMA internal fault	X	X		
59	Current limit	X			4-18 Current Limit
61	Feedback Error	(X)	(X)		4-30 Motor Feedback Loss Function
62	Output Frequency at Maximum Limit	X			
63	Mechanical Brake Low		(X)		2-20 Release Brake Current
64	Voltage Limit	X			
65	Control board overtemperature	X	X	X	
66	Heat sink Temperature Low	X			
67	Option Configuration has Changed		X		
68	Safe Stop	(X)	(X)[1)]		5-19 Terminal 37 Safe Stop
70	Illegal FC configuration			X	
71	PTC 1 Safe Stop				
72	Dangerous Failure				
73	Safe Stop Auto Restart	(X)	(X)		5-19 Terminal 37 Safe Stop
74	PTC Thermistor			X	
75	Illegal Profile Sel.		X		
76	Power Unit Setup	X			
77	Reduced Power Mode	X			14-59 Actual Number of Inverter Units
78	Tracking Error	(X)	(X)		4-34 Tracking Error Function
79	Illegal PS config		X	X	
80	Drive Initialized to Default Value		X		
81	CSIV corrupt		X		
82	CSIV parameter error		X		
83	Illegal Option Combination			X	
84	No Safety Option		X		
88	Option Detection			X	
89	Mechanical Brake Sliding	X			
90	Feedback Monitor	(X)	(X)		17-61 Feedback Signal Monitoring
91	Analog input 54 wrong settings			X	S202
104	Mixing Fan Fault	X	X		14-53
163	ATEX ETR cur.lim.warning	X			
164	ATEX ETR cur.lim.alarm		X		
165	ATEX ETR freq.lim.warning	X			
166	ATEX ETR freq.lim.alarm		X		
244	Heatsink temp.	X	X	X	
245	Heatsink sensor		X	X	Parameter group 0-7*
246	Pwr.card supply			X	
250	New spare parts			X	

No.	Description	Warning	Alarm/Trip	Alarm/Trip Lock	Parameter Reference
251	New Type Code		X	X	

Table 8.2 Alarm/Warning Code List

(X) Dependent on parameter

1) Cannot be Auto reset via 14-20 Reset Mode

8.5 Fault Messages

The warning/alarm information below defines each warning/alarm condition, provides the probable cause for the condition, and details a remedy or troubleshooting procedure.

WARNING 1, 10 Volts low
The control card voltage is below 10 V from terminal 50. Remove some of the load from terminal 50, as the 10 V supply is overloaded. Max. 15 mA or minimum 590 Ω.

This condition can be caused by a short in a connected potentiometer or improper wiring of the potentiometer.

Troubleshooting
Remove the wiring from terminal 50. If the warning clears, the problem is with the customer wiring. If the warning does not clear, replace the control card.

WARNING/ALARM 2, Live zero error
This warning or alarm only appears if programmed by the user in *6-01 Live Zero Timeout Function*. The signal on one of the analog inputs is less than 50% of the minimum value programmed for that input. Broken wiring or faulty device sending the signal can cause this condition.

Troubleshooting

Check connections on all the analog input terminals. Control card terminals 53 and 54 for signals, terminal 55 common. MCB 101 terminals 11 and 12 for signals, terminal 10 common. MCB 109 terminals 1, 3, 5 for signals, terminals 2, 4, 6 common).

Check that the frequency converter programming and switch settings match the analog signal type.

Perform Input Terminal Signal Test.

WARNING/ALARM 3, No motor
No motor has been connected to the output of the frequency converter.

WARNING/ALARM 4, Mains phase loss
A phase is missing on the supply side, or the mains voltage imbalance is too high. This message also appears for a fault in the input rectifier on the frequency converter. Options are programmed at *14-12 Function at Mains Imbalance*.

Troubleshooting
Check the supply voltage and supply currents to the frequency converter.

WARNING 5, DC link voltage high
The intermediate circuit voltage (DC) is higher than the high voltage warning limit. The limit is dependent on the frequency converter voltage rating. The unit is still active.

WARNING 6, DC link voltage low
The intermediate circuit voltage (DC) is lower than the low voltage warning limit. The limit is dependent on the frequency converter voltage rating. The unit is still active.

WARNING/ALARM 7, DC overvoltage
If the intermediate circuit voltage exceeds the limit, the frequency converter trips after a time.

Troubleshooting

Connect a brake resistor

Extend the ramp time

Change the ramp type

Activate the functions in *2-10 Brake Function*

Increase *14-26 Trip Delay at Inverter Fault*

If the alarm/warning occurs during a power sag the solution is to use kinetic back-up (*14-10 Mains Failure*)

WARNING/ALARM 8, DC under voltage
If the intermediate circuit voltage (DC link) drops below the under voltage limit, the frequency converter checks if a 24 V DC backup supply is connected. If no 24 V DC backup supply is connected, the frequency converter trips after a fixed time delay. The time delay varies with unit size.

Troubleshooting

Check that the supply voltage matches the frequency converter voltage.

Perform input voltage test.

Perform soft charge circuit test.

WARNING/ALARM 9, Inverter overload
The frequency converter is about to cut out because of an overload (too high current for too long). The counter for electronic, thermal inverter protection issues a warning at 98% and trips at 100%, while giving an alarm. The frequency converter *cannot* be reset until the counter is below 90%.
The fault is that the frequency converter has run with more than 100% overload for too long.

Troubleshooting

Compare the output current shown on the LCP with the frequency converter rated current.

Compare the output current shown on the LCP with measured motor current.

Display the Thermal Drive Load on the LCP and monitor the value. When running above the frequency converter continuous current rating, the counter increases. When running below the frequency converter continuous current rating, the counter decreases.

WARNING/ALARM 10, Motor overload temperature

According to the electronic thermal protection (ETR), the motor is too hot. Select whether the frequency converter issues a warning or an alarm when the counter reaches 100% in *1-90 Motor Thermal Protection*. The fault occurs when the motor runs with more than 100% overload for too long.

Troubleshooting

Check for motor overheating.

Check if the motor is mechanically overloaded

Check that the motor current set in *1-24 Motor Current* is correct.

Ensure that Motor data in parameters 1-20 to 1-25 are set correctly.

If an external fan is in use, check in *1-91 Motor External Fan* that it is selected.

Running AMA in *1-29 Automatic Motor Adaptation (AMA)* tunes the frequency converter to the motor more accurately and reduces thermal loading.

WARNING/ALARM 11, Motor thermistor over temp

The thermistor might be disconnected. Select whether the frequency converter gives a warning or an alarm in *1-90 Motor Thermal Protection*.

Troubleshooting

Check for motor overheating.

Check if the motor is mechanically overloaded.

Check that the thermistor is connected correctly between either terminal 53 or 54 (analog voltage input) and terminal 50 (+10 V supply) and that the terminal switch for 53 or 54 is set for voltage. Check *1-93 Thermistor Source* selects terminal 53 or 54.

When using digital inputs 18 or 19, check that the thermistor is connected correctly between either terminal 18 or 19 (digital input PNP only) and terminal 50.

If a KTY sensor is used, check for correct connection between terminals 54 and 55

If using a thermal switch or thermistor, check that the programming if *1-93 Thermistor Resource* matches sensor wiring.

If using a KTY sensor, check the programming of *1-95 KTY Sensor Type, 1-96 KTY Thermistor Resource*, and *1-97 KTY Threshold level* match sensor wiring.

WARNING/ALARM 12, Torque limit

The torque has exceeded the value in *4-16 Torque Limit Motor Mode* or the value in *4-17 Torque Limit Generator Mode*. *14-25 Trip Delay at Torque Limit* can change this from a warning only condition to a warning followed by an alarm.

Troubleshooting

If the motor torque limit is exceeded during ramp up, extend the ramp up time.

If the generator torque limit is exceeded during ramp down, extend the ramp down time.

If torque limit occurs while running, possibly increase the torque limit. Make sure that the system can operate safely at a higher torque.

Check the application for excessive current draw on the motor.

WARNING/ALARM 13, Over current

The inverter peak current limit (approximately 200% of the rated current) is exceeded. The warning lasts about 1.5 s, then the frequency converter trips and issues an alarm. This fault can be caused by shock loading or quick acceleration with high inertia loads. It can also appear after kinetic back-up if the acceleration during ramp up is quick. If extended mechanical brake control is selected, trip can be reset externally.

Troubleshooting

Remove power and check if the motor shaft can be turned.

Check that the motor size matches the frequency converter.

Check parameters 1-20 to 1-25 for correct motor data.

ALARM 14, Earth (ground) fault

There is current from the output phases to earth, either in the cable between the frequency converter and the motor or in the motor itself.

Troubleshooting

Remove power to the frequency converter and repair the earth fault.

Check for earth faults in the motor by measuring the resistance to ground of the motor leads and the motor with a megohmmeter.

Perform current sensor test.

ALARM 15, Hardware mismatch
A fitted option is not operational with the present control board hardware or software.

Record the value of the following parameters and contact your Liebherr supplier:

15-40 FC Type

15-41 Power Section

15-42 Voltage

15-43 Software Version

15-45 Actual Typecode String

15-49 SW ID Control Card

15-50 SW ID Power Card

15-60 Option Mounted

15-61 Option SW Version (for each option slot)

ALARM 16, Short circuit
There is short-circuiting in the motor or motor wiring.

Remove power to the frequency converter and repair the short circuit.

WARNING/ALARM 17, Control word timeout
There is no communication to the frequency converter. The warning will only be active when *8-04 Control Word Timeout Function* is NOT set to *[Off]*.
If *8-04 Control Word Timeout Function* is set to *Stop* and *Trip*, a warning appears and the frequency converter ramps down until it trips then displays an alarm.

Troubleshooting:

Check connections on the serial communication cable.

Increase *8-03 Control Word Timeout Time*

Check the operation of the communication equipment.

Verify a proper installation based on EMC requirements.

Report value shows what kind it is.
0 = The torque ref. was not reached before timeout.
1 = There was no brake feedback before timeout.

WARNING 23, Internal fan fault
The fan warning function is an extra protective function that checks if the fan is running/mounted. The fan warning can be disabled in *14-53 Fan Monitor ([0] Disabled)*.

Troubleshooting

Check fan resistance.

Check soft charge fuses.

WARNING 24, External fan fault
The fan warning function is an extra protective function that checks if the fan is running/mounted. The fan warning can be disabled in *14-53 Fan Monitor ([0] Disabled)*.

Troubleshooting

Check fan resistance.

Check soft charge fuses.

ALARM 29, Heatsink temp
The maximum temperature of the heatsink has been exceeded. The temperature fault will not reset until the temperature falls below a defined heatsink temperature. The trip and reset points are different based on the frequency converter power size.

Troubleshooting
Check for the following conditions.

Ambient temperature too high.

Motor cable too long.

Incorrect airflow clearance above and below the frequency converter

Blocked airflow around the frequency converter.

Damaged heatsink fan.

Dirty heatsink.

For the D, E, and F Frame sizes, this alarm is based on the temperature measured by the heatsink sensor mounted inside the IGBT modules. For the F Frame sizes, this alarm can also be caused by the thermal sensor in the Rectifier module.

Troubleshooting

Check fan resistance.

Check soft charge fuses.

IGBT thermal sensor.

ALARM 30, Motor phase U missing
Motor phase U between the frequency converter and the motor is missing.

Remove power from the frequency converter and check motor phase U.

ALARM 31, Motor phase V missing
Motor phase V between the frequency converter and the motor is missing.

Remove power from the frequency converter and check motor phase V.

ALARM 32, Motor phase W missing
Motor phase W between the frequency converter and the motor is missing.

Remove power from the frequency converter and check motor phase W.

ALARM 33, Inrush fault
Too many power-ups have occurred within a short time period. Let the unit cool to operating temperature.

WARNING/ALARM 34, Fieldbus communication fault
The fieldbus on the communication option card is not working.

WARNING/ALARM 36, Mains failure

This warning/alarm is only active if the supply voltage to the frequency converter is lost and *14-10 Mains Failure* is NOT set to *[0] No Function*. Check the fuses to the frequency converter and mains power supply to the unit.

ALARM 38, Internal fault

When an internal fault occurs, a code number defined in *Table 8.3* is displayed.

Troubleshooting

Cycle power

Check that the option is properly installed

Check for loose or missing wiring

It may be necessary to contact your Liebherr supplier or service department. Note the code number for further troubleshooting directions.

No.	Text
0	Serial port cannot be initialised. Contact your Liebherr supplier or Liebherr Service Department.
256-258	Power EEPROM data is defective or too old
512	Control board EEPROM data is defective or too old.
513	Communication time out reading EEPROM data
514	Communication time out reading EEPROM data
515	Application oriented control cannot recognize the EEPROM data.
516	Cannot write to the EEPROM because a write command is on progress.
517	Write command is under time out
518	Failure in the EEPROM
519	Missing or invalid barcode data in EEPROM
783	Parameter value outside of min/max limits
1024-1279	A centelegram that has to be sent couldn't be sent.
1281	Digital signal processor flash timeout
1282	Power micro software version mismatch
1283	Power EEPROM data version mismatch
1284	Cannot read digital signal processor software version
1299	Option SW in slot A is too old
1300	Option SW in slot B is too old
1301	Option SW in slot C0 is too old
1302	Option SW in slot C1 is too old
1315	Option SW in slot A is not supported (not allowed)
1316	Option SW in slot B is not supported (not allowed)
1317	Option SW in slot C0 is not supported (not allowed)
1318	Option SW in slot C1 is not supported (not allowed)
1379	Option A did not respond when calculating platform version
1380	Option B did not respond when calculating platform version
1381	Option C0 did not respond when calculating platform version.
1382	Option C1 did not respond when calculating platform version.
1536	An exception in the application oriented control is registered. Debug information written in LCP
1792	DSP watchdog is active. Debugging of power part data, motor oriented control data not transferred correctly.
2049	Power data restarted
2064-2072	H081x: option in slot x has restarted
2080-2088	H082x: option in slot x has issued a powerup-wait
2096-2104	H983x: option in slot x has issued a legal powerup-wait
2304	Could not read any data from power EEPROM
2305	Missing SW version from power unit
2314	Missing power unit data from power unit
2315	Missing SW version from power unit
2316	Missint lo_statepage from power unit
2324	Power card configuration is determined to be incorrect at power up
2325	A power card has stopped communicating while main power is applied
2326	Power card configuration is determined to be incorrect after the delay for power cards to register.
2327	Too many power card locations have been registered as present.
2330	Power size information between the power cards does not match.
2561	No communication from DSP to ATACD
2562	No communication from ATACD to DSP (state running)
2816	Stack overflow control board module
2817	Scheduler slow tasks
2818	Fast tasks
2819	Parameter thread
2820	LCP stack overflow
2821	Serial port overflow
2822	USB port overflow
2836	cfListMempool too small
3072-5122	Parameter value is outside its limits
5123	Option in slot A: Hardware incompatible with control board hardware
5124	Option in slot B: Hardware incompatible with Control board hardware.
5125	Option in slot C0: Hardware incompatible with control board hardware.
5126	Option in slot C1: Hardware incompatible with control board hardware.
5376-6231	Out of memory

Table 8.3 Internal Fault, Code Numbers

ALARM 39, Heatsink sensor
No feedback from the heatsink temperature sensor.

The signal from the IGBT thermal sensor is not available on the power card. The problem could be on the power card, on the gate drive card, or the ribbon cable between the power card and gate drive card.

WARNING 40, Overload of digital output terminal 27
Check the load connected to terminal 27 or remove short-circuit connection. Check *5-00 Digital I/O Mode* and *5-01 Terminal 27 Mode*.

WARNING 41, Overload of digital output terminal 29
Check the load connected to terminal 29 or remove short-circuit connection. Check *5-00 Digital I/O Mode* and *5-02 Terminal 29 Mode*.

WARNING 42, Overload of digital output on X30/6 or overload of digital output on X30/7
For X30/6, check the load connected to X30/6 or remove the short-circuit connection. Check *5-32 Term X30/6 Digi Out (MCB 101)*.

For X30/7, check the load connected to X30/7 or remove the short-circuit connection. Check *5-33 Term X30/7 Digi Out (MCB 101)*.

ALARM 46, Power card supply
The supply on the power card is out of range.

There are three power supplies generated by the switch mode power supply (SMPS) on the power card: 24 V, 5 V, ±18 V. When powered with 24 V DC with the MCB 107 option, only the 24 V and 5 V supplies are monitored. When powered with three phase mains voltage, all three supplies are monitored.

WARNING 47, 24 V supply low
The 24 V DC is measured on the control card. The external 24 V DC backup power supply may be overloaded, otherwise contact the Liebherr supplier.

WARNING 48, 1.8 V supply low
The 1.8 V DC supply used on the control card is outside of allowable limits. The power supply is measured on the control card. Check for a defective control card. If an option card is present, check for an overvoltage condition.

WARNING 49, Speed limit
When the speed is not within the specified range in *4-11 Motor Speed Low Limit [RPM]* and *4-13 Motor Speed High Limit [RPM]*, the frequency converter shows a warning. When the speed is below the specified limit in *1-86 Trip Speed Low [RPM]* (except when starting or stopping) the frequency converter will trip.

ALARM 50, AMA calibration failed
Contact your Liebherr supplier or Liebherr Service Department.

ALARM 51, AMA check U_{nom} and I_{nom}
The settings for motor voltage, motor current and motor power are wrong. Check the settings in parameters 1-20 to 1-25.

ALARM 52, AMA low I_{nom}
The motor current is too low. Check the settings.

ALARM 53, AMA motor too big
The motor is too big for the AMA to operate.

ALARM 54, AMA motor too small
The motor is too small for the AMA to operate.

ALARM 55, AMA parameter out of range
The parameter values of the motor are outside of the acceptable range. AMA will not run.

ALARM 56, AMA interrupted by user
The user has interrupted the AMA.

ALARM 57, AMA internal fault
Try to restart AMA again a number of times, until the AMA is carried out. Note that repeated runs may heat the motor to a level where the resistance Rs and Rr are increased. In most cases, however, this is not critical.

ALARM 58, AMA Internal fault
Contact your Liebherr supplier.

WARNING 59, Current limit
The current is higher than the value in *4-18 Current Limit*. Ensure that Motor data in parameters 1-20 to 1-25 are set correctly. Possibly increase the current limit. Be sure that the system can operate safely at a higher limit.

WARNING 60, External interlock
External interlock has been activated. To resume normal operation, apply 24 V DC to the terminal programmed for external interlock and reset the frequency converter (via serial communication, digital I/O, or by pressing [Reset]).

WARNING/ALARM 61, Tracking error
An error between calculated motor speed and speed measurement from feedback device. The function Warning/ Alarm/Disable is set in *4-30 Motor Feedback Loss Function*. Accepted error setting in *4-31 Motor Feedback Speed Error* and the allowed time the error occur setting in *4-32 Motor Feedback Loss Timeout*. During a commissioning procedure the function may be effective.

WARNING 62, Output frequency at maximum limit
The output frequency is higher than the value set in *4-19 Max Output Frequency*.

ALARM 64, Voltage Limit
The load and speed combination demands a motor voltage higher than the actual DC link voltage.

WARNING/ALARM 65, Control card over temperature
The cut-out temperature of the control card is 80 °C.

Troubleshooting

- Check that the ambient operating temperature is within limits
- Check for clogged filters
- Check fan operation
- Check the control card

WARNING 66, Heatsink temperature low
The frequency converter is too cold to operate. This warning is based on the temperature sensor in the IGBT module.
Increase the ambient temperature of the unit. Also, a trickle amount of current can be supplied to the frequency converter whenever the motor is stopped by setting *2-00 DC Hold/Preheat Current* at 5% and *1-80 Function at Stop*

Troubleshooting
The heatsink temperature measured as 0° C could indicate that the temperature sensor is defective, causing the fan speed to increase to the maximum. If the sensor wire between the IGBT and the gate drive card is disconnected, this warning would result. Also, check the IGBT thermal sensor.

8

ALARM 67, Option module configuration has changed
One or more options have either been added or removed since the last power-down. Check that the configuration change is intentional and reset the unit.

ALARM 68, Safe Stop activated
Safe stop has been activated. To resume normal operation, apply 24 V DC to terminal 37, then send a reset signal (via Bus, Digital I/O, or by pressing the reset key).

ALARM 70, Illegal FC configuration
The control card and power card are incompatible. Contact your supplier with the type code of the unit from the nameplate and the part numbers of the cards to check compatibility.

ALARM 71, PTC 1 safe stop
Safe Stop has been activated from the MCB 112 PTC Thermistor Card (motor too warm). Normal operation can be resumed when the MCB 112 applies 24 V DC to T-37 again (when the motor temperature reaches an acceptable level) and when the Digital Input from the MCB 112 is deactivated. When that happens, a reset signal must be is be sent (via Bus, Digital I/O, or by pressing [Reset]). Note that if automatic restart is enabled, the motor may start when the fault is cleared.

ALARM 72, Dangerous failure
Safe Stop with Trip Lock. Unexpected signal levels on safe stop and digital input from the MCB 112 PTC thermistor card.

WARNING 73, Safe stop auto restart
Safe stopped. With automatic restart enabled, the motor may start when the fault is cleared.

WARNING 76, Power unit setup
The required number of power units does not match the detected number of active power units.

WARNING 77, Reduced power mode
This warning indicates that the frequency converter is operating in reduced power mode (i.e. less than the allowed number of inverter sections). This warning will be generated on power cycle when the frequency converter is set to run with fewer inverters and will remain on.

ALARM 79, Illegal power section configuration
The scaling card is the incorrect part number or not installed. Also MK102 connector on the power card could not be installed.

ALARM 78, Tracking errorDrive initialised to default value
Parameter settings are initialised to default settings after a manual reset. Reset the unit to clear the alarm.

ALARM 81, CSIV corrupt
CSIV file has syntax errors.

ALARM 82, CSIV parameter error
CSIV failed to init a parameter.

ALARM 85, Dang fail PB:
Profibus/Profisafe Error.

WARNING/ALARM 104, Mixing fan fault
The fan monitor checks that the fan is spinning at power-up or whenever the mixing fan is turned on. If the fan is not operating, then the fault is annunciated. The mixing-fan fault can be configured as a warning or an alarm trip by *14-53 Fan Monitor*.

Troubleshooting Cycle power to the frequency converter to determine if the warning/alarm returns.

WARNING 250, New spare part
A component in the frequency converter has been replaced. Reset the frequency converter for normal operation.

WARNING 251, New typecode
The power card or other components have been replaced and the typecode changed. Reset to remove the warning and resume normal operation.

9 Basic Troubleshooting

9.1 Start Up and Operation

Symptom	Possible cause	Test	Solution
Display dark/No function	Missing DC power	See *Table 3.1*	Check the DC power source
	Missing or open fuses	See open fuses in this table for possible causes	Follow the recommendations provided
	No power to the LCP	Check the cable for proper connection or damage	Replace the faulty LCP or connection cable
	Shortcut on control voltage (terminal 12 or 50) or at control terminals	Check the 24 V control voltage supply for terminals 12/13 to 20-39 or 10 V supply for terminals 50 to 55	Wire the terminals properly
	Wrong LCP.		Use only LCP 302 (P/N 130B7205).
	Wrong contrast setting		Press [Status] + [▲]/[▼] to adjust the contrast
	Display (LCP) is defective	Test using a different LCP	Replace the faulty LCP or connection cable
	Internal voltage supply fault or SMPS is defective		Contact supplier
Intermittent display	Overloaded power supply (SMPS) due to improper control wiring or a fault within the frequency converter	To rule out a problem in the control wiring, disconnect all control wiring by removing the terminal blocks.	If the display stays lit, then the problem is in the control wiring. Check the wiring for shorts or incorrect connections. If the display continues to cut out, follow the procedure for display dark.
Motor not running	Service switch open or missing motor connection	Check if the motor is connected and the connection is not interrupted (by a service switch or other device).	Connect the motor and check the service switch
	No DC power with 24 V DC option card	If the display is functioning but no output, check that DC power is applied to the frequency converter.	Apply DC power to run the unit
	LCP Stop	Check if [Off] has been pressed	Press [Auto On] or [Hand On] (depending on operation mode) to run the motor
	Missing start signal (Standby)	Check *5-10 Terminal 18 Digital Input* for correct setting for terminal 18 (use default setting)	Apply a valid start signal to start the motor
	Motor coast signal active (Coasting)	Check *5-12 Coast inv*. for correct setting for terminal 27 (use default setting)..	Apply 24 V on terminal 27 or program this terminal to *No operation*
	Wrong reference signal source	Check reference signal: Local, remote or bus reference? Preset reference active? Terminal connection correct? Scaling of terminals correct? Reference signal available?	Program correct settings. Check *3-13 Reference Site*. Set preset reference active in parameter group *3-1* References*. Check for correct wiring. Check scaling of terminals. Check reference signal.

Symptom	Possible cause	Test	Solution
Motor running in wrong direction	Motor rotation limit	Check that *4-10 Motor Speed Direction* is programmed correctly.	Program correct settings
	Active reversing signal	Check if a reversing command is programmed for the terminal in parameter group *5-1* Digital inputs.*.	Deactivate reversing signal
	Wrong motor phase connection		See *2.4.5 Motor Rotation Check* in this manual
Motor is not reaching maximum speed	Frequency limits set wrong	Check output limits in *4-13 Motor Speed High Limit [RPM]*, *4-14 Motor Speed High Limit [Hz]* and *4-19 Max Output Frequency*.	Program correct limits
	Reference input signal not scaled correctly	Check reference input signal scaling in *6-0* Analog I/O Mode* and parameter group *3-1* References*. Reference limits in parameter group 3-0* Reference Limit.	Program correct settings
Motor speed unstable	Possible incorrect parameter settings	Check the settings of all motor parameters, including all motor compensation settings. For closed loop operation, check PID settings.	Check settings in parameter group *1-6* Analog I/O mode*. For closed loop operation, check settings in parameter group *20-0* Feedback*..
Motor runs rough	Possible over-magnetization	Check for incorrect motor settings in all motor parameters	Check motor settings in parameter groups *1-2* Motor Data, 1-3* Adv Motor Data*, and *1-5* Load Indep. Setting*.
Open power fuses	Phase to phase short	Motor or panel has a short phase to phase. Check motor and panel phase for shorts	Eliminate any shorts detected
	Motor overload	Motor is overloaded for the application	Perform startup test and verify motor current is within specifications. If motor current is exceeding nameplate full load current, motor may run only with reduced load. Review the specifications for the application.
	Loose connections	Perform pre-startup check for loose connections	Tighten loose connections
Motor current imbalance greater than 3%	Problem with motor or motor wiring	Rotate output motor leads one position: U to V, V to W, W to U.	If imbalanced leg follows the wire, the problem is in the motor or motor wiring. Check motor and motor wiring.
	Problem with the frequency converters	Rotate output motor leads one position: U to V, V to W, W to U.	If imbalance leg stays on same output terminal, it is a problem with the unit. Contact the supplier.

Symptom	Possible cause	Test	Solution
Acoustic noise or vibration (e.g. a fan blade is making noise or vibrations at certain frequencies)	Resonances, e.g. in the motor/fan system	Bypass critical frequencies by using parameters in parameter group *4-6* Speed Bypass*	Check if noise and/or vibration have been reduced to an acceptable limit
		Turn off over-modulation in *14-03 Overmodulation*	
		Change switching pattern and frequency in parameter group 14-0* Inverter Switching	
		Increase Resonance Dampening in *1-64 Resonance Dampening*	

Table 9.1 Troubleshooting

10 Specifications

10.1 Power-dependent Specifications

LB 302	N55K	N75K	N90K	N110	N132	N160
High/Normal Load*	**HO**	**HO**	**HO**	**HO**	**HO**	**HO**
Typical Shaft output at 550 V [kW]	45	55	75	90	110	132
Typical Shaft output at 575 V [hp]	60	75	100	125	150	200
Typical Shaft output at 690 V [kW]	55	75	90	110	132	160
Enclosure IP00	D3h	D3h	D3h	D3h	D3h	D4h
Output current						
Continuous (at 550 V) [A]	76	90	113	137	162	201
Intermittent (60 s overload) (at 550 V) [A]	122	135	170	206	243	302
Continuous (at 575/690 V) [A]	73	86	108	131	155	192
Intermittent (60 s overload) (at 575/690 V) [kVA]	117	129	162	197	233	288
Continuous kVA (at 550 V) [kVA]	72	86	108	131	154	191
Continuous kVA (at 575 V) [kVA]	73	86	108	130	154	191
Continuous kVA (at 690 V) [kVA]	87	103	129	157	185	229
Max. Input DC current						
Continuous (at 900 V DC and 550 V AC) [A]	70	83	104	126	149	185
Continuous (at 900 V DC and 575 V AC) [A]	70	83	104	126	149	184
Continuous (at 975 V DC and 690 V AC)	78	91	115	139	165	204
Max. cable size: motor and DC mm (AWG)	2x95 (2x3/0)					2x185 (2x350)
Max. DC fuses [A]	315	315	315	315	400	400
Estimated power loss at 575 V [W]	898	1009	1212	1446	1702	2225
Estimated power loss at 690 V [W]	922	1035	1243	1482	1752	2305
Weight, enclosure IP00 kg (lbs.)	125 (275)					
Efficiency	0.98					
Output frequency	0–590 Hz					
Heatsink overtemperature trip	110 °C					
Control card ambient trip	75 °C					
*High overload=150% current for 60 s.						

Table 10.1 Inverter Output 3x525-690 V AC

LB 302 High/Normal Load*	N200	N250	N315
	HO	HO	HO
Typical Shaft output at 550 V [kW]	160	200	250
Typical Shaft output at 575 V [hp]	250	300	350
Typical Shaft output at 690 V [kW]	200	250	315
Enclosure IP00	D4h	D4h	D4h
Output current			
Continuous (at 550 V) [A]	253	303	360
Intermittent (60 s overload) (at 550 V)[A]	380	455	540
Continuous (at 575/690 V) [A]	242	290	344
Intermittent (60 s overload) (at 575/690 V) [kVA]	363	435	516
Continuous kVA (at 550 V) [kVA]	241	289	343
Continuous kVA (at 575 V) [kVA]	241	289	343
Continuous kVA (at 690 V) [kVA]	289	347	411
Max. Input DC current			
Continuous (at 900 V DC and 550 V AC) [A]	232	278	330
Continuous (a 900 V DC and 575 V AC) [A]	232	278	330
Continuous (at 975 V DC and 690 V AC)	257	308	366
Max. cable size: motor and DC mm (AWG)	2x185 (2x350)		
Max. DC fuses [A]	550	630	700
Estimated power loss at 575 V [W]	2388	2897	3226
Estimated power loss at 690 V [W]	2458	2979	3296
Weight, enclosure IP00 kg (lbs.)	125 (275)		
Efficiency	0.98		
Output frequency	0–590 Hz		
Heatsink overtemperature trip	110 °C		
Control card ambient trip	75 °C		
*High overload=150% current for 60 s.			

Table 10.2 Inverter Output 3x525-690 V AC

The typical power loss is at nominal load conditions and expected to be within ±15% (tolerance relates to variety in voltage and cable conditions).

The losses are based on the default switching frequency. The losses increase significantly at higher switching frequencies.

10.2 General Technical Data

DC supply	
Typical DC voltage	900 V DC for 550 V AC, 975 V DC for 630 V AC
Mains voltage	525-690 V-10/+5%

AFE will convert the mains AC into DC, which is the supply voltage for the drives. The DC voltage level is adjustable.

Motor Output (U, V, W)	
Output voltage	Typical Max RMS AC Voltage is up to V DC/1.35
Output frequency	0-590 Hz*
Switching on output	Unlimited
Ramp times	0.01-3600 s

** Dependent on voltage and power*

Torque Characteristics	
Starting torque (Constant torque)	maximum 160% for 60 s *
Starting torque	maximum 180% up to 0.5 s*
Overload torque (Constant torque)	maximum 160% for 60 s*

Percentage relates to the frequency converter's nominal torque

Cable lengths and cross sections	
Max. motor cable length, screened/armoured	150 m
Max. motor cable length, unscreened/unarmoured	300 m
Max. cross section to motor, mains, load sharing and brake *	
Maximum cross section to control terminals, rigid wire	1.5 mm^2/16 AWG (2x0.75 mm^2)
Maximum cross section to control terminals, flexible cable	1 mm^2/18 AWG
Maximum cross section to control terminals, cable with enclosed core	0.5 mm^2/20 AWG
Minimum cross section to control terminals	0.25 mm^2

Digital inputs	
Programmable digital inputs	4 (6)
Terminal number	18, 19, 27[1)], 29[1)], 32, 33
Logic	PNP or NPN
Voltage level	0-24 V DC
Voltage level, logic '0' PNP	<5 V DC
Voltage level, logic '1' PNP	>10 V DC
Voltage level, logic '0' NPN	>19 V DC
Voltage level, logic '1' NPN	<14 V DC
Maximum voltage on input	28 V DC
Input resistance, R_i	approx. 4 kΩ

All digital inputs are galvanically isolated from the supply voltage (PELV) and other high-voltage terminals.
1) Terminals 27 and 29 can also be programmed as output.

Analog inputs	
Number of analog inputs	2
Terminal number	53, 54
Modes	Voltage or current
Mode select	Switches A53 and A54
Voltage mode	Switch A53/A54=(U)
Voltage level	-10 V to +10 V (scaleable)
Input resistance, R_i	approx. 10 kΩ
Max. voltage	±20 V
Current mode	Switch A53/A54=(I)
Current level	0/4 to 20 mA (scaleable)
Input resistance, R_i	approx. 200 Ω
Max. current	30 mA
Resolution for analog inputs	10 bit (+ sign)
Accuracy of analog inputs	Max. error 0.5% of full scale
Bandwidth	100 Hz

The analog inputs are galvanically isolated from the supply voltage (PELV) and other high-voltage terminals.

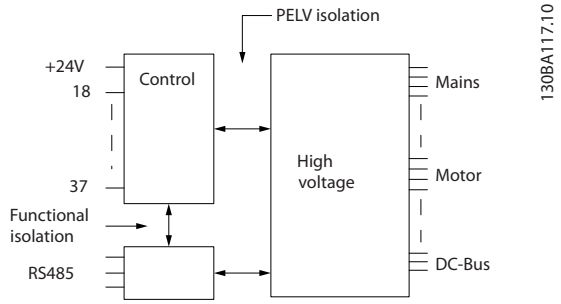


Illustration 10.1

Pulse inputs	
Programmable pulse inputs	2
Terminal number pulse	29, 33
Max. frequency at terminal, 29, 33	110 kHz (Push-pull driven)
Max. frequency at terminal, 29, 33	5 kHz (open collector)

Min. frequency at terminal 29, 33	4 Hz
Voltage level	see *10.2.1 Digital Inputs*
Maximum voltage on input	28 V DC
Input resistance, R_i	approx. 4 kΩ
Pulse input accuracy (0.1-1 kHz)	Max. error: 0.1% of full scale
Analog output	
Number of programmable analog outputs	1
Terminal number	42
Current range at analog output	0/4-20 mA
Max. resistor load to common at analog output	500 Ω
Accuracy on analog output	Max. error: 0.8% of full scale
Resolution on analog output	8 bit

The analog output is galvanically isolated from the supply voltage (PELV) and other high-voltage terminals.

Control card, RS-485 serial communication	
Terminal number	68 (P,TX+, RX+), 69 (N,TX-, RX-)
Terminal number 61	Common for terminals 68 and 69

The RS-485 serial communication circuit is functionally seated from other central circuits and galvanically isolated from the supply voltage (PELV).

Digital output	
Programmable digital/pulse outputs	2
Terminal number	27, 29 [1]
Voltage level at digital/frequency output	0-24 V
Max. output current (sink or source)	40 mA
Max. load at frequency output	1 kΩ
Max. capacitive load at frequency output	10 nF
Minimum output frequency at frequency output	0 Hz
Maximum output frequency at frequency output	32 kHz
Accuracy of frequency output	Max. error: 0.1 % of full scale
Resolution of frequency outputs	12 bit

1) Terminal 27 and 29 can also be programmed as input.

The digital output is galvanically isolated from the supply voltage (PELV) and other high-voltage terminals.

Control card, 24 V DC output	
Terminal number	12, 13
Max. load	200 mA

The 24 V DC supply is galvanically isolated from the supply voltage (PELV), but has the same potential as the analog and digital inputs and outputs.

Relay outputs	
Programmable relay outputs	2
Relay 01 Terminal number	1-3 (break), 1-2 (make)
Max. terminal load (AC-1)[1] on 1-2 (NO) (Resistive load)[2][3]	400 V AC, 2 A
Max. terminal load (AC-15)[1] on 1-2 (NO) (Inductive load @ cosφ 0.4)	240 V AC, 0.2 A
Max. terminal load (DC-1)[1] on 1-2 (NO) (Resistive load)	80 V DC, 2 A
Max. terminal load (DC-13)[1] on 1-2 (NO) (Inductive load)	24 V DC, 0.1 A
Max. terminal load (AC-1)[1] on 1-3 (NC) (Resistive load)	240 V AC, 2 A
Max. terminal load (AC-15)[1] on 1-3 (NC) (Inductive load @ cosφ 0.4)	240 V AC, 0.2 A
Max. terminal load (DC-1)[1] on 1-3 (NC) (Resistive load)	50 V DC, 2 A
Max. terminal load (DC-13)[1] on 1-3 (NC) (Inductive load)	24 V DC, 0.1 A
Min. terminal load on 1-3 (NC), 1-2 (NO)	24 V DC 10 mA, 24 V AC 2 mA
Environment according to EN 60664-1	overvoltage category III/pollution degree 2
Relay 02 Terminal number	4-6 (break), 4-5 (make)
Max. terminal load (AC-1)[1] on 4-5 (NO) (Resistive load)[2][3]	400 V AC, 2 A
Max. terminal load (AC-15)[1] on 4-5 (NO) (Inductive load @ cosφ 0.4)	240 V AC, 0.2 A
Max. terminal load (DC-1)[1] on 4-5 (NO) (Resistive load)	80 V DC, 2 A

Max. terminal load (DC-13)[1] on 4-5 (NO) (Inductive load)	24 V DC, 0.1 A
Max. terminal load (AC-1)[1] on 4-6 (NC) (Resistive load)	240 V AC, 2 A
Max. terminal load (AC-15)[1] on 4-6 (NC) (Inductive load @ cosφ 0.4)	240 V AC, 0.2 A
Max. terminal load (DC-1)[1] on 4-6 (NC) (Resistive load)	50 V DC, 2 A
Max. terminal load (DC-13)[1] on 4-6 (NC) (Inductive load)	24 V DC, 0.1 A
Min. terminal load on 4-6 (NC), 4-5 (NO)	24 V DC 10 mA, 24 V AC 2 mA
Environment according to EN 60664-1	overvoltage category III/pollution degree 2

1) IEC 60947 t 4 and 5

The relay contacts are galvanically isolated from the rest of the circuit by reinforced isolation (PELV).

2) Overvoltage Category II

3) UL applications 300V AC 2 A

Control card, 10 V DC output	
Terminal number	50
Output voltage	10.5 V ±0.5 V
Max. load	25 mA

The 10 V DC supply is galvanically isolated from the supply voltage (PELV) and other high-voltage terminals.

Control characteristics	
Resolution of output frequency at 0-1000 Hz	±0.003 Hz
System response time (terminals 18, 19, 27, 29, 32, 33)	≤2 ms
Speed control range (open loop)	1:100 of synchronous speed
Speed accuracy (open loop)	30-4000 rpm: Maximum error of ±8 rpm

All control characteristics are based on a 4-pole asynchronous motor

Surroundings	
Enclosure type D3h/D4h	IP00/Chassis
Vibration test all enclosure types	1.0 g
Relative humidity	5%-95% (IEC 721-3-3; Class 3K3 (non-condensing) during operation
Aggressive environment (IEC 60068-2-43) H_2S test	class Kd
Test method according to IEC 60068-2-43 H2S (10 days)	
Ambient temperature (at SFAVM switching mode)	
- with derating	max. 55° C[1]
- with full output power of typical EFF2 motors (up to 90% output current)	max. 50° C[1]
- at full continuous FC output current	max. 45° C[1]

[1] For more information on derating see the Design Guide, section on Special Conditions.

Minimum ambient temperature during full-scale operation	0° C
Minimum ambient temperature at reduced performance	- 10° C
Temperature during storage/transport	-25 to +65/70° C
Maximum altitude above sea level without derating	1000 m
Maximum altitude above sea level with derating	3000 m

[1] For more information on derating see the Design Guide, section on Special Conditions.

EMC standards, Emission	EN 61800-3, EN 61000-6-3/4, EN 55011, IEC 61800-3
EMC standards, Immunity	EN 61800-3, EN 61000-6-1/2, EN 61000-4-2, EN 61000-4-3, EN 61000-4-4, EN 61000-4-5, EN 61000-4-6

See the Design Guide, section on Special Conditions.

Control card performance	
Scan interval	5 ms

Control card, USB Serial Communication:	
USB standard	1.1 (Full speed)
USB plug	USB type B “device” plug

CAUTION

Connection to PC is carried out via a standard host/device USB cable.
The USB connection is galvanically isolated from the supply voltage (PELV) and other high-voltage terminals.
The USB connection is not galvanically isolated from protection earth (ground). Use only isolated laptop/PC as connection to the USB connector on frequency converter or an isolated USB cable/converter.

Protection and Features

- Electronic thermal motor protection against overload.
- Temperature monitoring of the heatsink ensures that the frequency converter trips if the temperature reaches 95° C ±5° C. An overload temperature cannot be reset until the temperature of the heatsink is below 70° C ±5° C (Guideline - these temperatures may vary for different power sizes, enclosures etc.). The frequency converter has an auto derating function to avoid its heatsink reaching 95° C.
- The frequency converter is protected against short-circuits on motor terminals U, V, W.
- Monitoring of the intermediate circuit voltage ensures that the frequency converter trips if the intermediate circuit voltage is too low or too high.
- The frequency converter is protected against earth (ground) faults on motor terminals U, V, W.

10.3 Fuse Tables

10.3.1 Protection

Short-circuit Protection:
The frequency converter must be protected against short-circuit to avoid electrical or fire hazard. Liebherr recommends using the fuses mentioned below to protect service personnel and equipment in case of an internal failure in the frequency conveter. The frequency converter provides full short-circuit protection in case of a short-circuit on the motor output.

Over-current Protection:
Provide overload protection to avoid fire hazard due to overheating of the cables in the installation. The frequency converter is equipped with an internal over-current protection that can be used for upstream overload protection (UL-applications excluded). See *4-18 Current Limit*. Moreover, fusescan be used to provide the over-current protection in the installation. Over-current protection must always be carried out according to national regulations.

10.3.2 Fuse Selection

Danfoss recommends using the following fuses which will ensure compliance with EN50178. In case of malfunction, not following the recommendation may result in unnecessary damage to the frequency converter.

The fuses below are suitable for use on a circuit capable of delivering 100,000 Arms (symmetrical).

N55K-N315	525-690 V	type aR

Table 10.3 Recommended Fuses

Inverter Size	Current [A]	Bussmann PN
N55K-N110K	315	170M4141
N132	350	170M4142
N160	450	170M6141
N200	500	170M6142
N250	630	170M6144
N315	700	170M6145

Table 10.4 Fuse Options

10.3.3 Connection Tightening Torques

When tightening all electrical connections it is very important to tighten with the correct torque. Too low or too high torque results in a bad electrical connection. Use a torque wrench to ensure correct torque. Always use a torque wrench to tighten the bolts.

Frame Size	Terminal	Torque [Nm (in-lbs)]	Bolt size
D3h	Motor DC Terminal	19-40 (168-354)	M10
	Earth (Ground)	8.5-20.5 (75-181)	M8
D4h	Motor DC Terminal Earth (ground)	19-40 (168-354)	M10

Table 10.5 Torque for Terminals

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